

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 40B

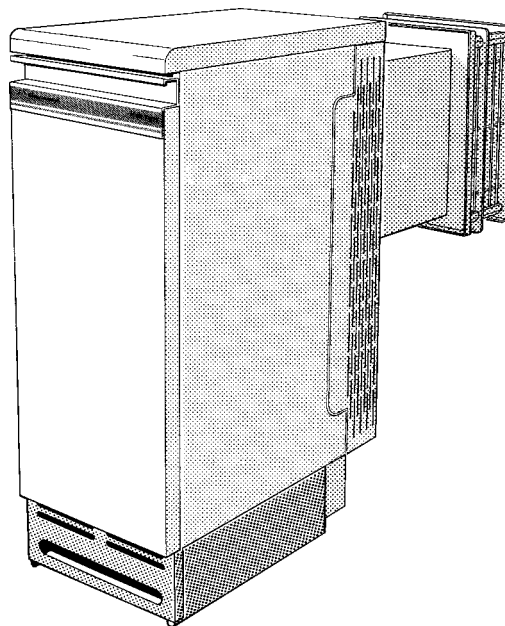
G.C. No. 41 313 16

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



0863

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.3.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	10
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	19
	Fault Finding	10	21
	Spare Parts	11	24

## Notes and General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

## Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, it is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

## Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 6 for minimum clearances.

## Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

## Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the inside of the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

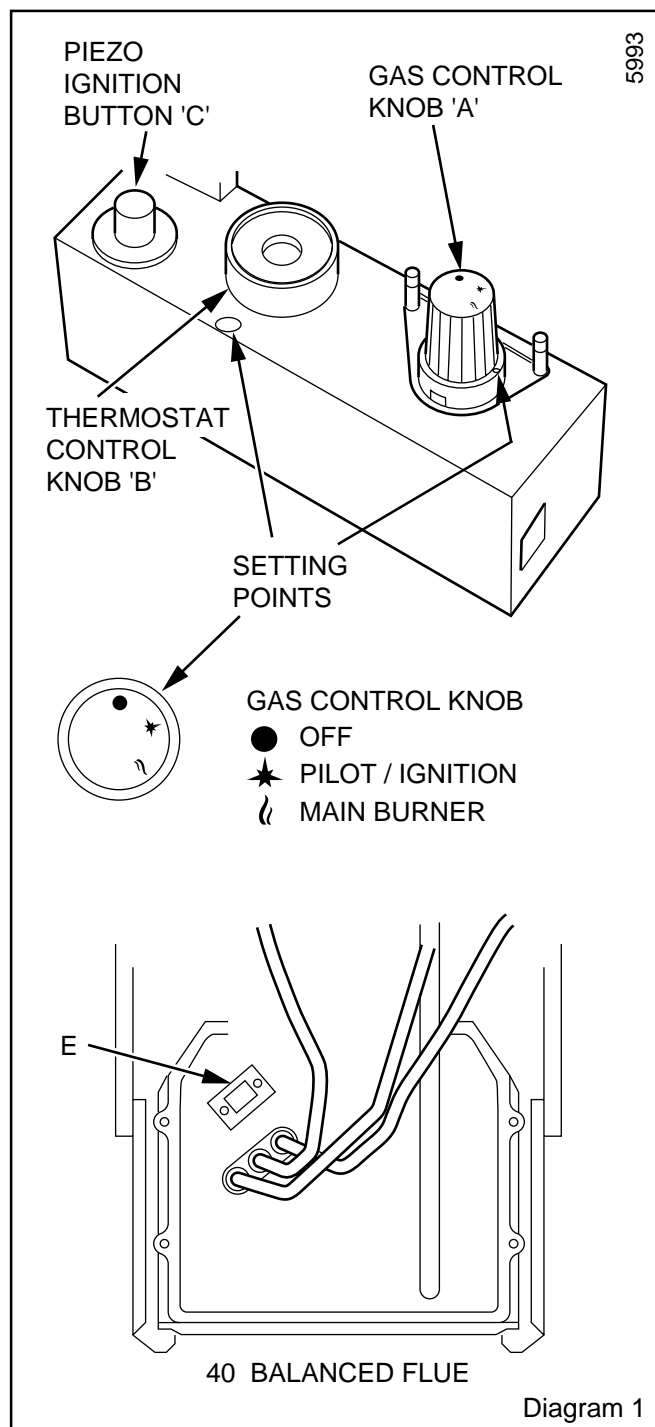
## Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 240V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.




### To Connect an Electrical Plug

The standard colours of three core flexible cable are,  
Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .


### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.


Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

Check that the mains electrical supply to the boiler is switched OFF.

Push in slightly and turn gas control knob "A" clockwise until  is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.


Push in slightly and turn gas control knob "A" anticlockwise until  is against its setting point, then depress fully and hold in.


Push in and release piezo ignition button "C" until the pilot burner lights.

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until  is against its setting point.

If the gas control knob "A" is turned to  a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.


Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until  is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 & 1.5.

## General Data

\* Refer to BOILER CASING HEIGHT diagram

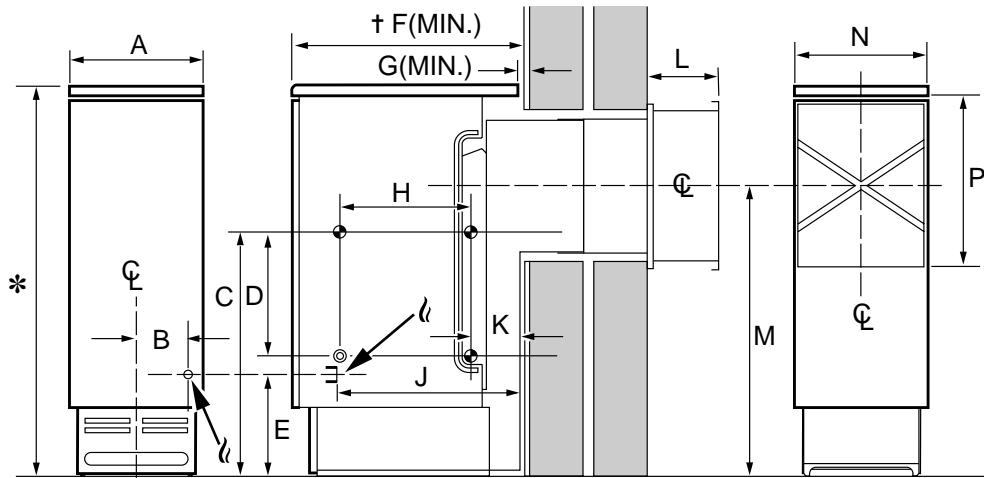
† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub> in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3<sup>3</sup>/<sub>4</sub> (3<sup>3</sup>/<sub>4</sub> in. B.S.P.T.) (pumped return)

0684



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	300	118	558	294	225	533	3	300	445	121	132	664	292	398	
in.	11 <sup>3</sup> / <sub>4</sub>	4 <sup>5</sup> / <sub>8</sub>	22	11 <sup>1</sup> / <sub>2</sub>	8 <sup>7</sup> / <sub>8</sub>	21	1 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	5 <sup>1</sup> / <sub>4</sub>	26 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Sheet Metal Parts

WARNING. When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling the edges of sheet metal parts.

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components to be used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Approximate weight of complete boiler : 79kg (174lb)

Water content : 5.76 litre (1.27gallons)

Gas connection : Rc1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub> in BSPT)

Water connection : Rc1 (1in BSPT)

Injector 40B : 3.40mm

Electrical supply : 240V~50Hz, fused 3A

Burner : Aeromatic

All dimensions are given in millimetres (except as noted).

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 71.5%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements. The table gives settings and outputs.

The boiler input as supplied is preset to the maximum heat input and should be adjusted to suit system requirements.

The indicator arrow should be stuck on the data label to indicate the adjusted setting. The arrow is supplied in the loose items pack.

RANGE RATING		min	medium	max
NOMINAL HEAT INPUT (GROSS)	kW	11.23	13.01	14.79
	Btu/h	38,300	44,400	50,450
NOMINAL HEAT OUTPUT	kW	8.79	10.26	11.72
	Btu/h	30,000	35,000	40,000
BURNER SETTING PRESSURE (HOT)	mbar	6.6	8.9	11.6
	in.w.g	2.6	3.6	4.6
INJECTOR		K7218		

## 1.3 Statutory Requirements

The installation of this must be carried out by a competent person and must be in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions supplied.

The Gas Safety (Installation and Use) Regulations, Building Regulations, Local Water Company Bye-laws, The Building Standards (Scotland) Regulations, (applicable in Scotland), Health and Safety at Work Act, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice,

BS6891, BS5440 Part 1 and 2, BS6798, BS5449, BS5546, BS6700, BS7478, BS7593, BS7671.

Manufacturer's instructions must not be taken as overriding statutory requirements.

## 1.4 B.S.I Certification

This boiler is certificated by B.S.I., for safety and performance. It is, therefore, important that no alteration is made to the boiler unless agreed, in writing, by Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the B.S.I. certification, boiler warranty and could infringe the current issue of the Statutory Requirements.

## 1.5 Gas Supply

The gas installation should be fitted in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

## 1.6 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent person. All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply through an unswitched shuttered socket outlet and 3A fused 3 pin plug, both to the current issue of BS1363. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving only the boiler and system controls.

Heat resistant cable of at least 75mm<sup>2</sup> (24/0.20mm), to the current issue of BS6500 Table 16, must be used for all connections within the boiler casing, to the control box, pump etc.

## 1.7 Boiler Location

The casing can be fitted to the boiler at various heights. The top casing can be discarded if preferred, when fitting the boiler under a low worktop or fixture. Refer to diagram 1.2.

The boiler must stand on a level floor, conforming with local authority requirements and building regulations.

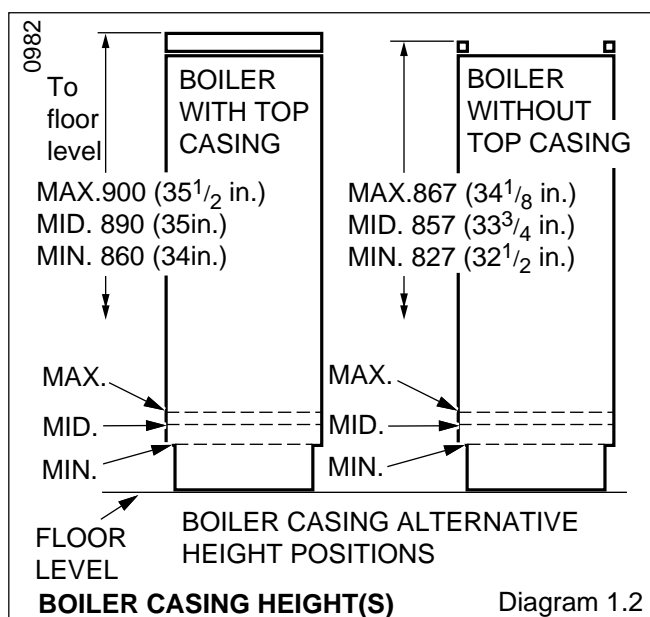


Diagram 1.2

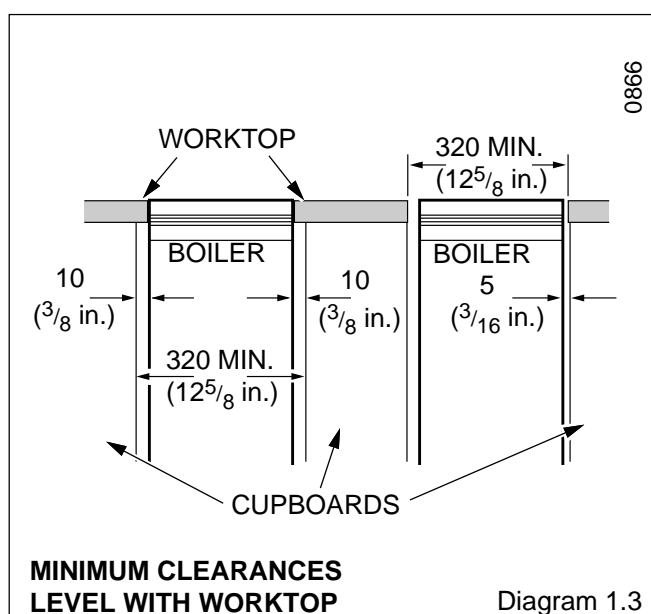


Diagram 1.3

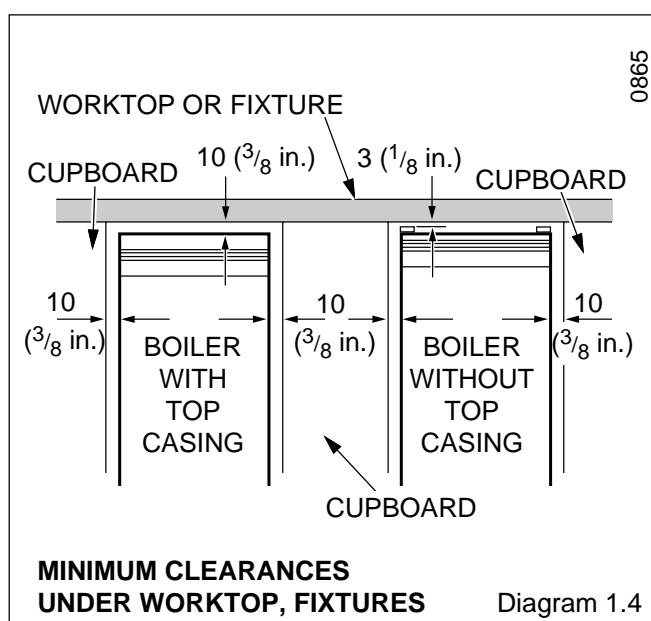


Diagram 1.4



## 1 General Data

The base temperature is within the requirements of the current issue of BS5258. The boiler may stand on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

When the boiler is to be installed level with work surfaces and the like, minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides, almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted should be positioned to provide minimum clearances as shown in diagram 1.4. To facilitate minimum clearances it may be necessary to modify kitchen units and fixtures.

A front access clearance should be provided as shown in diagram 1.5.

The boiler may be installed in any room, although particular attention is drawn to the requirements of BS7671 with respect to the installation of a boiler in a room containing a bath or shower. Any electrical switch should be so positioned that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations apply to such installations in Scotland.

Where the installation of the boiler will be in an unusual location, special procedures are necessary the current issue of BS6798 gives detailed guidance on this aspect.

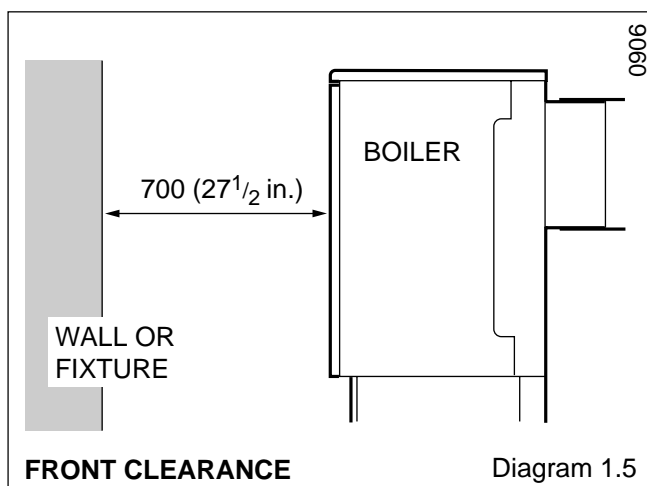
A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard or compartment design are given in the current issue of BS6798.

### 1.8 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.



## 2 Water Systems

### 2.1 Water Pressure Head

The boiler shall only be connected to a cistern water supply with a minimum head of 1metre (3ft3in) and a maximum head of 27metres (90ft) which has an open vent in the system.

The working pressure must be within the range 0.1bar to 2.7bar (1.3 to 39lbf/in<sup>2</sup>).

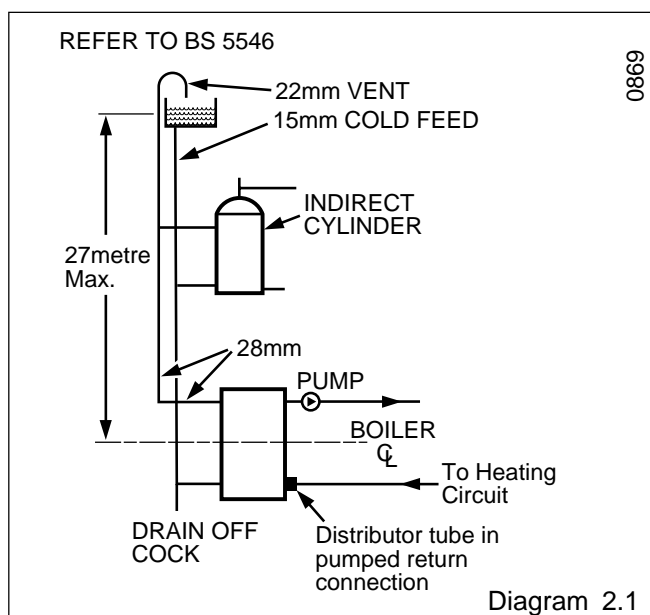
The boiler MUST NOT be connected to a sealed water system.

### 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

If an inhibitor is to be used in the system, contact should be made with the inhibitor manufacturers so that they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaned out before fitting the boiler whether or not adding an inhibitor.



## 2 Water Systems

### 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high when the central heating pump is off.

The domestic primary flow and return must be 28mm o.d. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

### 2.4 Pumped Heating and Hot Water

Where a single flow and return is taken from the boiler, a minimum static head of 1metre (3ft3in) must be provided between the water line of the feed tank and the centre of the waterway, see diagram 2.2.

### 2.5 Circulation Pump

Normally the pump should be set to give a temperature difference of 11°C (20°F) across the boiler. At the appropriate pumped flow rate the pressure loss through the boiler can be found from the graph, diagram 2.3.

Use a pump with integral valves or fit isolating valves as close to the pump as possible.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425837.

### 2.6. Cylinder

For all systems supplying domestic hot water the cylinder must be indirect.

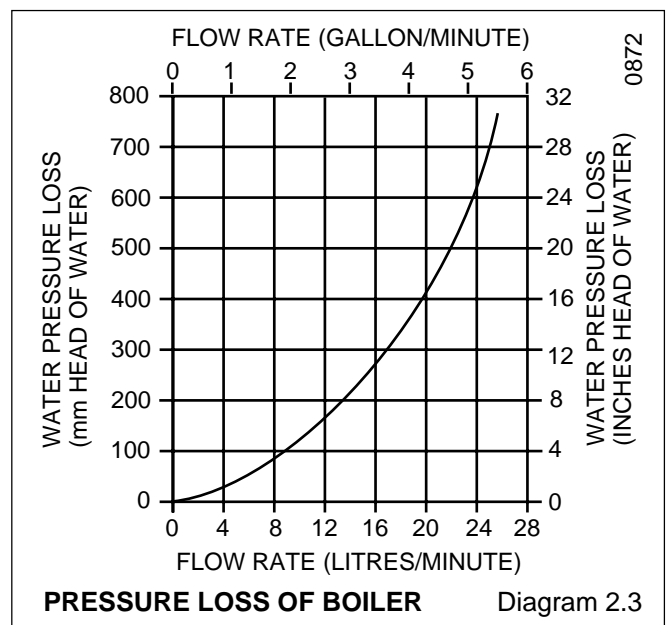
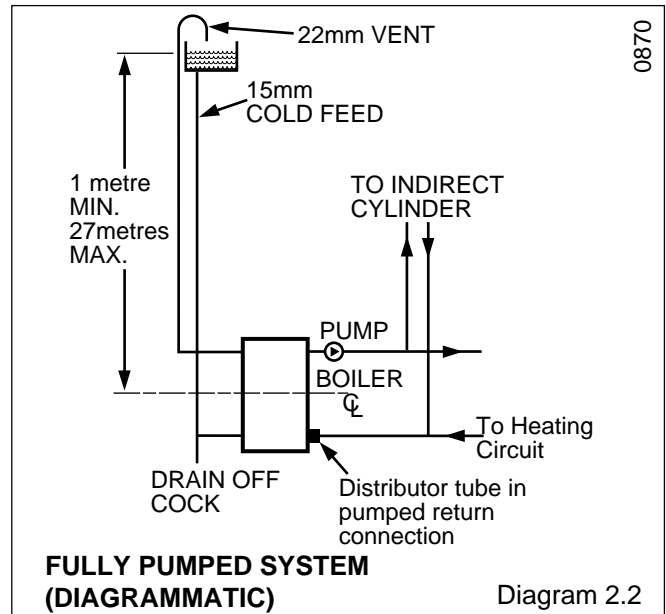
### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Draining Tap

A draining tap must be provided at the lowest points of the system which will allow the draining of the entire system, including the boiler and hot water cylinder.

Draining taps should be to the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free flow of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special consideration with respect to openings, doors and windows under the roof. Care is required in protecting the roof if made from plastic sheeting. Seek further advice if the car port consists of a roof and two or more walls from the local gas undertaking.

Where the terminal is within 850mm (34in) below plastic guttering, an aluminium shield 1.5metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet and products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Building

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.



## 3 Flue and Ventilation

### 3.4 Terminal Guard

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

Guards are available from:

Tower Flue Components Ltd.,  
Morley Road,  
Tunbridge,  
Kent.  
TN9 1RA

quoting reference type "F"

### 3.5 Wall Thickness

Check the wall thickness where the boiler is to be fitted.

Flues available are:

#### Standard Pack,

part No.424671,280 to 410mm (11 to 16in).

#### Short Pack,

part No. 424672,150 to 280mm (6 to 11in).

#### Extension Kit,

part No. 424680 + standard pack, 410 to 610mm (16 to 24in).

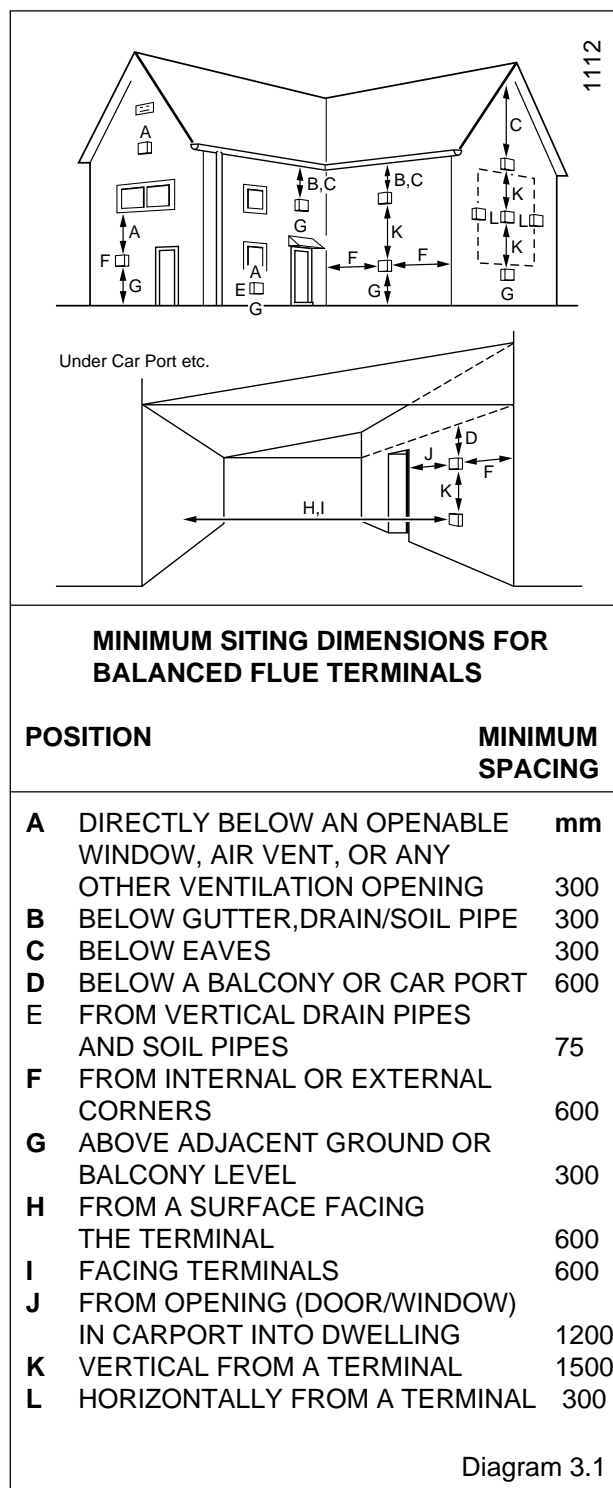
### 3.6 Room Ventilation

The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

### 3.7 Cupboard and Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with "Compartment Air Vent Table.

Both the high and low level air vents must communicate with the same room or must both be on the same wall to outside air.



COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	136cm <sup>2</sup>	22in <sup>2</sup>	136cm <sup>2</sup>	22in <sup>2</sup>
FROM OUTSIDE	68cm <sup>2</sup>	11in <sup>2</sup>	68cm <sup>2</sup>	11in <sup>2</sup>

## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.7.

### 4.1 Unpacking

The boiler casing panels are packed separately within the main carton and are designed to enable gas and water connections to be made before fitting the casing panels.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the top fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets shown in diagram 4.1, using eight of the No.8 screws.

Push the captive nuts, supplied loose, onto the casing brackets as shown in diagram 4.1.

### 4.3 Water Connections - Gravity Domestic and Pumped Heating

Fit suitable fittings into the boiler tappings, see diagram 4.2.

Make sure that all pipes are taken backwards and will clear the casings, see diagram 1.1.

Heating flow: Any one of the four upper connections may be used.

Domestic flow: Any one of the three remaining upper connections may be used.

Heating return: The water distributor tube must be fitted into either of the front lower connections on all installations, see diagram 4.3. This tube is packed in the top fitment.

Domestic return: Any one of the three remaining lower connections may be used for the gravity domestic hot water return.

Fit plugs into any unused boiler tappings.

### 4.4 Water Connections - Fully Pumped Systems

Fit suitable fittings into the boiler tappings as required, see diagram 4.4. Make sure that all pipes are taken backwards and will clear the casings.

It is important that all connections are made as shown in diagram 4.4.

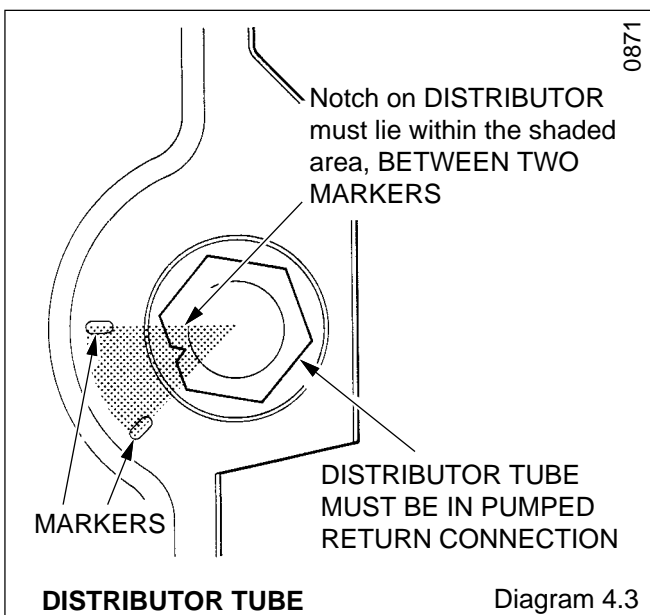
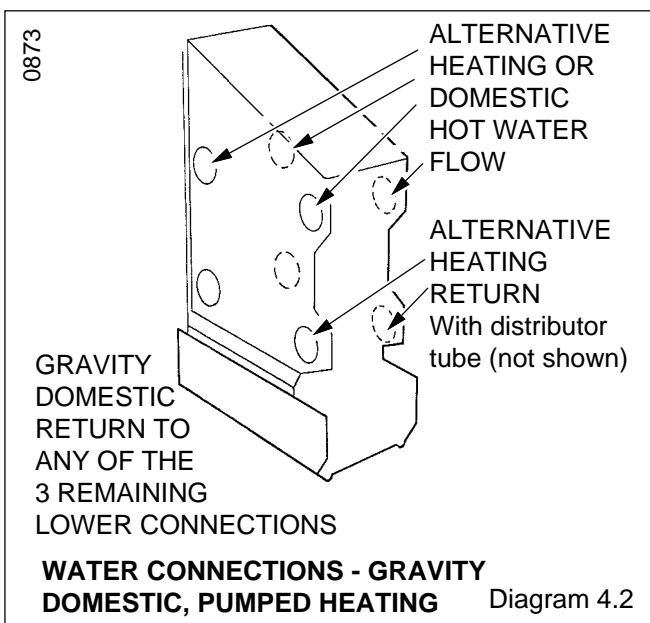
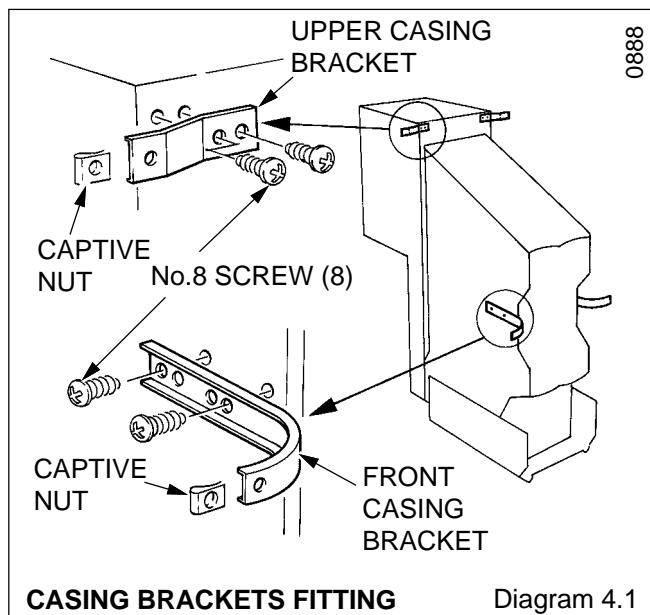
Fit the water distributor tube into the return connection, see diagram 4.3. This tube is packed in the top fitment.

Fit plugs into any unused boiler tappings.

### 4.5 Pump in Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425837).

The kit contains a flueway cleaning door with heat shield (attached).



## 4 Installation

### 4.6 Pipework

When the front tappings are used, it is essential that any pipework of fittings do not project more than shown in diagram 4.5.

When using a rear tapping with Rc (1in BSP) fitting for 28mm od pipework, it is recommended that a short nipple and an R thread (BSP) to copper elbow is used. If the pipework is required to run back to the wall, make sure that it will clear the boiler air duct and, if working to minimum clearance, does not stick out too far from the boiler, see diagram 4.6.

Do not route any pipework, water or gas, across the front of the thermostat pocket, controls or combustion chamber cover.

The gas pipework must be along the right hand side of the boiler.

### 4.7 Balanced Flue Terminal

#### (Standard and short flue)

Mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.7, after checking that sufficient clearances will be left around the boiler as described in Section 1.7.

Place the boiler in position. The balanced flue ducting will project into the prepared hole in the wall.

Make a good seal around the boiler air duct on the inside wall.

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.8.

Remove the four outer wire guards then pull off the inner baffle and flue duct assembly.

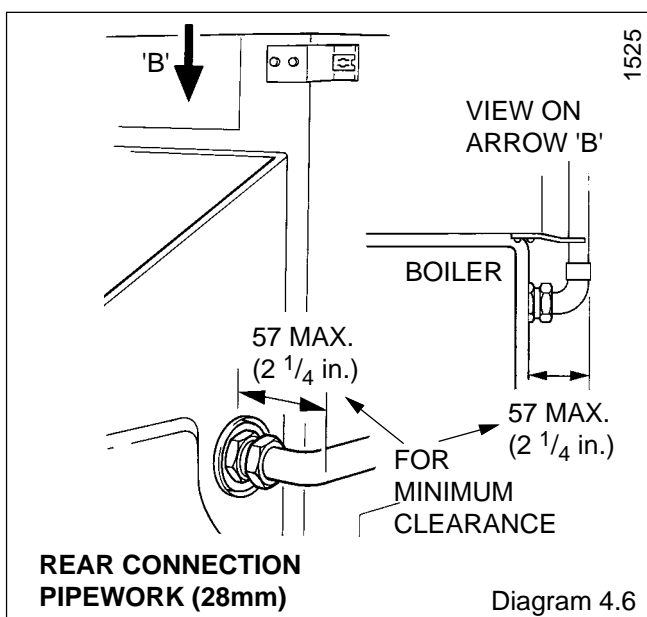
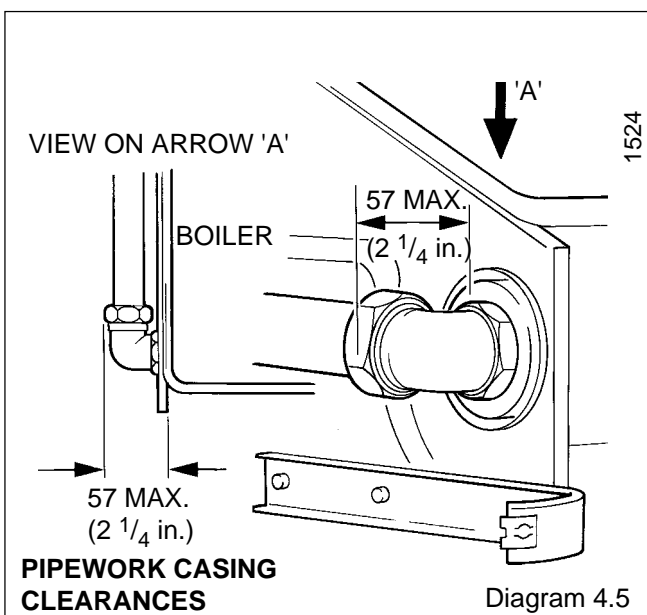
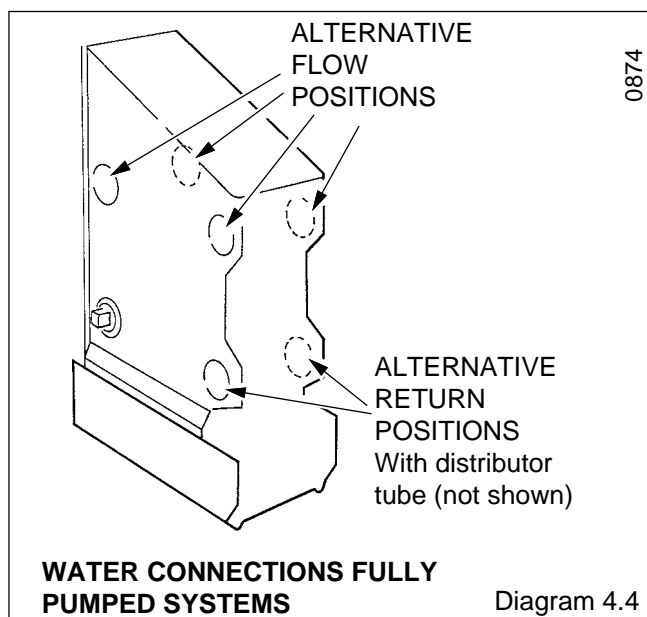
Place the air duct assembly into the hole in the wall from the outside, engaging it around the air duct on the boiler and sliding it until the wall plate contacts the outer wall surface.

Seal the joint in the air ducts with the yellow tape provided. Tape four pieces into the four inside corners, followed by four along the joints, overlapping the corner pieces, to make a good seal. Allow a minimum of 20mm ( $\frac{3}{4}$ in) overlap of ductings.

Cement around the wall plate to make good and weatherproof.

Refit the inner baffle and flue duct assembly, sealing the joint with the heat resistant semi-transparent tape provided.

Refit wire guards, outer baffle and secure with screws.

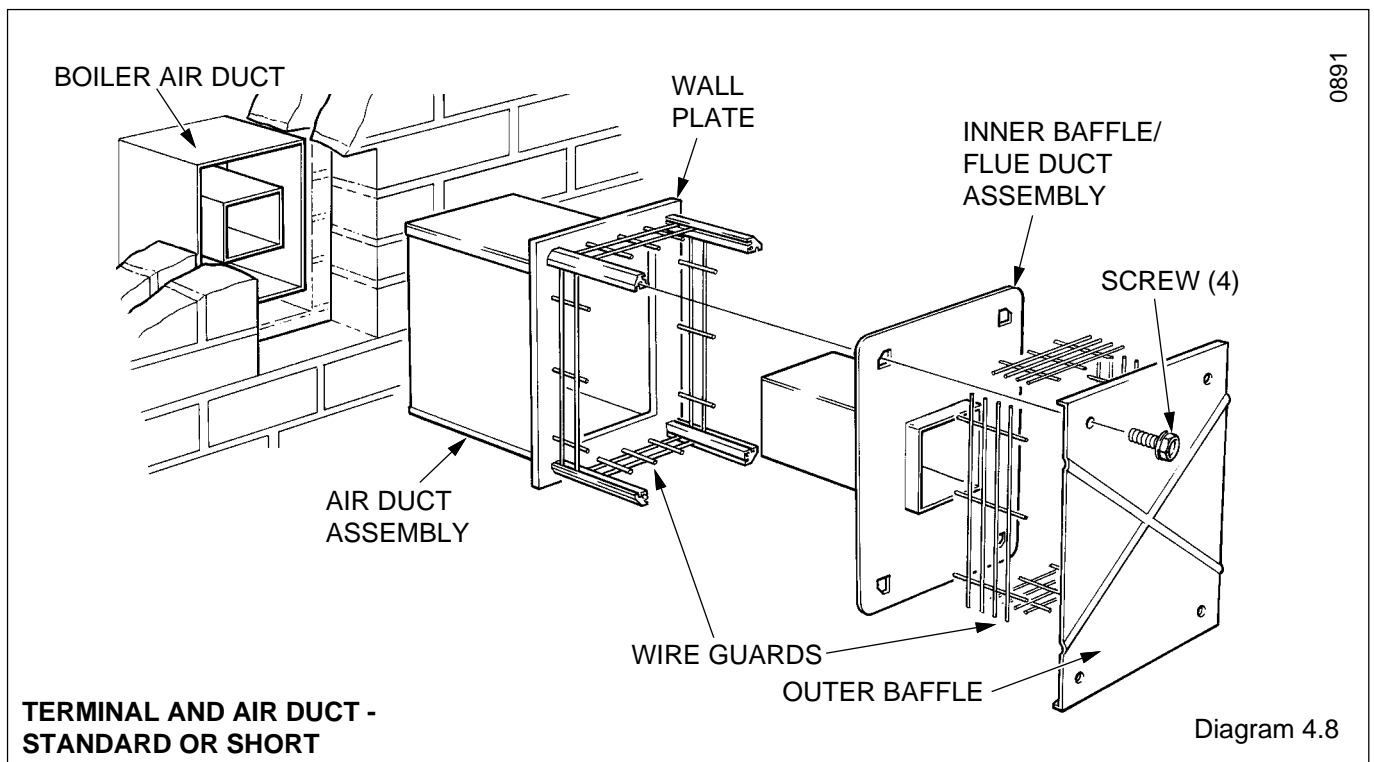
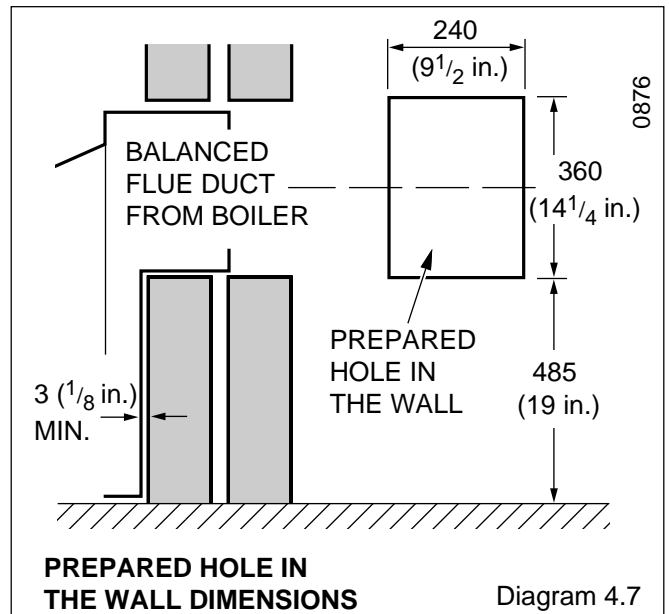


## 4 Installation

### 4.8 Boiler Connection

Connect the boiler to the system pipework.

Make the gas connection to the service cock, at the lower right hand side of the boiler.



## 5 Casing Location / Fitting

### 5.1 Vent Grille

One vent grille is supplied with the boiler, which can be fitted at the rear of the left or right hand side casing. The grille is fitted on the opposite side to any pipework connections.

Fit the grille, if required, to the side panel where no water pipes are connected, as shown in diagram 5.1 before fixing the side panel. The plastic pegs are a tight fit and are best pushed home with a flat faced tool.

Discard the grille if the water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit the side casings by locating their lugs into the appropriate slot in the boiler plinth, see diagram 5.2, depending on the required height, see Section 1.7.

Secure the casing sides to the front upper brackets.

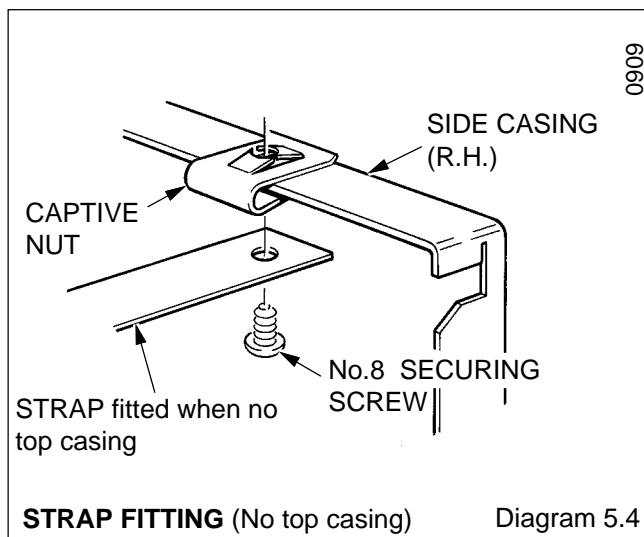
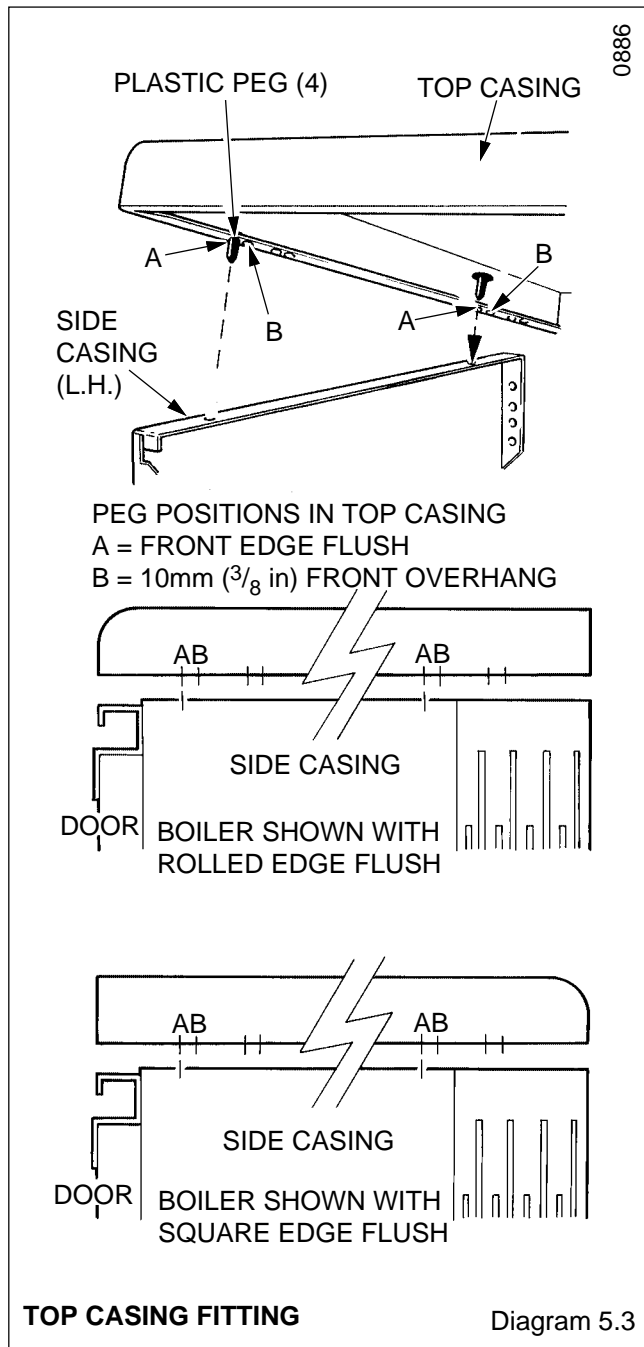
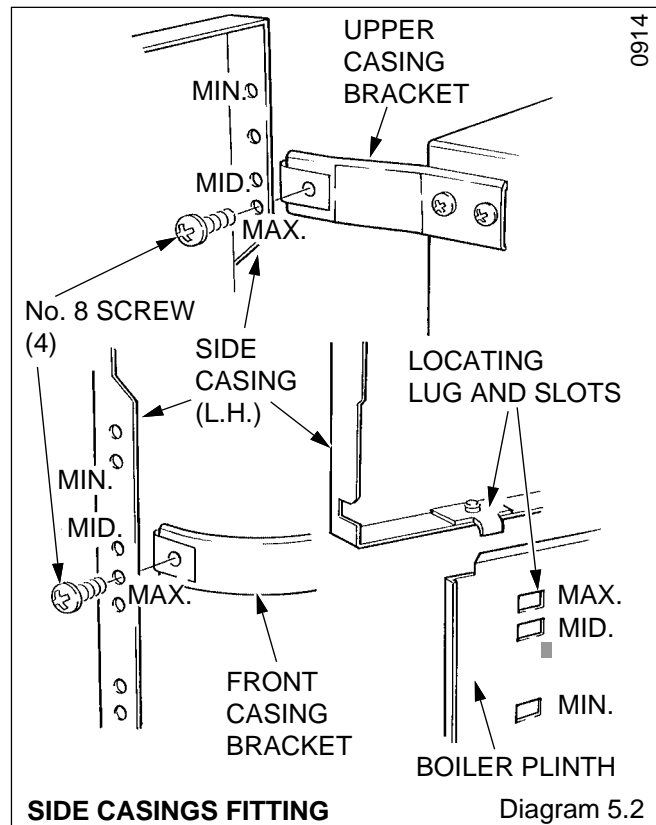
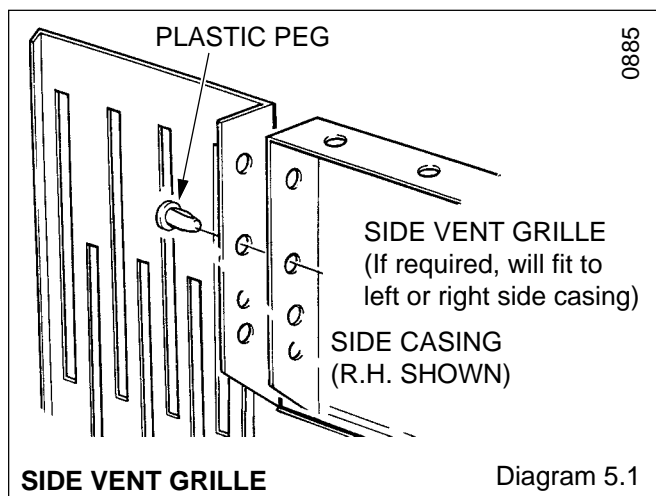
## 5 Casing Location / Fitting

### 5.3 Top Casing

Fit four plastic pegs into the appropriate holes in the top casing, if being fitted, see diagram 5.3. The plastic pegs are a tight fit and are best pushed home with a flat faced tool. The top casing can be arranged to fit flush with or overhang the door. The top casing is reversible to match, when level with, square or rolled edge work surfaces.

Push the top casing on to all four side casing locations. From inside the casing check that all rivets have located correctly.

For boilers fitted under work tops, not using the top casing, the strap should be fitted using two No.8 screws, see diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection

Warning. This boiler must be earthed.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of suitable length and rating as in Section 1.6, connect the three cables to the required terminals in the connector. Secure the outer sheathing with the cable clamp.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, supplied loose, pushed on to the edge of the left hand panel in positions "CB" as shown in diagram 6.2 to make sure the cable does not make contact with any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable with a rating as stated in Section 1.6 must be used for all wiring near the boiler, including the pump if within the boiler casing.

Support pump cable away from hot surfaces if within the boiler casing by pushing two cable clips, supplied loose, on to the top edge of one side panel, shown as "P" or "AP" in diagram 6.2.

### 6.3 System Controls

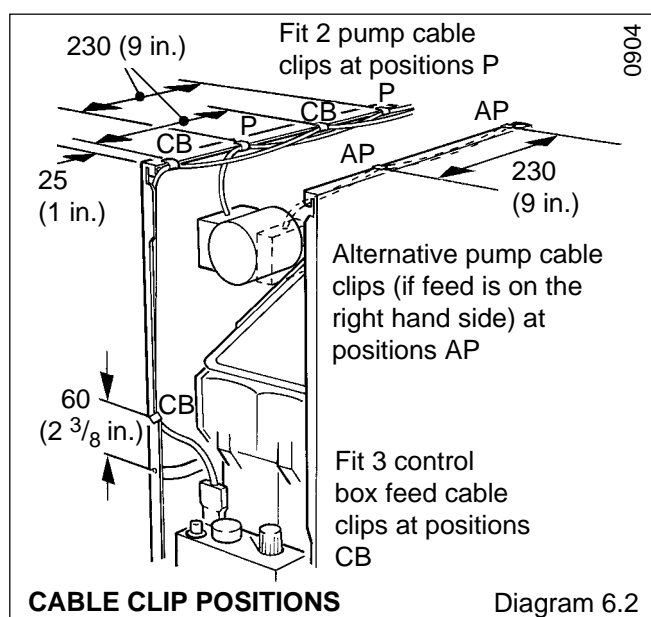
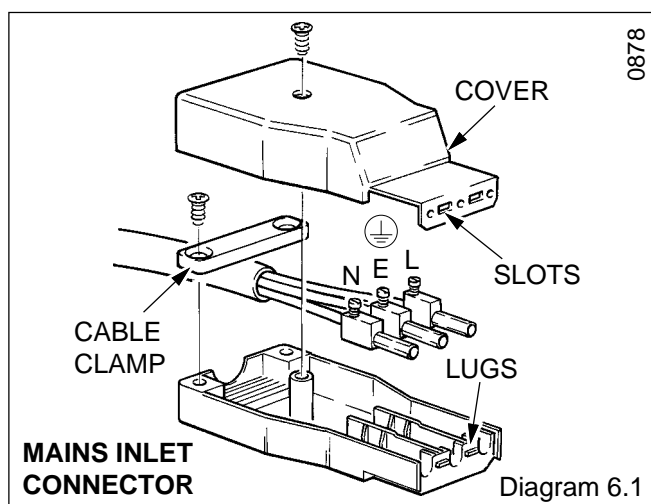
The electrical installation must be made according to the current issue of BS7671.

The electrical isolator must isolate both the boiler and any system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried out, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or similar publication.





## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Commissioning and Testing the Boiler

The whole of the system should be thoroughly flushed out with cold water with the pump removed. Make sure that all valves are open. Refit the pump and fill the system. Examine for water soundness and vent all air from the system, including the pump.

**CAUTION:** The following work should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service tap "K" is closed, indicator line horizontal.

Open all windows and put out any naked lights, pipes or cigarettes.

Purge air from the gas supply in accordance with the current issue of BS6891.

Make sure that the thermostat phial is positioned at the bottom of the phial pocket "J" located by the washer being behind the split pin.

See that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove gas pressure test nipple screw "G" and fit a suitable pressure gauge.

Open gas service cock "K".

Turn gas control knob "A" to ★ ignition and pilot position and push in. At the same time push and release piezo unit button "C" until the pilot burner lights. At this stage air may be present in the gas pipes and the lighting operation may need repeating.

When the pilot is alight, keep control button "A" fully pushed in for about 15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure but now keep the control button pushed in for a little longer.

If the gas control knob "A" is turned to ●, a safety lock prevents it being turned on again. No attempt should be made to push in knob "A" until 3 minutes have gone by.

Make sure that the pilot burner is alight and stable, see diagram 7.2 for flame dimensions, then switch the electrical supply on. Set any remote controls for duty. Turn control knob "A" to 4 main burner position. Set thermostat control knob "B" between "MIN" and "MAX" opposite the setting point on the control box, the main burner will then light, "MAX" is about 82°C (180°F).

Test for gas soundness around the boiler with a suitable leak detection fluid.

Set the burner gas rate required ten minutes from lighting, see page 2 for settings. Adjust screw "F", diagram 7.1 to obtain the required heat input. Turn anti-clockwise to increase. The adjusting screw should then be sealed.

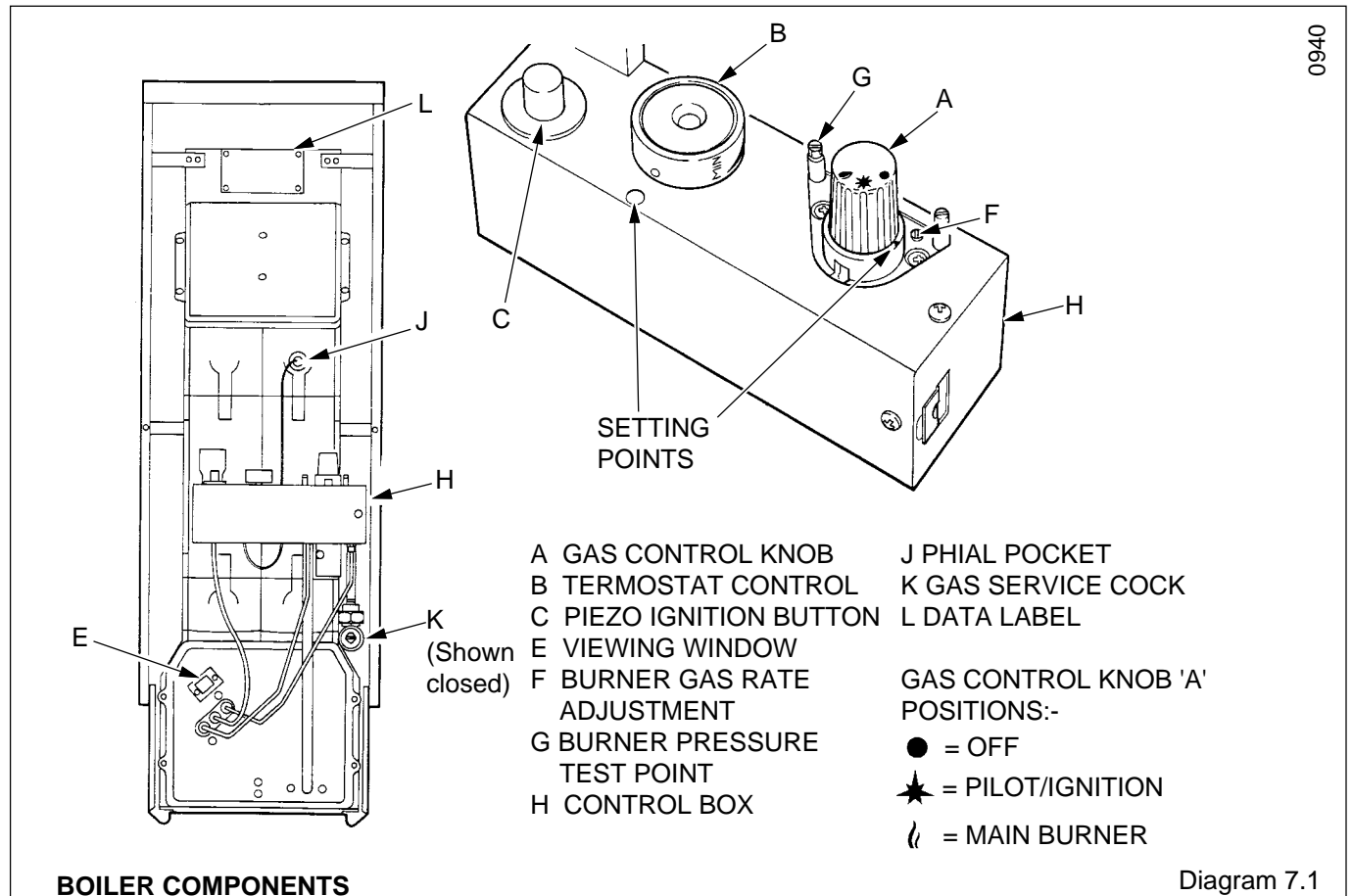
Should there be any doubt about the gas rate it should be checked at the meter.

This should be in the range of:

**Hideaway 40B** : 1.1 to 1.4m<sup>3</sup>/h 38 to 50ft<sup>3</sup>/h

These rates are for guide purposes, depending on the heat setting.

Stick the self adhesive arrow indicator onto the data label against the output the boiler is to be set to, the arrow is in the fittings pack.



## 7 Commissioning

Check the operation of the flame failure device as follows: with the main burner alight, turn gas control knob "A" fully anti-clockwise to its stop ●, the main and pilot burners will go out. Relighting the boiler will not now be possible as a safety device has been activated. After 60 seconds the flame failure device should have closed, indicated by a click from the gas valve. Do not attempt to relight until 3 minutes have elapsed.

Remove the pressure gauge and refit test nipple screw "G".

Turn thermostat "B" to "O" then relight the pilot burner as the relevant part of this Section.

Check that the boiler thermostat and all automatic controls are working correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.2 Commissioning the System

Allow the system to heat up and set the pump adjuster to a design position which gives a temperature difference of 11°C (20°F) across the boiler.

There should be no undue noise in the system and no pumping over of water or entry air at the open vent.

Allow the system to reach maximum temperature and examine for water soundness. The boiler should then be turned off and the system drained as rapidly as possible to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.

### 7.3 Completion

Instruct and demonstrate the efficient and safe operation of the boiler and system.

Hand the Instructions for Use to the user for their retention, making sure that they are understood.

Advise the user that to ensure continued efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the particular installation and usage, but in general once a year should be enough.

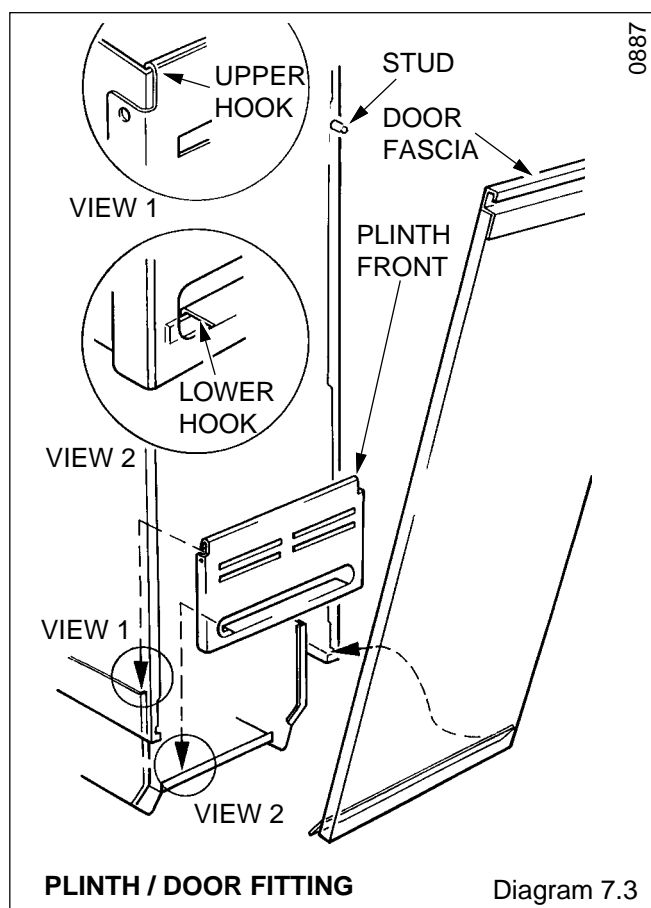
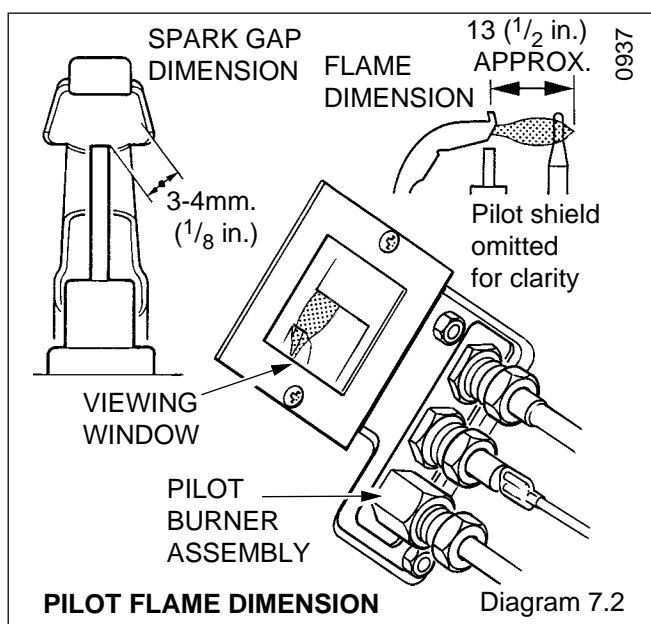
It is the law that any servicing must be carried out by a competent person.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in side casings and push on to the studs on the side casings, see diagram 7.3.



## 8 Servicing

Servicing must be carried out by a competent person.

Before starting a service, turn off the gas supply at the service cock, see diagram 8.1 and isolate the boiler from the electrical supply.

Always test for gas soundness after completing a service or replacement of parts.

### 8.1 Boiler Flueways

Pull door forwards at the top to disengage studs and lift to release from slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

Disconnect the union on the gas service cock, see diagram 8.1.

Remove the mains inlet connector by pulling upwards, see diagram 8.1.

Remove the retaining split pin on the thermostat phial pocket then withdraw the phial and capillary, see diagram 8.2.

Remove the four screws retaining the combustion chamber cover and burner assembly, see diagram 8.3. Withdraw forwards the complete assembly of cover, control box and burner.

Remove the securing nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material on the sides.

Remove the self-tapping screws which retain the cleaning door and lift clear, see diagram 8.4.

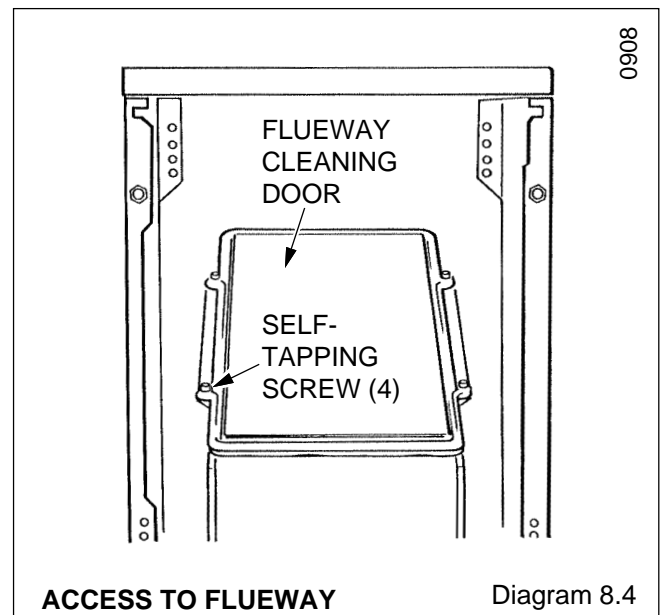
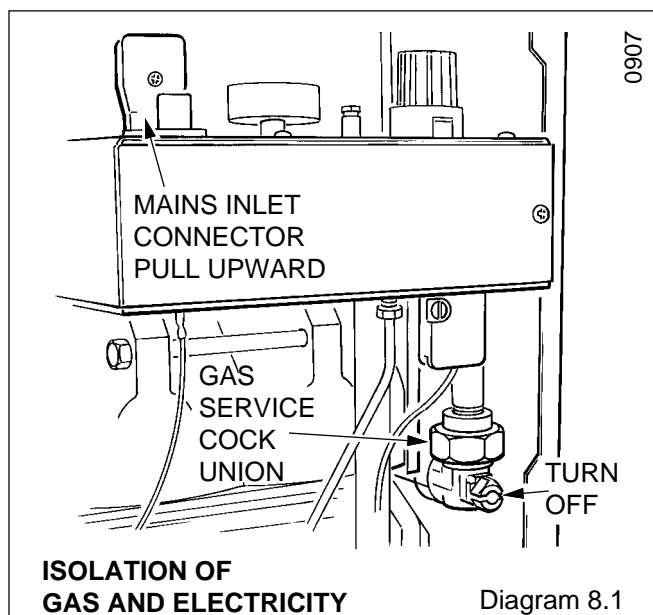
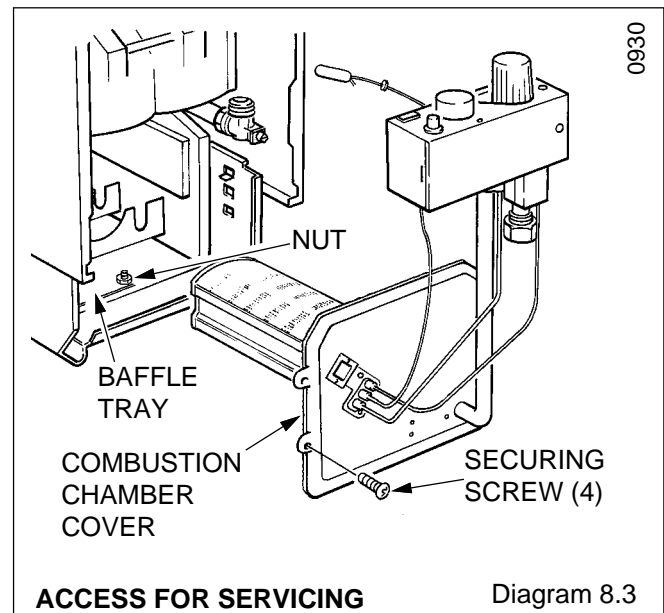
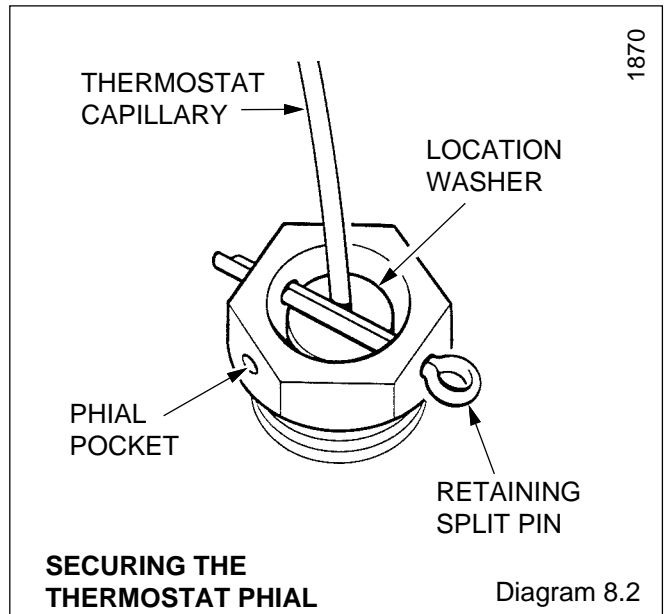
Remove flueway baffles, see diagrams 8.5 and 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Thoroughly clean boiler flueways and fins with a suitable stiff brush.

Replace in reverse order, after completing the relevant instructions in Sections 8.2 and 8.3.

Make sure that the thermostat phial is at the bottom of its pocket and located by the location washer being behind the retaining split pin, see diagram 8.2. Make sure that there is clearance between the thermostat capillary and the boiler.



## 8 Servicing

### 8.2 Burner and Injector

Follow instructions to remove the cover, burner and controls assembly as in Section 8.1.

Remove the two screws and nuts securing the burner support bracket to the combustion chamber cover, see diagram 8.7.

Remove the graphite coated nuts on the supply feed pipe at the rear of the burner to release the burner, take care not to damage the pilot burner and shield when removing.

Clean burner thoroughly.

Check the main burner injector for blockage or damage and replace if necessary, see Section 9.2 and diagram 8.8.

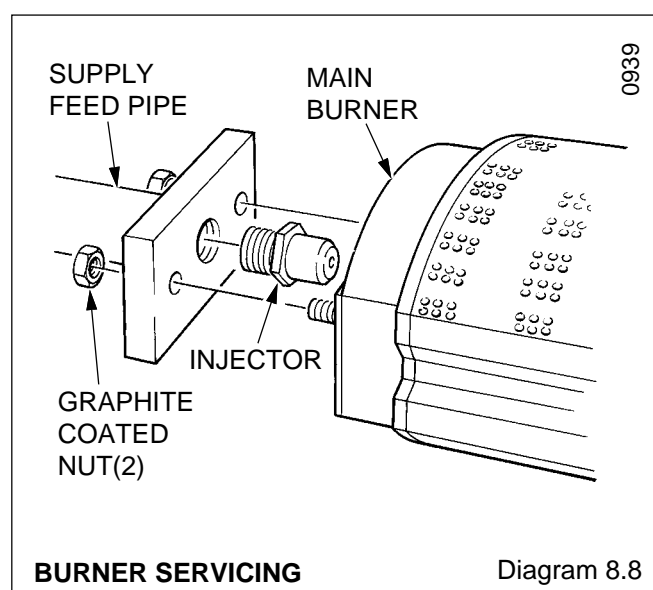
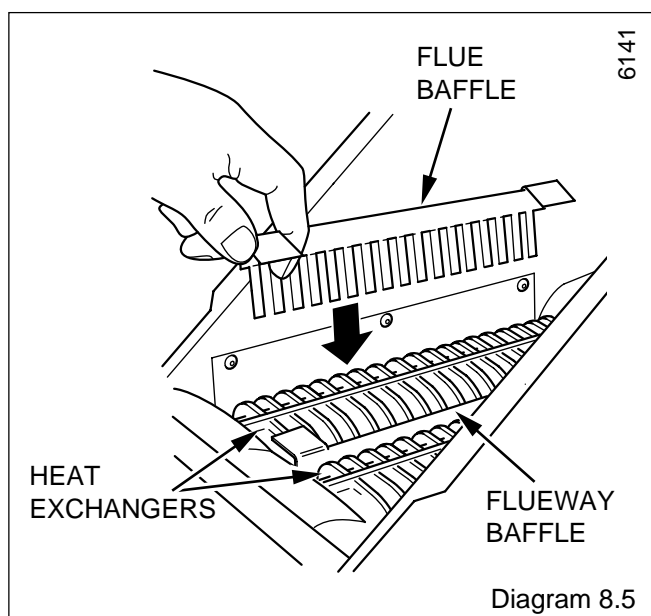
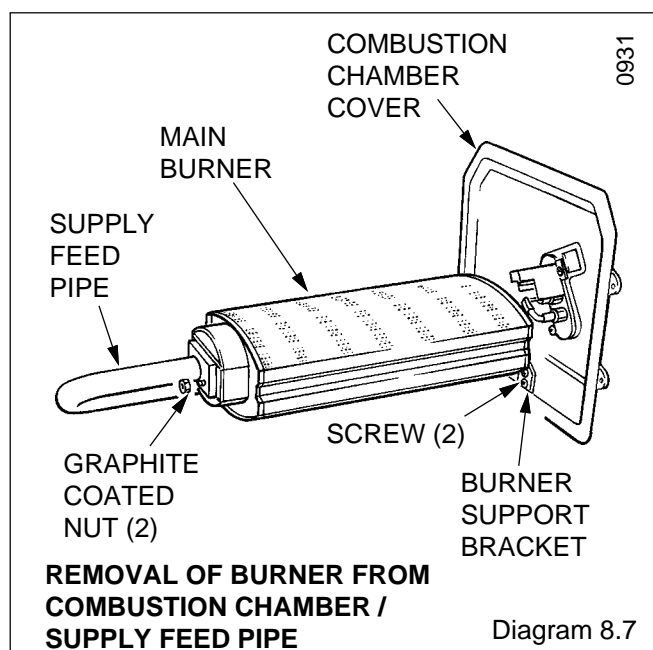
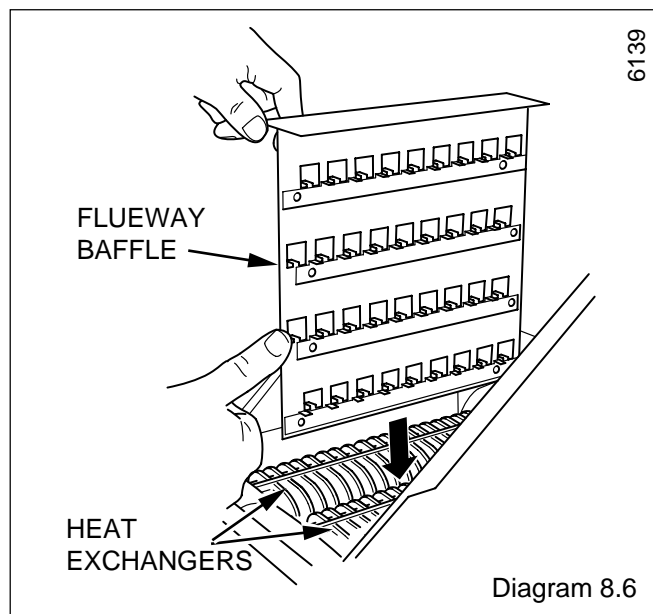
### 8.3 Service Checks

Inspect the pilot burner, thermocouple and clean or replace as necessary. If necessary remove the pilot shield by removing the securing screw and nut.

Check the condition of the side and rear insulation panels in the combustion chamber.

Check the condition of the seals on the cleaning door and the combustion chamber cover.

Replace all items in the reverse order, relight and test the boiler.



## 9 Replacement of Parts

Before removing or replacing any parts, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the appliance.

Always test for gas soundness after replacing any gas carrying component.

### 9.1 Gas Valve

Follow relevant instructions in Section 8.1.

Remove control box cover by removing screw and unhooking at the side, see diagram 9.1.

Disconnect electrical connectors, thermocouple nut and pilot tube at the gas valve.

Remove the two screws which secure gas valve to control box.

Tilt control box to enable it to be lifted off the gas valve.

Unscrew the half union from gas valve.

Unscrew gas valve from burner supply pipe.

When screwing the pipe into the new valve use a little jointing compound on the external thread only, to make a gas tight seal.

Replace thermostat phial as Section 8.1.

Reassemble in reverse order.

It will be necessary to purge the system of air after changing the gas valve.

Relighting should be carried out as in Section 7.1.

### 9.2 Injector

When the burner has been removed from the injector manifold as in Section 8.2 the injector can be unscrewed from the manifold and renewed, as necessary.

When replacing use a little jointing compound on the external thread only, to ensure a gas tight seal.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.

### 9.3 Thermocouple

Remove the door and plinth as in Section 8.1

Disconnect thermocouple by unscrewing nuts at gas valve and pilot burner, see diagrams 9.1 and 9.3. Release the cable clips and the thermocouple can be withdrawn.

Reassemble in reverse order.

### 9.4 Pilot Burner

Follow instructions in Section 8.1 to remove cover and burner controls assembly.

Disconnect the thermocouple nut at the pilot burner, see diagram 9.3.

Disconnect the nut retaining the pilot tube and injector in the pilot burner.

Disconnect nut retaining electrode.

Remove the two screws and nuts securing the pilot burner and shield to the front cover, see diagram 9.3.

Reassemble in the reverse order, checking that the spark gap and pilot flame length are as shown in diagram 7.2.

Replace thermostat phial as in Section 8.1.

### 9.5 Boiler Thermostat

Follow relevant instructions in Sections 8.1 and 9.1.

Pull off the thermostat control knob.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.1.

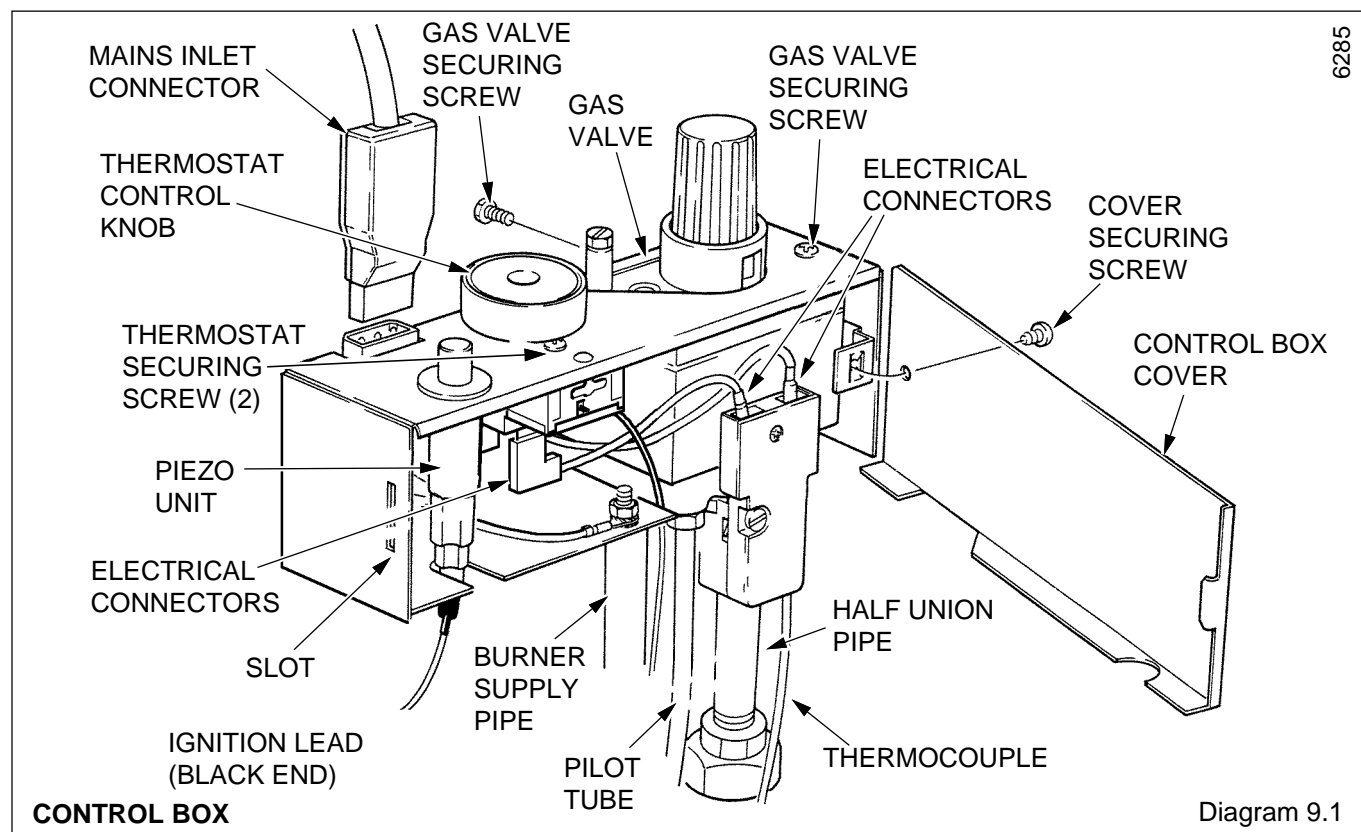
Tilt the thermostat so that the electrical connectors can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial attached.

Refer to diagram 9.2 when re-connecting.

Reassemble in the reverse order.

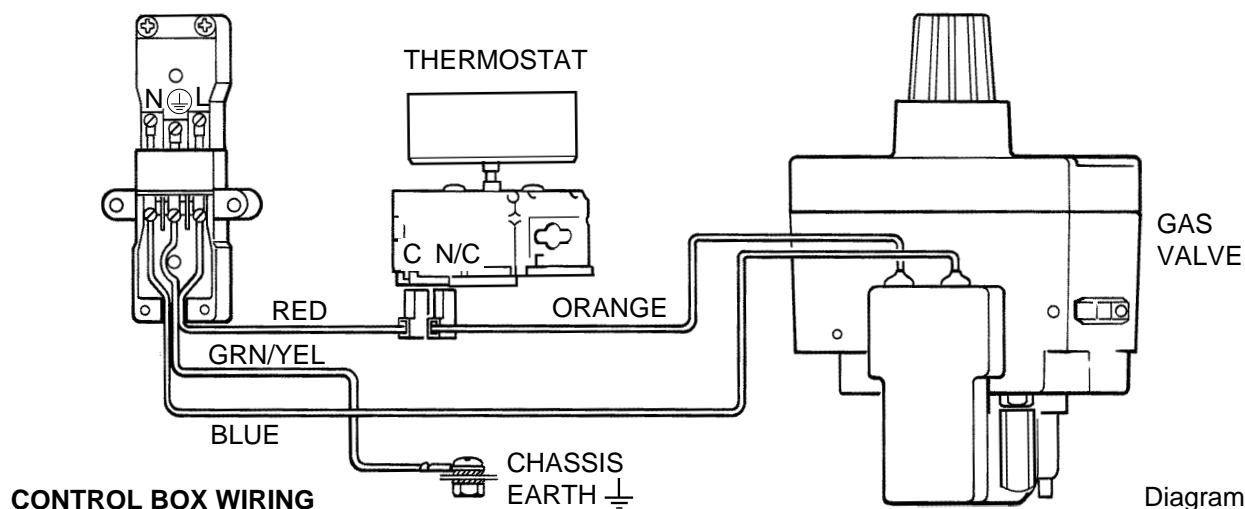
Replace thermostat phial as in Section 8.1.





## 9 Replacement of Parts

240V~ 50Hz MAINS SUPPLY FUSED AT 3A



6124

### 9.6 Piezo Unit and Ignition Lead

Follow the relevant instructions in Section 8.1.

Pull off ignition lead at piezo unit, see diagram 9.1.

To replace lead also, pull off the lead at the spark electrode terminal, see diagram 9.3.

Remove the control box cover by removing securing screw and unhooking at the side, see diagram 9.1.

Remove the piezo unit, secured by a nut inside the control box. Replace in reverse order.

### 9.7 Spark Electrode

Follow the relevant instructions in Section 8.1.

Disconnect the thermocouple nut and withdraw the thermocouple from the pilot burner, see diagram 9.3.

Remove the spark electrode, secured by a nut.

Replace in reverse order, checking that the spark gap is as shown in diagram 7.2.

### 9.8 Insulation Panels

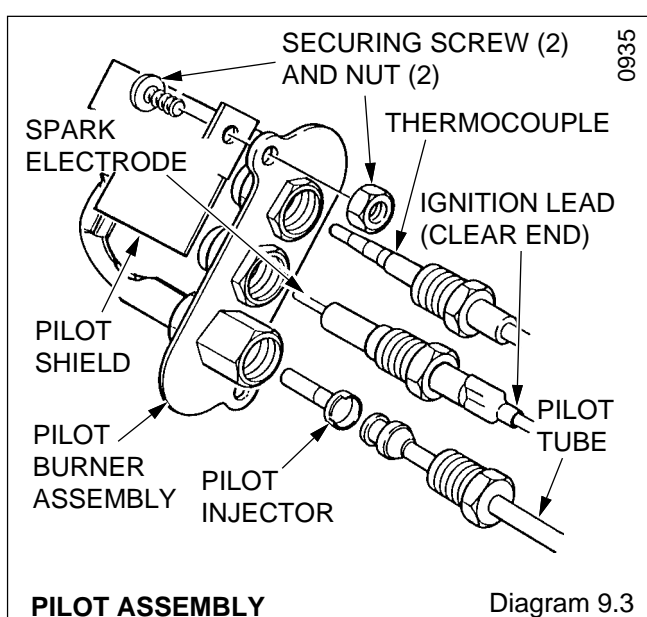
Follow the relevant instructions in Section 8.1.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.4.

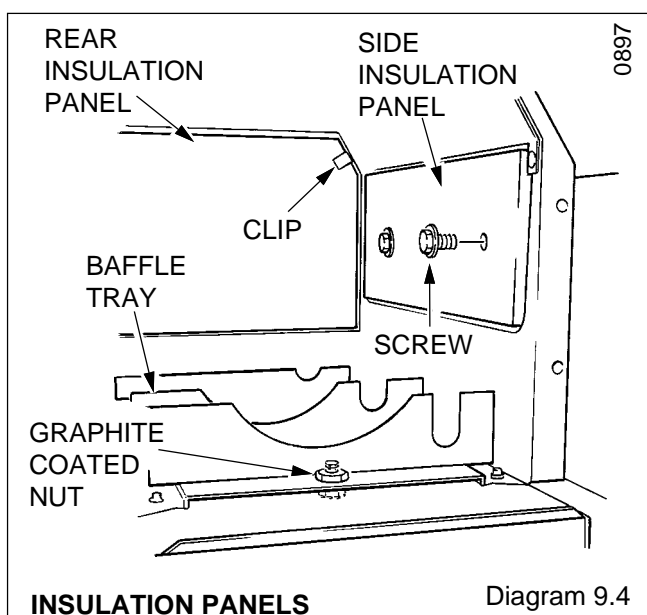
Release the rear insulation panel clips and lift out panel.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.



0935



0897

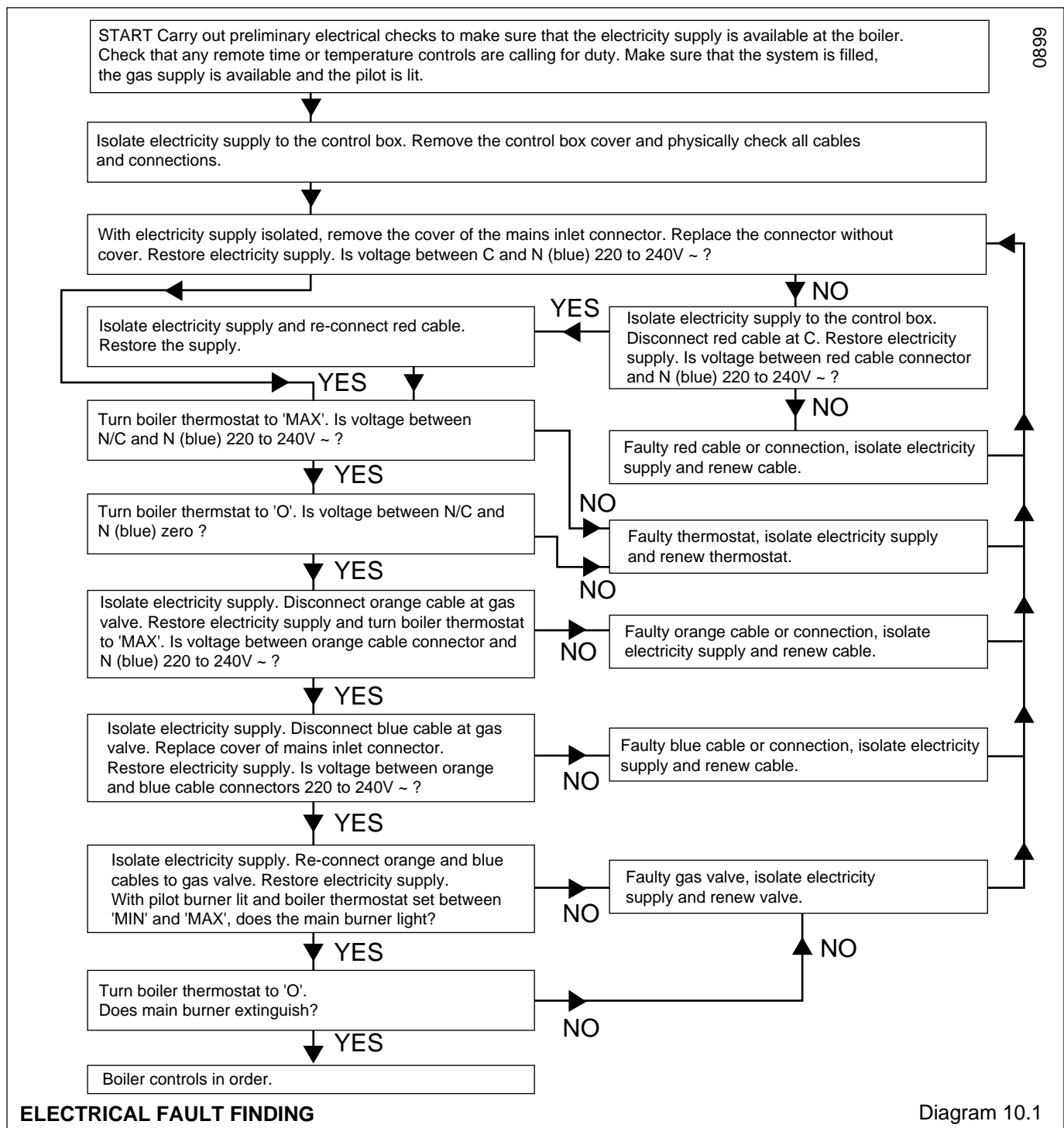
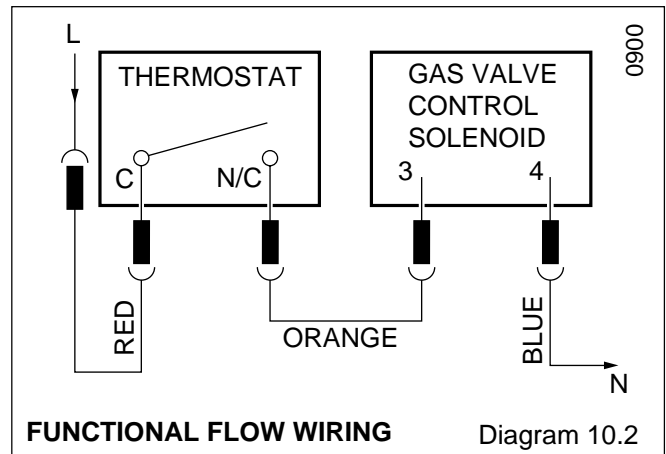


## 10 Fault Finding - Electrical

### 10.1 Electrical

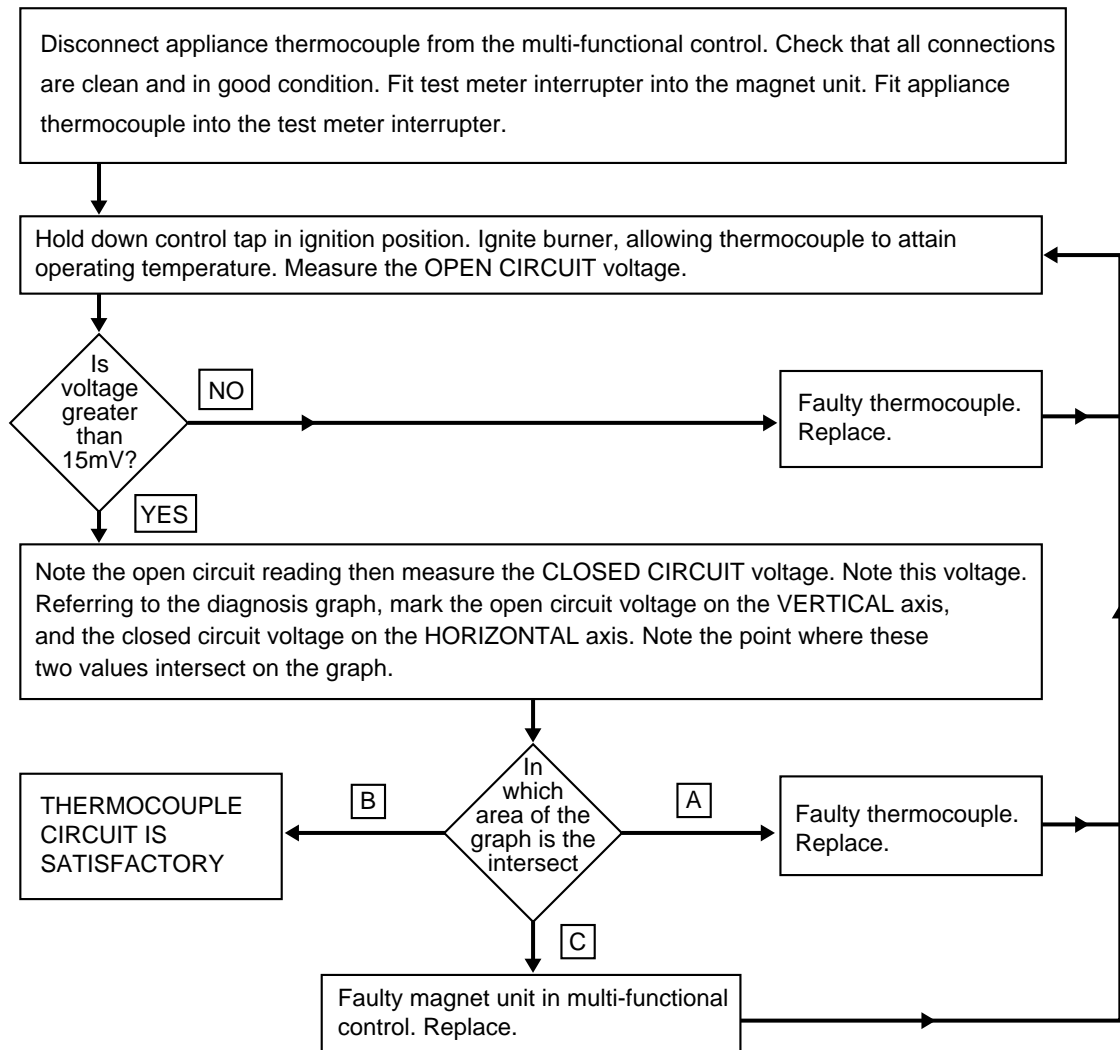
Refer to electrical fault finding chart, diagram 10.1, functional flow diagram 10.2 and wiring diagram 9.2.

**IMPORTANT:** The preliminary electrical system checks as contained in the British Gas Multimeter Instruction Book, or similar publication, are the first checks to be carried out during a fault finding procedure. On completion of the service fault finding task which has required the breaking and remaking of electrical connections, then the checks, earth continuity, polarity and resistance to earth must be repeated.



## 10 Fault Finding - Thermocouple

0194



**THERMOCOUPLE FAULT FINDING**

Diagram 10.3

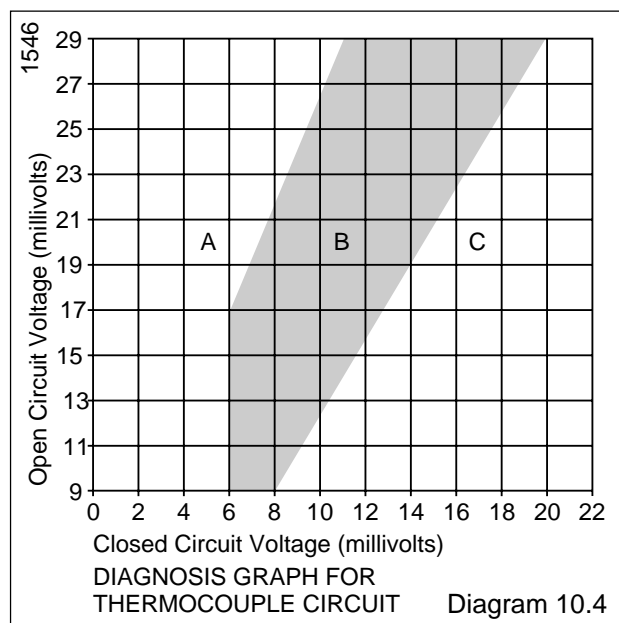
### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter test unit similar to the British Gas Minitest 6 Unit.

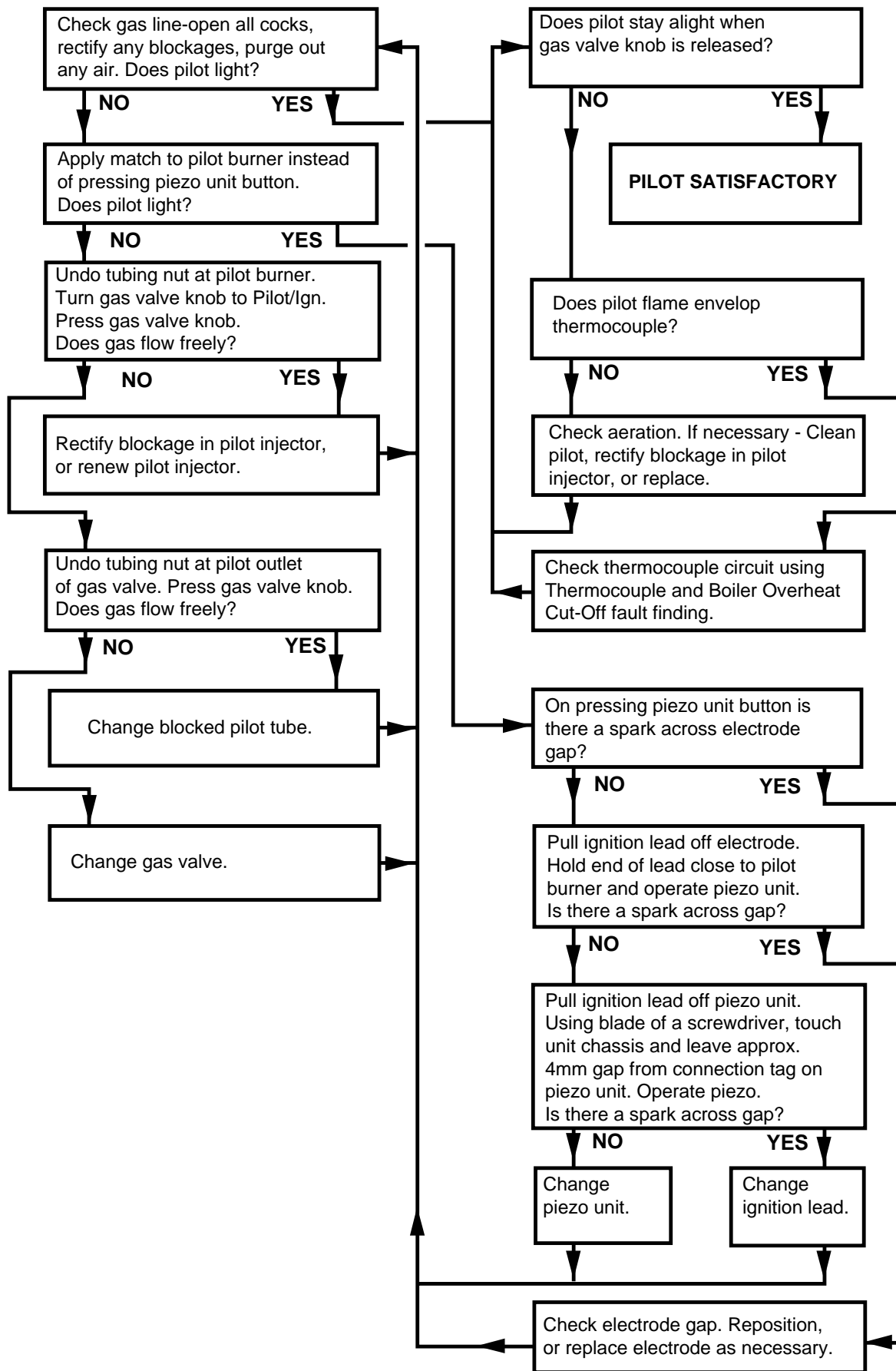
Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

### 10.3 Pilot

Refer to pilot fault finding chart, see diagram 10.5.



## PILOT WILL NOT LIGHT START HERE

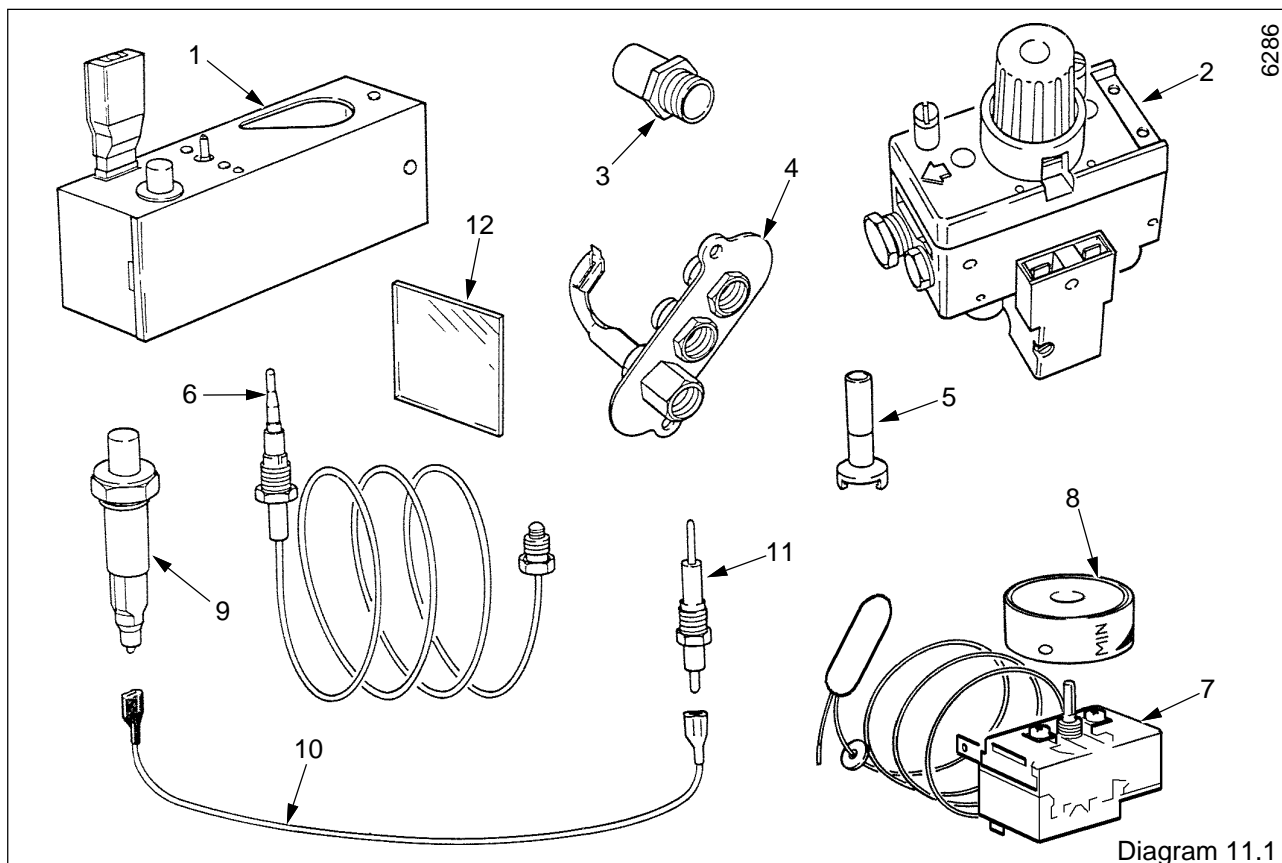


## 11 Spare Parts

The key number in the first column of the list will help identify each part in diagram 11.1.

When ordering spare parts quote the part number and description, stating the model and serial number off the data label "L", see diagram 7.1.

If ordering from British Gas you will also require the GC appliance number off the data label and the required spare part GC number.



6286

Key No	Part No.	Description	GC Part No.
1	425568	Electrical control box assembly	312 451
2	203329	Gas control valve	384 345
3	K7218	Injector - main - 3.40	351 790
4	203414	Pilot burner assembly	312 426
5	203508	Injector - pilot	395 674
6	202407	Thermocouple c/w nut	392 934
6	202415		
7	202571	Thermostat c/w screws	
8	FF2228	Control knob assembly	355 241
9	202700	Piezo unit	384 146
9	202702	Piezo unit	382 585
10	WW4613	Ignition lead	136 399
11	202605	Spark electrode	395 720
12	208302	Sight glass	312 419

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 50B

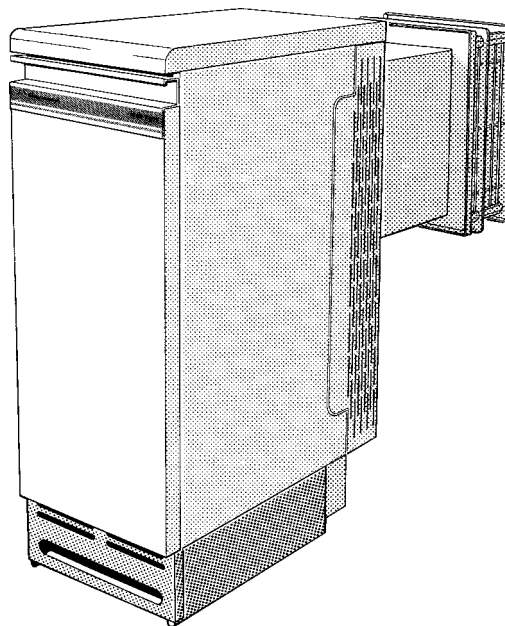
G.C. No. 41 313 14

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



0863

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.3.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	10
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	19
	Fault Finding	10	21
	Spare Parts	11	24



## Notes and General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

## Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, it is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

## Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

## Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

## Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the inside of the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

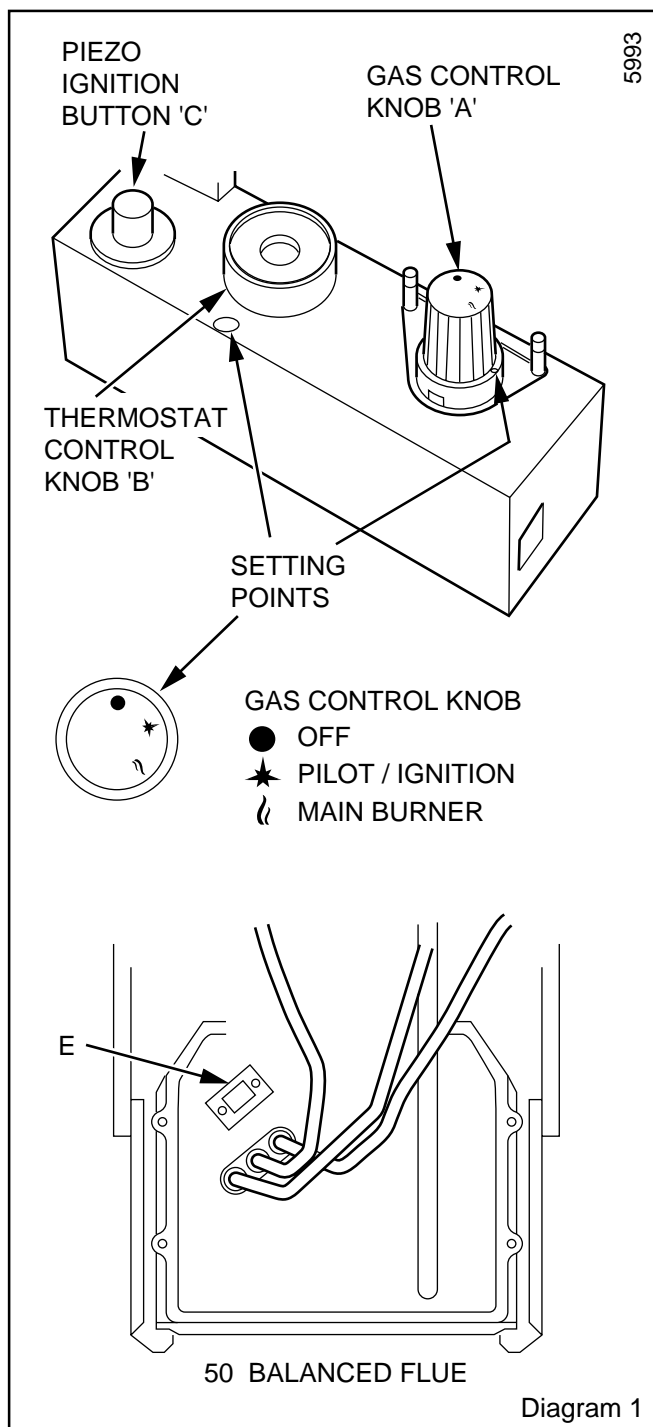
## Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 240V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.




### To Connect an Electrical Plug

The standard colours of three core flexible cable are,  
Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .


### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.


Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

Check that the mains electrical supply to the boiler is switched OFF.

Push in slightly and turn gas control knob "A" clockwise until  is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.


Push in slightly and turn gas control knob "A" anticlockwise until  is against its setting point, then depress fully and hold in.


Push in and release piezo ignition button "C" until the pilot burner lights.

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until  is against its setting point.

If the gas control knob "A" is turned to  a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.


Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until  is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 & 1.5.

## General Data

\* Refer to BOILER CASING HEIGHT diagram

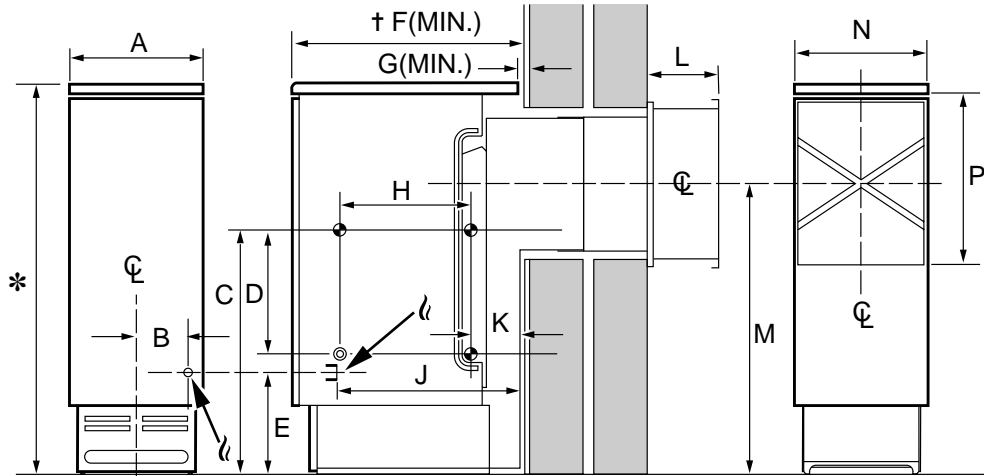
† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub> in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3<sup>3</sup>/<sub>4</sub> (3<sup>3</sup>/<sub>4</sub> in. B.S.P.T.) (pumped return)

0684



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	300	118	558	294	225	533	3	300	445	121	132	664	292	398	
in.	11 <sup>3</sup> / <sub>4</sub>	4 <sup>5</sup> / <sub>8</sub>	22	11 <sup>1</sup> / <sub>2</sub>	8 <sup>7</sup> / <sub>8</sub>	21	1 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	5 <sup>1</sup> / <sub>4</sub>	26 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Sheet Metal Parts

WARNING. When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling the edges of sheet metal parts.

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components to be used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Approximate weight of complete boiler : 79kg (174lb)

Water content : 5.76 litre (1.27gallons)

Gas connection : Rc1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub>in BSPT)

Water connection : Rc1 (1in BSPT)

Injector 50B : 3.60mm

Electrical supply : 240V~50Hz, fused 3A

Burner : Aeromatic

All dimensions are given in millimetres (except as noted).

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 71.4%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements. The table gives settings and outputs.

The boiler input as supplied is preset to the maximum heat input and should be adjusted to suit system requirements.

The indicator arrow should be stuck on the data label to indicate the adjusted setting. The arrow is supplied in the loose items pack.

RANGE RATING		min	medium	max
NOMINAL HEAT INPUT (GROSS)	kW	15.01	16.85	18.66
	Btu/h	51,215	57,475	63,675
NOMINAL HEAT OUTPUT	kW	11.72	13.19	14.65
	Btu/h	40,000	45,000	50,000
BURNER SETTING PRESSURE (HOT)	mbar	9.8	12.1	14.8
	in.w.g	3.9	4.9	5.9
INJECTOR		205729		

## 1.3 Statutory Requirements

The installation of this must be carried out by a competent person and must be in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions supplied.

The Gas Safety (Installation and Use) Regulations, Building Regulations, Local Water Company Bye-laws, The Building Standards (Scotland) Regulations, (applicable in Scotland), Health and Safety at Work Act, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice,

BS6891, BS5440 Part 1 and 2, BS6798, BS5449, BS5546, BS6700, BS7478, BS7593, BS7671.

Manufacturer's instructions must not be taken as overriding statutory requirements.

## 1.4 B.S.I Certification

This boiler is certificated by B.S.I., for safety and performance. It is, therefore, important that no alteration is made to the boiler unless agreed, in writing, by Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the B.S.I. certification, boiler warranty and could infringe the current issue of the Statutory Requirements.

## 1.5 Gas Supply

The gas installation should be fitted in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

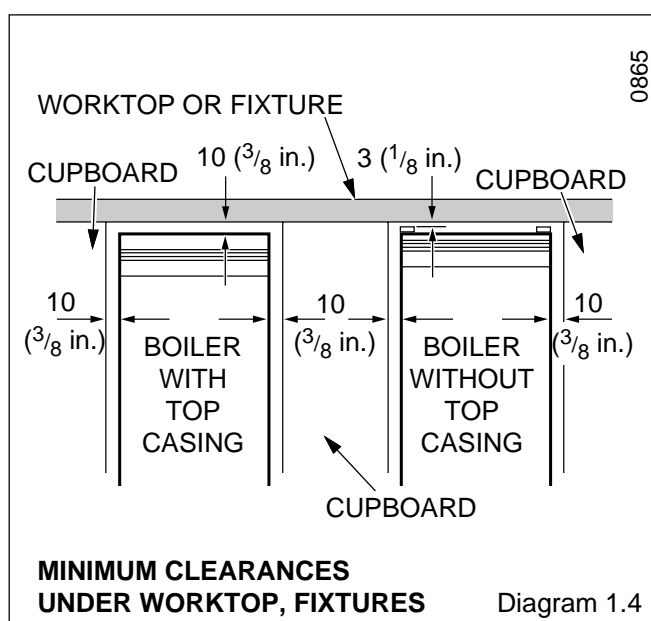
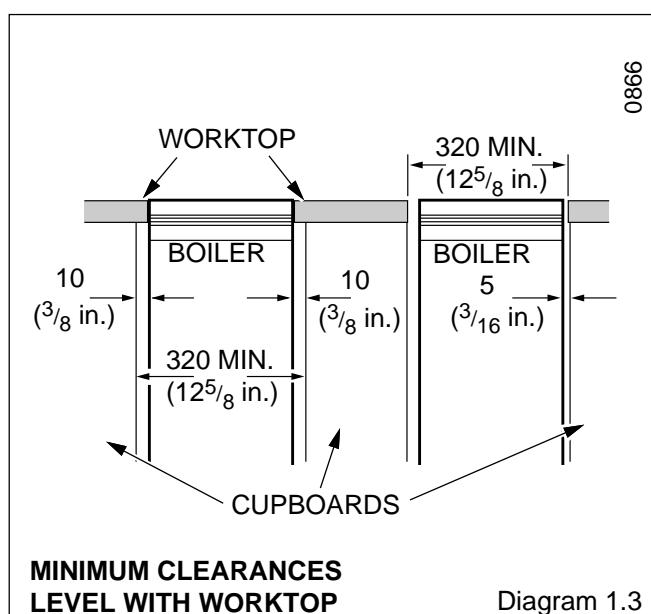
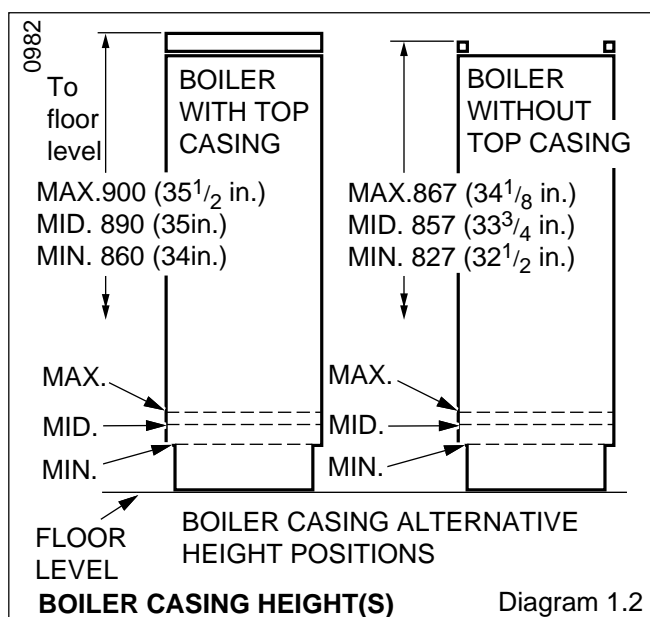
## 1.6 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent person. All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply through an unswitched shuttered socket outlet and 3A fused 3 pin plug, both to the current issue of BS1363. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving only the boiler and system controls.

Heat resistant cable of at least 75mm<sup>2</sup> (24/0.20mm), to the current issue of BS6500 Table 16, must be used for all connections within the boiler casing, to the control box, pump etc.



## 1 General Data

### 1.7 Boiler Location

The casing can be fitted to the boiler at various heights. The top casing can be discarded if preferred, when fitting the boiler under a low worktop or fixture. Refer to diagram 1.2.

The boiler must stand on a level floor, conforming with local authority requirements and building regulation.

The base temperature is within the requirements of the current issue of BS5258. The boiler may stand on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

When the boiler is to be installed level with work surfaces and the like, minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides, almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted should be positioned to provide minimum clearances as shown in diagram 1.4. To facilitate minimum clearances it may be necessary to modify kitchen units and fixtures.

A front access clearance should be provided as shown in diagram 1.5.

The boiler may be installed in any room, although particular attention is drawn to the requirements of BS7671 with respect to the installation of a boiler in a room containing a bath or shower. Any electrical switch should be so positioned that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations apply to such installations in Scotland.

Where the installation of the boiler will be in an unusual location, special procedures are necessary the current issue of BS6798 gives detailed guidance on this aspect.

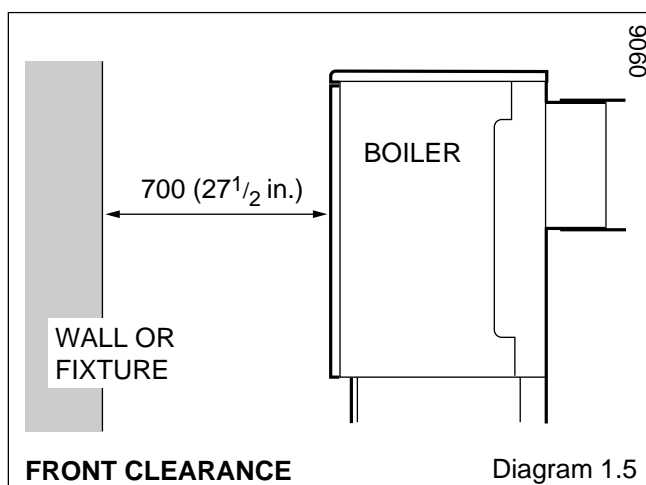
A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard or compartment design are given in the current issue of BS6798.

### 1.8 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.



## 2 Water Systems

### 2.1 Water Pressure Head

The boiler shall only be connected to a cistern water supply with a minimum head of 1metre (3ft3in) and a maximum head of 27metres (90ft) which has an open vent in the system.

The working pressure must be within the range 0.1bar to 2.7bar (1.3 to 39lbftin<sup>2</sup>).

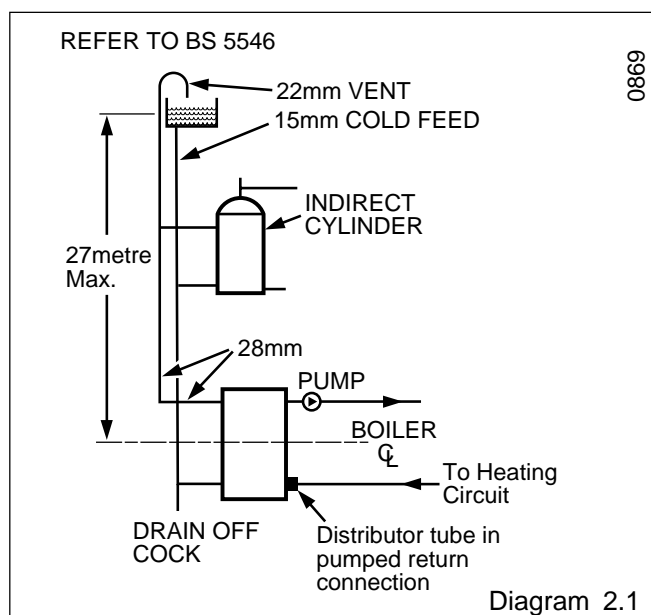
The boiler MUST NOT be connected to a sealed water system.

### 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

If an inhibitor is to be used in the system, contact should be made with the inhibitor manufacturers so that they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaned out before fitting the boiler whether or not adding an inhibitor.



## 2 Water Systems

### 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high when the central heating pump is off.

The domestic primary flow and return must be 28mm o.d. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

### 2.4 Pumped Heating and Hot Water

Where a single flow and return is taken from the boiler, a minimum static head of 1metre (3ft3in) must be provided between the water line of the feed tank and the centre of the waterway, see diagram 2.2.

### 2.5 Circulation Pump

Normally the pump should be set to give a temperature difference of 11°C (20°F) across the boiler. At the appropriate pumped flow rate the pressure loss through the boiler can be found from the graph, diagram 2.3.

Use a pump with integral valves or fit isolating valves as close to the pump as possible.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425837.

### 2.6. Cylinder

For all systems supplying domestic hot water the cylinder must be indirect.

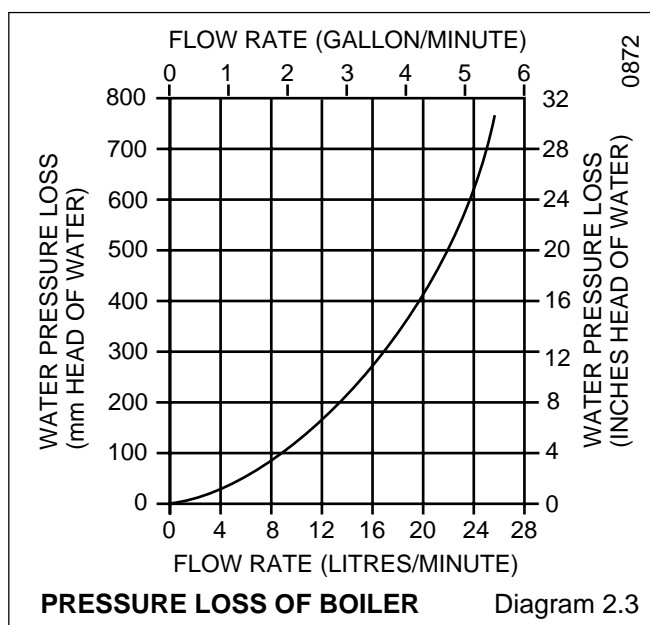
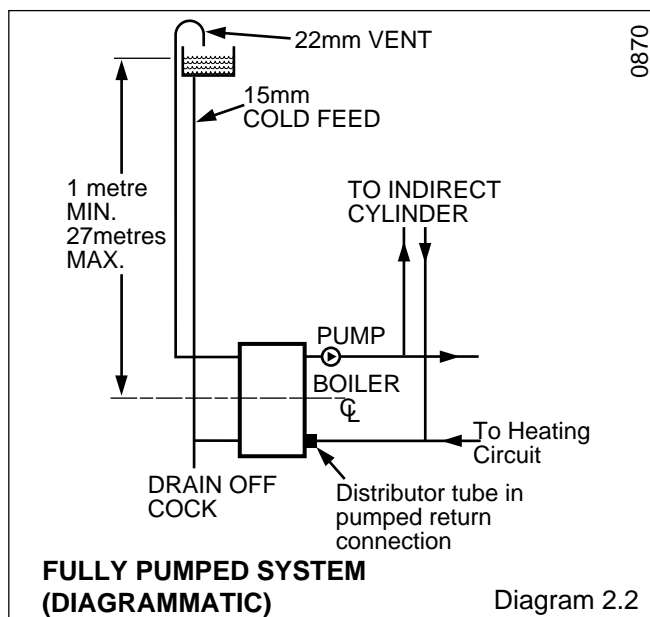
### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Draining Tap

A draining tap must be provided at the lowest points of the system which will allow the draining of the entire system, including the boiler and hot water cylinder.

Draining taps should be to the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free flow of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special consideration with respect to openings, doors and windows under the roof. Care is required in protecting the roof if made from plastic sheeting. Seek further advice if the carport consists of a roof and two or more walls from the local gas undertaking.

Where the terminal is within 850mm (34in) below plastic guttering, an aluminium shield 1.5metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet and products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Building

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.



## 3 Flue and Ventilation

### 3.4 Terminal Guard

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

Guards are available from:

Tower Flue Components Ltd.,  
Morley Road,  
Tunbridge,  
Kent.  
TN9 1RA

quoting reference type "F"

### 3.5 Wall Thickness

Check the wall thickness where the boiler is to be fitted.

Flues available are:

**Standard Pack,**

part No.424671, 280 to 410mm (11 to 16in).

**Short Pack,**

part No. 424672, 150 to 280mm (6 to 11in).

**Extension Kit,**

part No. 424680 + standard pack, 410 to 610mm (16 to 24in).

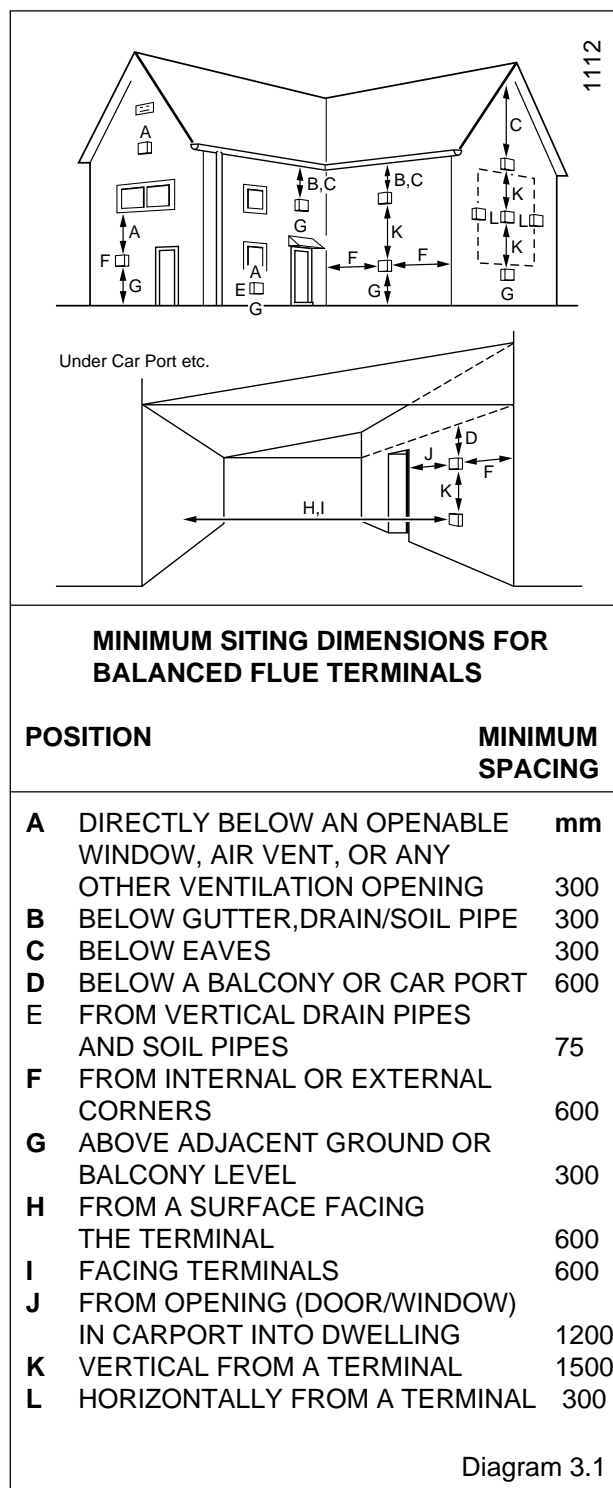
### 3.6 Room Ventilation

The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

### 3.7 Cupboard and Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with "Compartment Air Vent Table".

Both the high and low level air vents must communicate with the same room or must both be on the same wall to outside air.



COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	170cm <sup>2</sup>	26in <sup>2</sup>	170cm <sup>2</sup>	26in <sup>2</sup>
FROM OUTSIDE	85cm <sup>2</sup>	13in <sup>2</sup>	85cm <sup>2</sup>	13in <sup>2</sup>

## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.7.

### 4.1 Unpacking

The boiler casing panels are packed separately within the main carton and are designed to enable gas and water connections to be made before fitting the casing panels.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the top fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets shown in diagram 4.1, using eight of the No.8 screws.

Push the captive nuts, supplied loose, onto the casing brackets as shown in diagram 4.1.

### 4.3 Water Connections - Gravity Domestic and Pumped Heating

Fit suitable fittings into the boiler tappings, see diagram 4.2.

Make sure that all pipes are taken backwards and will clear the casings, see diagram 1.1.

Heating flow: Any one of the four upper connections may be used.

Domestic flow: Any one of the three remaining upper connections may be used.

Heating return: The water distributor tube must be fitted into either of the front lower connections on all installations, see diagram 4.3. This tube is packed in the top fitment.

Domestic return: Any one of the three remaining lower connections may be used for the gravity domestic hot water return.

Fit plugs into any unused boiler tappings.

### 4.4 Water Connections - Fully Pumped Systems

Fit suitable fittings into the boiler tappings as required, see diagram 4.4. Make sure that all pipes are taken backwards and will clear the casings.

It is important that all connections are made as shown in diagram 4.4.

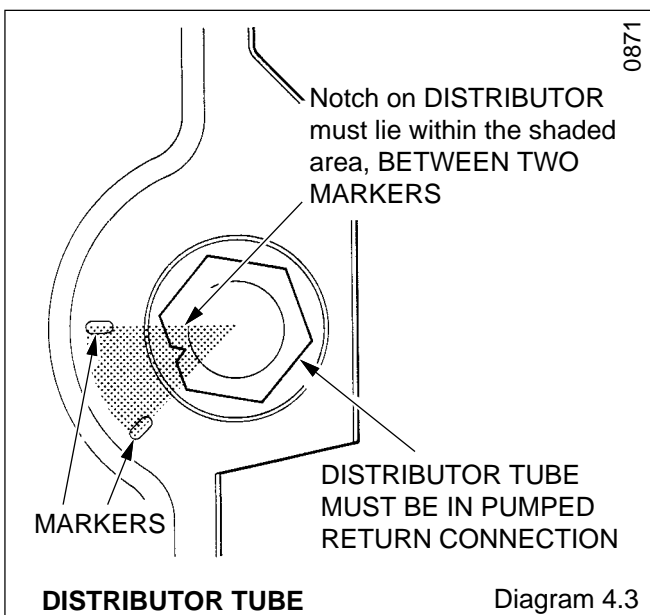
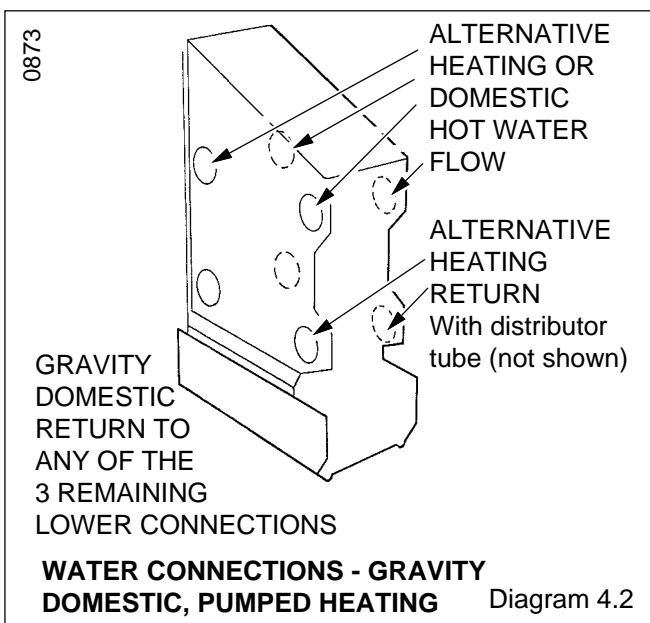
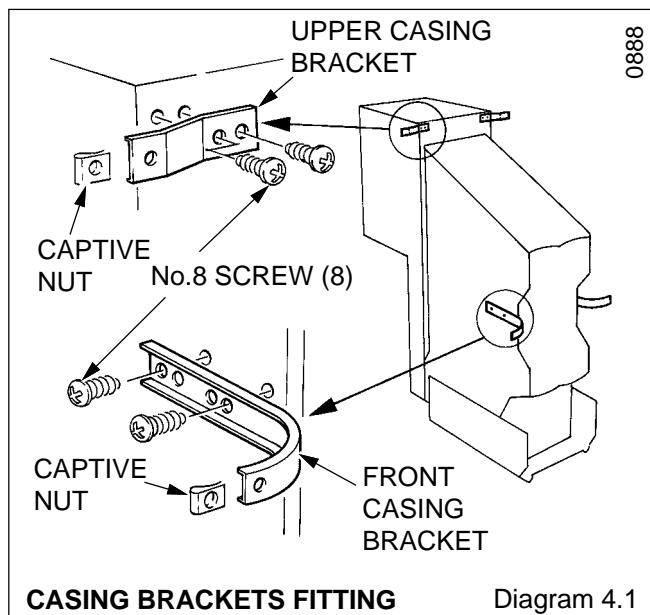
Fit the water distributor tube into the return connection, see diagram 4.3. This tube is packed in the top fitment.

Fit plugs into any unused boiler tappings.

### 4.5 Pump in Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425837).

The kit contains a flueway cleaning door with heat shield (attached).



## 4 Installation

### 4.6 Pipework

When the front tappings are used, it is essential that any pipework of fittings do not project more than shown in diagram 4.5.

When using a rear tapping with Rc (1 in BSP) fitting for 28mm od pipework, it is recommended that a short nipple and an R thread (BSP) to copper elbow is used. If the pipework is required to run back to the wall, make sure that it will clear the boiler air duct and, if working to minimum clearance, does not stick out too far from the boiler, see diagram 4.6.

Do not route any pipework, water or gas, across the front of the thermostat pocket, controls or combustion chamber cover.

The gas pipework must be along the right hand side of the boiler.

### 4.7 Balanced Flue Terminal

#### (Standard and short flue)

Mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.7, after checking that sufficient clearances will be left around the boiler as described in Section 1.7.

Place the boiler in position. The balanced flue ducting will project into the prepared hole in the wall.

Make a good seal around the boiler air duct on the inside wall.

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.8.

Remove the four outer wire guards then pull off the inner baffle and flue duct assembly.

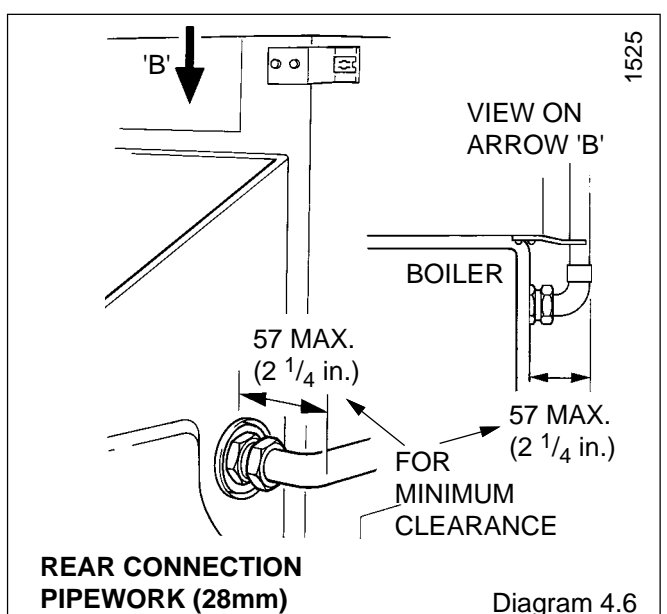
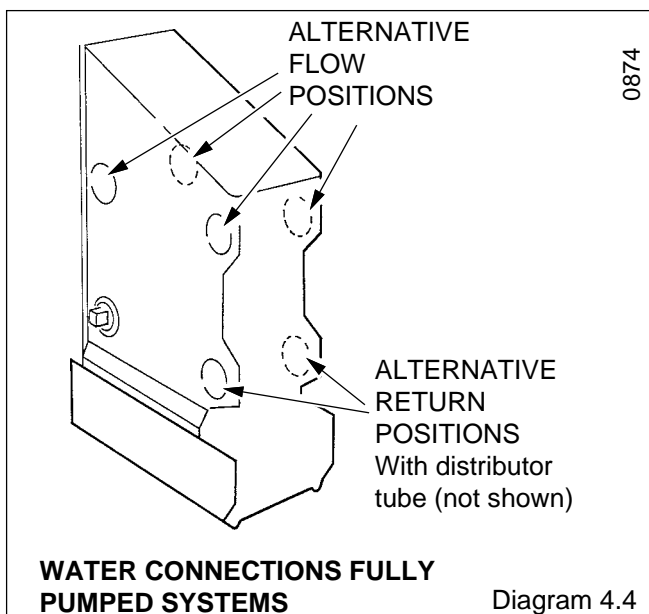
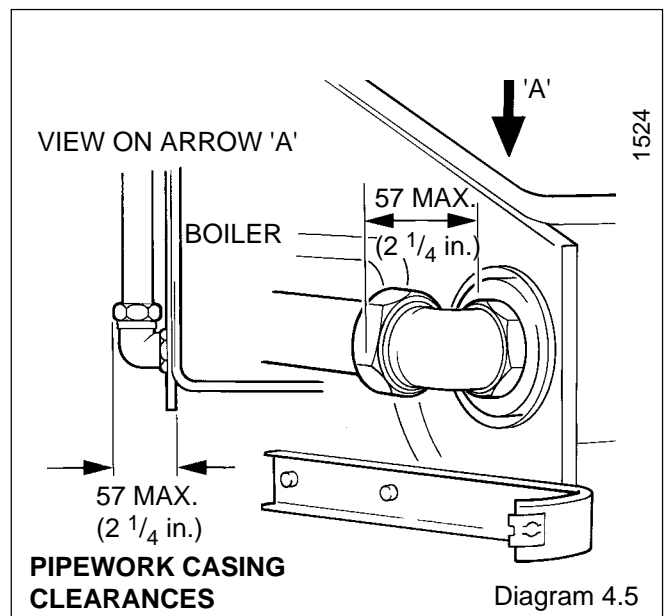
Place the air duct assembly into the hole in the wall from the outside, engaging it around the air duct on the boiler and sliding it until the wall plate contacts the outer wall surface.

Seal the joint in the air ducts with the yellow tape provided. Tape four pieces into the four inside corners, followed by four along the joints, overlapping the corner pieces, to make a good seal. Allow a minimum of 20mm ( $\frac{3}{4}$  in) overlap of ductings.

Cement around the wall plate to make good and weatherproof.

Refit the inner baffle and flue duct assembly, sealing the joint with the heat resistant semi-transparent tape provided.

Refit wire guards, outer baffle and secure with screws.

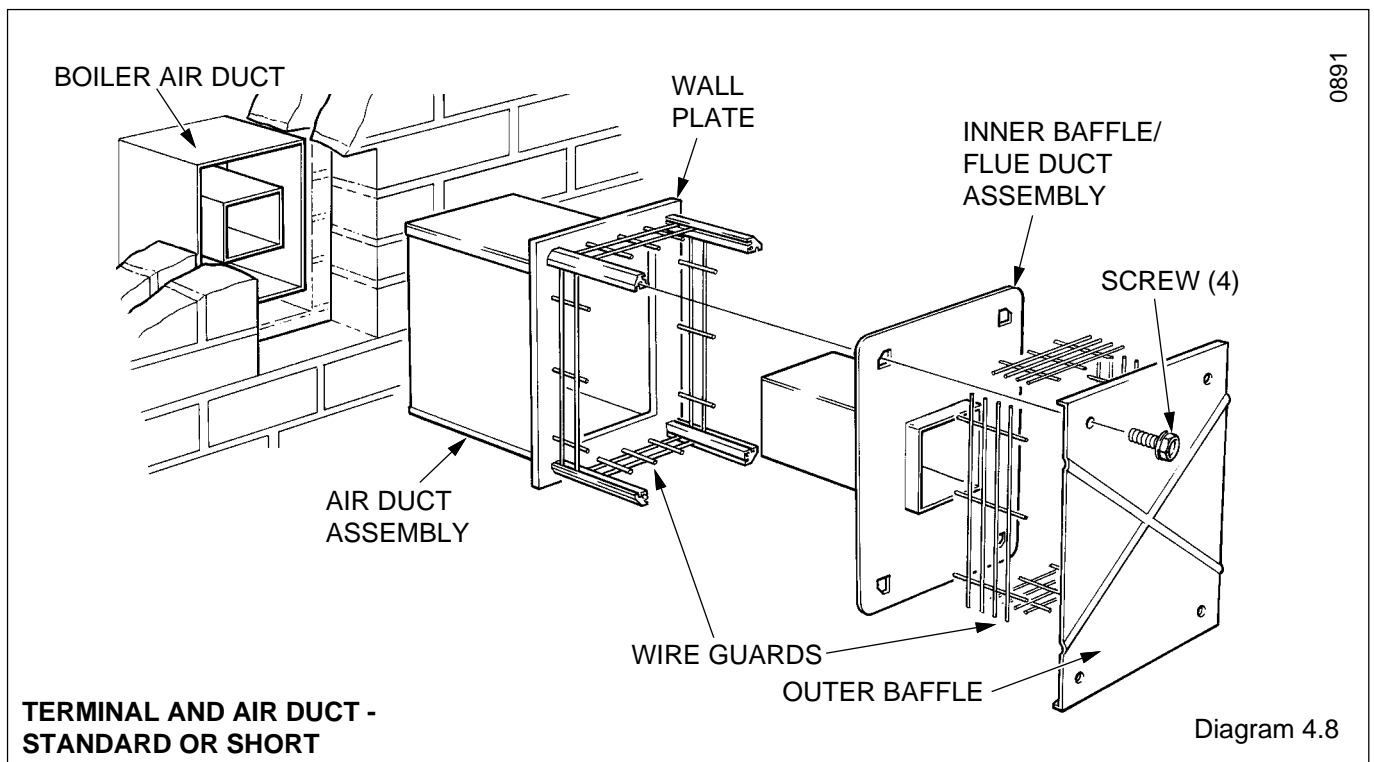
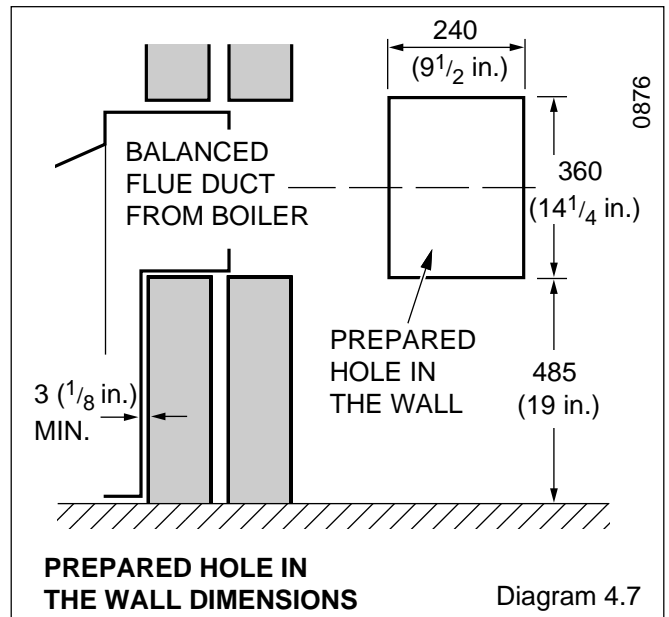


## 4 Installation

### 4.8 Boiler Connection

Connect the boiler to the system pipework.

Make the gas connection to the service cock, at the lower right hand side of the boiler.



## 5 Casing Location / Fitting

### 5.1 Vent Grille

One vent grille is supplied with the boiler, which can be fitted at the rear of the left or right hand side casing. The grille is fitted on the opposite side to any pipework connections.

Fit the grille, if required, to the side panel where no water pipes are connected, as shown in diagram 5.1 before fixing the side panel. The plastic pegs are a tight fit and are best pushed home with a flat faced tool.

Discard the grille if the water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit the side casings by locating their lugs into the appropriate slot in the boiler plinth, see diagram 5.2, depending on the required height, see Section 1.7.

Secure the casing sides to the front upper brackets.

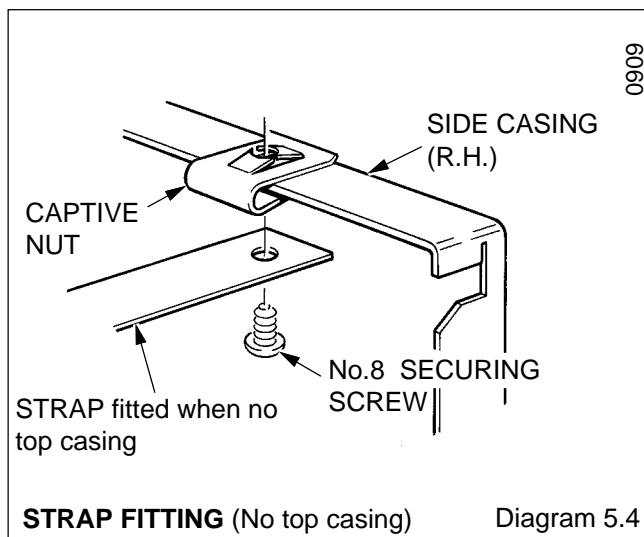
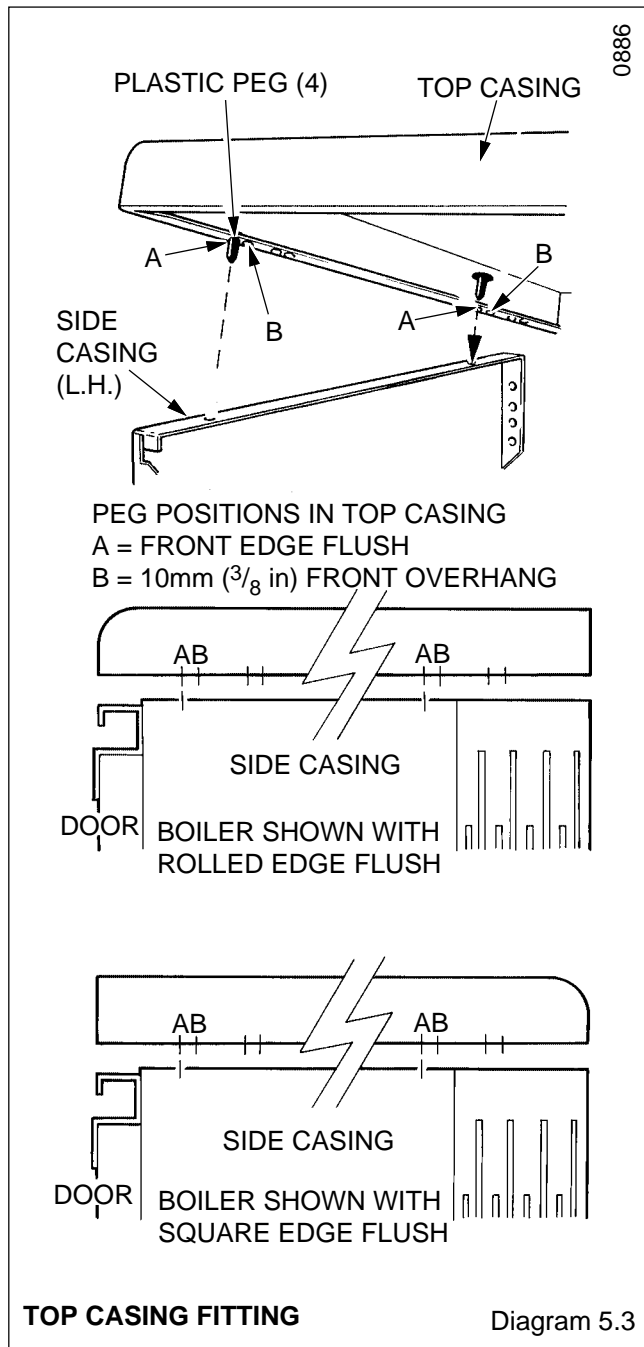
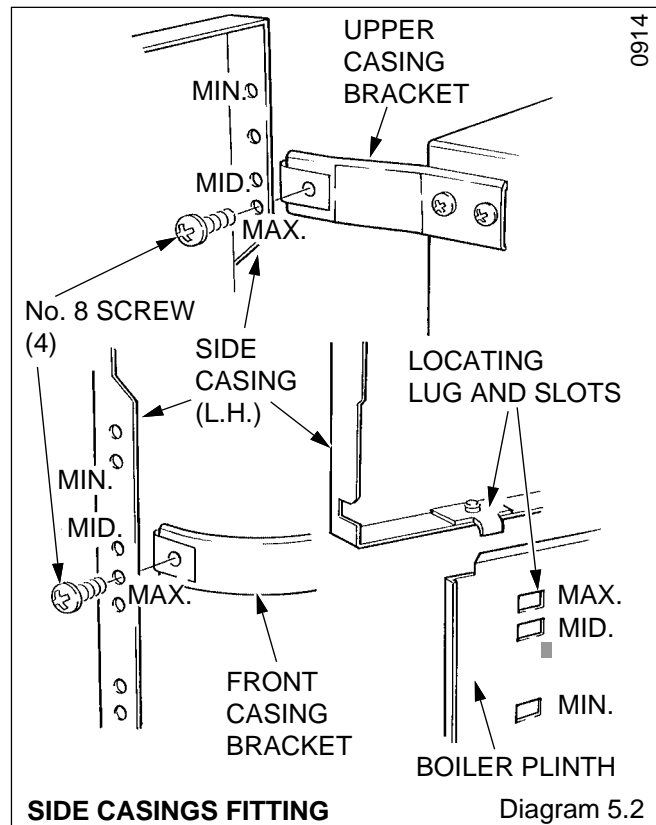
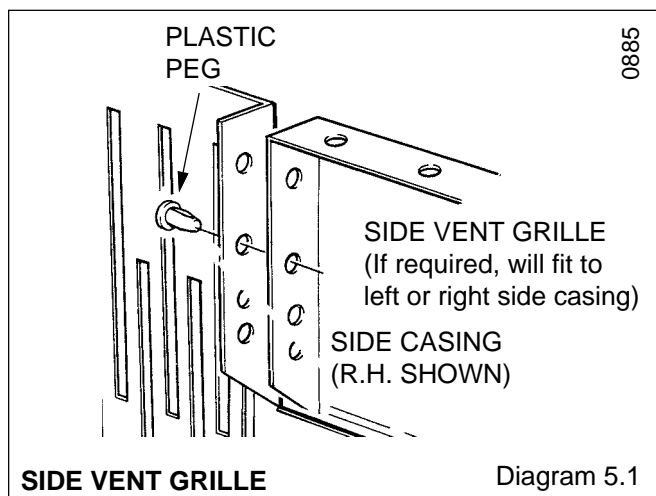
## 5 Casing Location / Fitting

### 5.3 Top Casing

Fit four plastic pegs into the appropriate holes in the top casing, if being fitted, see diagram 5.3. The plastic pegs are a tight fit and are best pushed home with a flat faced tool. The top casing can be arranged to fit flush with or overhang the door. The top casing is reversible to match, when level with, square or rolled edge work surfaces.

Push the top casing on to all four side casing locations. From inside the casing check that all rivets have located correctly.

For boilers fitted under work tops, not using the top casing, the strap should be fitted using two No.8 screws, see diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection

Warning. This boiler must be earthed.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of suitable length and rating as in Section 1.6, connect the three cables to the required terminals in the connector. Secure the outer sheathing with the cable clamp.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, supplied loose, pushed on to the edge of the left hand panel in positions "CB" as shown in diagram 6.2 to make sure the cable does not make contact with any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable with a rating as stated in Section 1.6 must be used for all wiring near the boiler, including the pump if within the boiler casing.

Support pump cable away from hot surfaces if within the boiler casing by pushing two cable clips, supplied loose, on to the top edge of one side panel, shown as "P" or "AP" in diagram 6.2.

### 6.3 System Controls

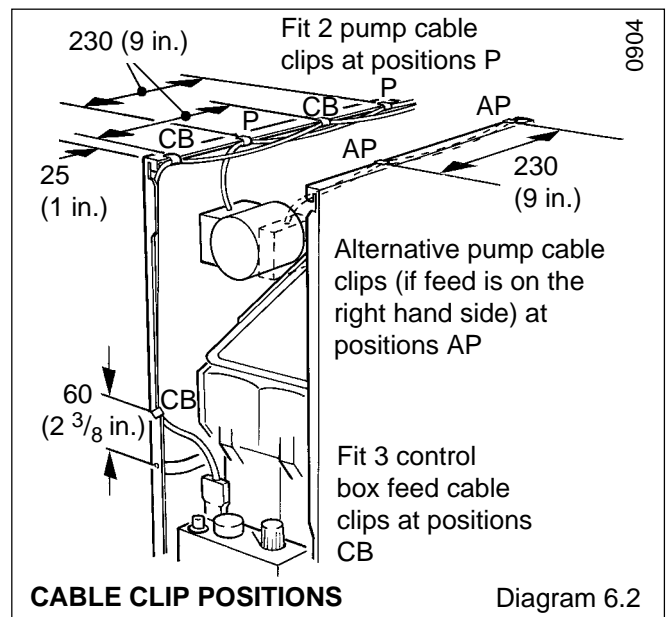
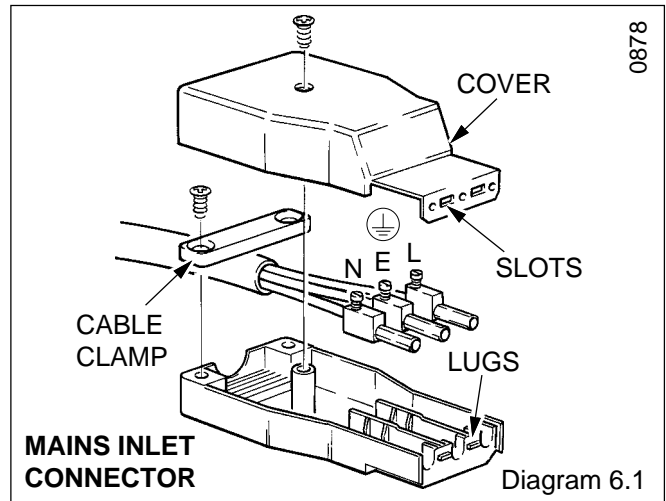
The electrical installation must be made according to the current issue of BS7671.

The electrical isolator must isolate both the boiler and any system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried out, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or similar publication.





## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Commissioning and Testing the Boiler

The whole of the system should be thoroughly flushed out with cold water with the pump removed. Make sure that all valves are open. Refit the pump and fill the system. Examine for water soundness and vent all air from the system, including the pump.

**CAUTION:** The following work should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service tap "K" is closed, indicator line horizontal.

Open all windows and put out any naked lights, pipes or cigarettes.

Purge air from the gas supply in accordance with the current issue of BS6891.

Make sure that the thermostat phial is positioned at the bottom of the phial pocket "J" located by the washer being behind the split pin.

See that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove gas pressure test nipple screw "G" and fit a suitable pressure gauge.

Open gas service cock "K".

Turn gas control knob "A" to ★ ignition and pilot position and push in. At the same time push and release piezo unit button "C" until the pilot burner lights. At this stage air may be present in the gas pipes and the lighting operation may need repeating. When the pilot is alight, keep control button "A" fully pushed in

for about 15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure but now keep the control button pushed in for a little longer.

If the gas control knob "A" is turned to ●, a safety lock prevents it being turned on again. No attempt should be made to push in knob "A" until 3 minutes have gone by.

Make sure that the pilot burner is alight and stable, see diagram 7.2 for flame dimensions, then switch the electrical supply on. Set any remote controls for duty. Turn control knob "A" to 4 main burner position. Set thermostat control knob "B" between "MIN" and "MAX" opposite the setting point on the control box, the main burner will then light, "MAX" is about 82°C (180°F).

Test for gas soundness around the boiler with a suitable leak detection fluid.

Set the burner gas rate required ten minutes from lighting, see page 2 for settings. Adjust screw "F", diagram 7.1 to obtain the required heat input. Turn anti-clockwise to increase. The adjusting screw should then be sealed.

Should there be any doubt about the gas rate it should be checked at the meter.

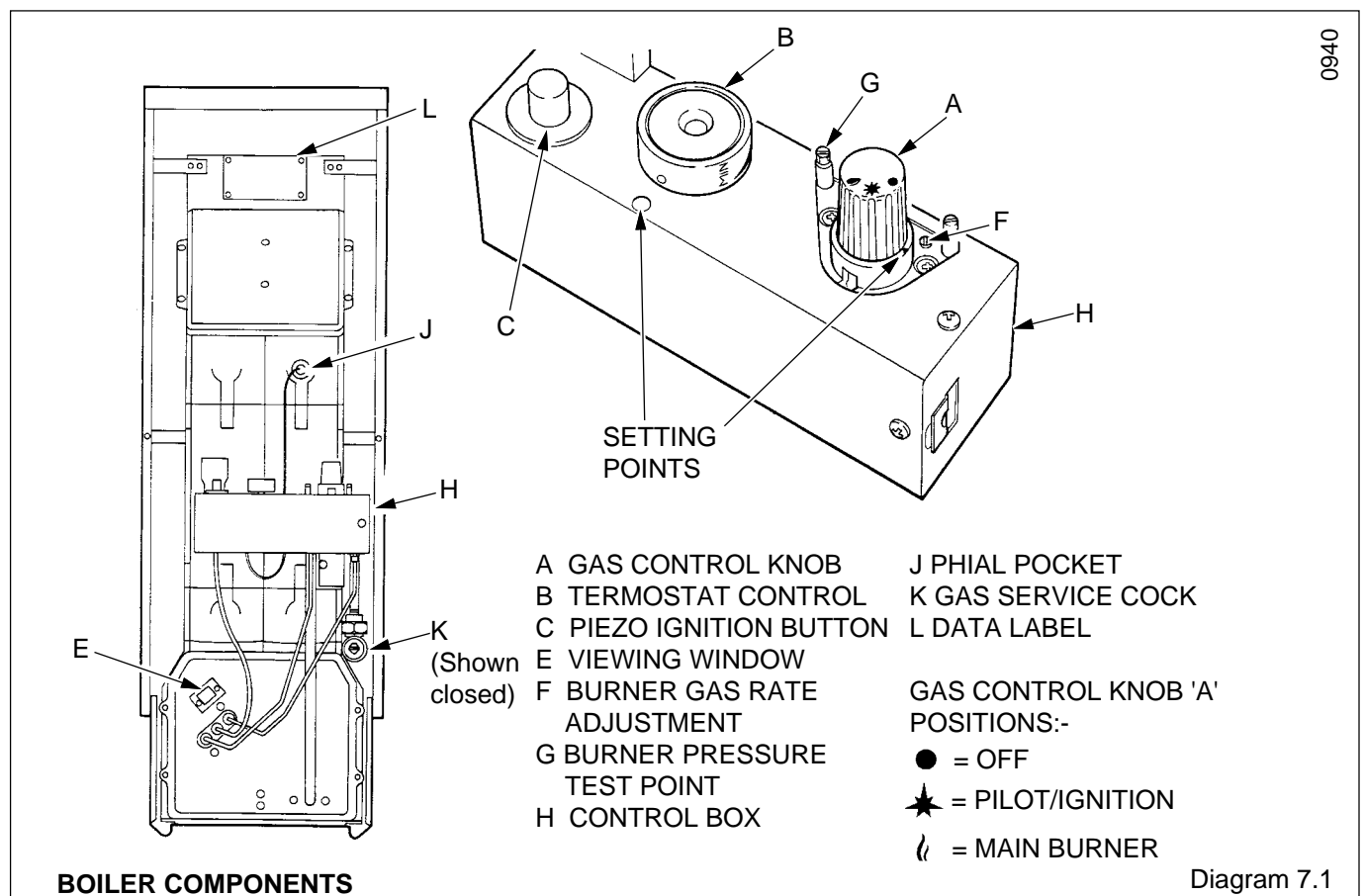
This should be in the range of:

**Hideaway 50B** : 1.4 to 1.8m³/h 51 to 63ft³/h

These rates are for guide purposes, depending on the heat setting.

Stick the self adhesive arrow indicator onto the data label against the output the boiler is to be set to, the arrow is in the fittings pack.

Check the operation of the flame failure device as follows: with the main burner alight, turn gas control knob "A" fully anti-clockwise to its stop ●, the main and pilot burners will go out.



## 7 Commissioning

Relighting the boiler will not now be possible as a safety device has been activated. After 60 seconds the flame failure device should have closed, indicated by a click from the gas valve. Do not attempt to relight until 3 minutes have elapsed.

Remove the pressure gauge and refit test nipple screw "G".

Turn thermostat "B" to "O" then relight the pilot burner as the relevant part of this Section.

Check that the boiler thermostat and all automatic controls are working correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.2 Commissioning the System

Allow the system to heat up and set the pump adjuster to a design position which gives a temperature difference of 11°C (20°F) across the boiler.

There should be no undue noise in the system and no pumping over of water or entry air at the open vent.

Allow the system to reach maximum temperature and examine for water soundness. The boiler should then be turned off and the system drained as rapidly as possible to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.

### 7.3 Completion

Instruct and demonstrate the efficient and safe operation of the boiler and system.

Hand the Instructions for Use to the user for their retention, making sure that they are understood.

Advise the user that to ensure continued efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the particular installation and usage, but in general once a year should be enough.

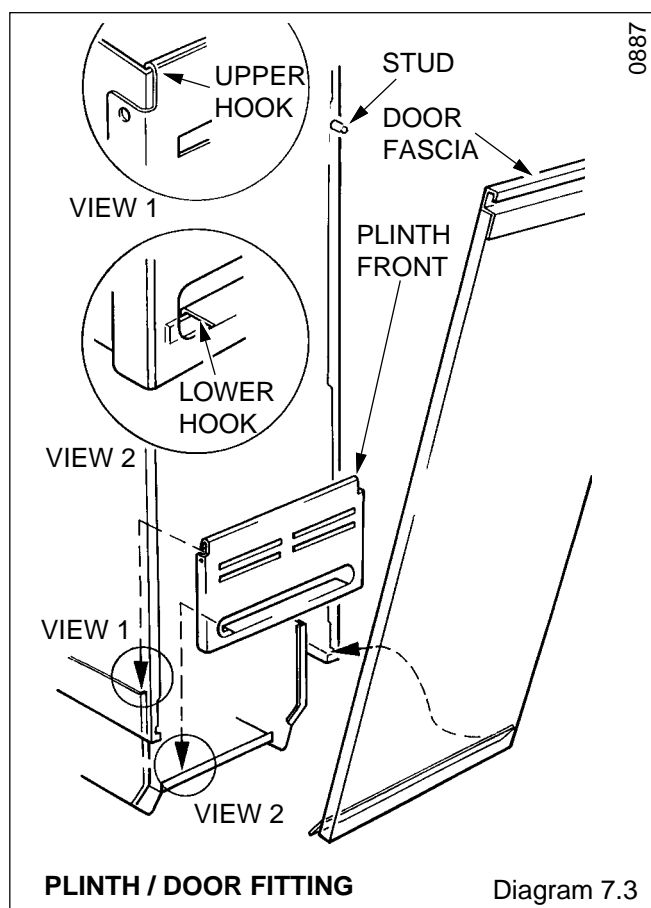
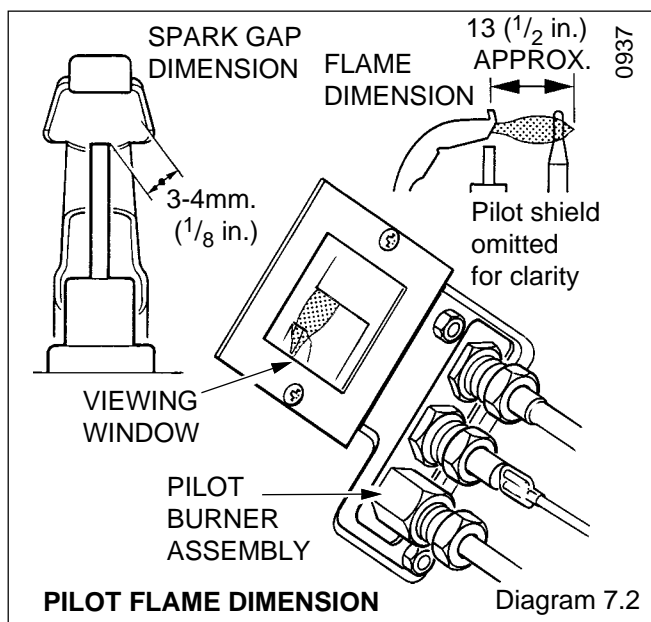
It is the law that any servicing must be carried out by a competent person.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in side casings and push on to the studs on the side casings, see diagram 7.3.



## 8 Servicing

Servicing must be carried out by a competent person.

Before starting a service, turn off the gas supply at the service cock, see diagram 8.1 and isolate the boiler from the electrical supply.

Always test for gas soundness after completing a service or replacement of parts.

### 8.1 Boiler Flueways

Pull door forwards at the top to disengage studs and lift to release from slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

Disconnect the union on the gas service cock, see diagram 8.1.

Remove the mains inlet connector by pulling upwards, see diagram 8.1.

Remove the retaining split pin on the thermostat phial pocket then withdraw the phial and capillary, see diagram 8.2.

Remove the four screws retaining the combustion chamber cover and burner assembly, see diagram 8.3. Withdraw forwards the complete assembly of cover, control box and burner.

Remove the securing nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material on the sides.

Remove the self-tapping screws which retain the cleaning door and lift clear, see diagram 8.4.

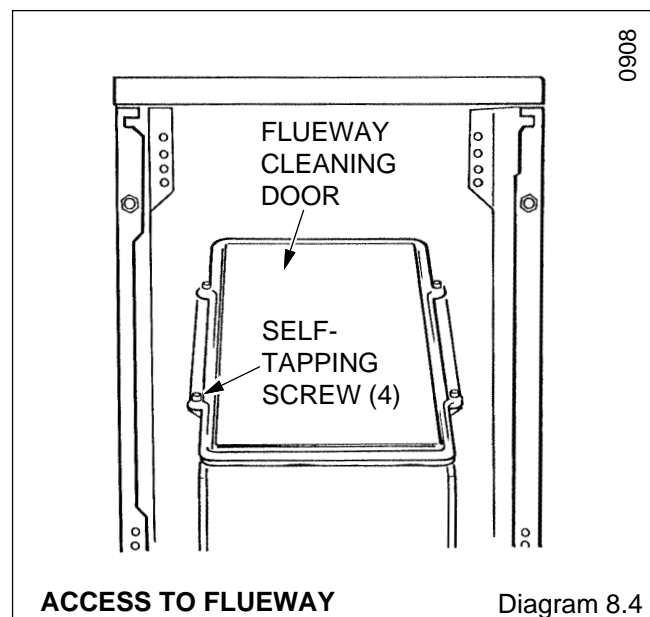
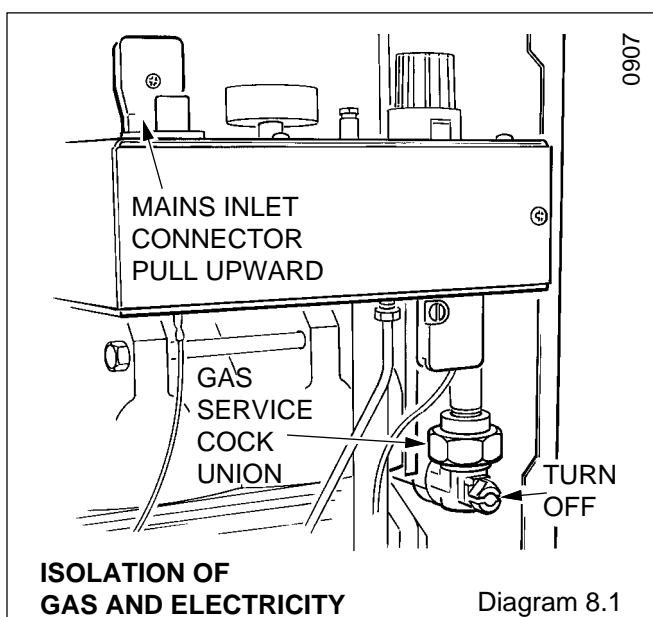
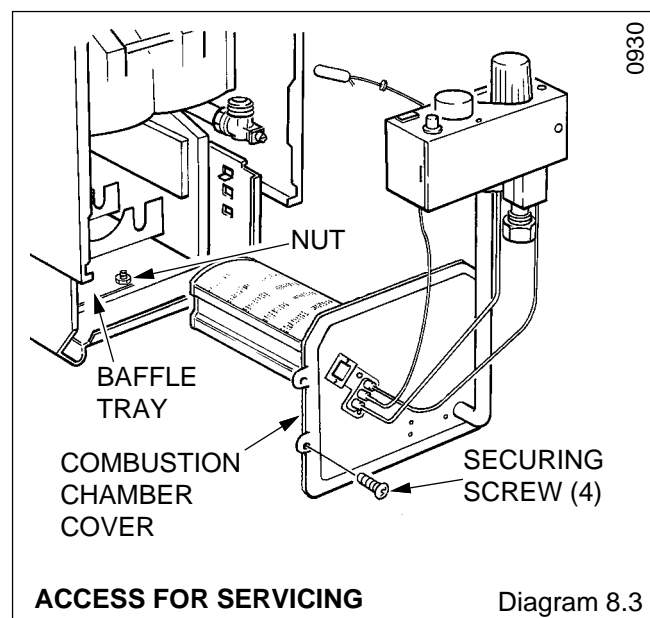
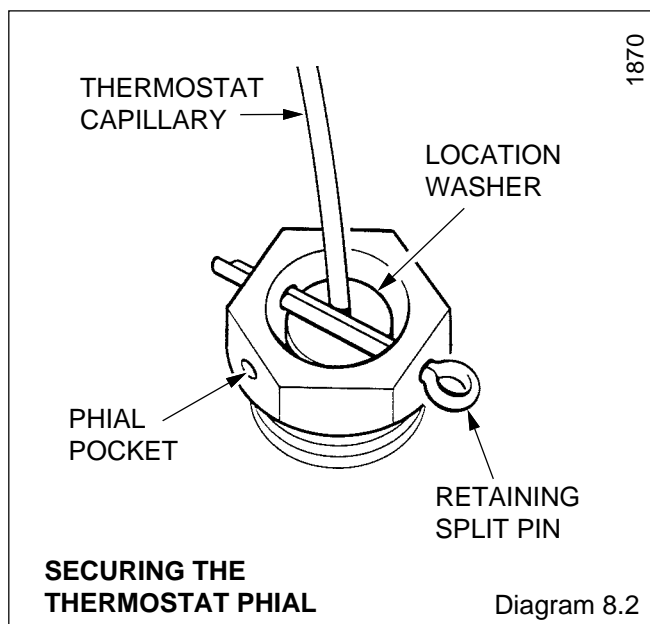
Remove flueway baffles, see diagrams 8.5 and 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Thoroughly clean boiler flueways and fins with a suitable stiff brush.

Replace in reverse order, after completing the relevant instructions in Sections 8.2 and 8.3.

Make sure that the thermostat phial is at the bottom of its pocket and located by the location washer being behind the retaining split pin, see diagram 8.2. Make sure that there is clearance between the thermostat capillary and the boiler.



## 8 Servicing

### 8.2 Burner and Injector

Follow instructions to remove the cover, burner and controls assembly as in Section 8.1.

Remove the two screws and nuts securing the burner support bracket to the combustion chamber cover, see diagram 8.7.

Remove the graphite coated nuts on the supply feed pipe at the rear of the burner to release the burner, take care not to damage the pilot burner and shield when removing.

Clean burner thoroughly.

Check the main burner injector for blockage or damage and replace if necessary, see Section 9.2 and diagram 8.8.

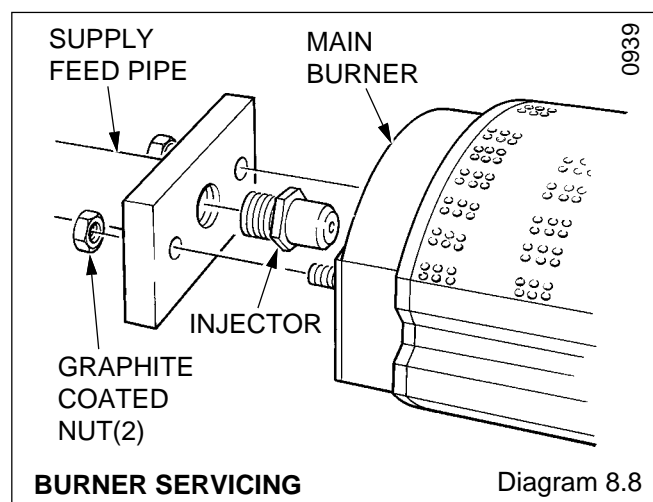
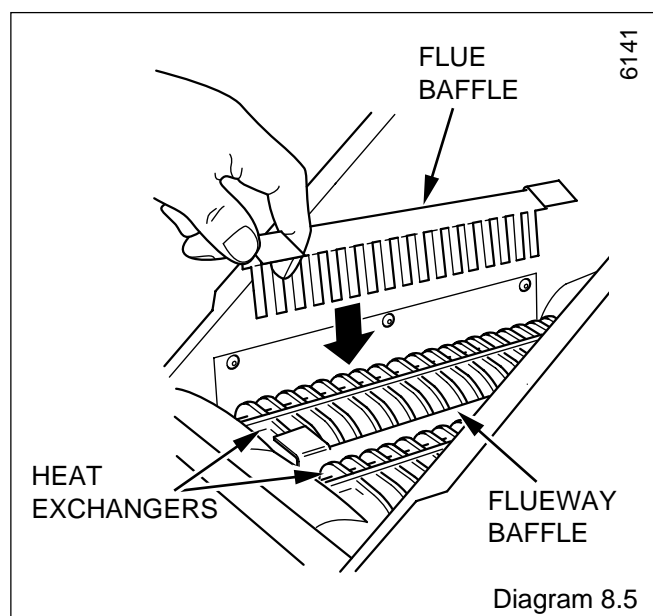
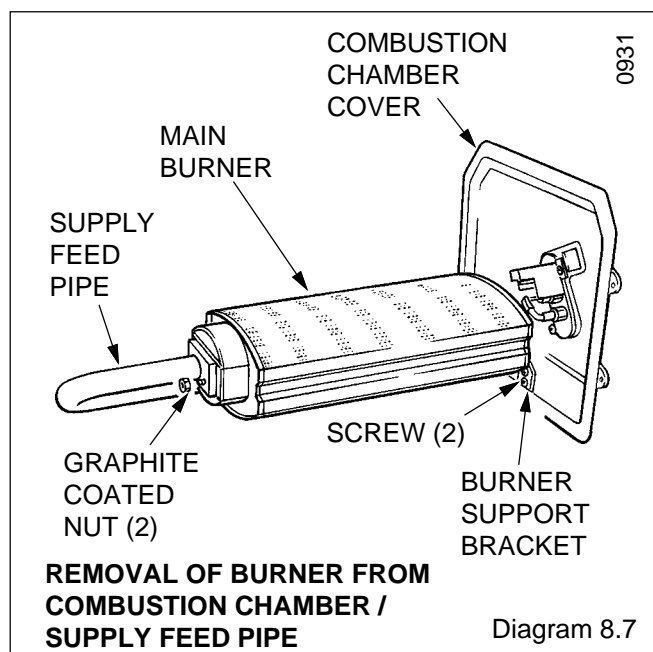
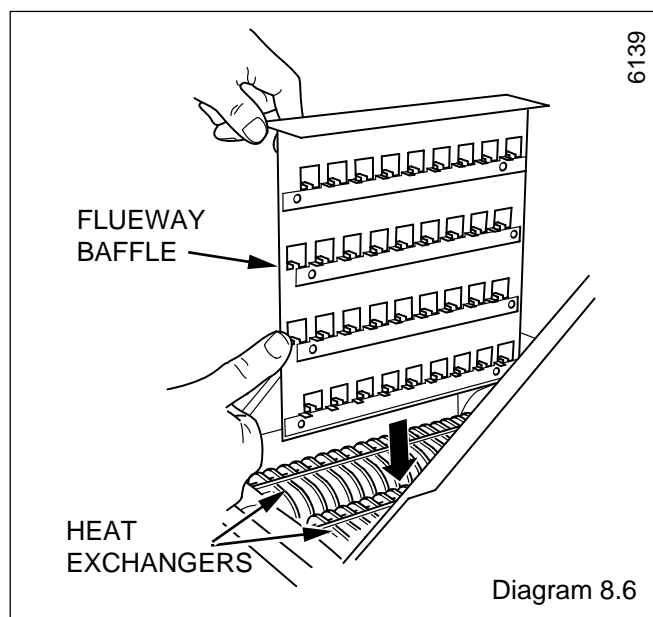
### 8.3 Service Checks

Inspect the pilot burner, thermocouple and clean or replace as necessary. If necessary remove the pilot shield by removing the securing screw and nut.

Check the condition of the side and rear insulation panels in the combustion chamber.

Check the condition of the seals on the cleaning door and the combustion chamber cover.

Replace all items in the reverse order, relight and test the boiler.



## 9 Replacement of Parts

Before removing or replacing any parts, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the appliance.

Always test for gas soundness after replacing any gas carrying component.

### 9.1 Gas Valve

Follow relevant instructions in Section 8.1.

Remove control box cover by removing screw and unhooking at the side, see diagram 9.1.

Disconnect electrical connectors, thermocouple nut and pilot tube at the gas valve.

Remove the two screws which secure gas valve to control box.

Tilt control box to enable it to be lifted off the gas valve.

Unscrew the half union from gas valve.

Unscrew gas valve from burner supply pipe.

When screwing the pipe into the new valve use a little jointing compound on the external thread only, to make a gas tight seal.

Replace thermostat phial as Section 8.1.

Reassemble in reverse order.

It will be necessary to purge the system of air after changing the gas valve.

Relighting should be carried out as in Section 7.1.

### 9.2 Injector

When the burner has been removed from the injector manifold as in Section 8.2 the injector can be unscrewed from the manifold and renewed, as necessary.

When replacing use a little jointing compound on the external thread only, to ensure a gas tight seal.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.

### 9.3 Thermocouple

Remove the door and plinth as in Section 8.1

Disconnect thermocouple by unscrewing nuts at gas valve and pilot burner, see diagrams 9.1 and 9.3. Release the cable clips and the thermocouple can be withdrawn.

Reassemble in reverse order.

### 9.4 Pilot Burner

Follow instructions in Section 8.1 to remove cover and burner controls assembly.

Disconnect the thermocouple nut at the pilot burner, see diagram 9.3.

Disconnect the nut retaining the pilot tube and injector in the pilot burner.

Disconnect nut retaining electrode.

Remove the two screws and nuts securing the pilot burner and shield to the front cover, see diagram 9.3.

Reassemble in the reverse order, checking that the spark gap and pilot flame length are as shown in diagram 7.2.

Replace thermostat phial as in Section 8.1.

### 9.5 Boiler Thermostat

Follow relevant instructions in Sections 8.1 and 9.1.

Pull off the thermostat control knob.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.1.

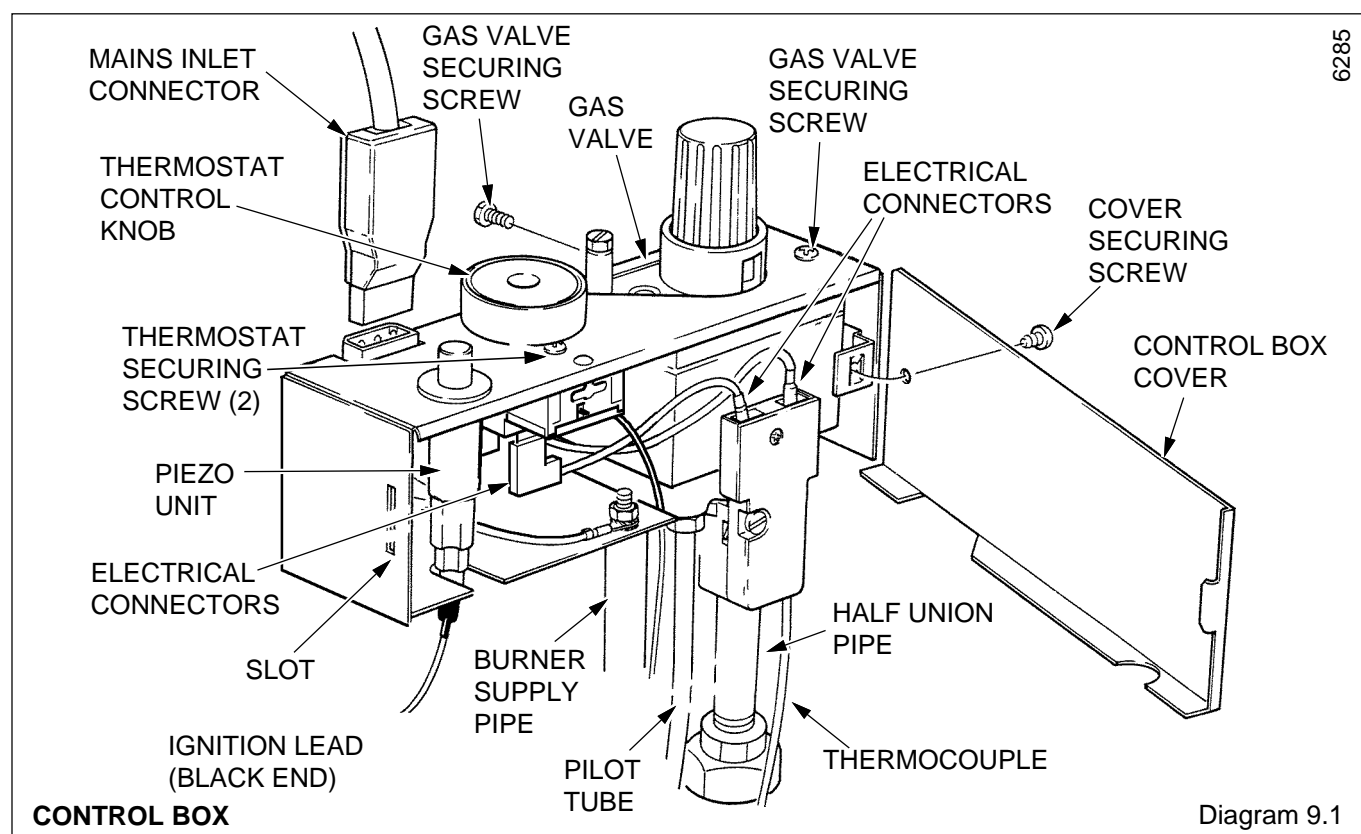
Tilt the thermostat so that the electrical connectors can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial attached.

Refer to diagram 9.2 when re-connecting.

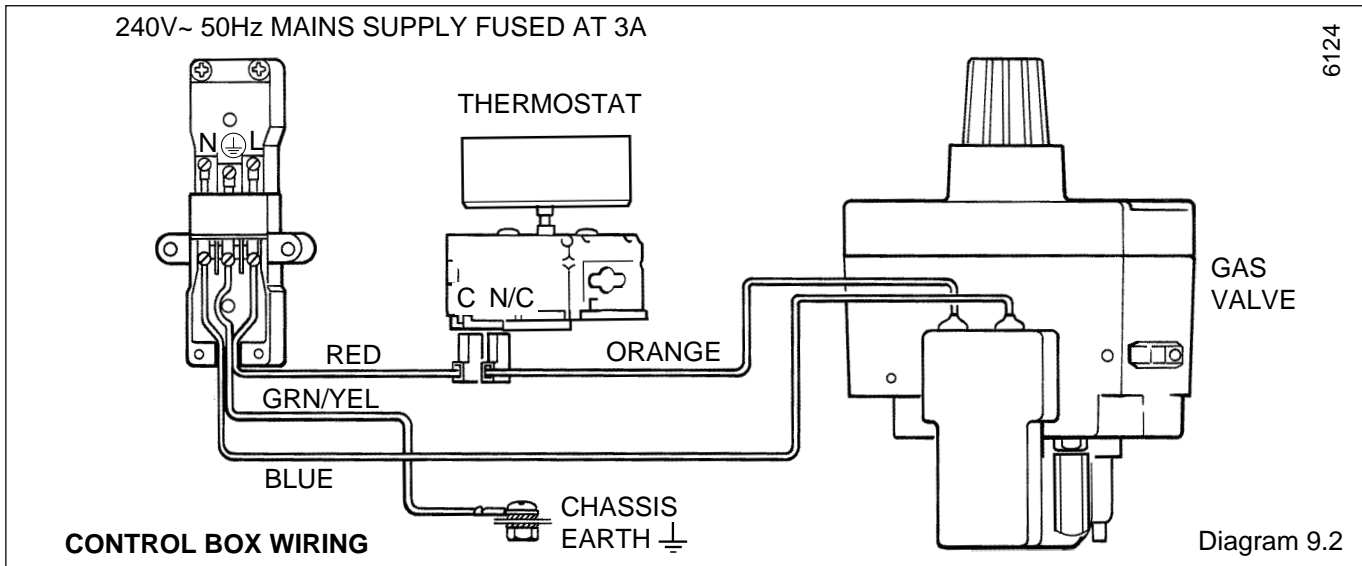
Reassemble in the reverse order.

Replace thermostat phial as in Section 8.1.





## 9 Replacement of Parts



## 9.6 Piezo Unit and Ignition Lead

Follow the relevant instructions in Section 8.1.

Pull off ignition lead at piezo unit, see diagram 9.1.

To replace lead also, pull off the lead at the spark electrode terminal, see diagram 9.3.

Remove the control box cover by removing securing screw and unhooking at the side, see diagram 9.1.

Remove the piezo unit, secured by a nut inside the control box.

Replace in reverse order.

## 9.7 Spark Electrode

Follow the relevant instructions in Section 8.1.

Disconnect the thermocouple nut and withdraw the thermocouple from the pilot burner, see diagram 9.3.

Remove the spark electrode, secured by a nut.

Replace in reverse order, checking that the spark gap is as shown in diagram 7.2.

## 9.8 Insulation Panels

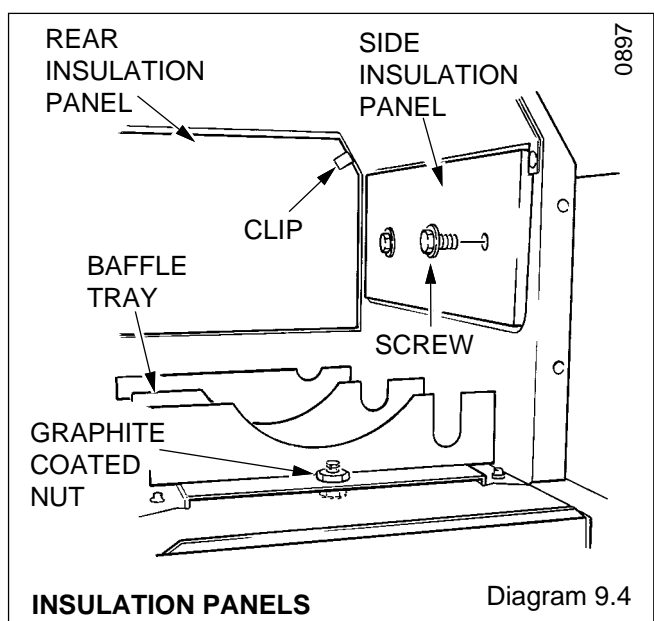
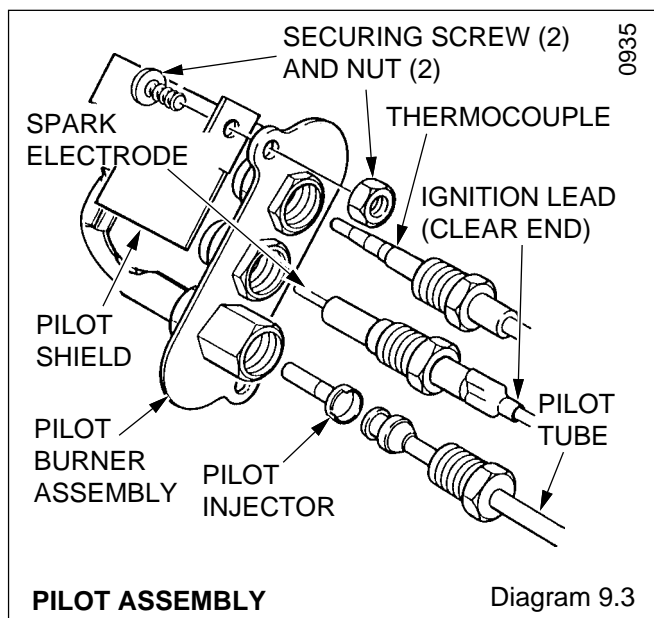
Follow the relevant instructions in Section 8.1.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.4.

Release the rear insulation panel clips and lift out panel.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.



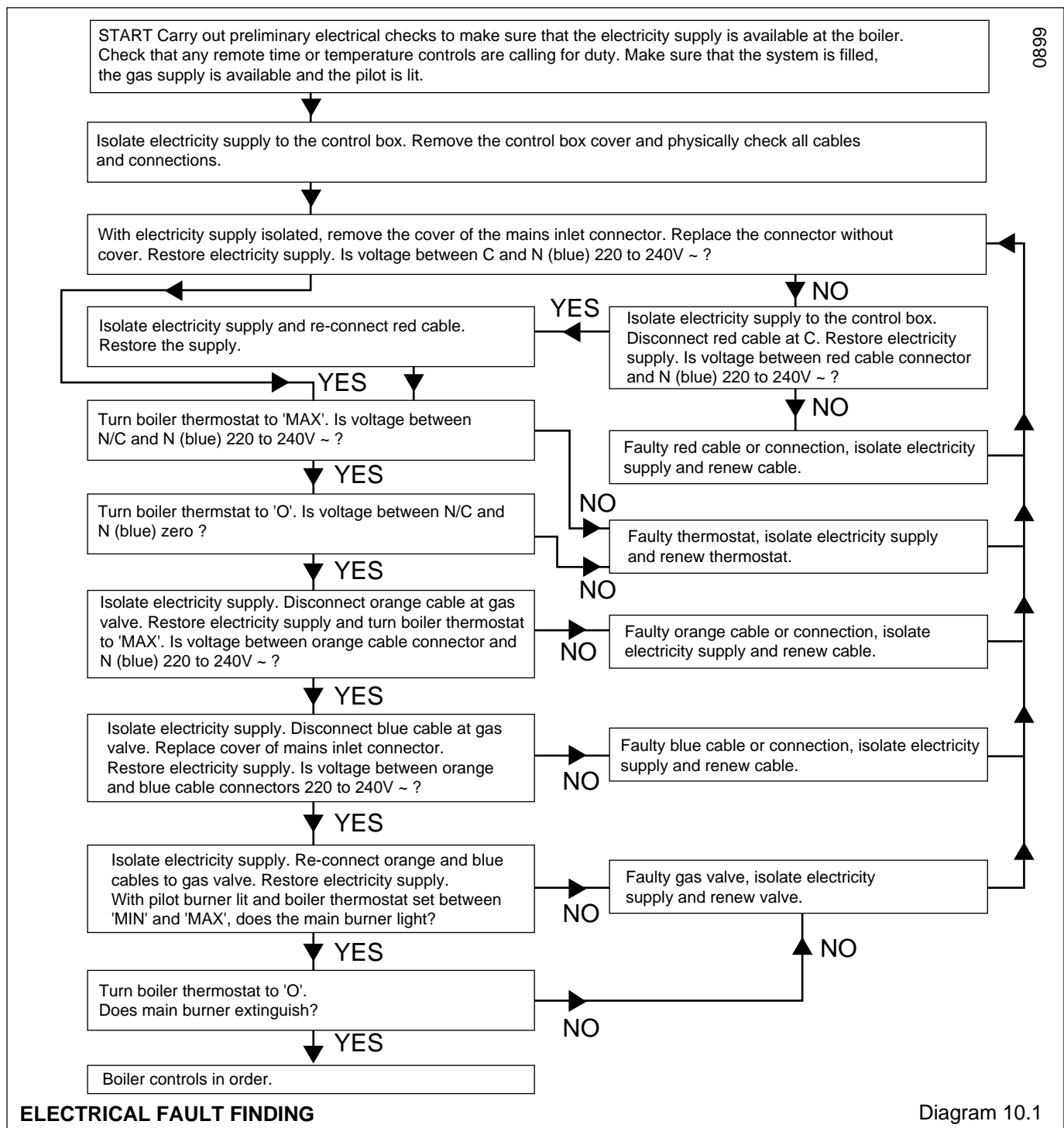
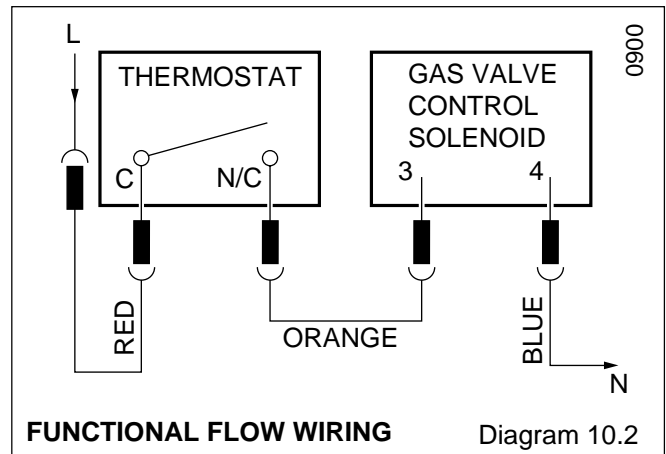


## 10 Fault Finding - Electrical

### 10.1 Electrical

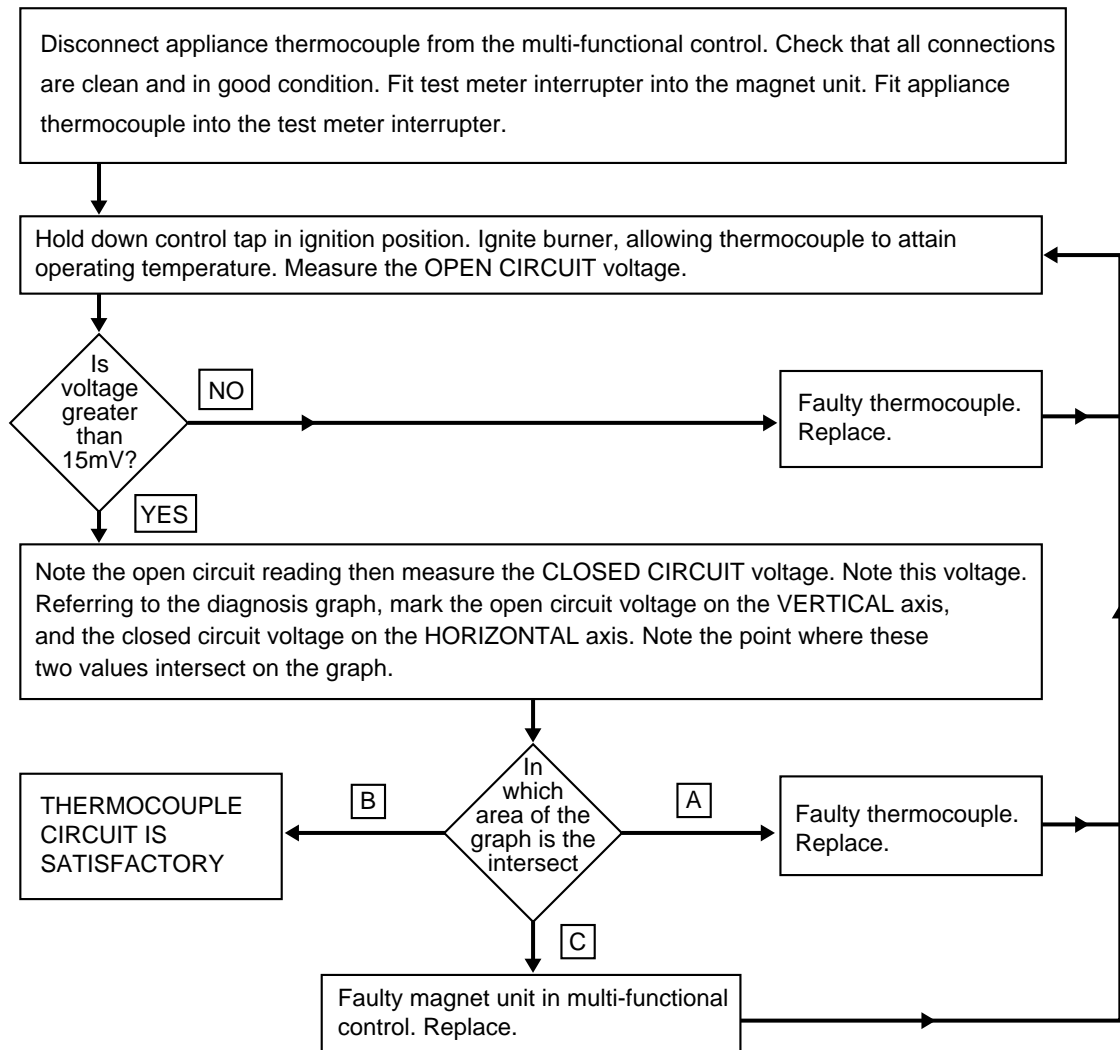
Refer to electrical fault finding chart, diagram 10.1, functional flow diagram 10.2 and wiring diagram 9.2.

**IMPORTANT:** The preliminary electrical system checks as contained in the British Gas Multimeter Instruction Book, or similar publication, are the first checks to be carried out during a fault finding procedure. On completion of the service fault finding task which has required the breaking and remaking of electrical connections, then the checks, earth continuity, polarity and resistance to earth must be repeated.



## 10 Fault Finding - Thermocouple

0194



### THERMOCOUPLE FAULT FINDING

Diagram 10.3

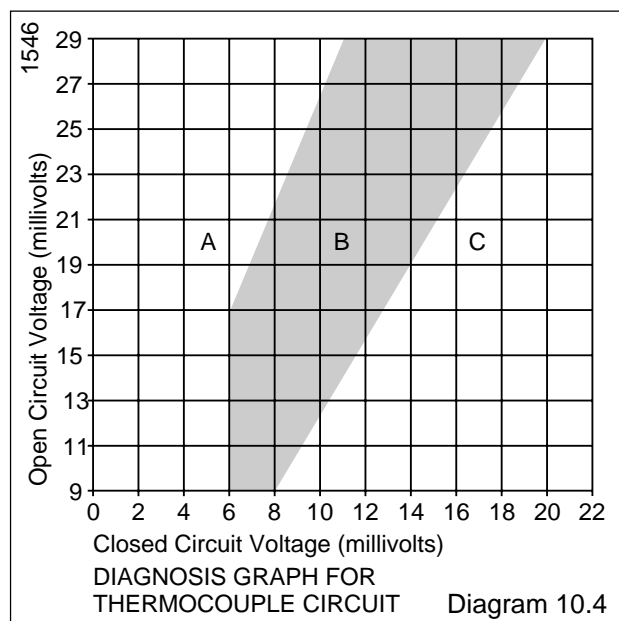
### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter test unit similar to the British Gas Minitest 6 Unit.

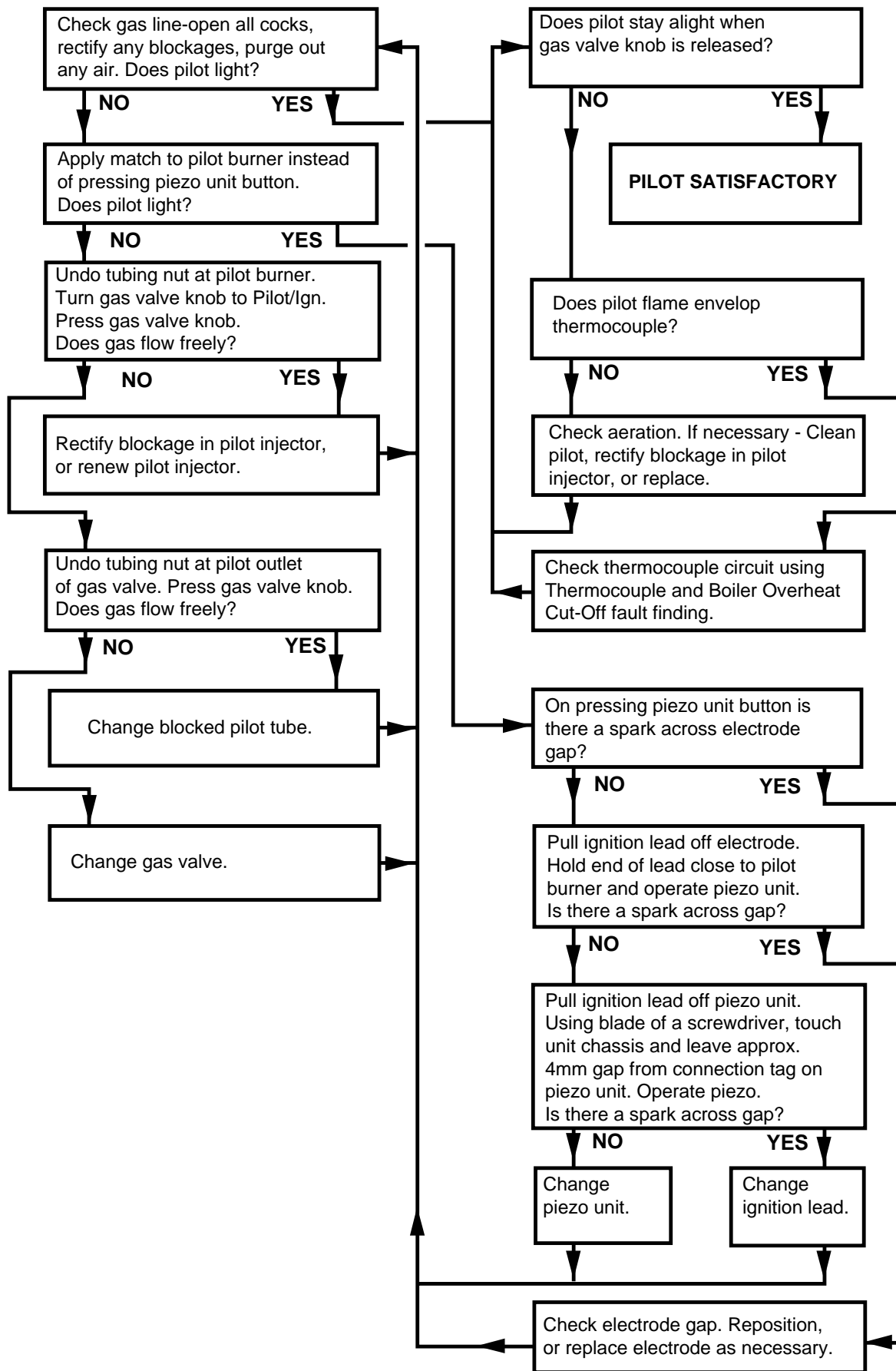
Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

### 10.3 Pilot

Refer to pilot fault finding chart, see diagram 10.5.



## PILOT WILL NOT LIGHT START HERE



BOILER PILOT FAULT FINDING

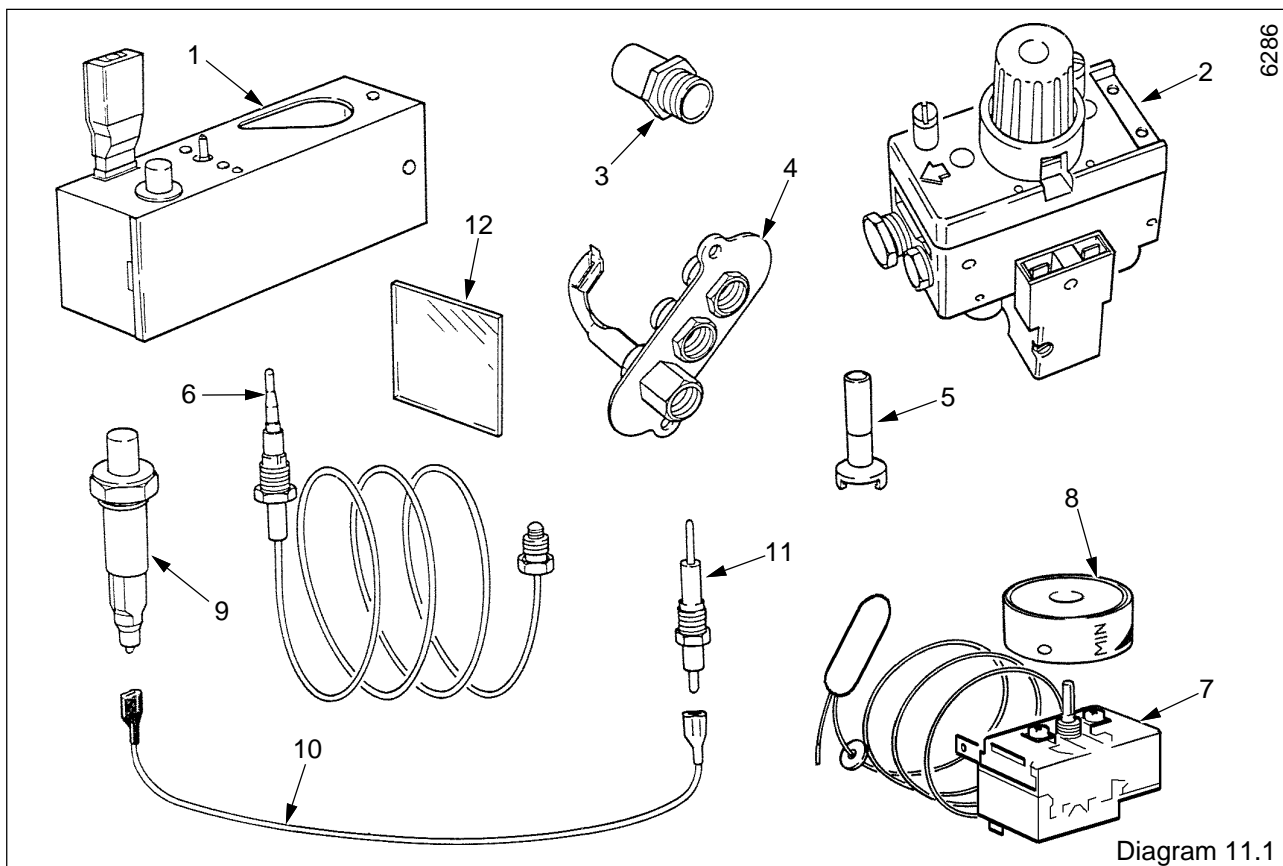
Diagram 10.5

## 11 Spare Parts

The key number in the first column of the list will help identify each part in diagram 11.1.

When ordering spare parts quote the part number and description, stating the model and serial number off the data label "L", see diagram 7.1.

If ordering from British Gas you will also require the GC appliance number off the data label and the required spare part GC number.



Key No	Part No.	Description	GC Part No.
1	425568	Electrical control box assembly	312 451
2	203329	Gas control valve	384 345
3	205729	Injector - main - 3.60	
4	203414	Pilot burner assembly	312 426
5	203508	Injector - pilot	395 674
6	202407	Thermocouple c/w nut	392 934
6	202415		
7	202571	Thermostat c/w screws	
8	FF2228	Control knob assembly	355 241
9	202700	Piezo unit	384 146
9	202702	Piezo unit	382 585
10	WW4613	Ignition lead	136 399
11	202605	Spark electrode	395 720
12	208302	Sight glass	312 419

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 60B

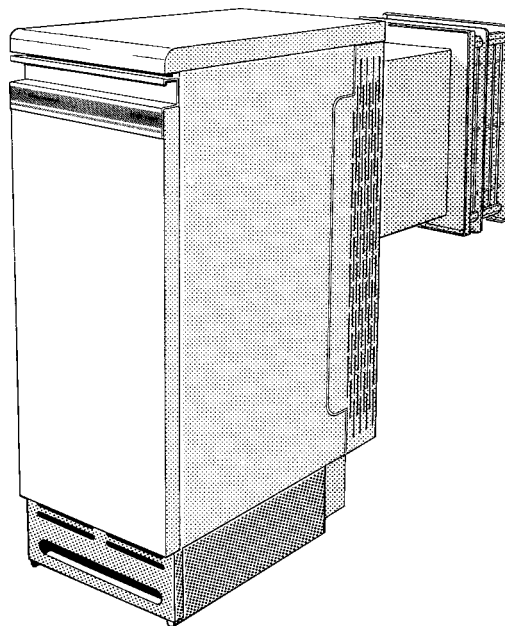
G.C. No. 41 313 12

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



0863

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.3.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	10
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	19
	Fault Finding	10	21
	Spare Parts	11	24



## Notes and General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

## Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, it is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

## Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

## Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

## Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the inside of the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

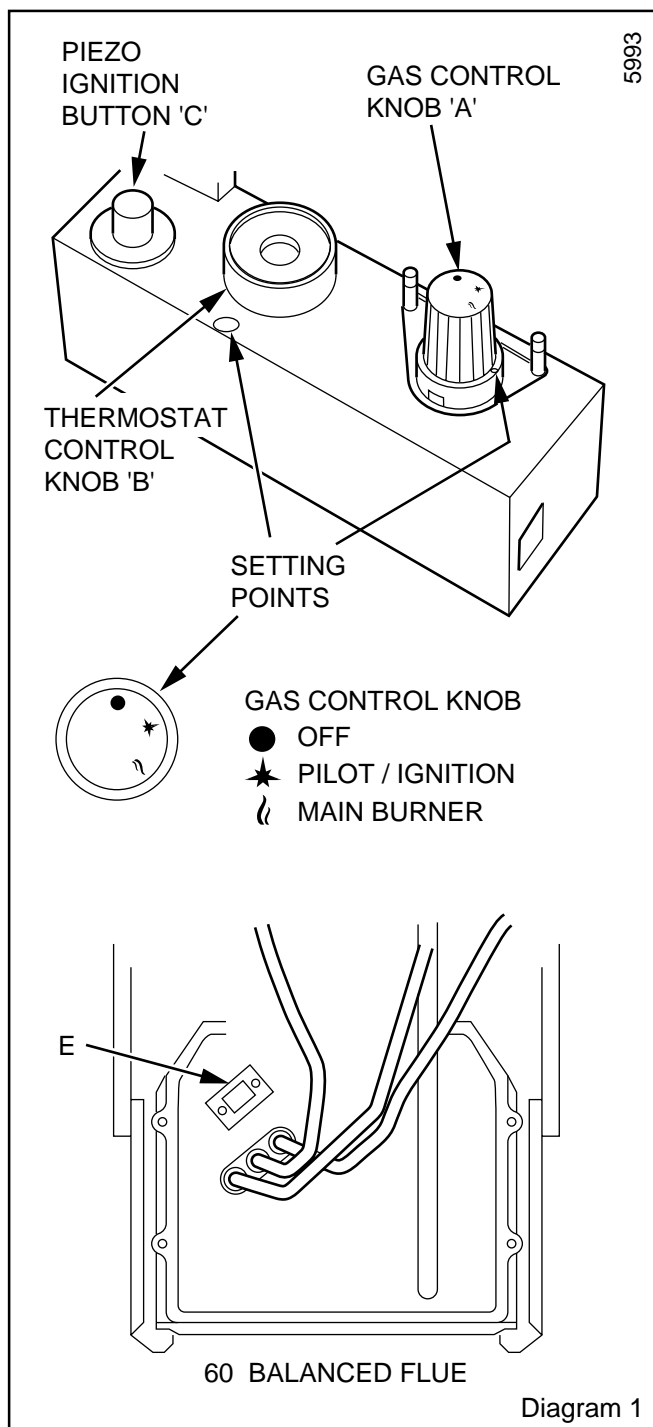
## Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 240V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.




### To Connect an Electrical Plug

The standard colours of three core flexible cable are,  
Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .


### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.


Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

Check that the mains electrical supply to the boiler is switched OFF.

Push in slightly and turn gas control knob "A" clockwise until  is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.


Push in slightly and turn gas control knob "A" anticlockwise until  is against its setting point, then depress fully and hold in.


Push in and release piezo ignition button "C" until the pilot burner lights.

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until  is against its setting point.

If the gas control knob "A" is turned to  a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.


Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until  is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 & 1.5.

## General Data

\* Refer to BOILER CASING HEIGHT diagram

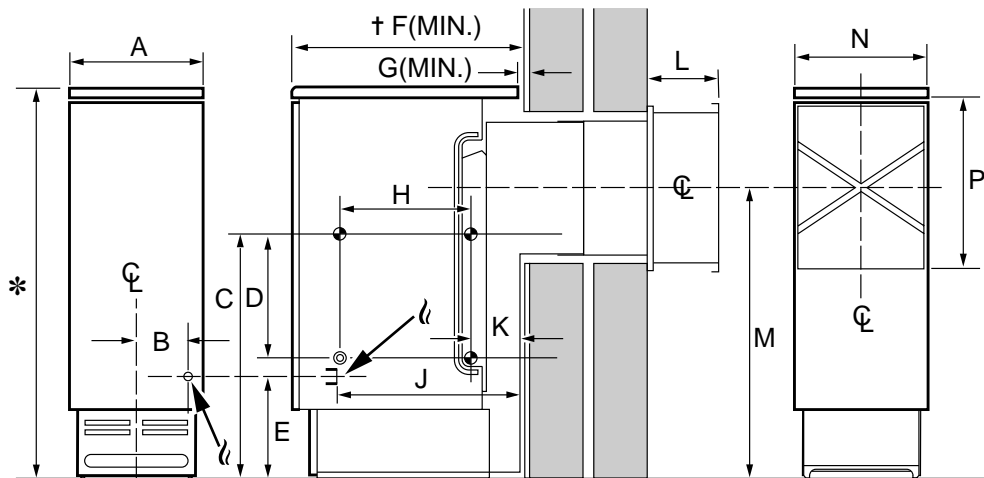
† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub> in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3<sup>3</sup>/<sub>4</sub> (3<sup>3</sup>/<sub>4</sub> in. B.S.P.T.) (pumped return)

0684



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	300	118	558	294	225	533	3	300	445	121	156	664	292	398	
in.	11 <sup>3</sup> / <sub>4</sub>	4 <sup>5</sup> / <sub>8</sub>	22	11 <sup>1</sup> / <sub>2</sub>	8 <sup>7</sup> / <sub>8</sub>	21	1 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	26 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Sheet Metal Parts

WARNING. When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling the edges of sheet metal parts.

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Approximate weight of complete boiler : 79kg (174lb)

Water content : 5.76 litre (1.27gallons)

Gas connection : Rc1/2 (1<sup>1</sup>/<sub>2</sub>in BSPT)

Water connection : Rc1 (1in BSPT)

Injector : 3.9mm

Electrical supply : 240V~50Hz, fused 3A

Burner : Aeromatic

All dimensions are given in millimetres (except as noted).

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 71.7%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements. The table gives settings and outputs.

The boiler input as supplied is preset to the maximum heat input and should be adjusted to suit system requirements.

The indicator arrow should be stuck on the data label to indicate the adjusted setting. The arrow is supplied in the loose items pack.

RANGE RATING	min	medium	max
NOMINAL HEAT INPUT (GROSS) <i>kW</i> <i>Btu/h</i>	18.59 63,430	19.83 67,660	21.07 71,890
NOMINAL HEAT OUTPUT <i>kW</i> <i>Btu/h</i>	14.65 50,000	15.68 53,500	16.71 57,000
BURNER SETTING PRESSURE <i>mbar</i> <i>in.w.g</i> (HOT)	10.1 4.0	11.5 4.6	12.9 5.2
INJECTOR	205750		

## 1.3 Statutory Requirements

The installation of this must be carried out by a competent person and must be in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions, supplied.

The Gas Safety (Installation and Use) Regulations, Building Regulations, Local Water Company Bye-laws, The Building Standards (Scotland) Regulations, (applicable in Scotland), Health and Safety at Work Act, Control of Substances Hazardous to Health. The Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice,

BS6891, BS5546, BS5440 Parts 1 and 2, BS6798, BS5449, BS6700, BS7478, BS7593, BS7671.

Manufacturer's instructions must not be taken as overriding statutory requirements.

## 1.4 B.S.I Certification

This boiler is certificated by B.S.I., for safety and performance. It is, therefore, important that no alteration is made to the boiler unless agreed, in writing, by Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the B.S.I. certification, boiler warranty and could infringe the Statutory Requirements.

## 1.5 Gas Supply

The gas installation shall be in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

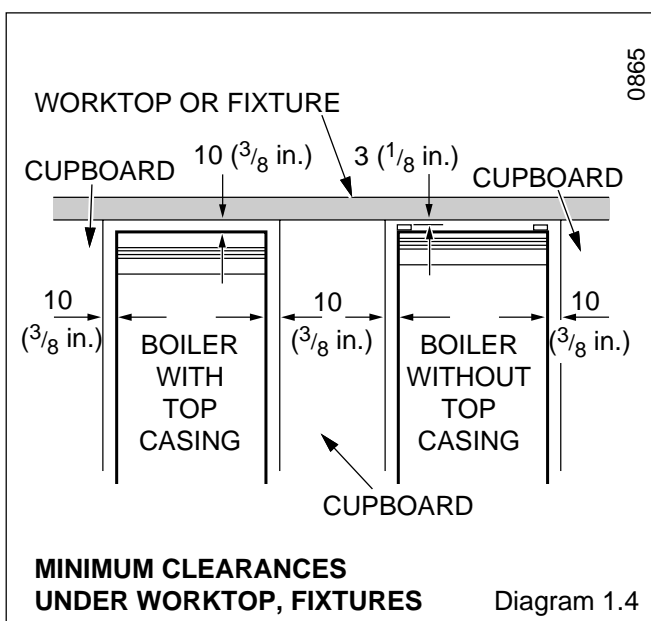
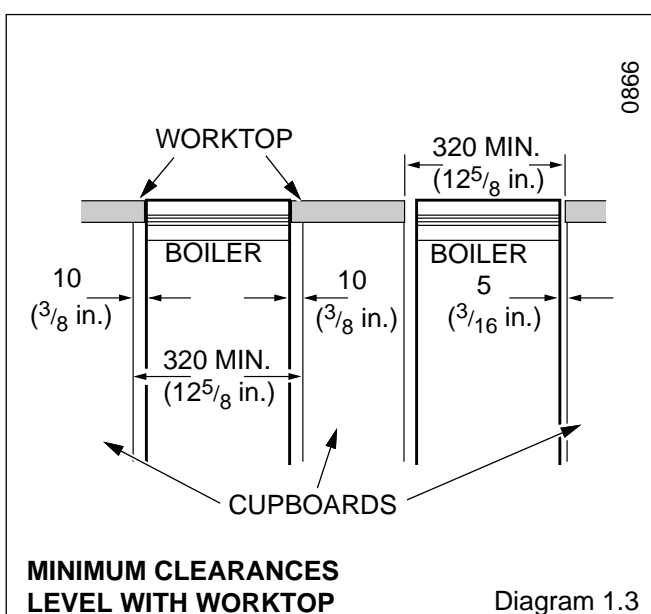
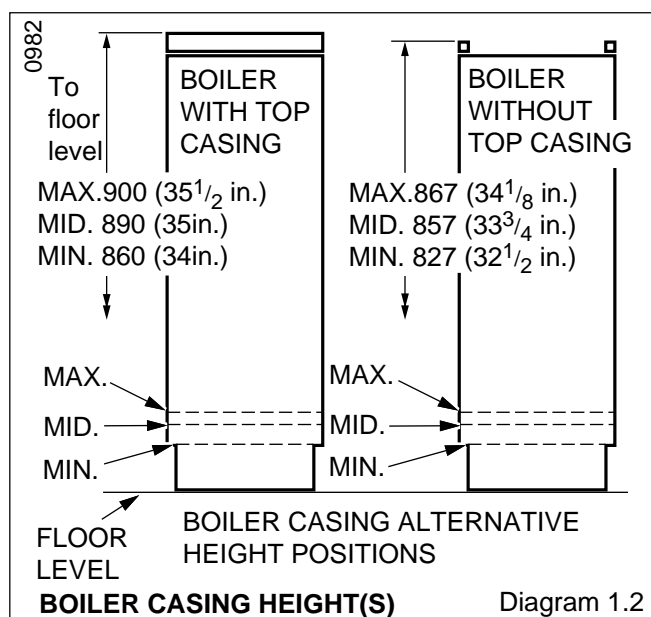
## 1.6 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent person. All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply should be through an unswitched shuttered socket outlet and 3A fused 3 pin plug, both to the current issue of BS1363. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving only the boiler and system controls.

Heat resistant cable of at least 75mm<sup>2</sup> (24/0.20mm), to the current issue of BS6500 Table 16, must be used for all connections within the boiler casing, to the control box, pump etc.



## 1 General Data

### 1.7 Boiler Location

The casing can be fitted to the boiler at various heights. The top casing can be discarded if preferred, when fitting the boiler under a low worktop or fixture. Refer to diagram 1.2.

The boiler must stand on a level floor, conforming with local authority requirements and building regulations.

The base temperature is within the requirements of the current issue of BS5258. The boiler may stand on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

When the boiler is to be installed level with work surfaces and the like, minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides, almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted should be positioned to provide minimum clearances as shown in diagram 1.4. To facilitate minimum clearances it may be necessary to modify kitchen units and fixtures.

A front access clearance should be provided as shown in diagram 1.5.

The boiler may be installed in any room, although particular attention is drawn to the requirements of BS7671 with respect to the installation of a boiler in a room containing a bath or shower. Any electrical switch should be so positioned that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations apply to such installations in Scotland.

Where the installation of the boiler will be in an unusual location, special procedures are necessary the current issue of BS6798 gives detailed guidance on this aspect.

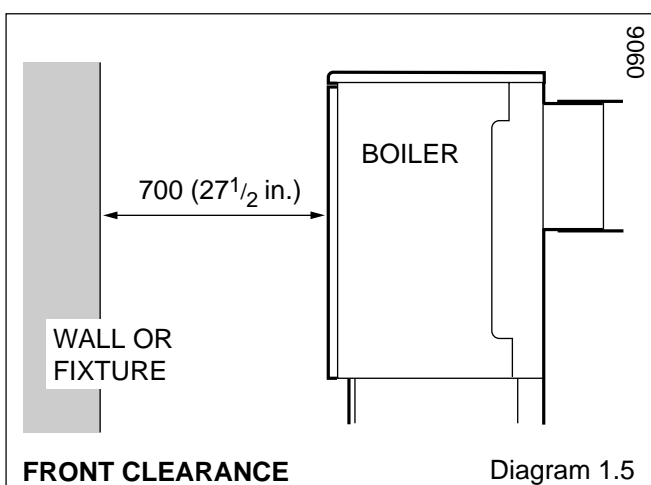
A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard or compartment design are given in the current issue of BS6798.

### 1.8 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.



## 2 Water Systems

### 2.1 Water Pressure Head

The boiler shall only be connected to a cistern water supply with a minimum head of 1metre (3ft3in) and a maximum head of 27metres (90ft) which has an open vent in the system.

The working pressure must be within the range 0.1bar to 2.7bar (1.3 to 39lbftin<sup>2</sup>).

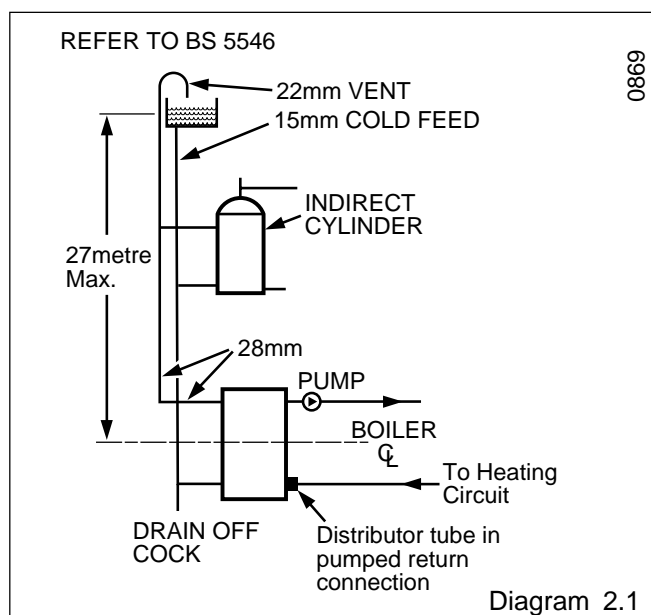
The boiler **MUST NOT** be connected to a sealed water system.

### 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

If an inhibitor is to be used in the system, contact should be made with the inhibitor manufacturers so that they can recommend their most suitable product.

When using in an existing system take care to drain the entire system, including the radiators, then thoroughly cleaning out before fitting the boiler whether or not adding an inhibitor.



## 2 Water Systems

### 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high when the central heating pump is off.

The domestic primary flow and return must be 28mm o.d. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

### 2.4 Pumped Heating and Hot Water

Where a single flow and return is taken from the boiler, a minimum static head of 1metre (3ft3in) must be provided between the water line of the cistern and the centre of the waterway, see diagram 2.2.

### 2.5 Circulation Pump

Normally the pump should be set to give a temperature difference of 11°C (20°F) across the boiler. At the appropriate pumped flow rate the pressure loss through the boiler can be found from the graph, diagram 2.3.

Use a pump with integral valves or fit isolating valves as close to the pump as possible.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425837.

### 2.6. Cylinder

For all systems supplying domestic hot water the cylinder must be indirect.

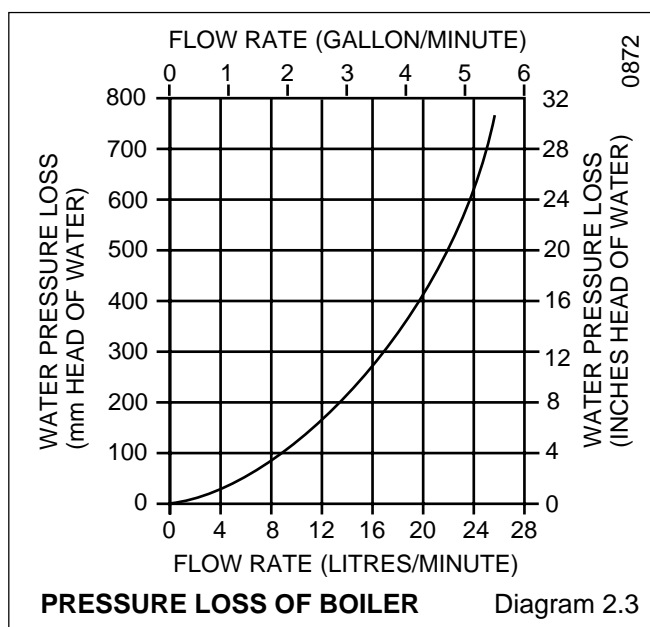
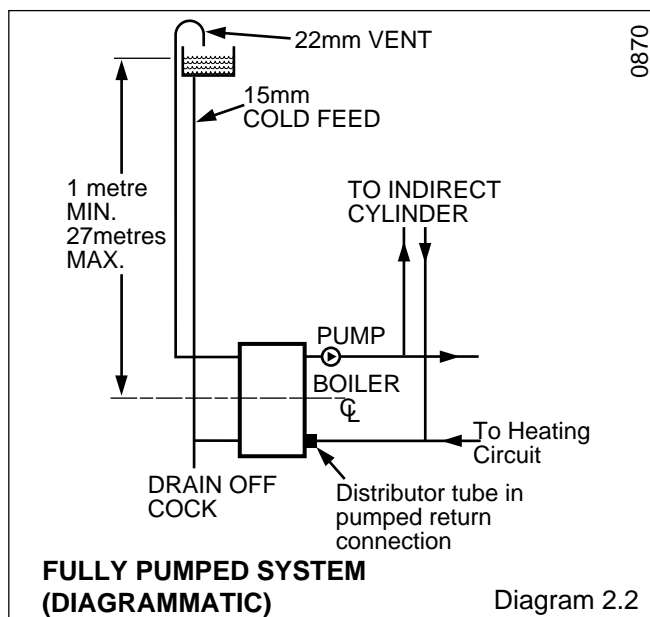
### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Draining Tap

A draining tap must be provided at the lowest points of the system which will allow the draining of the entire system, including the boiler and hot water cylinder.

Draining taps should be to the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free flow of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special consideration with respect to openings, doors and windows under the roof. Care is required in protecting the roof if made from plastic sheeting. Seek further advice if the car port consists of a roof and two or more walls from the local gas undertaking.

Where the terminal is within 850mm (34in) below plastic guttering, an aluminium shield 1.5metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet and products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Building

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.



## 3 Flue and Ventilation

### 3.4 Protecting the Terminal

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

A guard is available from

Tower Flue Components Ltd.,  
Morley Road  
Tonbridge,  
Kent  
TN9 1RA

quoting reference type "F"

### 3.5 Wall Thickness

Check the wall thickness where the boiler is to be fitted.

Flues available are:

#### Standard Pack,

part No.424604, 280 to 410mm (11 to 16in).

#### Short Pack,

part No. 424638, 150 to 280mm (6 to 11in).

#### Extension Kit,

part No. 424680 + standard pack, 410 to 610 (16 to 24in).

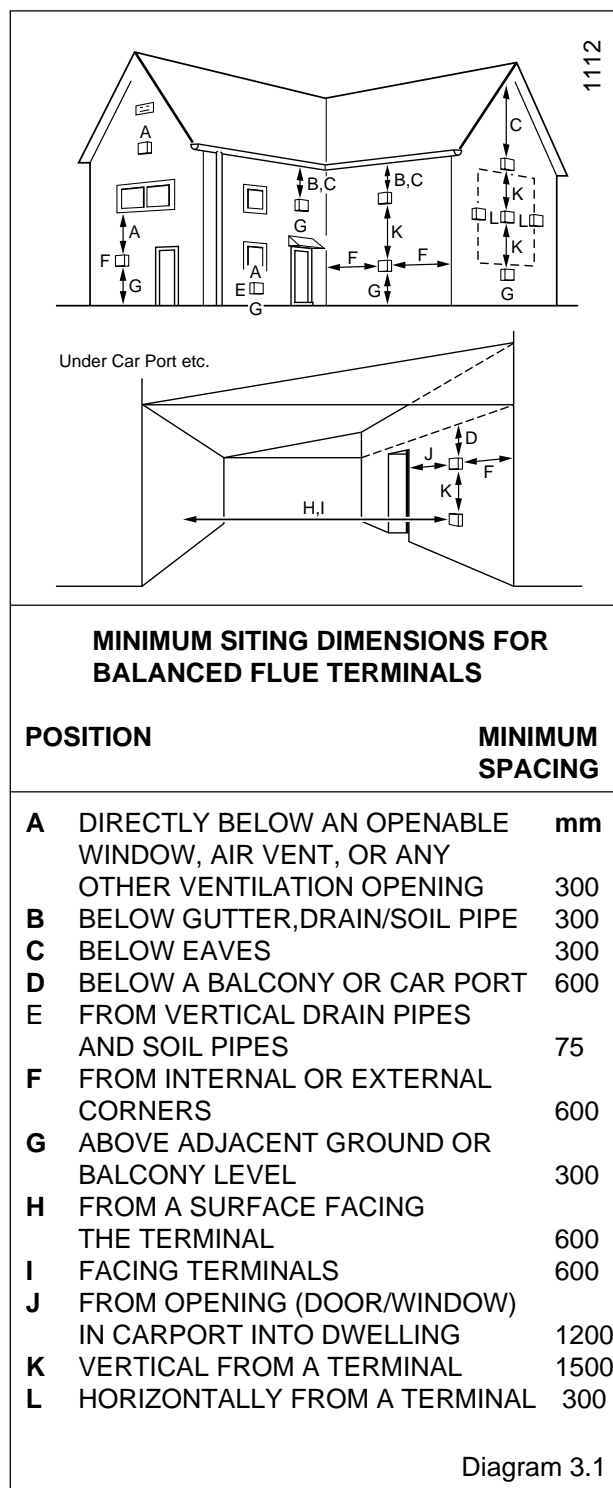
### 3.6 Room Ventilation

The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

### 3.7 Cupboard and Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with "Compartment Air Vent Table".

Both the high and low level air vents must communicate with the same room or must both be on the same wall to outside air.



COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	205cm <sup>2</sup>	32in <sup>2</sup>	205cm <sup>2</sup>	32in <sup>2</sup>
FROM OUTSIDE	103cm <sup>2</sup>	16in <sup>2</sup>	103cm <sup>2</sup>	16in <sup>2</sup>

## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.7.

### 4.1 Unpacking

The boiler casing panels are packed separately within the main carton and are designed to enable gas and water connections to be made before fitting the casing panels.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the top fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets shown in diagram 4.1. using eight of the No.8 screws.

Push the captive nuts, supplied loose, on to the casing brackets as shown in diagram 4.1.

### 4.3 Water Connections - Gravity Domestic and Pumped Heating

Fit suitable fittings into the boiler tappings, see diagram 4.2.

Connect pipework into prepared fittings ensuring that all pipes are taken backwards and will clear the casings, see diagram 1.1.

Heating flow: Any one connection of the upper four may be used.

Gravity domestic flow: Any one connection of the remaining upper connections may be used.

Heating return: The distributor tube **MUST** be fitted into either one of the front lower connections on **ALL** installations, see diagram 4.3. The distributor tube is packed in the top carton fitment.

Gravity domestic return: Any one connection of the three remaining lower connections may be used for the gravity domestic return.

When the front connections are used it is essential that any pipework or fittings do not stick out more than shown in diagram 4.6.

If only limited space is available, it is recommended that the front connections are used.

Fit plugs into unused tappings.

Do not route and pipes across the front of the boiler thermostat pocket, controls or the combustion chamber cover.

Pipework must not be routed directly below the draught diverter, across the boiler, but may be routed under the edges of the draught diverter.

### 4.4 Water Connections - Fully Pumped Systems

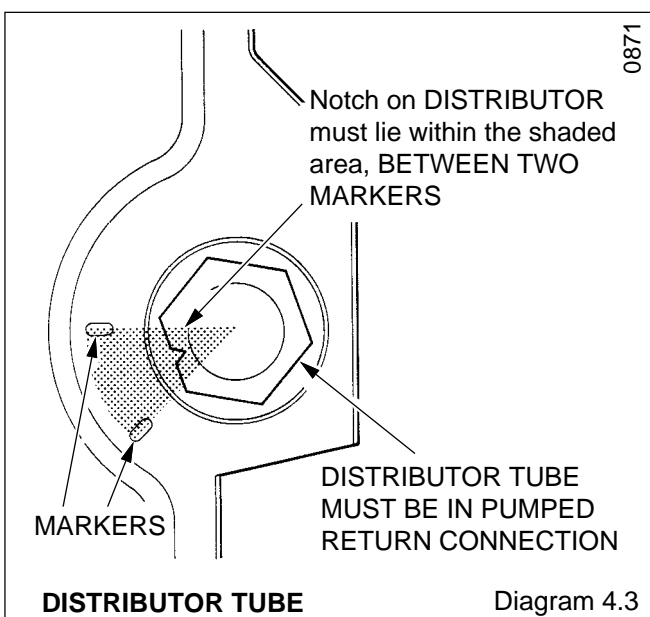
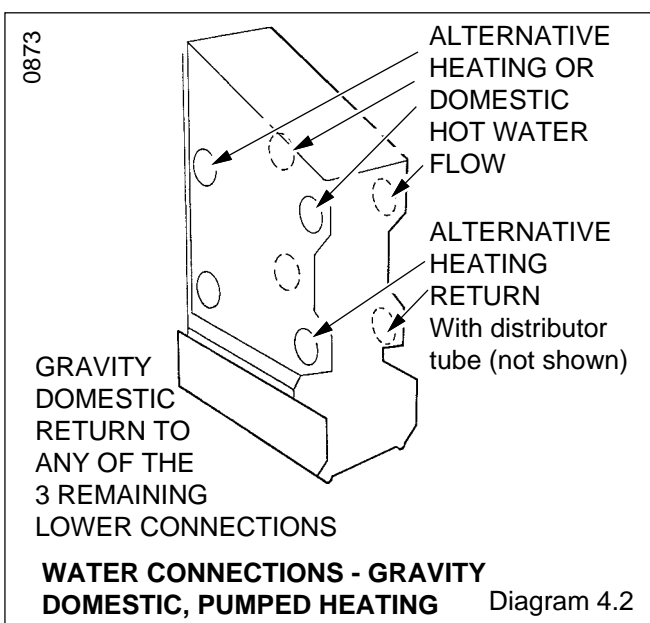
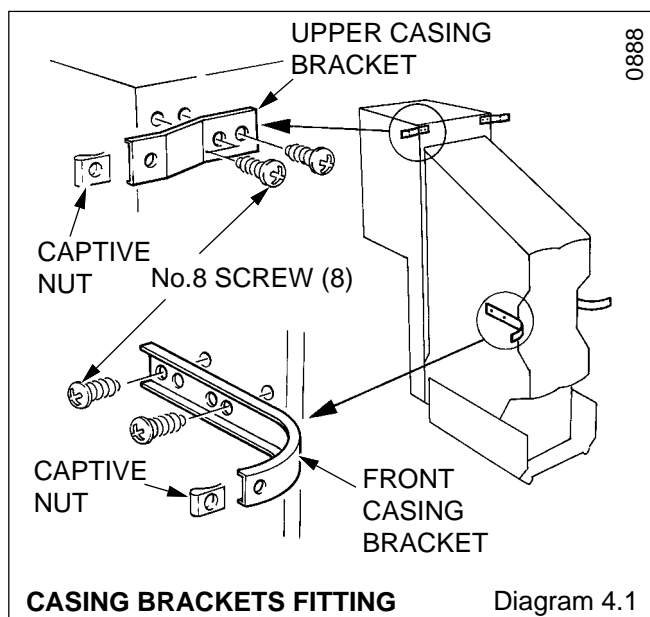
It is important that all connections are made as shown in diagram 4.4.

Fit suitable fittings into the boiler tappings as required, see diagram 4.4.

The water distributor tube **MUST BE FITTED** into the return connection, see diagram 4.3.

Connect pipework into prepared fittings ensuring that all pipes are taken backward and will clear the casings, see diagram 1.1.

When the front connections are used it is essential that any pipework or fittings do not stick out more than shown in diagram 4.6.



## 4 Installation

If only limited space is available, it is recommended that the front connections are used.

Fit plugs into unused tapings.

Do not route any pipes across the front of the boiler thermostat pocket, controls or combustion chamber cover.

Pipework must not be routed directly below the draught diverter across the boiler, but is allowed to be routed under the edges of the draught diverter.

### 4.5 Pump in Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425837).

The kit contains a flueway cleaning door with heat shield (attached).

### 4.6 Balanced Flue Terminal (Standard and short flue)

Mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.5, after checking that sufficient clearances will be left around the boiler as described in Section 1.7.

Place the boiler in position. The balanced flue ducting will project into the prepared hole in the wall.

Make a good seal around the boiler air duct on the inside wall.

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.8. Remove the four outer wire guards then pull off the inner baffle and flue duct assembly.

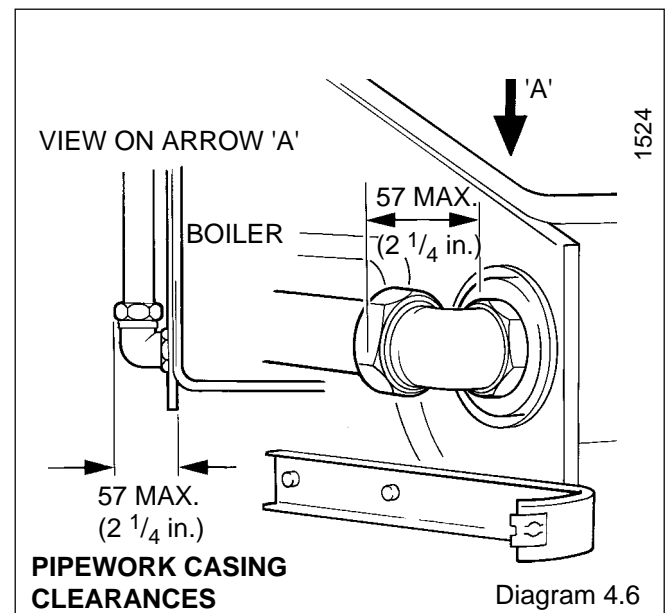
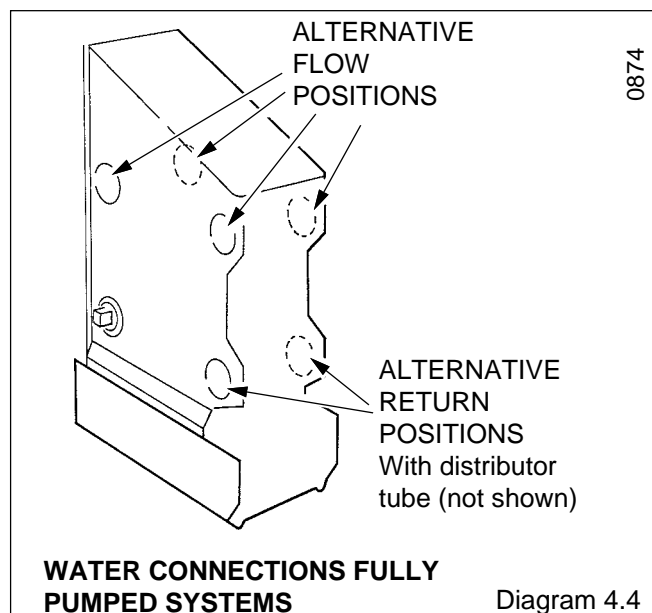
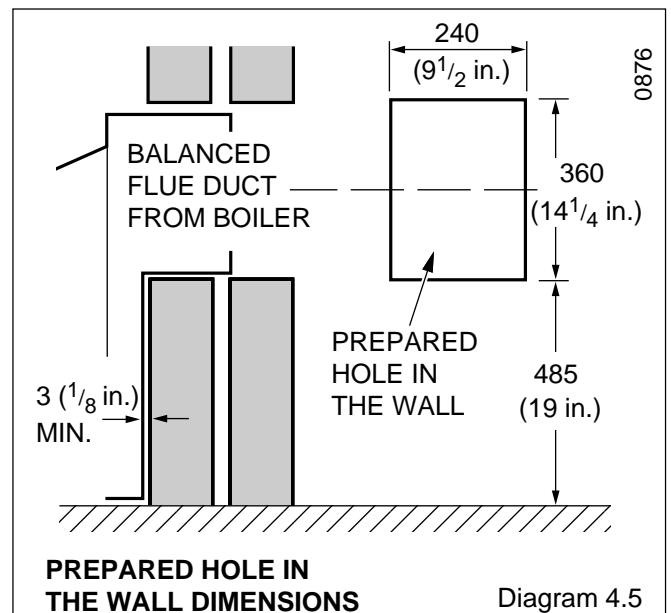
Place the air duct assembly into the hole in the wall from the outside, engaging it around the air duct on the boiler and sliding it until the wall plate contacts the outer wall surface.

Seal the joint in the air ducts with the yellow tape provided. Tape four pieces into the four inside corners, followed by four along the joints, overlapping the corner pieces, to make a good seal. Allow a minimum of 20mm ( $\frac{3}{4}$  in) overlap of ductings.

Cement around the wall plate to make good and weatherproof.

Refit the inner baffle and flue duct assembly, sealing the joint with the heat resistant semi-transparent tape provided.

Refit wire guards, outer baffle and secure with screws.

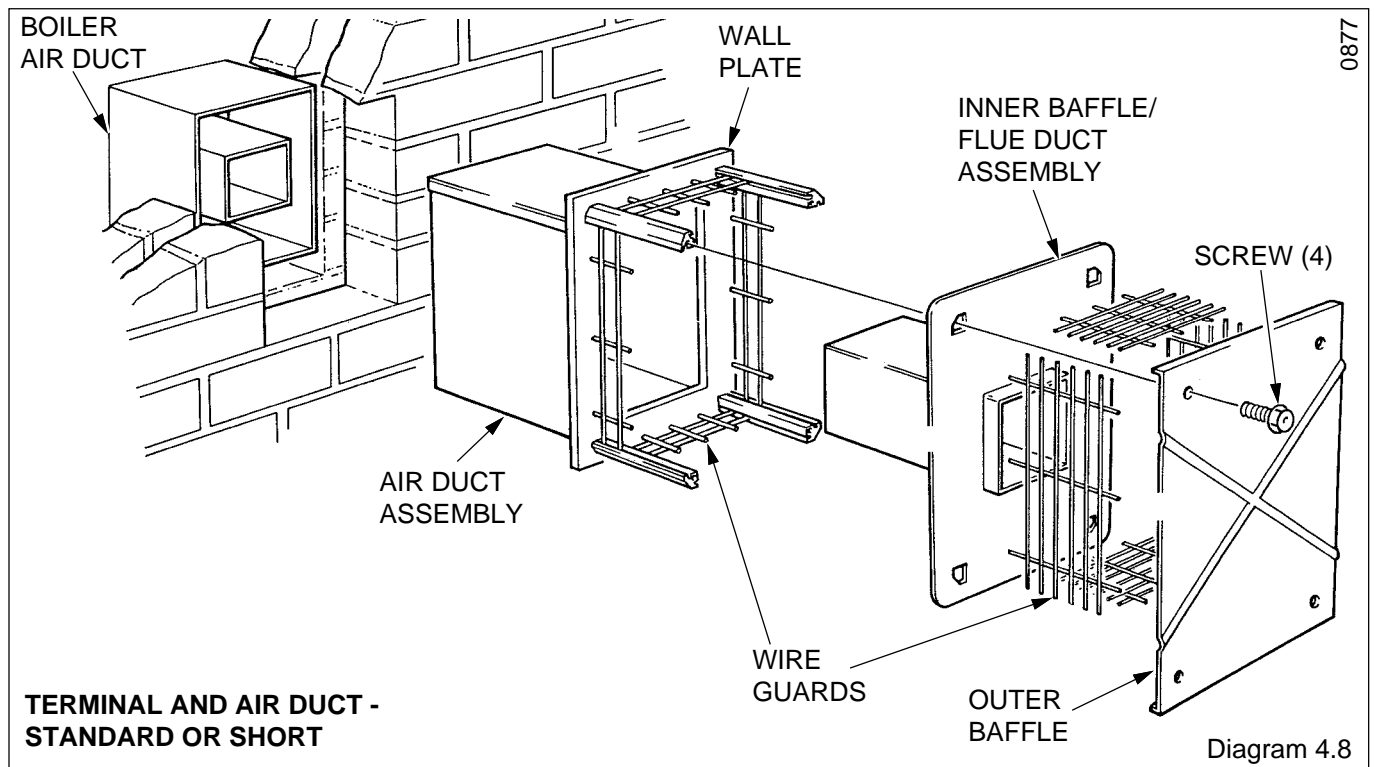
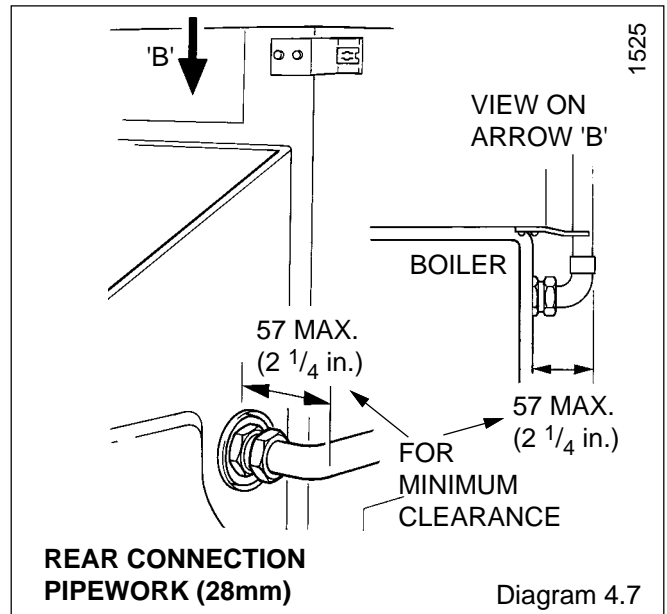


## 4 Installation

### 4.7 Boiler Connection

Connect the boiler to the system pipework.

Make the gas connection to the service cock, at the lower right hand side of the boiler.



## 5 Casing Location / Fitting

### 5.1 Vent Grille

One vent grille is supplied with the boiler, which can be fitted at the rear of the left or right hand side casing. The grille is fitted on the opposite side to any pipework connections.

Fit the grille, if required, to the side panel where no water pipes are connected, as shown in diagram 5.1 prior to fixing the side panel. The plastic pegs are a tight fit and are best pushed home with a flat faced tool.

Discard the grille if the water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit the side casings by locating their lugs into the appropriate slot in the boiler plinth, see diagram 5.2, depending on the required height, see Section 1.7

Secure the casing sides to the front upper brackets.

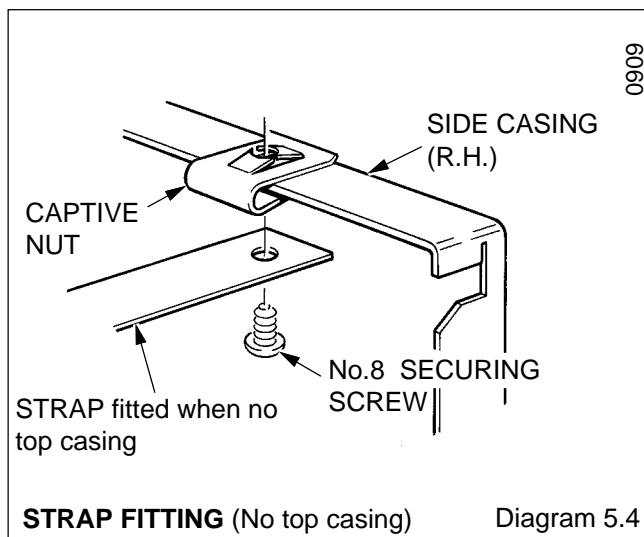
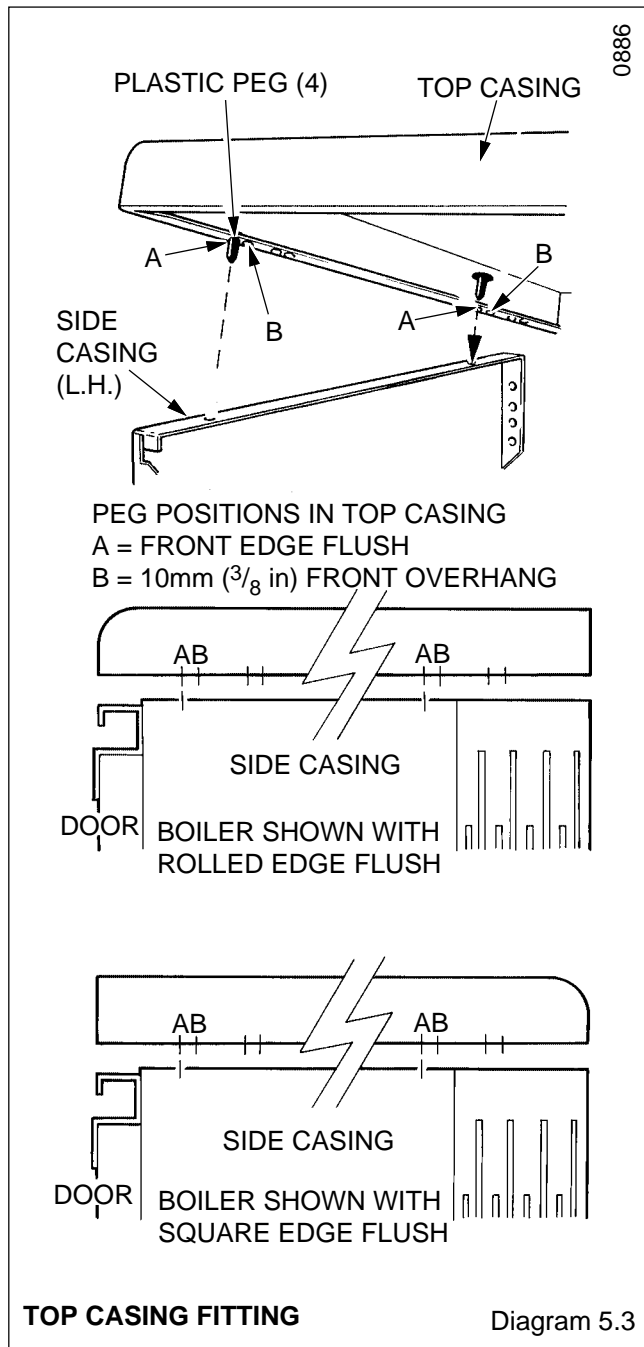
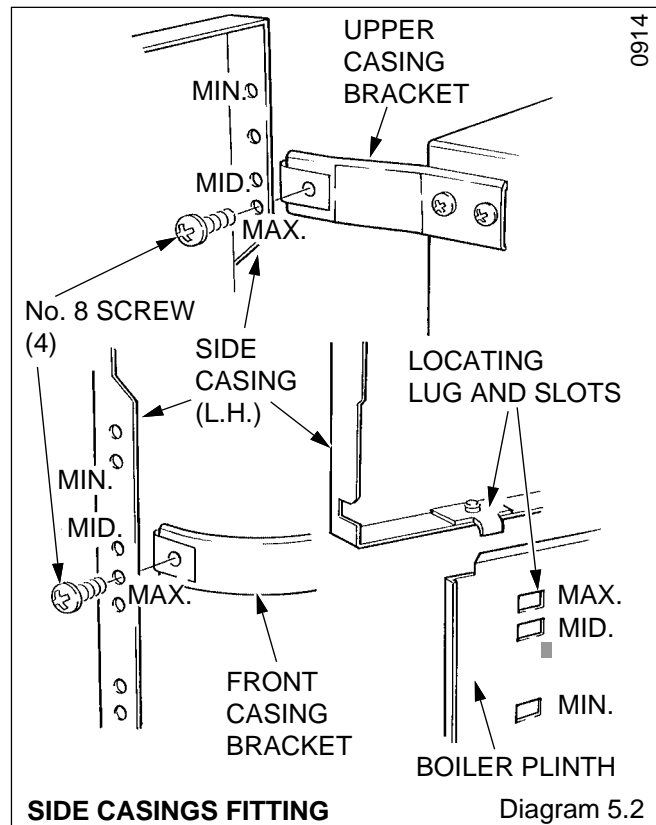
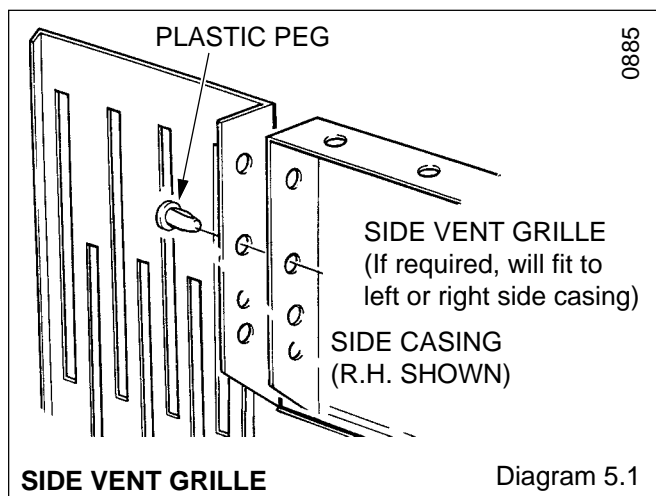
## 5 Casing Location / Fitting

### 5.3 Top Casing

Fit four plastic pegs into the appropriate holes in the top casing, if being fitted, see diagram 5.3. The plastic pegs are a tight fit and are best pushed home with a flat faced tool. The top casing can be arranged to fit flush with or overhang the door. The top casing is reversible to match, when level with, square or rolled edge work surfaces.

Push the top casing on to all four side casing locations. From inside the casing check that all rivets have located correctly.

For boilers fitted under work tops, not using the top casing, the strap should be fitted using two No.8 screws, see diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection

**WARNING.** This boiler must be earthed.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of suitable length and rating as in Section 1.6, connect the three cables to the required terminals in the connector. Secure the outer sheathing with the cable clamp.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, supplied loose, pushed on to the edge of the left hand panel in positions "CB" as shown in diagram 6.2 to ensure the cable does not make contact with any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable with a rating as stated in Section 1.6 must be used for all wiring near the boiler, including the pump if within the boiler casing.

Support pump cable away from hot surfaces if within the boiler casing by pushing two cable clips, supplied loose, on to the top edge of one side panel, shown as "P" or "AP" in diagram 6.2.

### 6.3 System Controls

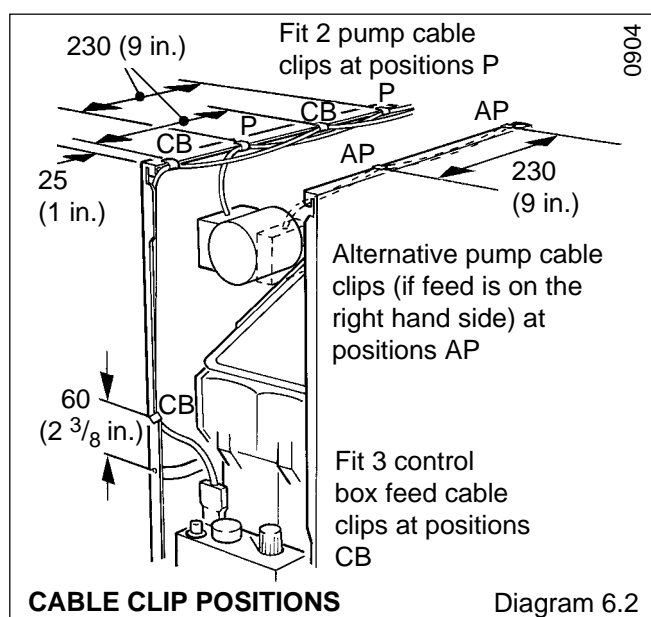
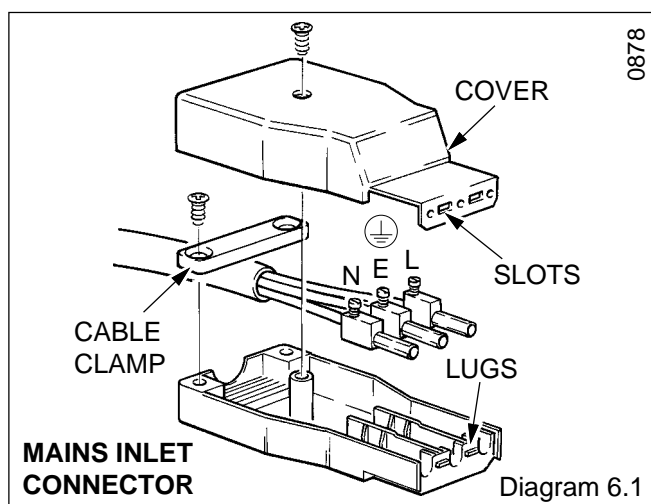
The electrical installation must be made according to the current issue of BS7671.

The electrical isolator must isolate both the boiler and any system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried out, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or similar publication.





## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Commissioning and Testing the Boiler

The whole of the system should be thoroughly flushed out with cold water with the pump removed. Make sure that all valves are open. Refit the pump and fill the system. Examine for water soundness and vent all air from the system, including the pump.

**CAUTION:** The following work should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service tap "K" is closed, indicator line horizontal.

Open all windows and put out any naked lights, pipes or cigarettes.

Purge air from the gas supply in accordance with the current issue of BS6891.

Make sure that the thermostat phial is positioned at the bottom of the phial pocket "J" located by the washer being behind the split pin.

See that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove gas pressure test nipple screw "G" and fit a suitable pressure gauge.

Turn gas control knob "A" to ★ ignition and pilot position and push in. At the same time push and release piezo unit button "C" until the pilot burner lights. At this stage air may be present in the gas pipes and the lighting operation may need repeating. When the pilot is alight, keep control button "A" fully pushed in

for about 15 seconds. If the pilot burner fails to remain alight, repeat the lighting procedure but now keep the control button pushed in for a little longer.

If the gas control knob "A" is turned to ●, a safety lock prevents it being turned on again. No attempt should be made to push in knob "A" until 3 minutes have elapsed.

Make sure that the pilot burner is alight and stable, see diagram 7.2 for flame dimensions, then switch the electrical supply on. Set any remote controls for duty. Turn control knob "A" to main burner position 'ㄥ'. Set thermostat control knob "B" between "MIN" and "MAX" opposite the setting point on the control box, the main burner will then light, "MAX" is about 82°C (180°F).

Test for gas soundness around the boiler with a suitable leak detection fluid.

Set the burner gas rate required ten minutes from lighting, see page 2 for settings. Adjust screw "F", diagram 7.1 to obtain the required heat input. Turn anti-clockwise to increase. The adjusting screw should then be sealed.

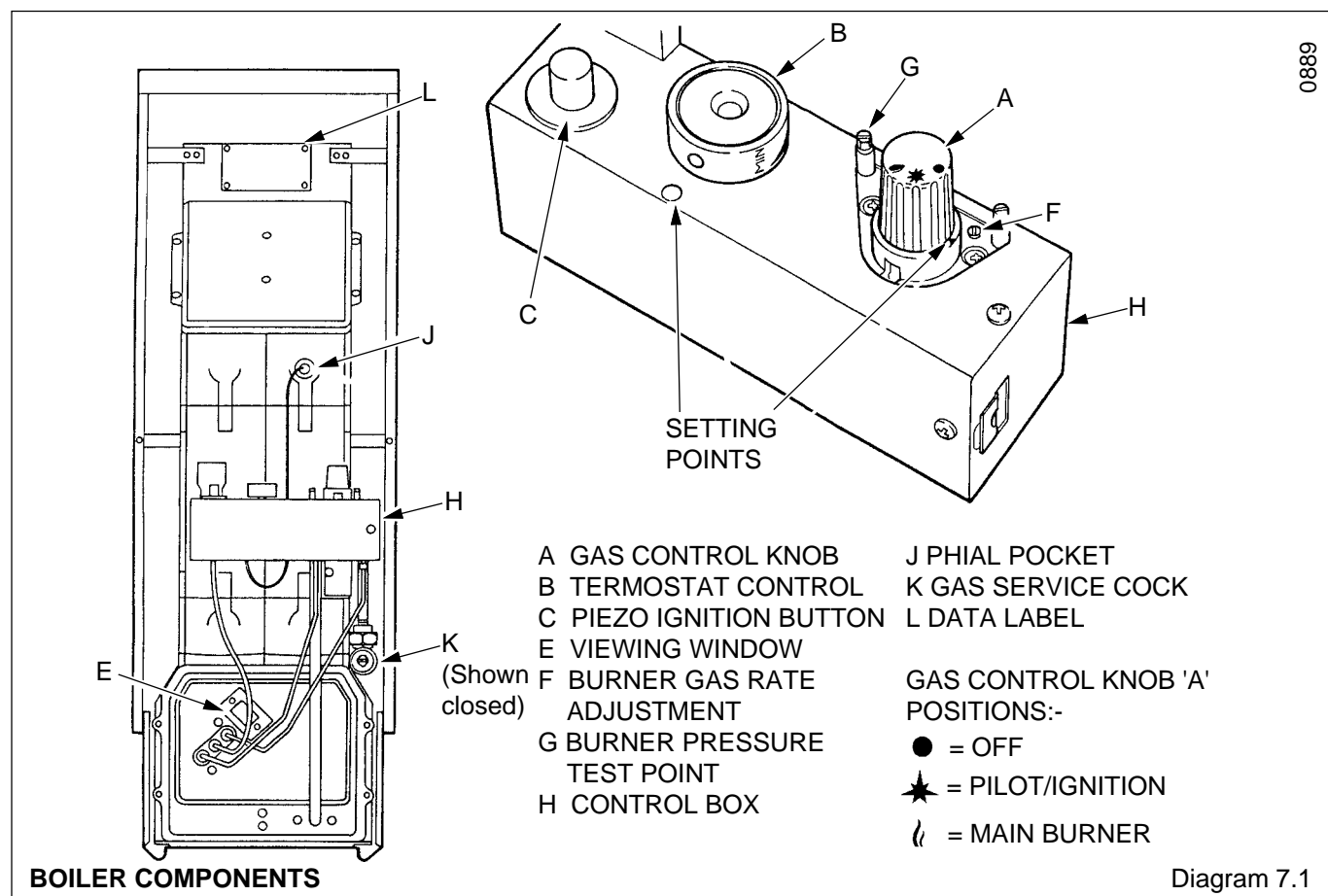
Should there be any doubt about the gas rate it should be checked at the meter.

This should be in the range of 1.8 to 2.0m³/h (63 to 71ft³/h).

These rates are for guide purposes, depending on the heat setting.

Stick the self adhesive arrow indicator onto the data label against the output the boiler is to be set to, the arrow is in the fittings pack.

Check the operation of the flame failure device as follows: with the main burner alight, turn gas control knob "A" fully anti-clockwise to its stop '●', the main and pilot burners will go out.



## 7 Commissioning

Relighting the boiler will not now be possible as a safety device has been activated. After 60 seconds the flame failure device should have closed, indicated by a click from the gas valve. Do not attempt to relight until 3 minutes have elapsed.

Remove the pressure gauge and refit test nipple screw "G".

Turn thermostat "B" to "O" then relight the pilot burner as the relevant part of this Section.

Check that the boiler thermostat and all automatic controls are working correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.2 Commissioning the System

Allow the system to heat up and set the pump adjuster to a design position which gives a temperature difference of 11°C (20°F) across the boiler.

There should be no undue noise in the system and no pumping over of water or entry of air at the open vent.

Allow the system to reach maximum temperature and examine for water soundness. The boiler should then be turned off and the system drained as rapidly as possible to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.

### 7.3 Completion

Instruct and demonstrate the efficient and safe operation of the boiler and system.

Hand the Instructions for Use to the user for their retention, making sure that they are understood.

Advise the user that to ensure continued efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the particular installation and usage, but in general once a year should be enough.

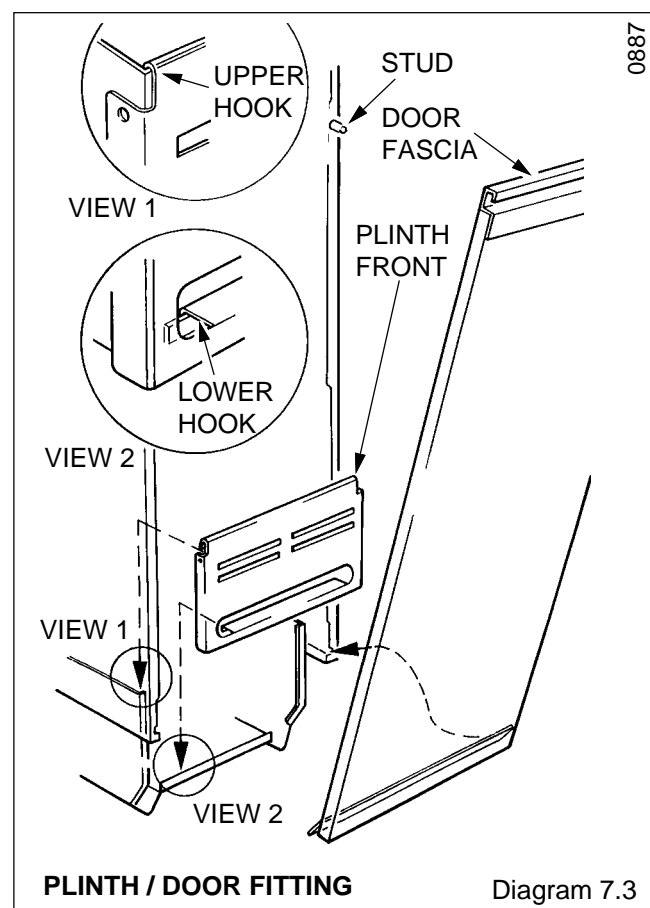
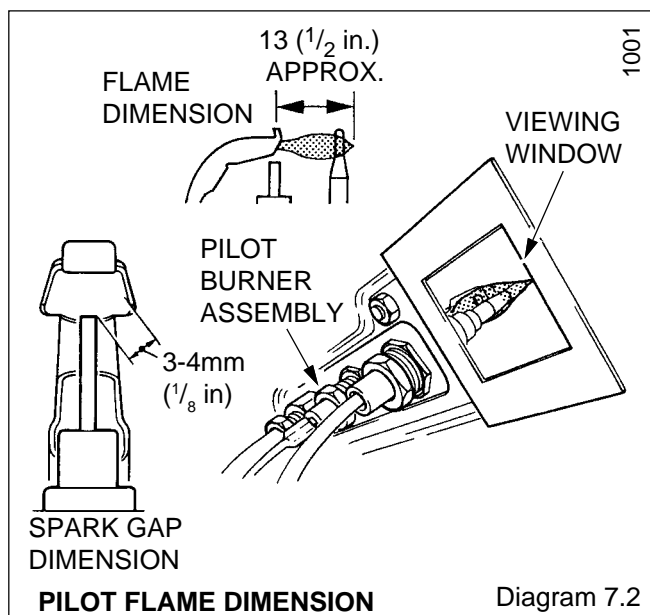
It is the law that any servicing must be carried out by a competent person.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in side casings and push on to the studs on the side casings, see diagram 7.3.



## 8 Servicing

Servicing must be carried out by a competent person.

Before starting a service, turn off the gas supply at the service cock, see diagram 8.1 and isolate the boiler from the electrical supply.

Always test for gas soundness after completing a service or replacement of parts.

### 8.1 Boiler Flueways

Pull door forward at the top to disengage studs and lift to release from slots, see diagram 7.3.

Lift the plinth front up and forward to withdraw, see diagram 7.3.

Disconnect the union on the gas service cock, see diagram 8.1.

Remove the mains inlet connector by pulling upward, see diagram 8.1.

Remove the retaining split pin on the thermostat phial pocket then withdraw the phial and capillary, see diagram 8.2.

Remove the four screws retaining the combustion chamber cover and burner assembly, see diagram 8.3. Withdraw forward the complete assembly of cover, control box and burner.

Remove the securing nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material on the sides.

Remove the self-tapping screws which retain the cleaning door and lift clear, see diagram 8.4.

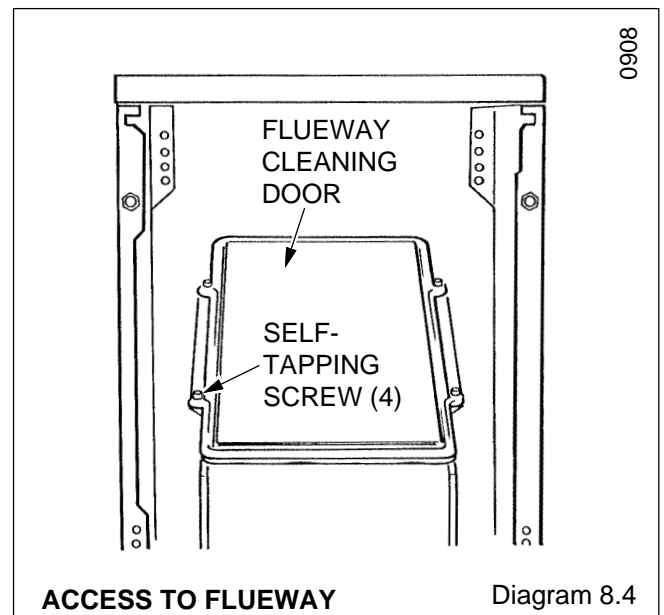
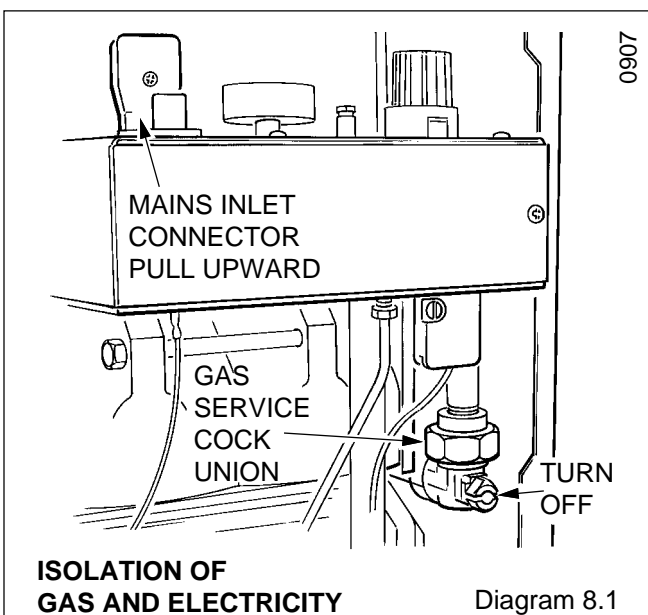
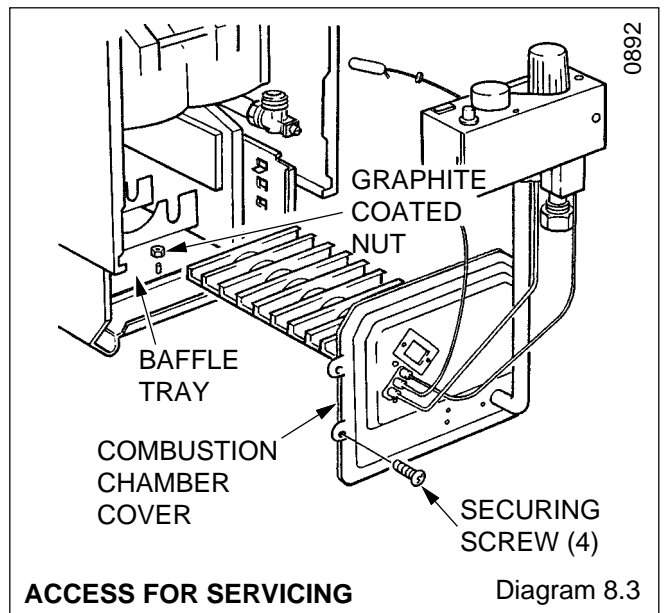
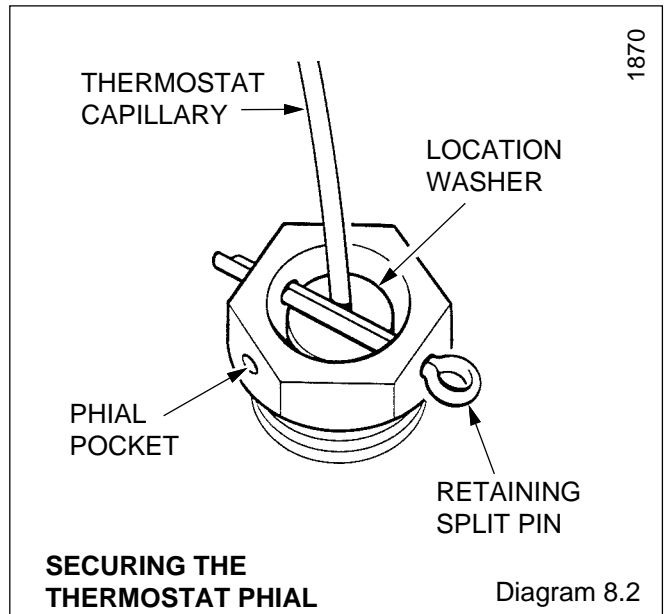
Remove flueway baffles, see diagrams 8.5 and 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Thoroughly clean boiler flueways and fins with a suitable stiff brush.

Replace in reverse order, after completing the relevant instructions in Sections 8.2 and 8.3.

Make sure that the thermostat phial is at the bottom of its pocket and located by the location washer being behind the retaining split pin, see diagram 8.2. Make sure that there is clearance between the thermostat capillary and the boiler.



## 8 Servicing

### 8.2 Burner and Injector

Follow instructions to remove the cover, burner and controls assembly as in Section 8.1.

Remove the two screws and nuts securing the burner support bracket to the combustion chamber cover, see diagram 8.7.

Remove the graphite coated nuts on the supply feed pipe at the rear of the burner to release the burner, take care not to damage the pilot burner and shield when removing.

Clean burner thoroughly.

Check the main burner injector for blockage or damage and replace if necessary, see Section 9.2 and diagram 8.8.

### 8.3 Service Checks

Inspect the pilot burner, thermocouple and clean or replace as necessary. If necessary remove the pilot shield by removing the securing screw and nut.

Check the condition of the side and rear insulation panels in the combustion chamber.

Check the condition of the seals on the cleaning door and the combustion chamber cover.

Replace all items in the reverse order, relight and test the boiler.

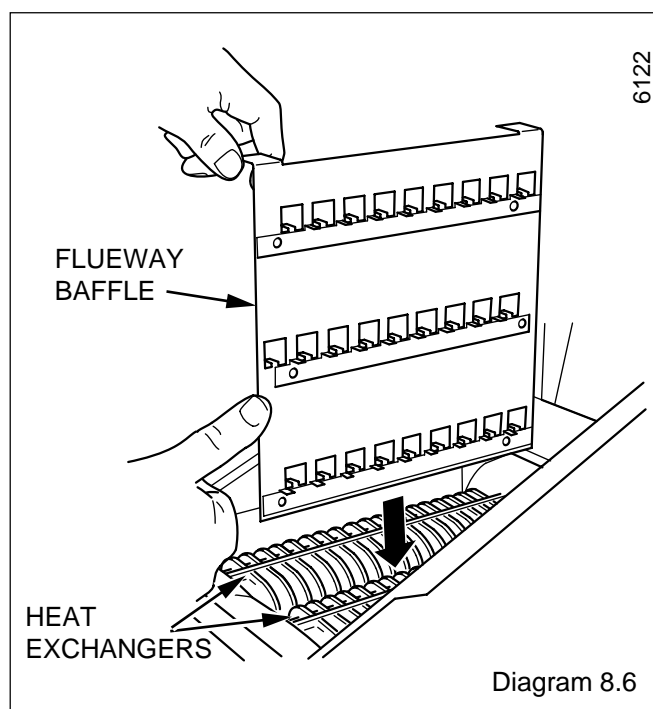
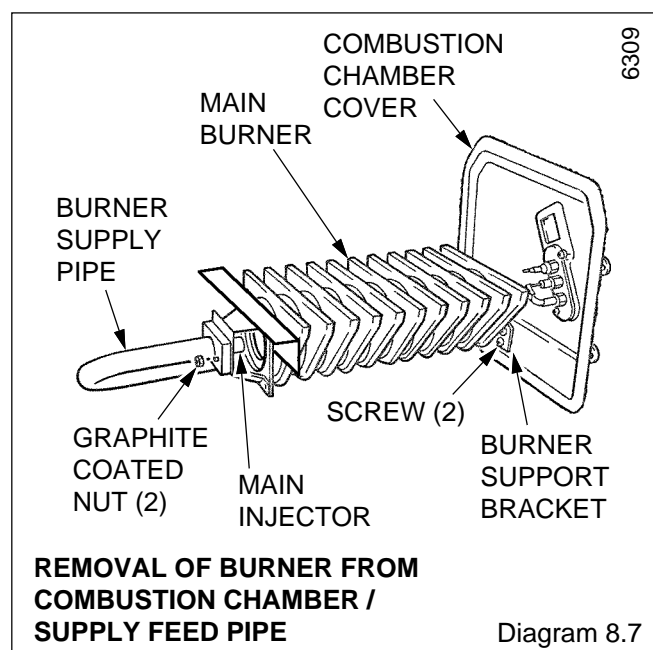


Diagram 8.6



REMOVAL OF BURNER FROM  
COMBUSTION CHAMBER /  
SUPPLY FEED PIPE

Diagram 8.7

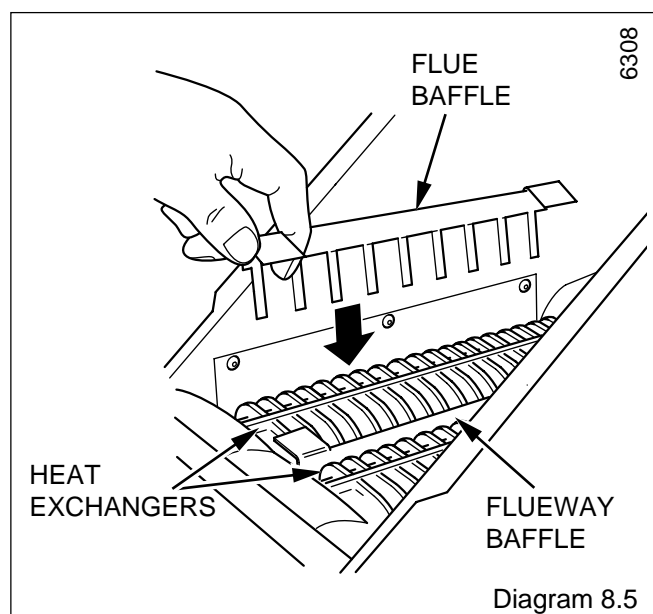
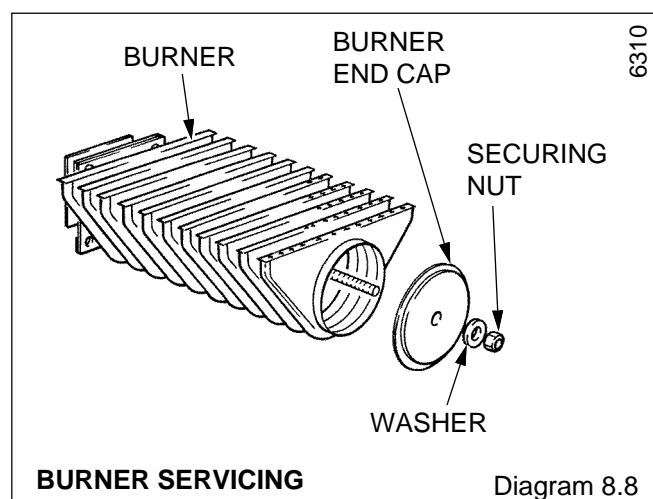


Diagram 8.5



BURNER SERVICING

Diagram 8.8

## 9 Replacement of Parts

Before removing or replacing any parts, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the appliance.

Always test for gas soundness after replacing any gas carrying component.

### 9.1 Gas Valve

Follow relevant instructions in Section 8.1.

Remove control box cover by removing screw and unhooking at the side, see diagram 9.1.

Disconnect electrical connectors, thermocouple nut and pilot tube at the gas valve.

Remove the two screws which secure gas valve to control box.

Tilt control box to enable it to be lifted off the gas valve.

Unscrew the half union from gas valve.

Unscrew gas valve from burner supply pipe.

When screwing the pipe into the new valve use a little jointing compound on the external thread only, to make a gas tight seal.

Replace thermostat phial as Section 8.1.

Reassemble in reverse order.

It will be necessary to purge the system of air after changing the gas valve.

Relighting should be carried out as in Section 7.1.

### 9.2 Injector

When the burner has been removed from the injector manifold as in Section 8.2 the injector can be unscrewed from the manifold and renewed, as necessary.

When replacing use a little jointing compound on the external thread only, to ensure a gas tight seal.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.

### 9.3 Thermocouple

Remove the door and plinth as in Section 8.1

Disconnect thermocouple by unscrewing nuts at gas valve and pilot burner, see diagrams 9.1 and 9.3. Release the cable clips and the thermocouple can be withdrawn.

Reassemble in reverse order.

### 9.4 Pilot Burner

Follow instructions in Section 8.1 to remove cover and burner controls assembly.

Disconnect the thermocouple nut at the pilot burner, see diagram 9.3.

Disconnect the nut retaining the pilot tube and injector in the pilot burner.

Disconnect nut retaining electrode.

Remove the two screws and nuts securing the pilot burner and shield to the front cover, see diagram 9.3.

Reassemble in the reverse order, checking that the spark gap and pilot flame length are as shown in diagram 7.2.

Replace thermostat phial as in Section 8.1.

### 9.5 Boiler Thermostat

Follow relevant instructions in Sections 8.1 and 9.1.

Pull off the thermostat control knob.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.1.

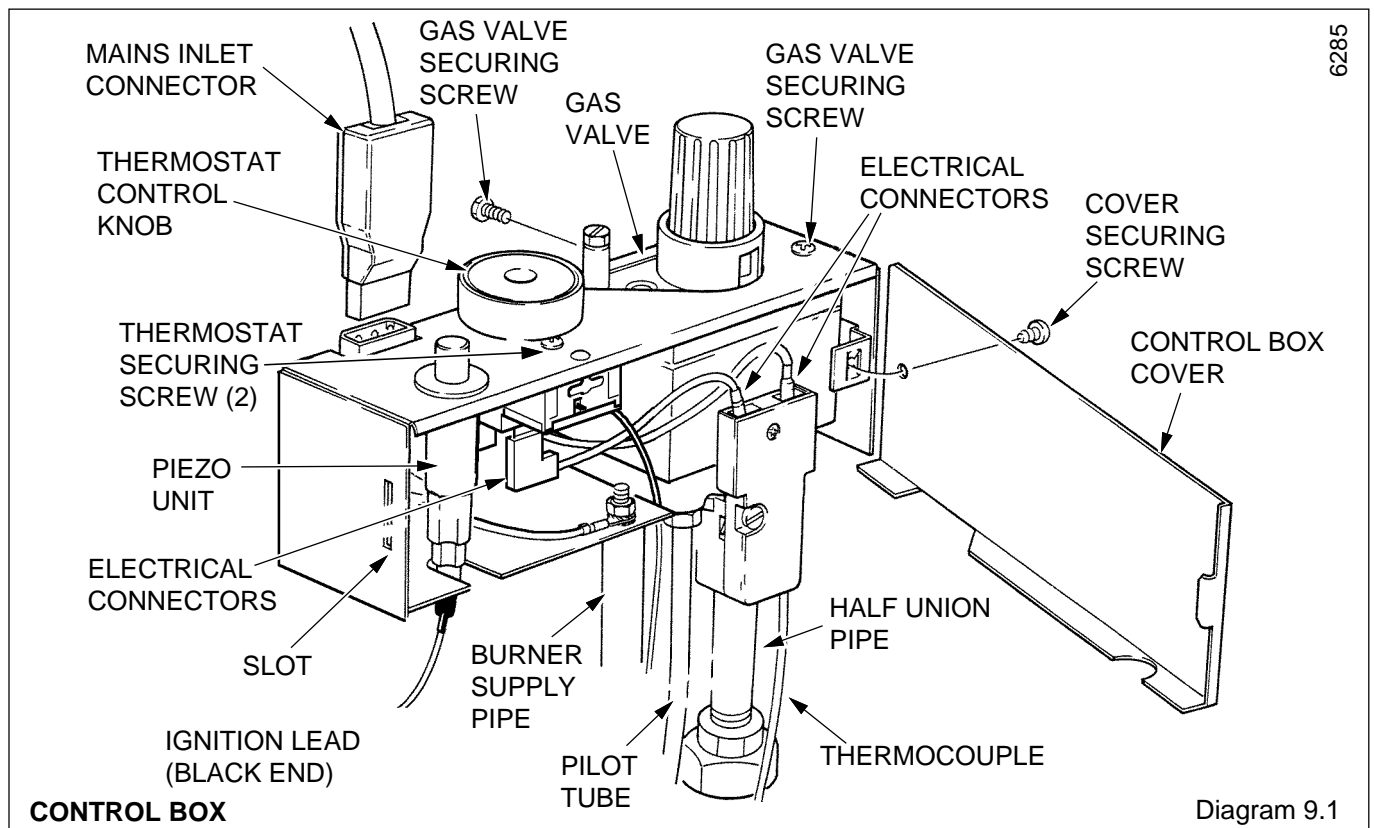
Tilt the thermostat so that the electrical connectors can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial attached.

Refer to diagram 9.2 when re-connecting.

Reassemble in the reverse order.

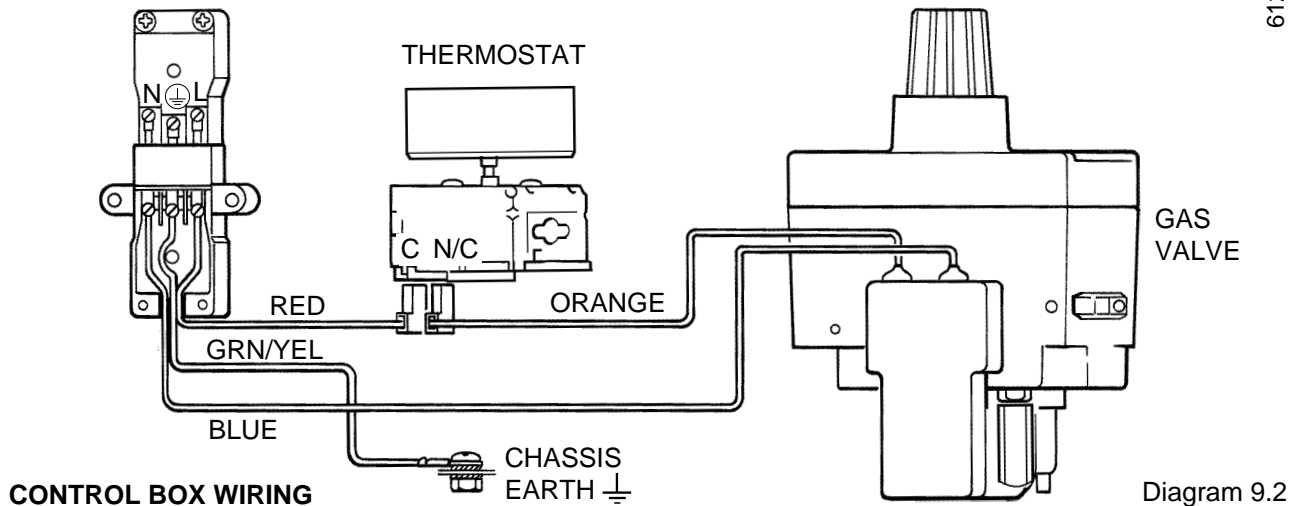
Replace thermostat phial as in Section 8.1.





## 9 Replacement of Parts

240V~ 50Hz MAINS SUPPLY FUSED AT 3A



### 9.6 Piezo Unit and Ignition Lead

Follow the relevant instructions in Section 8.1.

Pull off ignition lead at piezo unit, see diagram 9.1.

To replace lead also, pull off the lead at the spark electrode terminal, see diagram 9.3.

Remove the control box cover by removing securing screw and unhooking at the side, see diagram 9.1.

Remove the piezo unit, secured by a nut inside the control box.

Replace in reverse order.

### 9.7 Spark Electrode

Follow the relevant instructions in Section 8.1.

Disconnect the thermocouple nut and withdraw the thermocouple from the pilot burner, see diagram 9.3.

Remove the spark electrode, secured by a nut.

Replace in reverse order, checking that the spark gap is as shown in diagram 7.2.

### 9.8 Insulation Panels

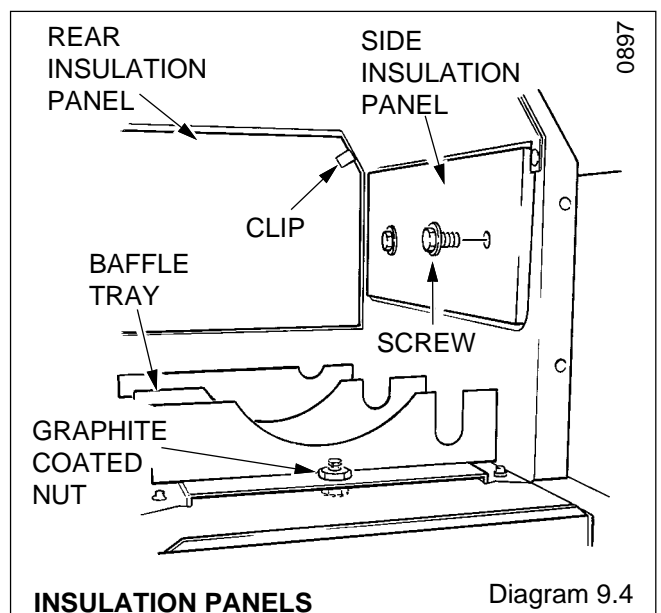
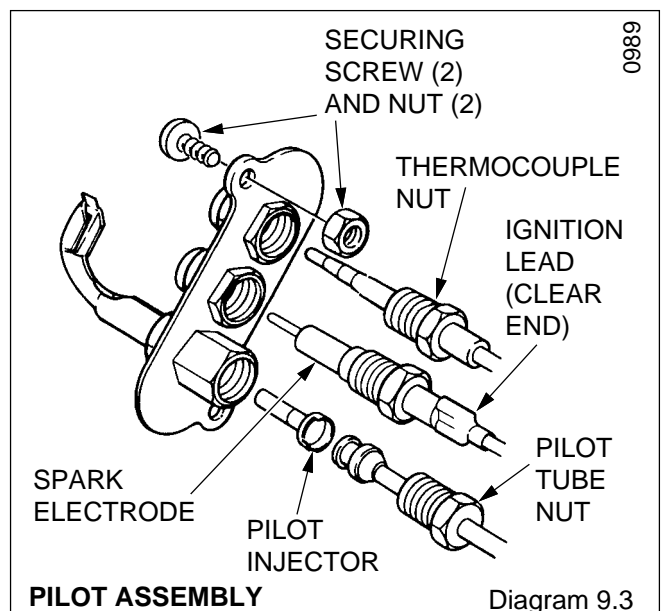
Follow the relevant instructions in Section 8.1.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.4.

Release the rear insulation panel clips and lift out panel.

Replace in reverse order.

Replace thermostat phial as in Section 8.1.



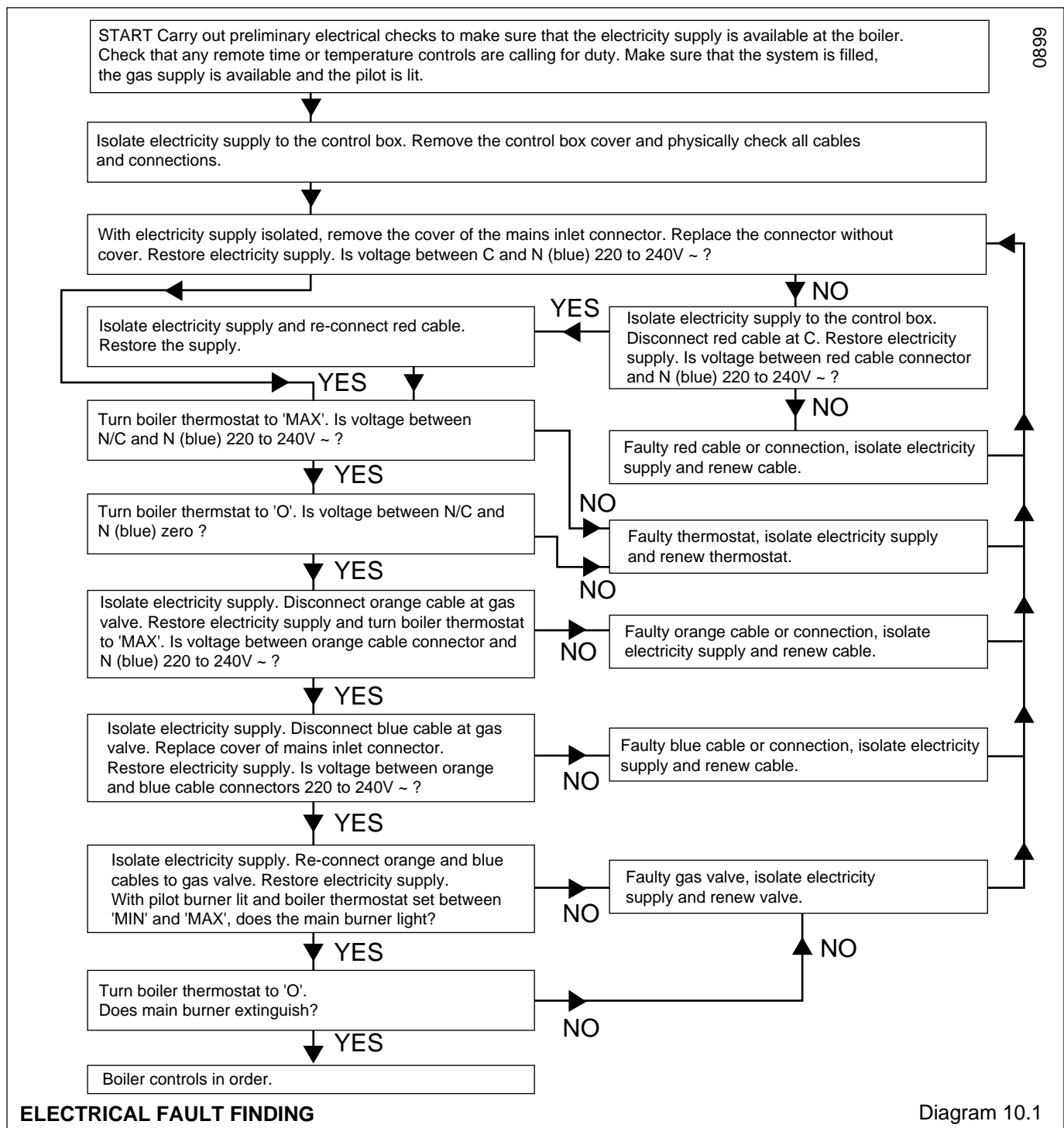
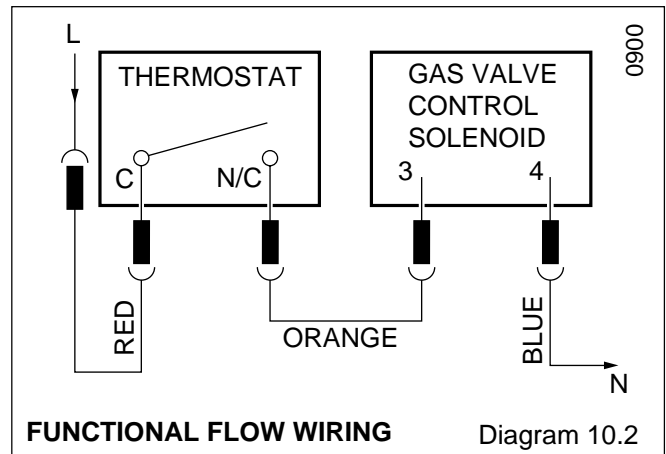


## 10 Fault Finding - Electrical

### 10.1 Electrical

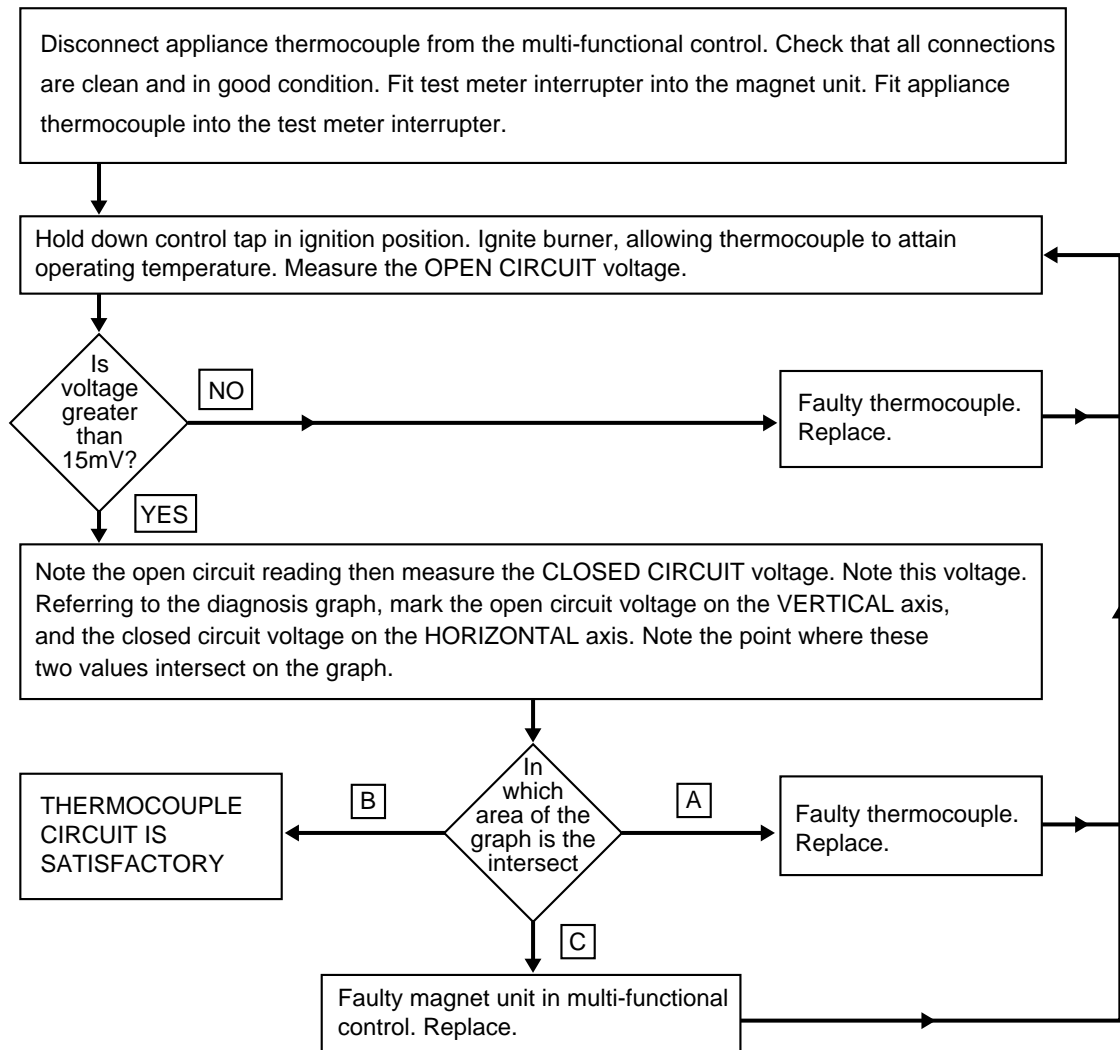
Refer to electrical fault finding chart, diagram 10.1, functional flow diagram 10.2 and wiring diagram 9.2.

**IMPORTANT:** The preliminary electrical system checks as contained in the British Gas Multimeter Instruction Book, or similar publication, are the first checks to be carried out during a fault finding procedure. On completion of the service fault finding task which has required the breaking and remaking of electrical connections, then the checks, earth continuity, polarity and resistance to earth must be repeated.



## 10 Fault Finding - Thermocouple

0194



### THERMOCOUPLE FAULT FINDING

Diagram 10.3

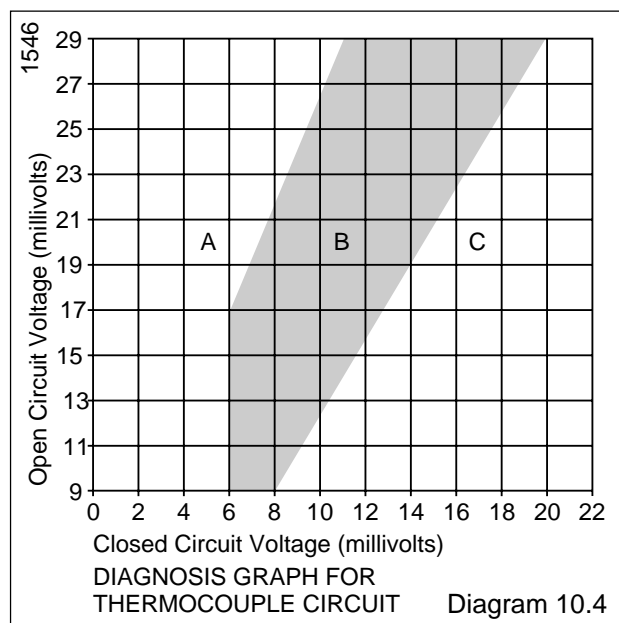
### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter test unit similar to the British Gas Minitest 6 Unit.

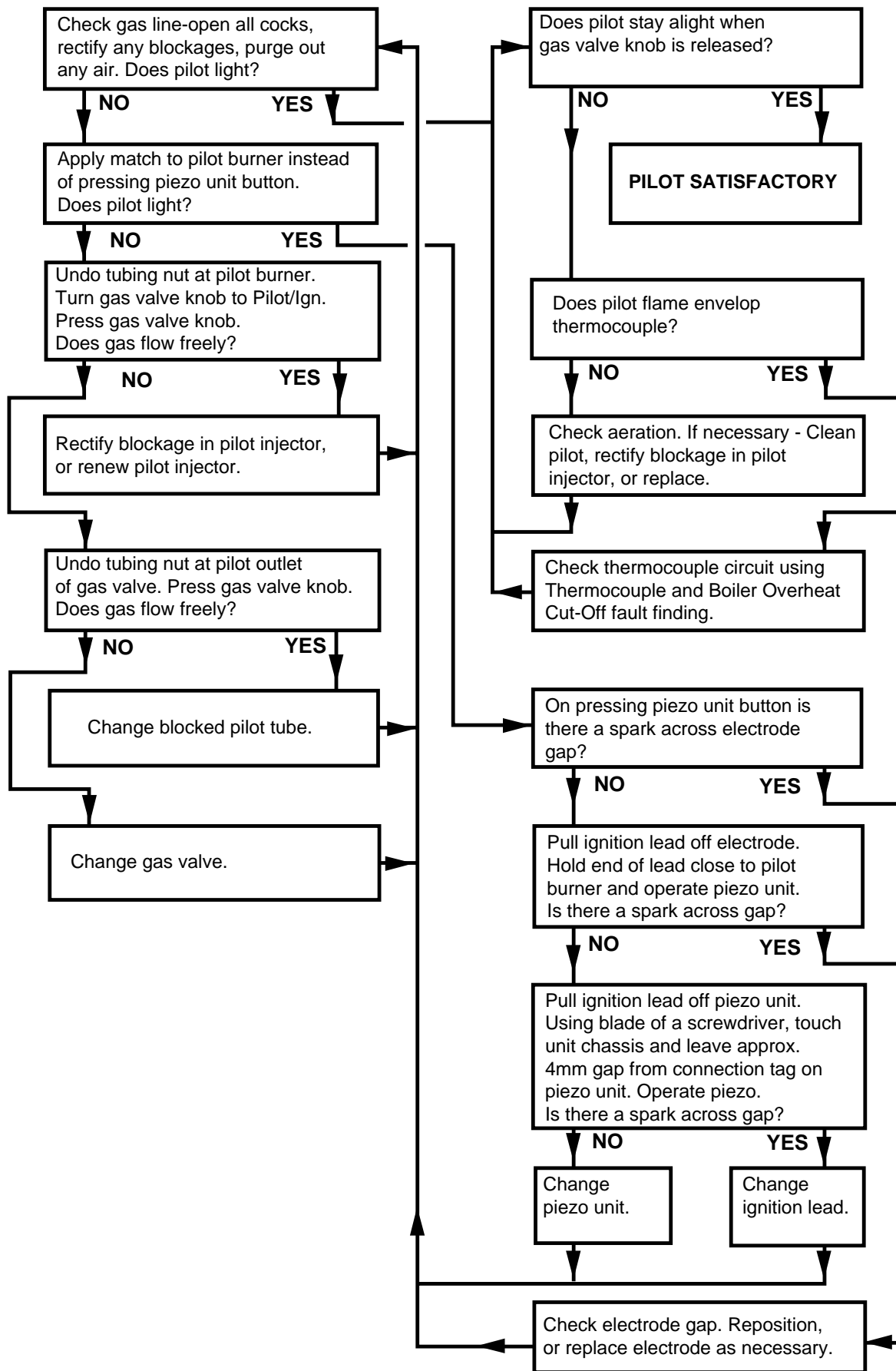
Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

### 10.3 Pilot

Refer to pilot fault finding chart, see diagram 10.5.



## PILOT WILL NOT LIGHT START HERE



BOILER PILOT FAULT FINDING

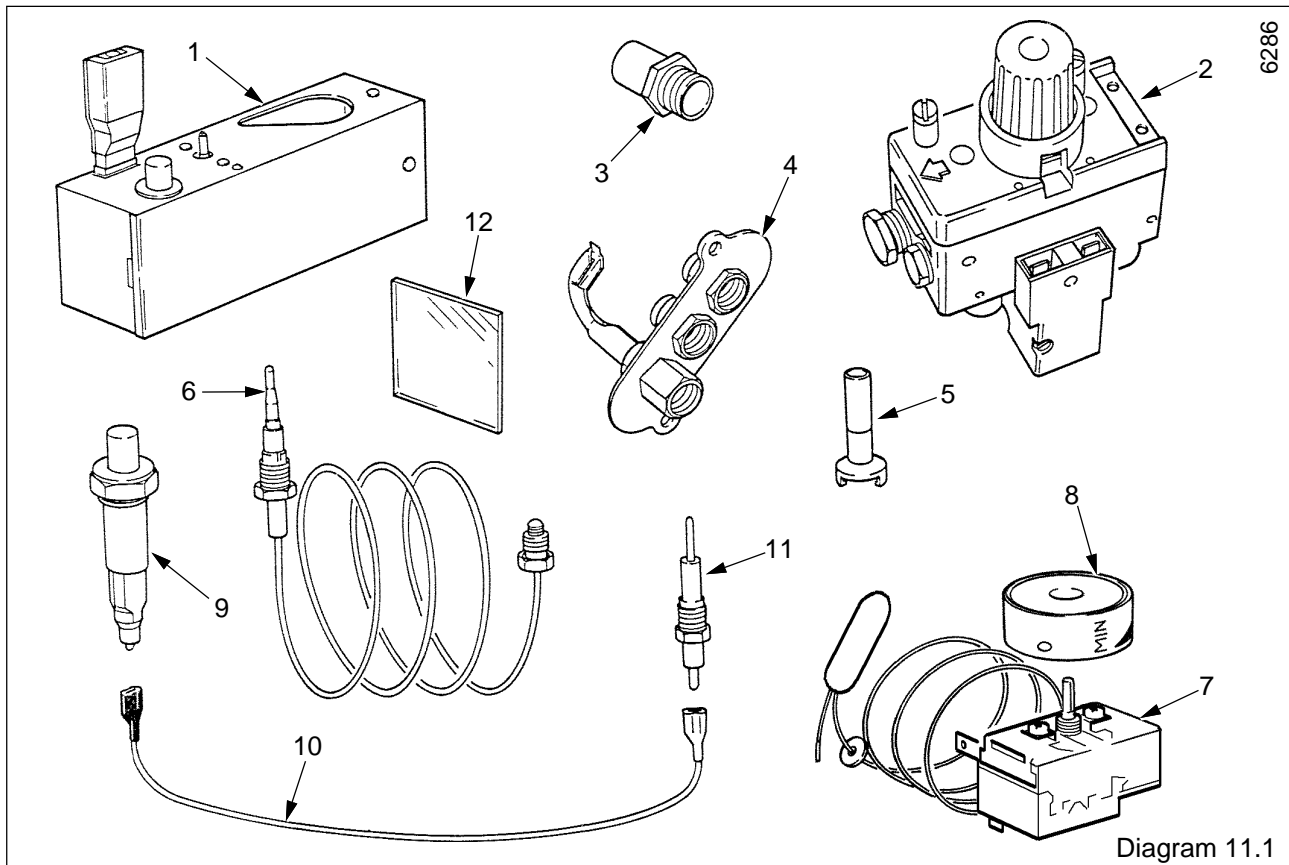
Diagram 10.5

## 11 Spare Parts

The key number in the first column of the list will help identify each part in diagram 11.1.

When ordering spare parts quote the part number and description, stating the model and serial number off the data label "L", see diagram 7.1.

If ordering from British Gas the GC should be quoted.



Key No	Part No.	Description	GC Part No.
1	425568	Electrical control box assembly	312 451
2	203329	Gas control valve	384 345
3	205750	Injector	
4	203414	Pilot burner assembly	312 426
5	203508	Injector - pilot	395 674
6	202407	Thermocouple c/w nut	392 934
6	202415		
7	202571	Thermostat c/w screws	
8	FF2228	Control knob assembly	355 241
9	202700	Piezo unit	384 146
9	202702	Piezo unit	382 585
10	WW4613	Ignition lead	136 399
11	202605	Spark electrode	395 720
12	208302	Sight glass	312 419

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 70B

G.C. No. 41 313 83

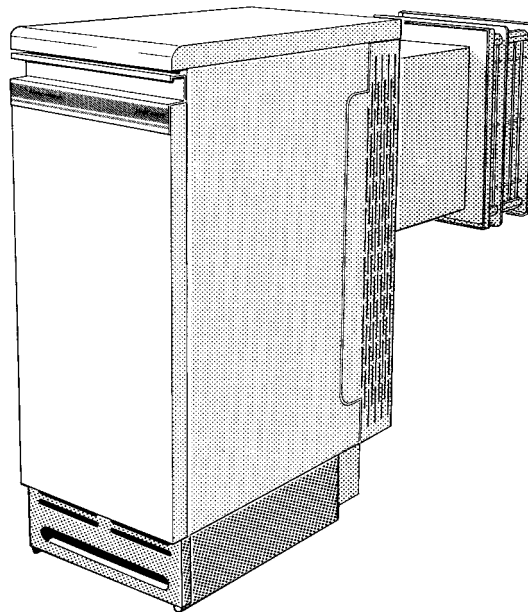
*Balanced Flue Boiler*



BS 6332  
BS 5258

This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



0863

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.4.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	9
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	18
	Fault Finding	10	21
	Spare Parts	11	24



## Instructions for Use

### General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

### Important Notice

This boiler is for use only on G20 gas.

### Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

### Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

### Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

### Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

### Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 230V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.


### To Connect an Electrical Plug

The standard colours of three core flexible cable are, Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .


### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.


Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

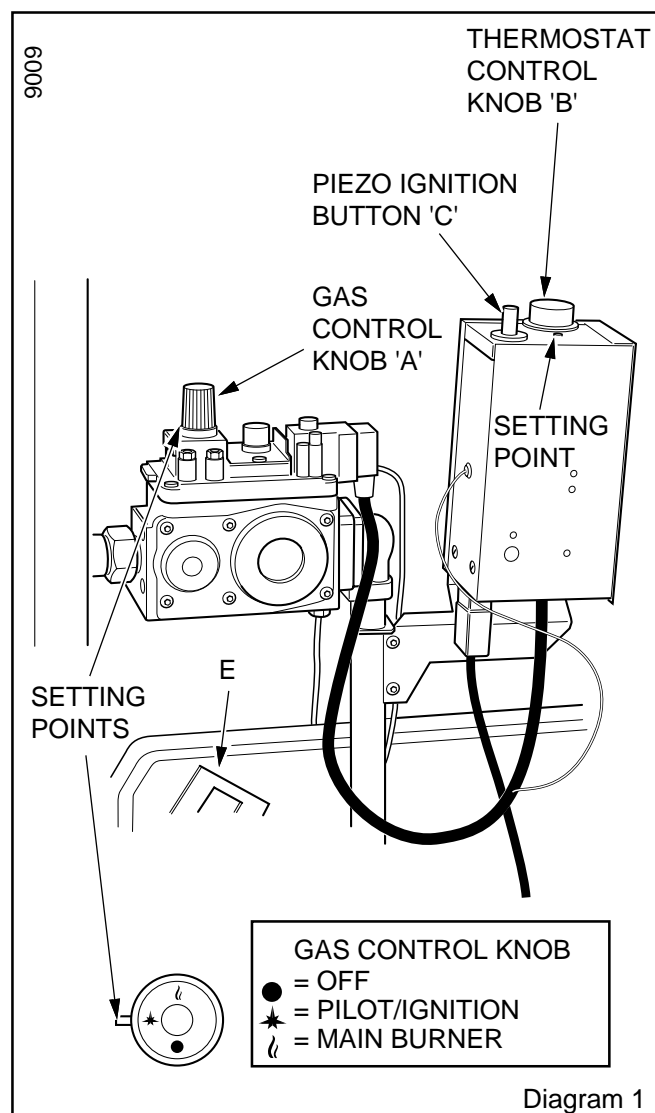
Check that the mains electrical supply to the boiler is switched OFF.

Push in slightly and turn gas control knob "A" clockwise until  is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.

Push in slightly and turn gas control knob "A" anticlockwise until  is against its setting point, then depress fully and hold in.

Push in and release piezo ignition button "C" until the pilot burner lights.





## Instructions for Use

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until  is against its setting point.

If the gas control knob "A" is turned to , a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.


Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until  is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 and 1.5.

## General Data

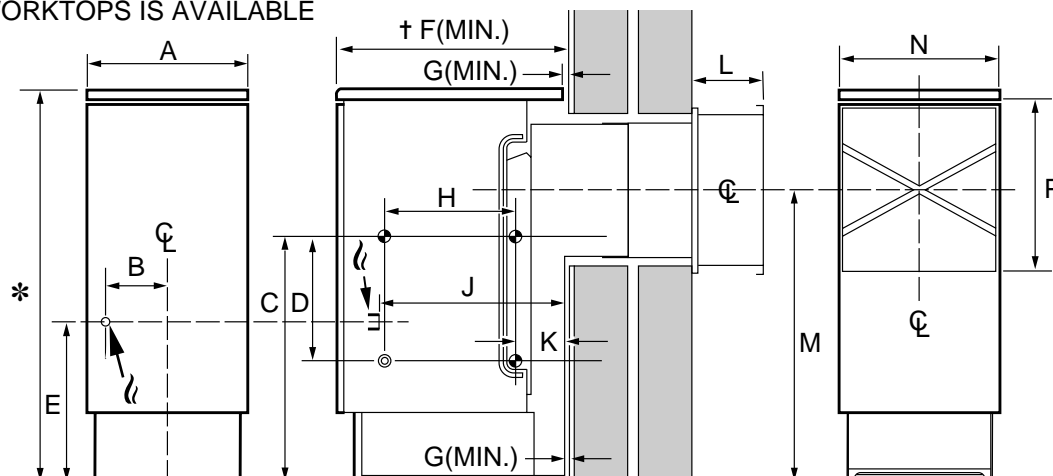
\* Refer to BOILER CASING HEIGHT diagram

† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1/2 (1/2 in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3/4 (3/4 in. B.S.P.T.) (pumped return)



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	387	171	558	294	363	533	3	300	445	121	156	664	292	398	
in.	15 <sup>1</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>4</sub>	22	11 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>4</sub>	21	1/8	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	26 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components to be used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Weight of boiler	105.8kg (232lb)
Water content	8.64litre (1.9 gall)
Gas connection	Rc1/2 1/2 inBSP
Water connection	Rc1 1 in BSP
Electrical supply	230V ~ 50Hz fused 3A
Burner	Aeromatic

All dimensions are given in millimetres (except as noted).

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 72.5%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements.

The tables give the appropriate settings and ratings.

The boiler heat input is factory preset to its maximum rating. This should be adjusted to suit individual system requirements.

The arrow indicator, from the loose items pack, should be stuck on the data label to indicate the setting.

### 1.3 Sheet Metal Parts

WARNING. When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling sheet metal parts.

### 1.4 Statutory Requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions, supplied.

The Gas Safety (Installation and Use) Regulations, The Building Regulations, Local Water Company Bye-laws, The Building Standards (Scotland) Regulations (applicable in Scotland) Health and Safety at Work Regulations, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice,

BS6891, BS5440 Part 1 and 2, BS6798, BS5449, BS5546, BS6700, BS7478, BS7593, BS7671.

Manufacturer's instructions must not be taken as overriding statutory requirements.

RANGE RATING	min	medium	max
NOMINAL HEAT INPUT (GROSS) <i>kW</i> <i>Btu/h</i>	22.14 75,540	24.03 82,000	25.76 87,900
NOMINAL HEAT OUTPUT <i>kW</i> <i>Btu/h</i>	17.58 60,000	19.05 65,000	20.52 70,000
BURNER SETTING PRESSURE (HOT) <i>mbar</i> <i>in.w.g</i>	8.2 3.3	10.0 4.0	11.5 4.6
INJECTOR	205749		

## 1.5 B.S.I. Certification

This boiler is certified by B.S.I. for safety and performance. It is, therefore, important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating., could invalidate the B.S.I. certification, boiler warranty and could also infringe the statutory requirements.

## 1.6 Gas Supply

The gas installation shall be in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

## 1.7 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent electrician. All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply through an unswitched shuttered socket outlet and 3A fused 3 pin BS1363 plug. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving the boiler and system controls only.

Heat resistant flexible cable of at least 0.75mm<sup>2</sup> (24/0.20mm) to BS6500 Table 16, must be used for all connections within the boiler casing.

## 1.8 Boiler Location

This boiler is not suitable for outside installation.

The boiler may be installed in any room, although particular attention is drawn to the requirements of the current issue of BS7671 with respect to the installation of the boiler in a room containing a bath or shower. Any electrical switch or boiler control utilising mains electricity should be so situated that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations are applicable to such installations in Scotland.

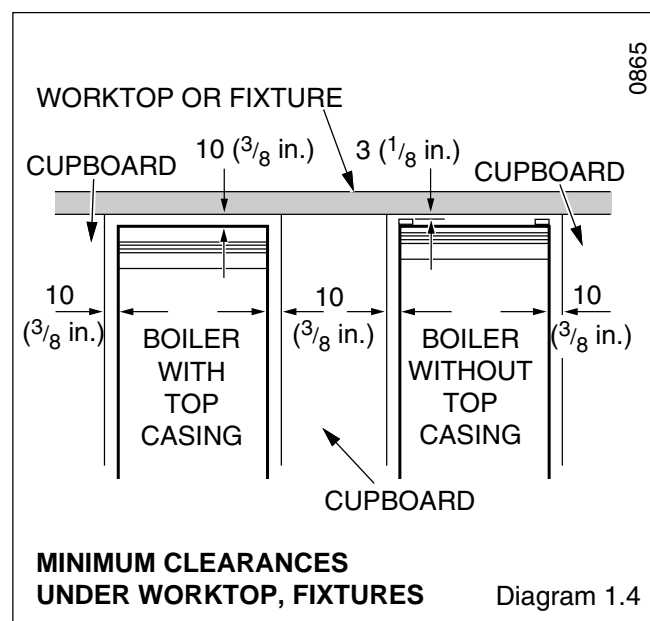
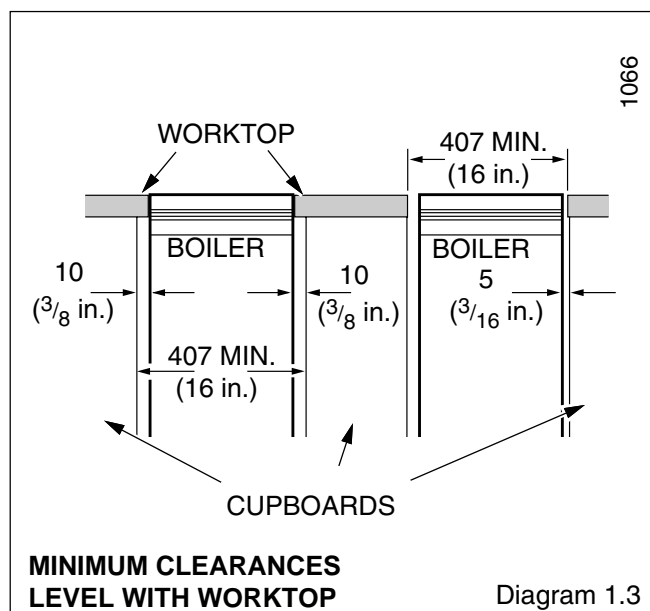
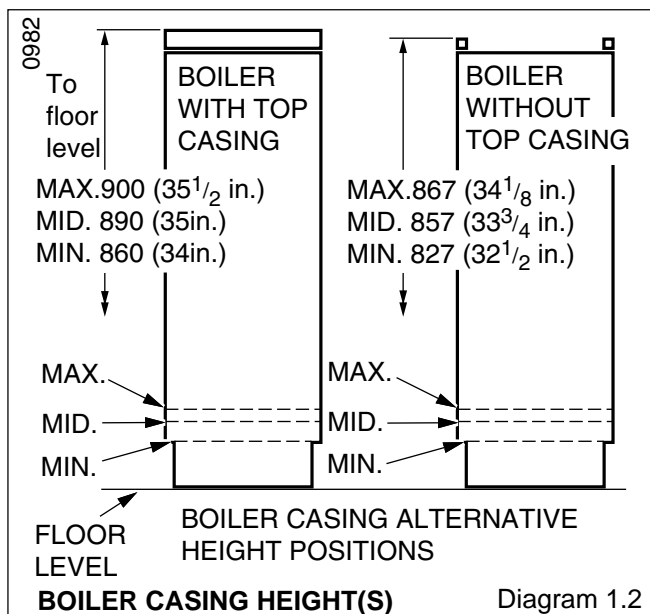
The boiler must stand on a level floor, conforming with the local authority requirements and building regulations. The base temperature is within the requirements of BS5258. The boiler may be stood on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

Suitable clearance needs to be available at the sides of the boiler to facilitate direct connection of pipework and making good around the flue assembly. The actual clearance required will vary with site conditions.

The casing can be fitted to the boiler at various heights. The top casing can be discarded, if preferred, when fitting the boiler under a worktop or fixture, see diagram 1.2.

When the boiler is to be installed level with work surfaces etc., minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted, should be positioned to provide minimum clearances as shown in diagram 1.4.



# 1 General Data

To facilitate minimum clearances it may be necessary to modify the kitchen units or fixtures, depending upon which type of connections are used.

A front access clearance should be provided as shown in diagram 1.5.

The minimum gap behind the top casing is as shown in diagram 1.1. The boiler can be sited further away from the wall if required to align with kitchen units etc. Refer to Section 3.5.

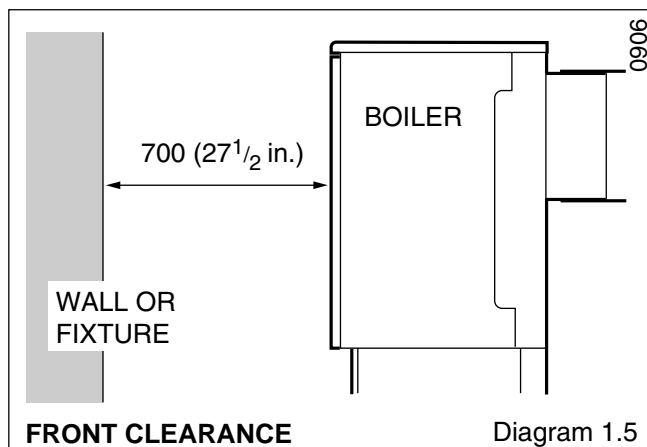
Combustible wall material must be 25mm (1in) away from flue components. Refer to Section 3.5.

A special top casing, part No. 425524, can be purchased to enable the boiler casings to be arranged flush with 600mm (23<sup>5</sup>/<sub>8</sub>in) deep work tops and kitchen units.

Where the installation of the boiler will be in an unusual location, special procedures are necessary, the current issue of BS6798 gives guidance on this.

A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard design are given in the current issue of BS6798.

If the boiler is to be installed in a compartment, make sure that nothing will obstruct the openings/vents in the compartment.



## 1.9 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.

# 2 Water Systems

## 2.1 Water Pressure Head

This boiler shall only be connected to a cistern supply, with a minimum head of 1 metre (3ft) and a maximum of 27 metres (90ft) and having an open vent in the system.

The boiler must not be connected to a sealed water system.

## 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

When an inhibitor is to be used in the system, contact should be made with an inhibitor manufacturer so they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaning out before fitting the boiler whether or not adding an inhibitor.

## 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high.

The primary flow and return must be 28mm. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

## 2.4 Fully Pumped System

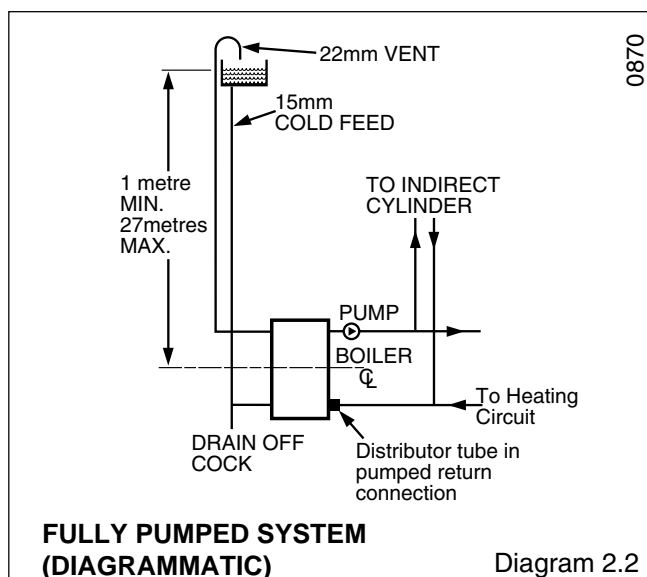
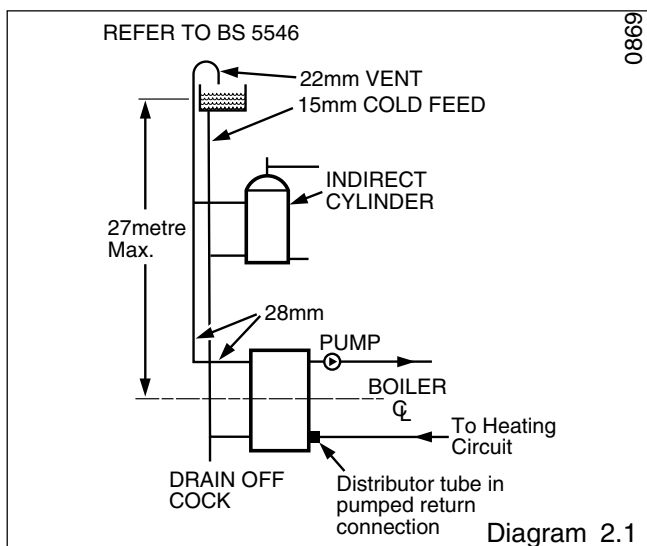
Where a single pumped, flow and return is taken from the boiler, refer to diagram 2.2.

## 2.5 Circulation Pump

The pump should be set to give a temperature difference of 11°C (20°F) across the system. At the appropriate flow rate the resistance through the boiler can be found from the pressure loss graph, diagram 2.3.

If possible use a pump with integral valves, if not fit valves as close as possible each side of the pump.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425838.





## 2 Water Systems

### 2.6 Cylinder

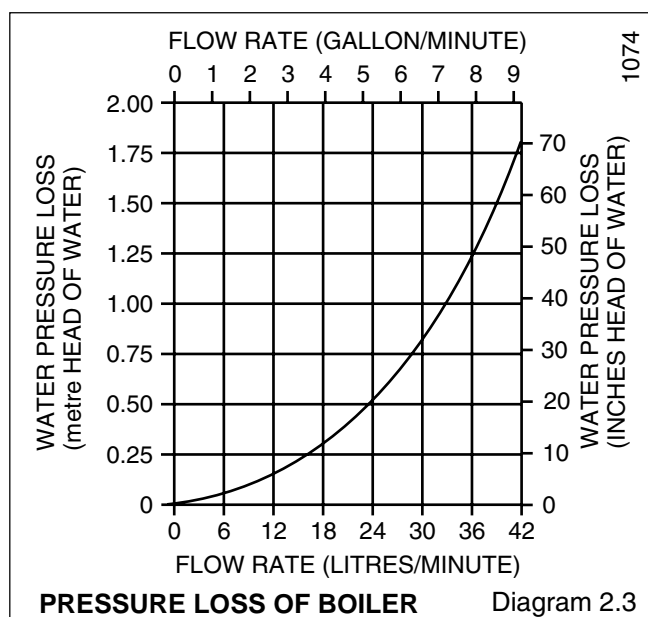
For all systems supplying domestic hot water the cylinder must be indirect and to the appropriate British Standard.

### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Drainage

A drain tap must be provided at the lowest points of the system which will allow the entire system, including the boiler and domestic hot water cylinder to be drained. Drain taps shall comply with the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free passage of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special action with regard to openings, doors and windows under the roof. Care is required in protecting plastic roofs. If the car port consists of a roof and two or more walls seek advice from the local gas region.

Where the terminal is within 850mm (34in) below plastic guttering, or within 450mm (18in) of painted eaves or gutter an aluminium shield 1.5 metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet/products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Buildings

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.

### 3.4 Protecting the Terminal

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

A suitable guard is available from

Tower Flue Components Ltd.,  
Morley Road,  
Tonbridge,  
Kent.  
TN9 1RA

reference type "F"

### 3.5 Flue Duct Length

The flue lengths quoted below allow the minimum rear clearance of 3mm ( $\frac{1}{8}$  inch) behind the boiler, although the boiler can be installed further away from the inside wall. In such cases any extra clearance behind the boiler must be added to the wall thickness to obtain the flue duct length.

Check the wall thickness/flue duct length where the boiler is fitted. Flues available are:

Standard pack -	280 to 410mm (11 to 16inches)
Short pack -	150 to 280mm (6 to 11inches)
Extension Kit	(+standard pack) 410 to 610mm (16 to 24inches)

The short flue pack, 424638 and the extension kit, 424680 are available to order. Standard pack is 424604.



## 3 Flue and Ventilation

### 3.6 Room Ventilation

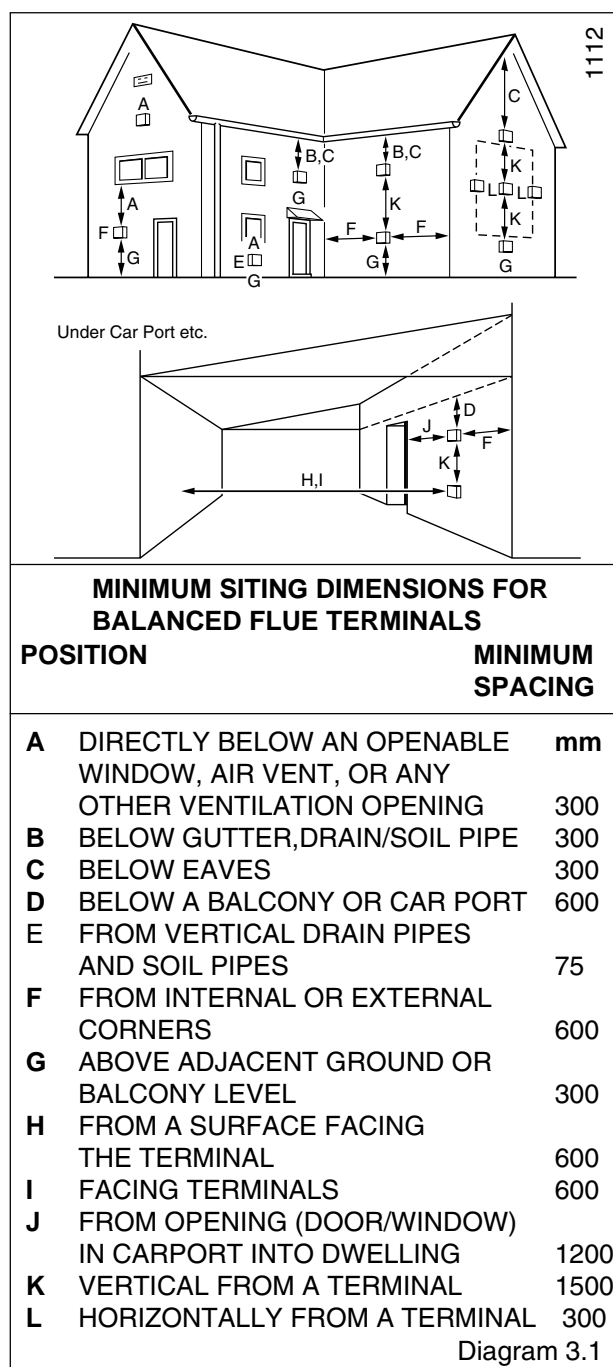
The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

### 3.7 Cupboard/Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with the Compartment Air Vent Table.

Both the high level and the low level air vents must communicate with the same room, or must both be on the same wall to outside air.

COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	242cm <sup>2</sup>	37in <sup>2</sup>	242cm <sup>2</sup>	37in <sup>2</sup>
FROM OUTSIDE	121cm <sup>2</sup>	19in <sup>2</sup>	121cm <sup>2</sup>	19in <sup>2</sup>



## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.8 "Boiler Location".

### 4.1 Unpacking

Remove the packaging and then the boiler from its pallet by removing the screws.

The boiler casing panels are packed separately within the main carton. They are designed to enable gas and water connections to be made before fitting the casing.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the corner fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets as shown in diagram 4.1 using eight of the No.8 screws.

Push the captive nuts, supplied loose, on to the casing brackets as shown in diagram 4.1.

### 4.3 Planning Water Connections - Gravity Domestic and Pumped Heating.

It is important that all connections are made as illustrated in diagram 4.2.

Heating flow, either one of the two upper front connections may be used.

Domestic gravity flow, any one of the three remaining upper connections may be used.

Heating return, the water distributor tube **MUST** be fitted into either one of the front lower connections on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

## 4 Installation

Domestic gravity return, any one of the three remaining lower connections may be used for the gravity domestic hot water return.

Fit plugs into all unused connections.

NOTE, if only limited clearance is available it is recommended that the front tappings are used.

### 4.4 Planning Water Connections - Fully Pumped Systems.

It is important that all connections are made as shown in diagram 4.4.

Flow, either one of the two upper front connections may be used.

Return, the water distributor tube **MUST** be fitted into the return connection on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

### 4.5 Thermostat Pocket

Fit the thermostat phial pocket, supplied in the top fitment, into the front tapping adjacent to the heating flow connection and plug the other front pocket connection.

Carefully unwind the thermostat capillary, insert phial fully into the pocket and secure with the location washer behind the retaining split pin, supplied in the loose items pack, see diagram 4.5.

### 4.6 Pump Within Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425838).

The kit contains a flueway cleaning door with heat shield (attached).

### 4.7 Positioning/Connecting Boiler

If the boiler casings are to fit flush with any kitchen units, the distance the boiler is away from the wall must be measured and dimension "G" increased by this amount, see diagram 1.1.

Having selected the position of the boiler, mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.6, after checking that sufficient clearances will be left around the boiler as described in Section 1.8 "Boiler Location", refer also to Section 3.5 "Flue Duct Length".

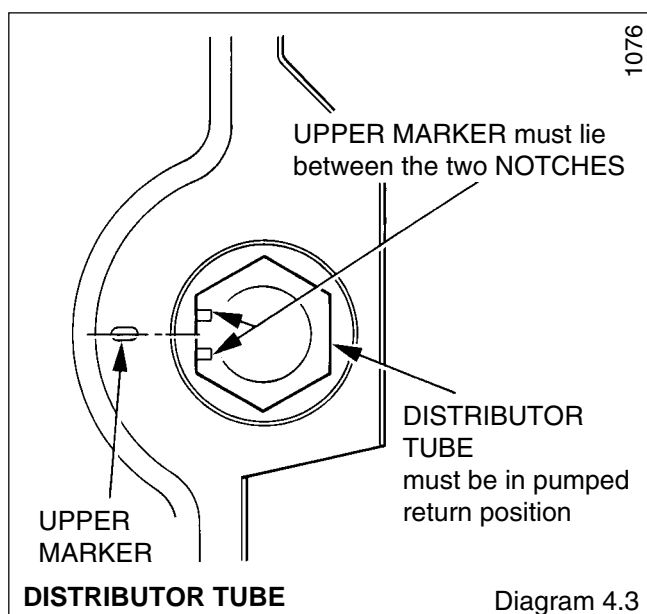
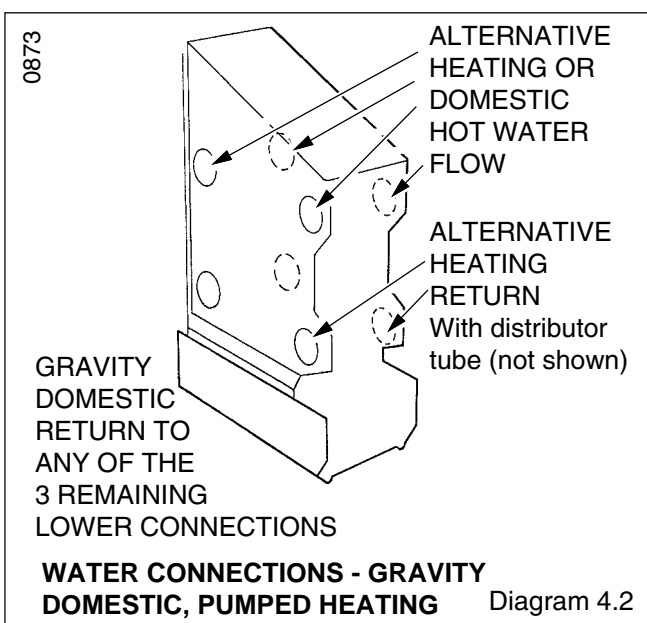
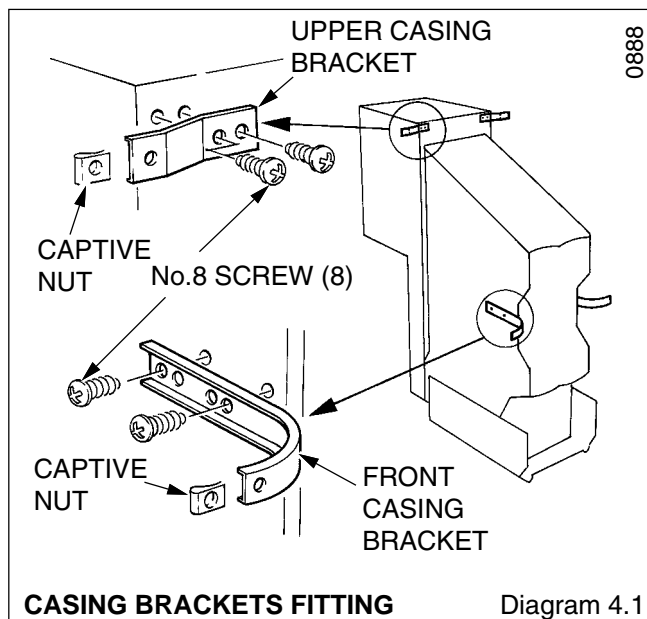
Fit the distributor tube, see diagram 4.2 or 4.4 for position, see diagram 4.3 for alignment. Fit appropriate fittings and plugs into the boiler connections.

**IMPORTANT NOTE**, do not route any pipes across the front of the boiler thermostat pocket, the controls, burner supply pipe, combustion chamber cover or flueway cleaning door. The gas supply pipe should be run along the left-hand side of the boiler.

If the flue duct length necessitates the use of the flue extension kit, that is 410 to 610mm (16 to 24 inches) this will need to be assembled before positioning the boiler. Read the separate instructions supplied with the kit in conjunction with Section 4.8 "Balanced Flue Terminal".

When suitable installation clearances are available, position the boiler in readiness to connect pipework.

If suitable clearances are not available it will be necessary to pre-plumb the gas and water connections prior to positioning the boiler.



## 4 Installation

When the front tapings are used it is essential that any pipework or fittings be assembled as shown in diagram 4.8, that is, do not stick out more than shown.

When using a rear tapping with Rc1 (1inch BSP) fittings for 28mm o.d. pipework it is recommended that a short nipple and a R thread (BSP) copper elbow is used. If the pipework is required to run back to the wall make sure that it will clear the boiler air duct and, if working to minimum clearance does not stick out too far from the boiler, see diagram 4.8.

Make the water connections to the system pipework.

Make the connection to the gas supply at the union gas service cock. Test the complete gas installation for soundness and purge in accordance with the current issue of BS6891.

When the boiler is finally positioned with the balanced flue duct sticking out into the prepared hole in the wall and pipework connected, make good to the inside of the wall face around the boiler flue assembly.

### 4.8 Balanced Flue Terminal

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.9.

Remove the four outer wire guards then pull off the inner baffle/flue duct assembly.

Place the air duct assembly into the prepared hole, from the outside, engaging it over the boiler air duct. Slide it until the wall plate contacts the outer wall surface.

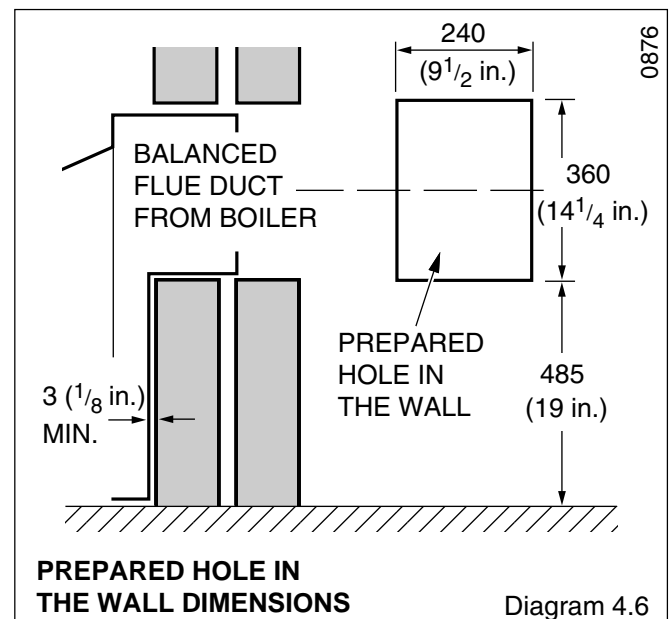
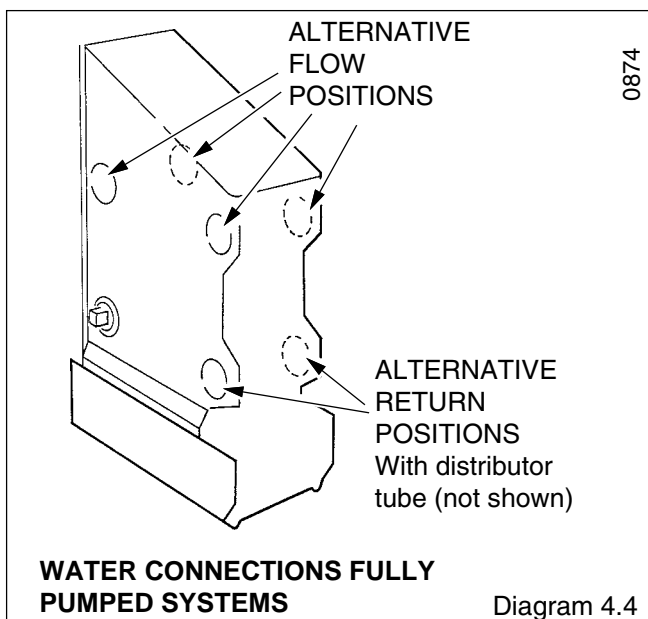
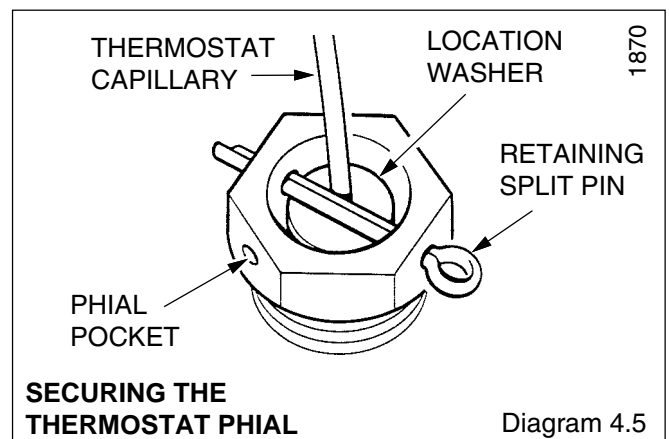
Cut and fix four pieces of the yellow tape provided into the four corners at the joint in the air duct, running the tape on the inside of the duct about 25mm (1inch) along the joint from the corners. Fix four further pieces along the joints overlapping the corner tapes, to make a good seal.

Cement around the wall plate to make good and provide a weatherproof seal.

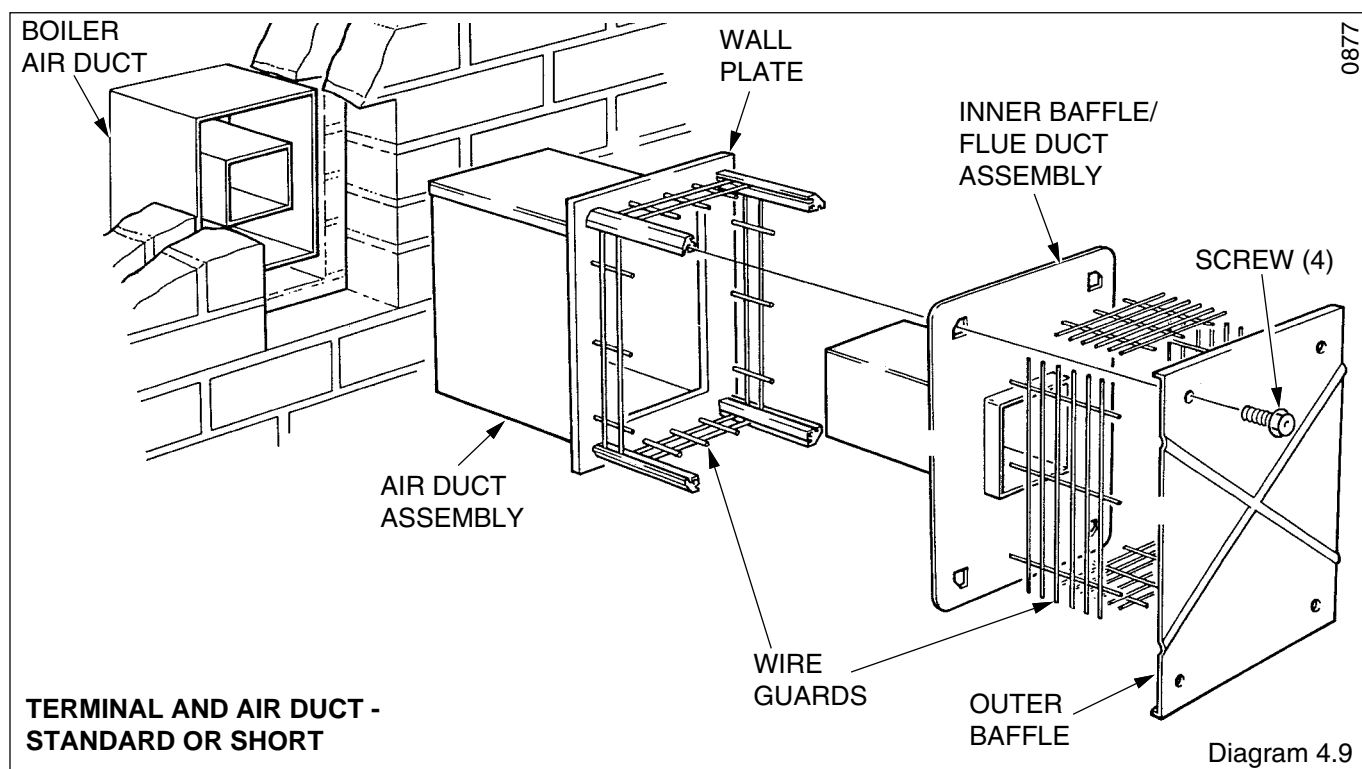
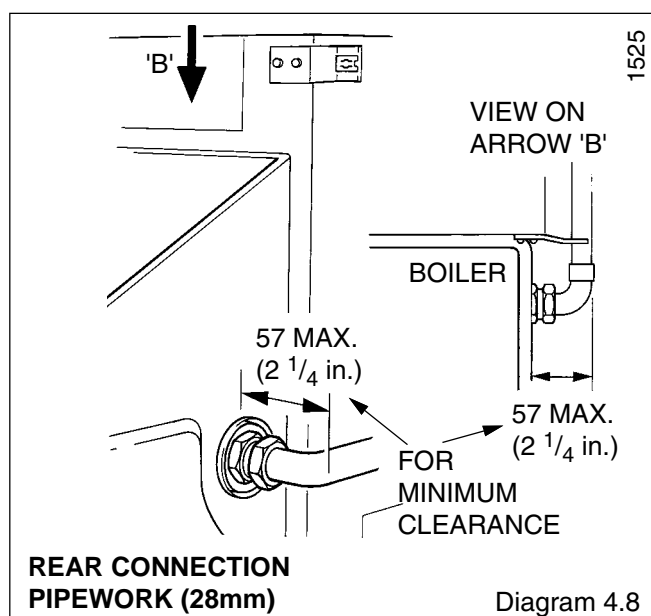
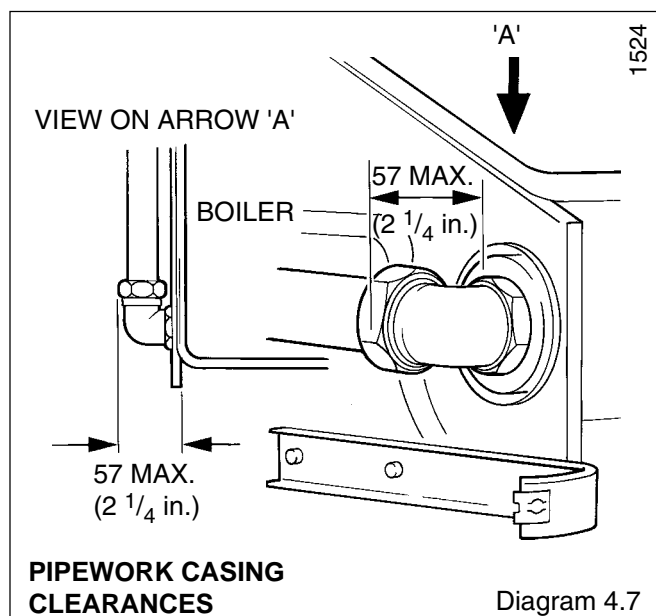
Refit the inner baffle/flue duct assembly over the boiler flue duct and slide in until the baffle contacts the wire guards.

Seal the flue duct joint on the inside using the semi-transparent, heat resistant, tape provided, in a similar way to the air duct sealing procedure, making sure that a good seal is made at the corners.

Refit the wire guards, outer baffle and secure with the screws previously removed.



## 4 Installation



## 5 Casing Location / Fitting

### 5.1 Side Vent Grille

One side vent grille is supplied with the boiler and can be fitted at the rear of the left or right hand side casing. The grille is fitted on the opposite side to any pipework connections.

If required, fit the grille, using plastic pegs at the top and bottom, see diagram 5.1, prior to fixing the side casing. The plastic pegs are a tight fit, so they are best pushed home with a flat faced tool.

Discard the grille if water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit each side casing by locating the lugs into the appropriate slots in the boiler plinth, see diagram 5.2, depending on the required casing height, see diagram 1.2.

Secure the side casings to the casing brackets at the front and top.

## 5 Casing Location / Fitting

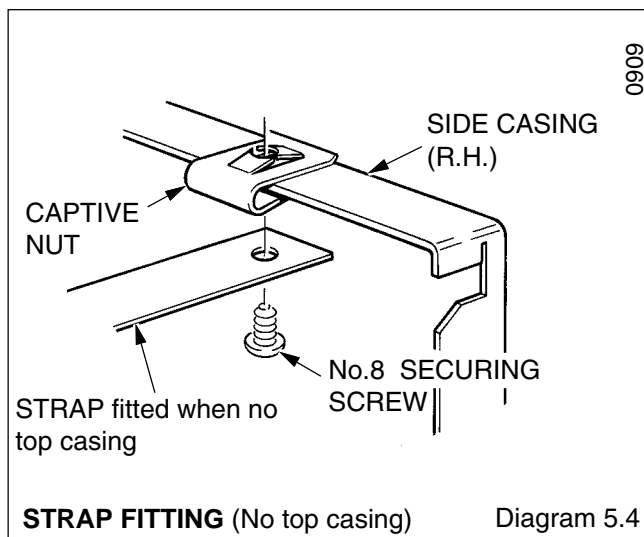
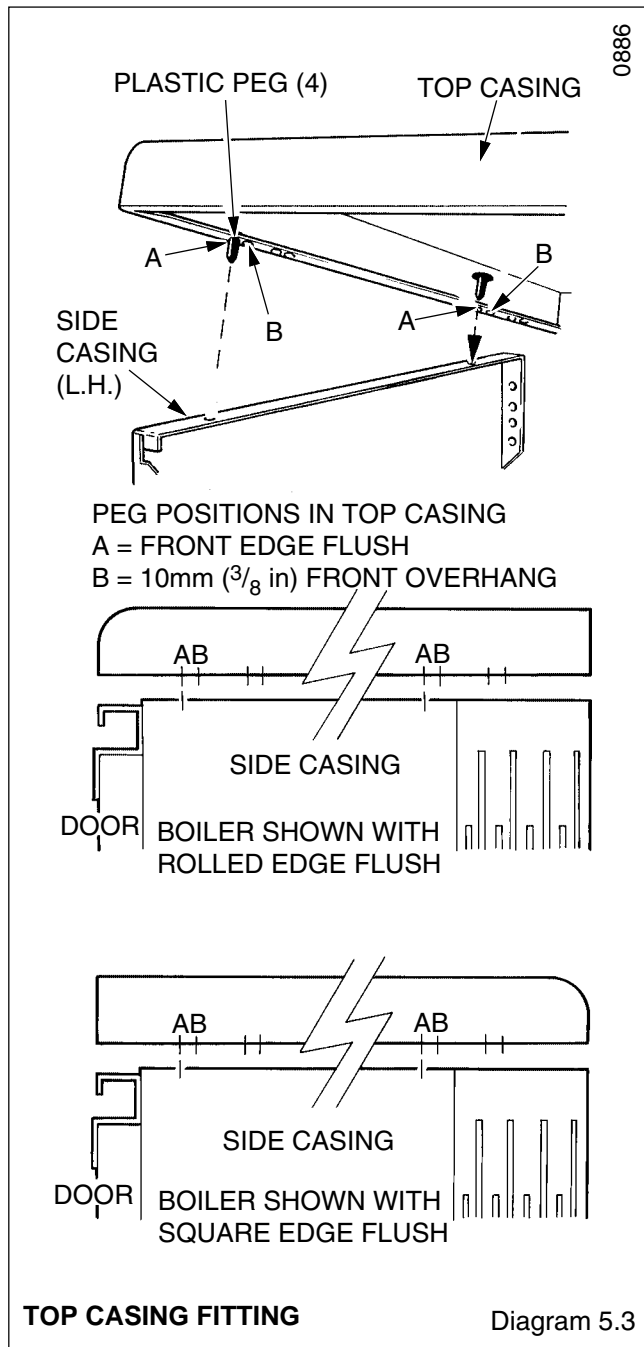
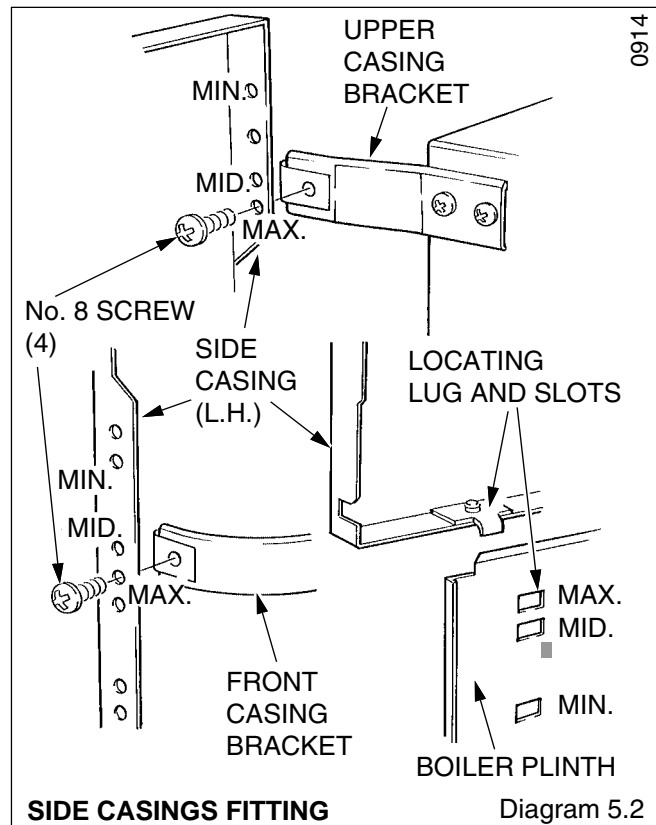
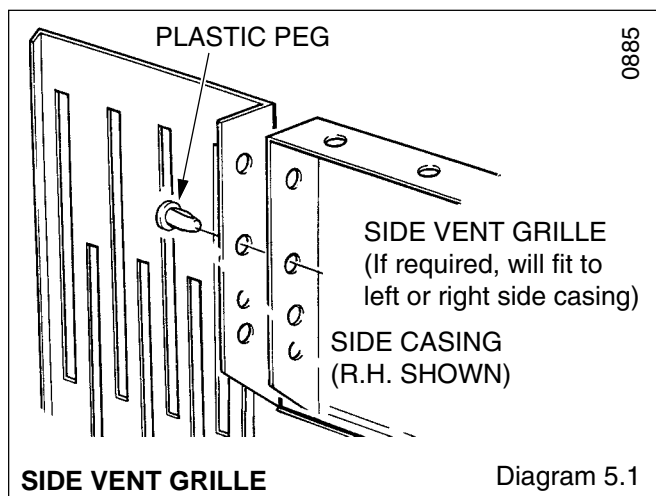
### 5.3 Top Casing

The top casing can be fitted in four alternative positions, that is, with either a rolled or square front edge, flush with the door or overhanging it.

Select either a rolled or square front edge and for a flush fitting top casing, fit four plastic pegs into holes "A" as shown in diagram 5.3. For overhanging top casing, fit four plastic pegs into holes "B". The plastic pegs are a tight fit so they are best pushed home with a flat faced tool.

Fit the top casing by engaging the pegs in to the holes in the side casings and then make sure they are fully engaged by pushing the pegs down.

For boilers fitted under work tops, not using the casing top, the strap should be fitted as diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of a suitable length and rating as stated in Section 1.7 "Electrical" connect the three wires to the appropriate terminals in the connector.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, from the loose items pack, pushed onto the edge of the right hand panel in position CB as shown on diagram 6.2 to ensure the cable does not touch any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable as above must be used if the pump is to be fitted inside the casing.

Support the cable in a similar manner to Control Box Connection, only fit clips to the casing at P or AP as diagram 6.2.

### 6.3 System Controls

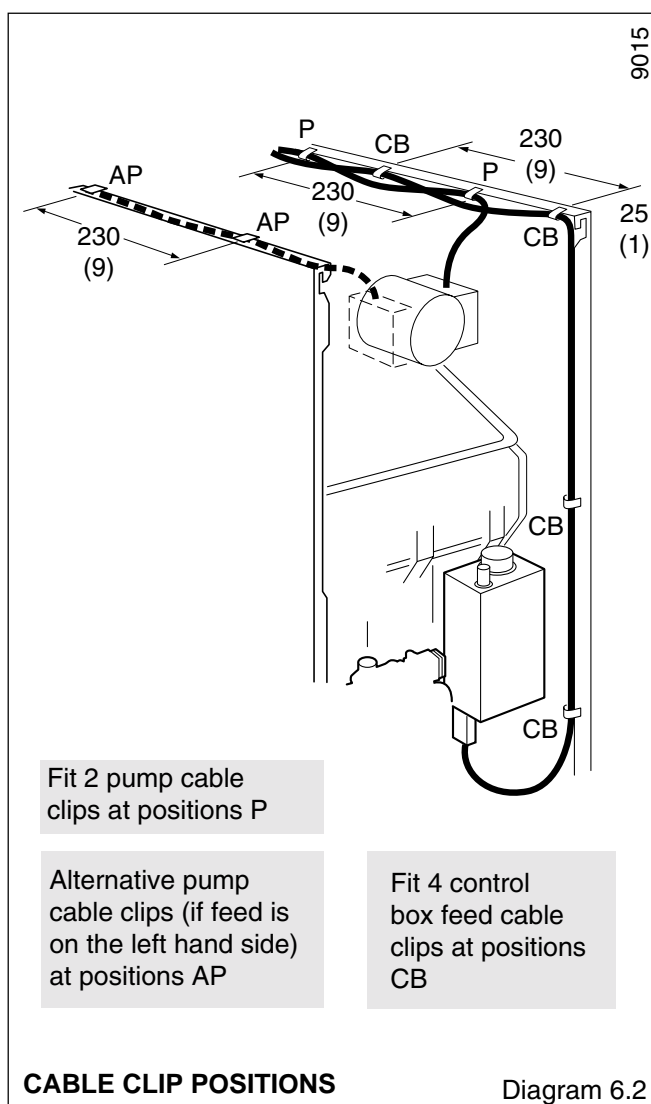
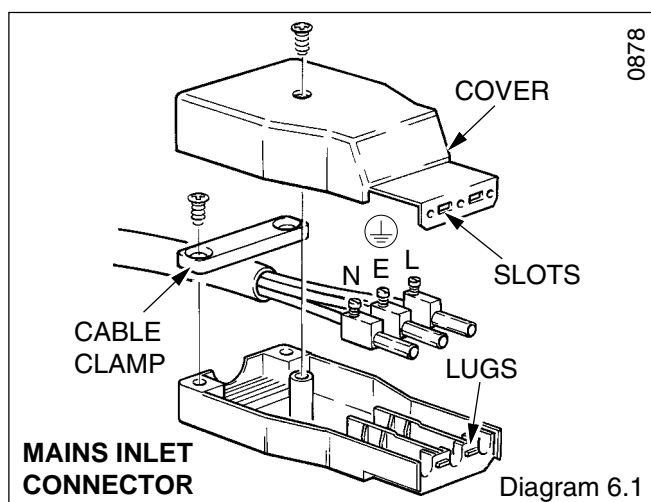
The electrical installation must be made in accordance with the current issue of BS7671.

The electrical isolator must isolate both the appliance and system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or equal publication.





## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Preliminaries

With the pump removed the whole of the system should be thoroughly flushed out with cold water.

Refit the pump and fill the system. Examine for water soundness and vent all air from the system and pump. Make sure that all valves are open.

### 7.2 Initial Lighting, Testing and Adjustment

**CAUTION.** The following should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service cock "K" is closed, indicator slot vertical.

Make sure that the thermostat phial is fully inserted in the phial pocket "J" and is securely located by the retaining split pin.

Check that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove the burner pressure test point screw "G" and connect a suitable pressure gauge.

Open gas service cock "K", indicator, horizontal.

Turn gas control knob "A" to ★ pilot/ignition position and depress. At the same time push and release piezo ignition button "C" until the pilot burner lights, view through window "E". At this stage air may be present in that gas pipes, so this operation may need to be repeated several times. When the pilot burner lights, keep control knob "A" fully pushed in for about

15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure only now keep the control knob pushed in for a little longer.

If the gas control knob "A" is turned to ● a safety lock prevents it being turned on again until 3 minutes have elapsed.

Make sure that the pilot is alight and stable, see diagram 7.2 for the approximate flame length. Switch on the electrical supply. Set any remote controls so that they are calling for heat. Turn control knob "A" to ④ main burner position. Set the thermostat control knob "B" between "MIN" and "MAX", the main burner will light. "MAX" is about 82°C (180°F).

Test for gas soundness around boiler gas components with a suitable leak detection fluid.

Ten minutes after lighting, check the burner setting pressure and adjust, if necessary, as follows, remove cover "F", see diagram 7.1 and turn adjustment screw anti-clockwise to decrease, see Data Table or refer to "L" Data Label for setting pressure. After adjusting replace cover.

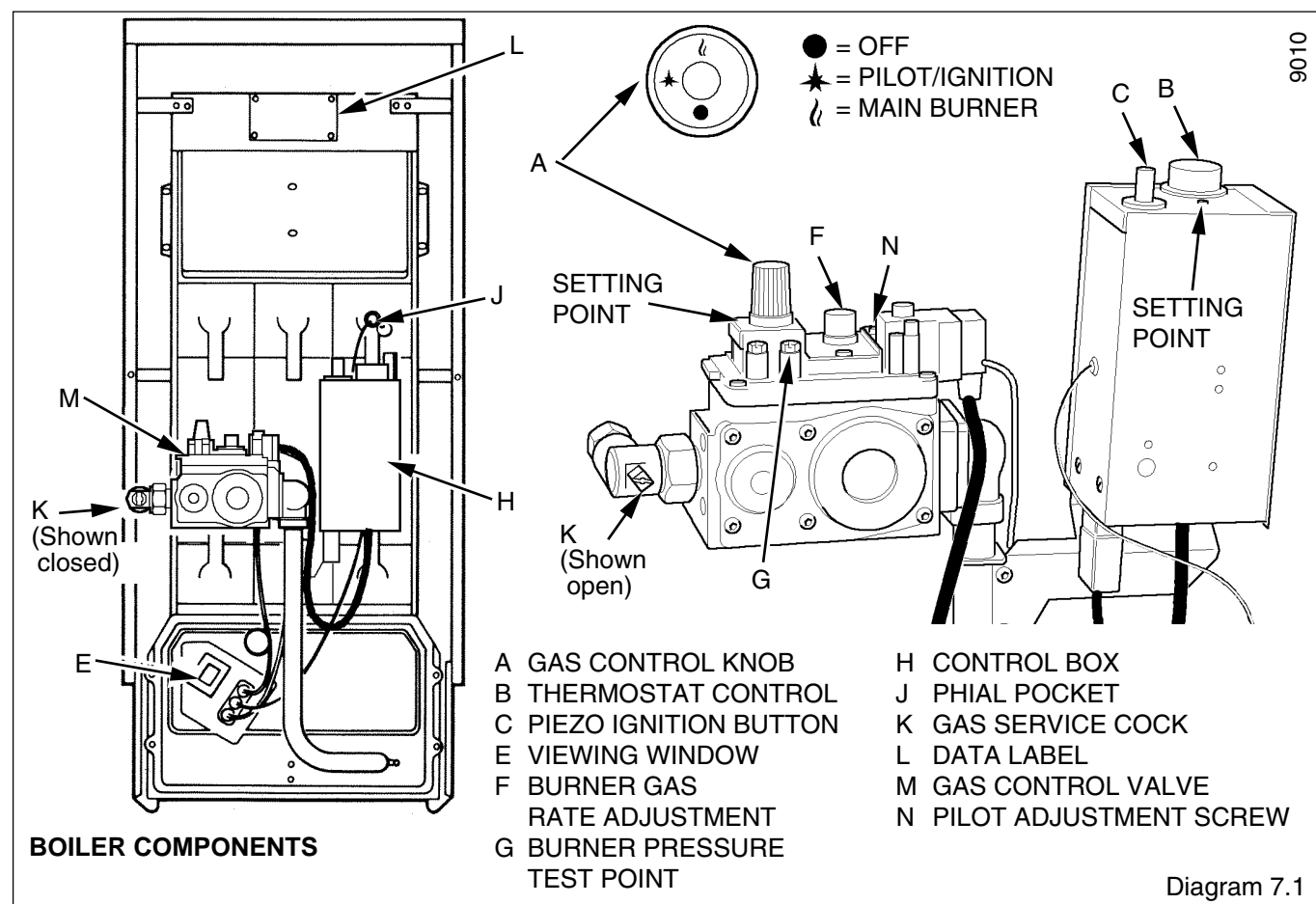
If any doubt exists, the gas rate should be checked at the gas meter, this should be in the range:

**Hideaway 70B** - 2.1 to 2.5m³/h 74 to 87ft³/h

Stick the self-adhesive arrow indicator, from the loose items pack, to the data label against the rating the boiler is to be set to.

Allow the water system to reach maximum working temperature and examine for water soundness. The system should then be turned off and drained rapidly, whilst still hot, to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.



## 7 Commissioning

### 7.3 Operational Checks

Check operation of the flame failure device as follows, with the main burner alight, turn the gas valve control knob "A" fully clockwise to its stop ●, this will extinguish the main and pilot burners. The safety device should close before 60 seconds have elapsed, a click from the gas valve will indicate it has closed.

Remove the pressure gauge and refit the pressure test point screw "G", make sure that a gas tight seal is made.

Turn thermostat "B" to "O" then relight the pilot burner as Section 7.1.

Relight the main burner.

Check that the boiler thermostat and all automatic controls are operating correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.4 Completion and User Information

Instruct and demonstrate the efficient and safe operation of the boiler, heating and hot water system.

Hand the Instructions for Use to the user, for their retention, making sure that they are understood.

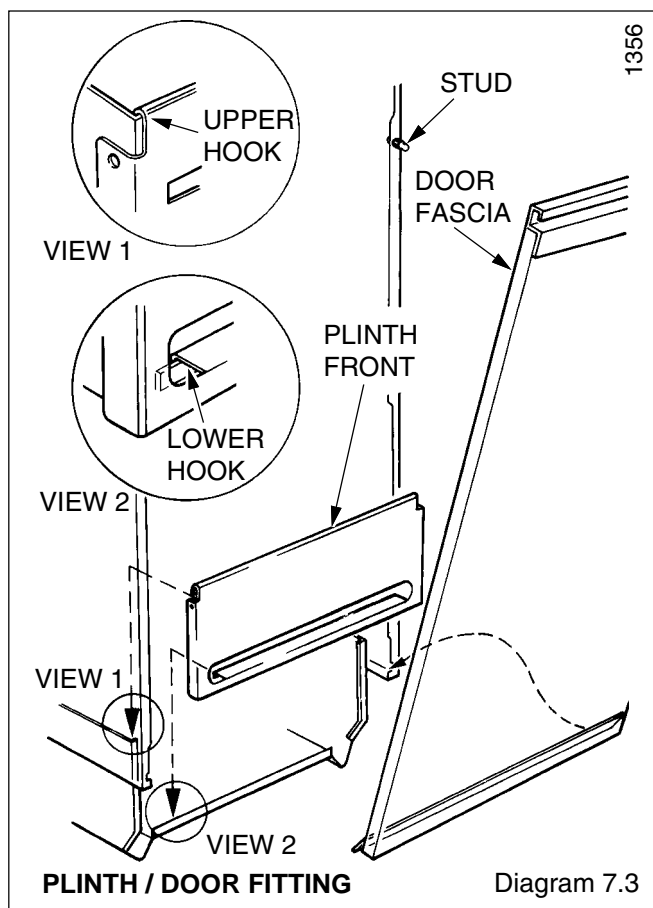
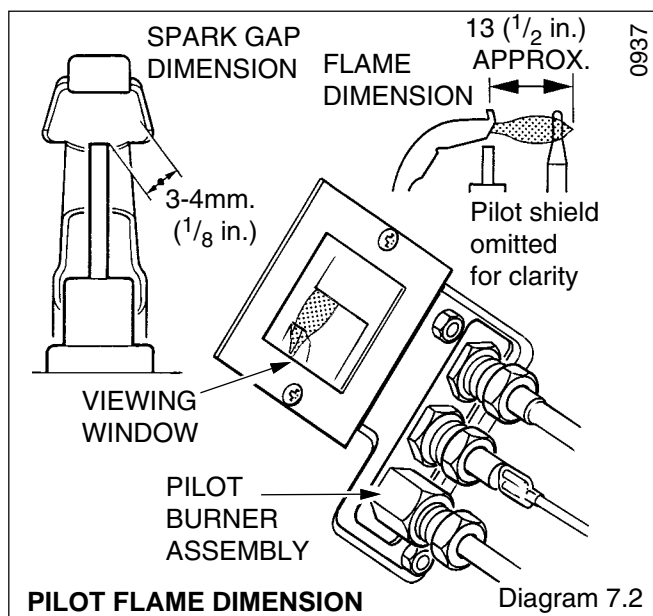
Advise that to ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the particular installation and usage, but in general once a year should be enough.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in the side casings and pushing on to the studs on the side casings.



## 8 Servicing

Servicing must be carried out by a competent person.

Before commencing any servicing, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

Always test for gas soundness after completing any servicing or replacement of parts.

### 8.1 Gain Access to the Boiler

Pull the door forwards at the top to disengage studs and lift to release from the slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

If the top casing is removed during servicing care must be taken not to damage or lose any plastic pegs when replacing it. Refer to Section 5.3 "Top Casing" when refitting.

### 8.2 Boiler Flueways

Unscrew the union nut securing the gas service cock to the gas valve, see diagram 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove split pin on the thermostat phial pocket and withdraw the phial and capillary, see diagram 4.5

Remove the four screws retaining the combustion chamber cover and burner assembly, see diagram 8.2.

Ease the gas service cock away from the gas valve and unhook the pipe support bracket from the tie bar to enable the assembly of cover, control box, gas valve and burners to be withdrawn forwards.

Remove graphite coated nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material in the sides of the chamber.

Remove the self-tapping screws which retain the flueway cleaning door and lift door clear, see diagram 8.3.

Remove flueway baffles, see diagram 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Access for flueway cleaning is made through the cleaning door and combustion chamber apertures.

Thoroughly clean boiler flueways and fins from top and bottom with a suitable stiff brush. Remove any debris from the base of the combustion chamber.

Check that the flueways are clear, view with the aid of a mirror or reflector.

### 8.3 Burner and Injector

Refer to Section 8.2 for instructions on how to remove cover, burners and controls assembly.

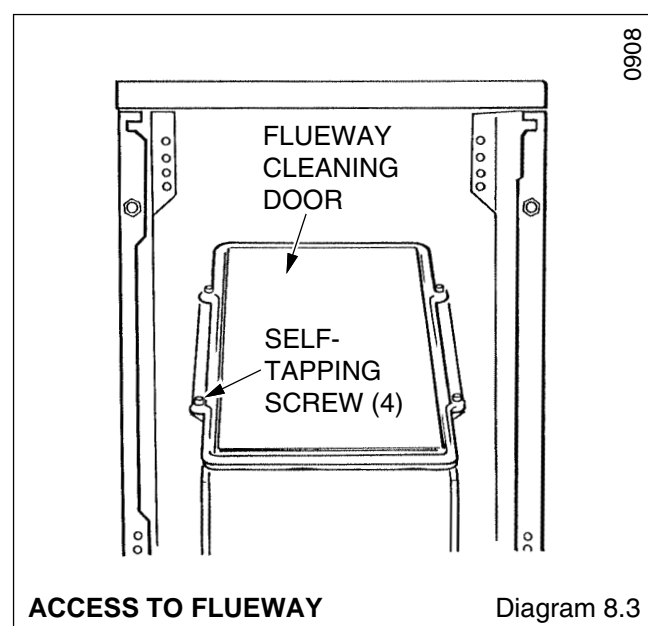
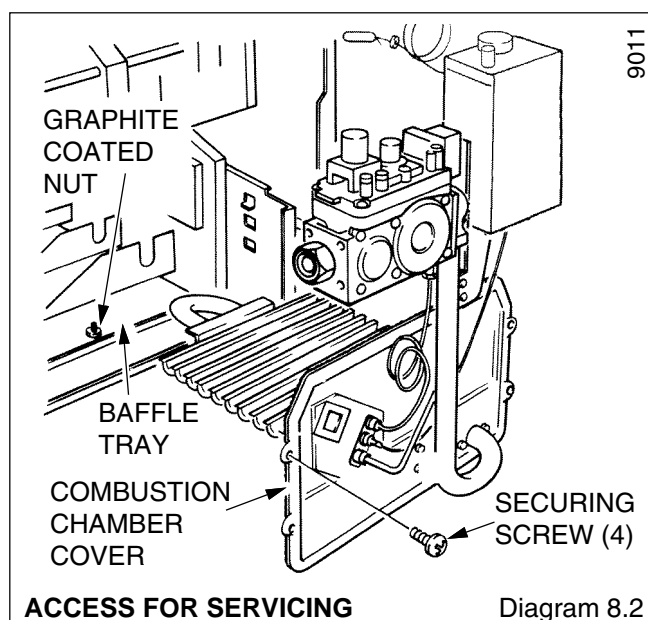
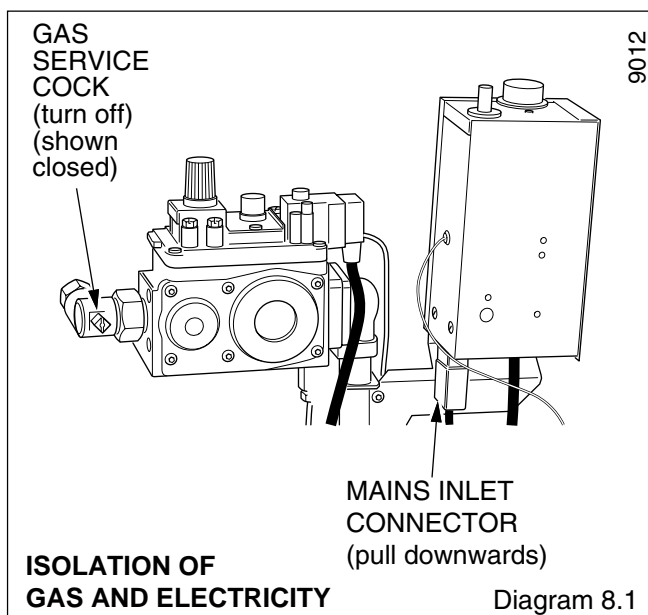
Remove the two screws and nuts securing the burner support bracket to the combustion chamber cover, see diagram 8.4.

Remove the graphite coated nuts on supply feed pipe at the rear of the burner to release the burner, taking care not to damage the pilot burner and shield when removing.

Remove the nuts, washers and burner end caps, see diagram 8.5.

Remove the distributor from inside the burner then clean the burner and components thoroughly with a vacuum cleaner.

Check that the main burner injector is not blocked or damaged. Clean or renew as necessary. Do not clean with a wire or sharp instrument, see diagram 8.4.



## 8 Servicing

### 8.4 Service Checks

Inspect the thermocouple and pilot burner, clean or renew as necessary.

Check the condition of the insulation panels in the combustion chamber, renew if necessary.

Check the condition of the seals on the cleaning door and the combustion chamber cover, renewing if necessary.

### 8.5 Reassembly

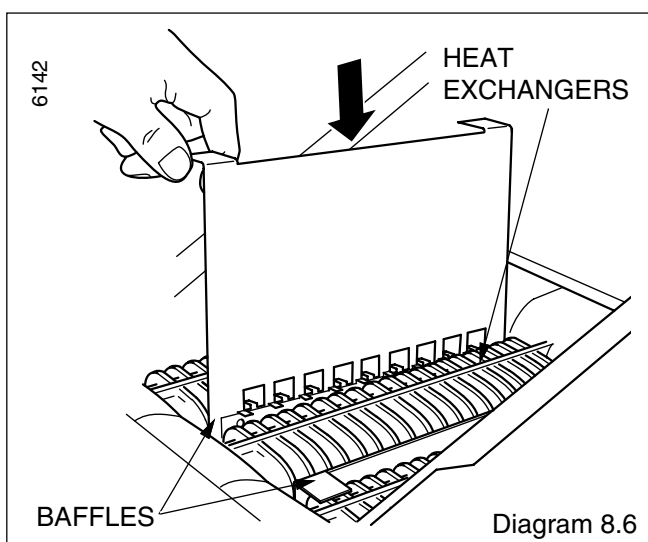
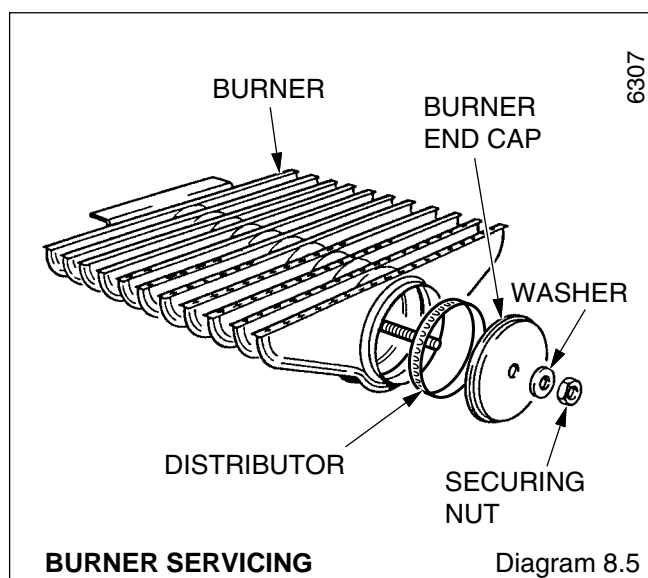
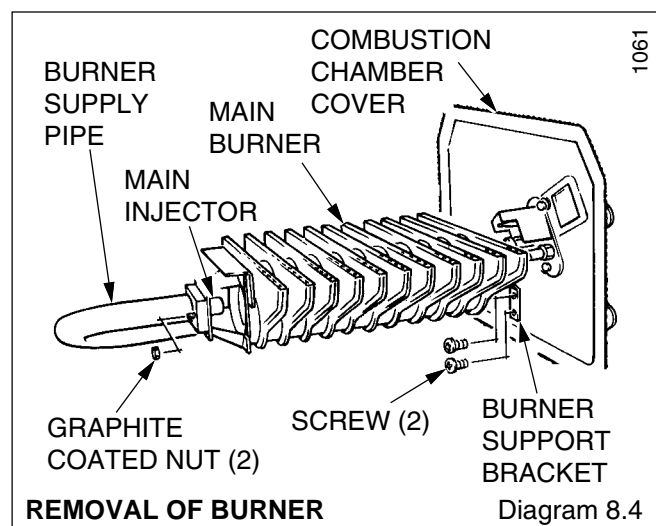
Make sure that the baffle tray is replaced and secured with the graphite coated nuts, previously removed.

Make sure that the thermostat phial is fully inserted into the phial pocket and secured, with the location washer behind the retaining split pin, see diagram 4.5.

Make sure the flueway baffles are positioned as diagram 8.6

### 8.6 Operational Checks

Light the boiler and carry out the operational checks as described in Sections 7.2 and 7.3.



## 9 Replacement Parts

Before removing or replacing any parts, turn the gas off at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

ALWAYS test for gas soundness after replacing any gas carrying component.

Unless stated otherwise, all parts are replaced in the reverse order to removal.

### 9.1 Gas Valve

Gain access to boiler, see Section 8.1.

Disconnect the gas valve plug, thermocouple nut and pilot tube connections at the gas valve, see diagram 9.1.

Support the valve and remove the four right-hand flange screws to disconnect the gas valve from the burner supply pipe.

Ease the gas service cock union out and remove the valve taking care not to damage the "O" ring seal at the flange.

Inspect the condition of the "O" ring seal and renew if necessary.

Remove the union half and refit into the replacement valve on the inlet, left-hand side. Use a little jointing compound, on the external thread only, to ensure gas soundness.

It will be necessary to purge air from the gas line after changing the gas valve, refer to Section 7.2.

### 9.2 Injector

Gain access to the boiler as Section 8.1.

Unscrew the injector from the manifold and renew as necessary.

When replacing the injector use a little jointing compound, on the external thread only, to ensure gas soundness.

Replace thermostat phial as Section 8.5.

### 9.3 Thermocouple

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple by unscrewing nuts at the gas valve and pilot burner, see diagram 9.1 and 9.2. Withdraw the thermocouple.

When replacing tighten the thermocouple nut only a quarter turn beyond finger tight.

### 9.4 Pilot Burner

Gain access to the boiler as Section 8.1.

Remove the cover and burner controls assembly, as Section 8.2.

Disconnect the ignition lead at the electrode, see diagram 9.2.

Disconnect the thermocouple nut at the pilot burner.

## 9 Replacement of Parts

Disconnect the pilot tube nut, ease out the tube and injector which is hooked on to the pilot tube.

Remove the nut retaining the spark electrode and remove.

Remove the two screws and nuts securing the pilot burner and shield to the combustion chamber cover.

When fitting the spark electrode to the pilot burner, check that the gap is as shown in diagram 7.2.

Hook pilot injector over pilot tube olive when refitting.

Check that the pilot flame length is as shown in diagram 7.2.

Replace thermostat phial as Section 8.5.

### 9.5 Spark Electrode

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple nut and withdraw thermocouple from pilot burner, see diagram 9.2.

Disconnect the nut retaining the spark electrode and remove.

When reassembling check that spark gap is as shown in diagram 7.2.

### 9.6 Insulation Panels

Gain access to the boiler as Section 8.1.

Remove the burner assembly as Section 8.2.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.3.

Release the rear insulation panel upper clips and lift panel out.

Refit thermostat phial as Section 8.5.

### 9.7 Boiler Thermostat

Follow the relevant instructions in Section 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw the phial and capillary, see diagram 4.5.

Pull off the thermostat control knob.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.4.

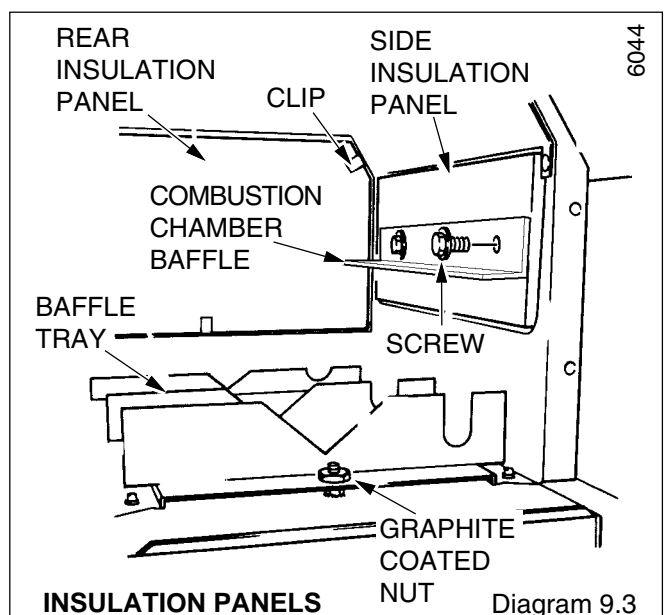
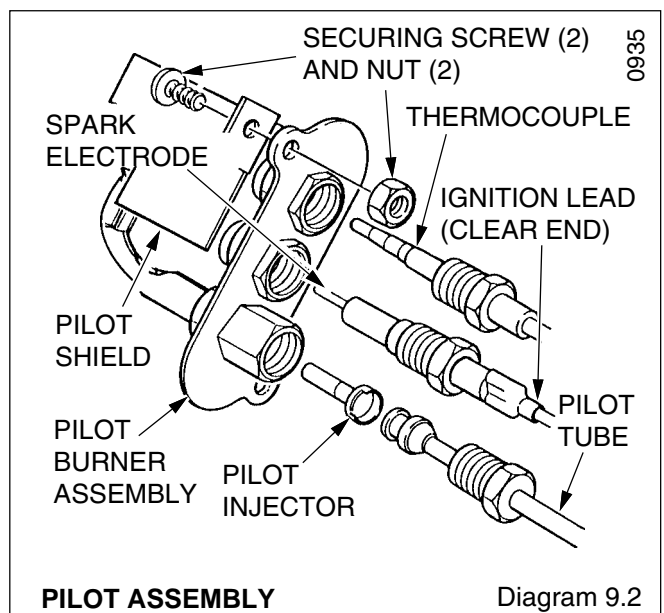
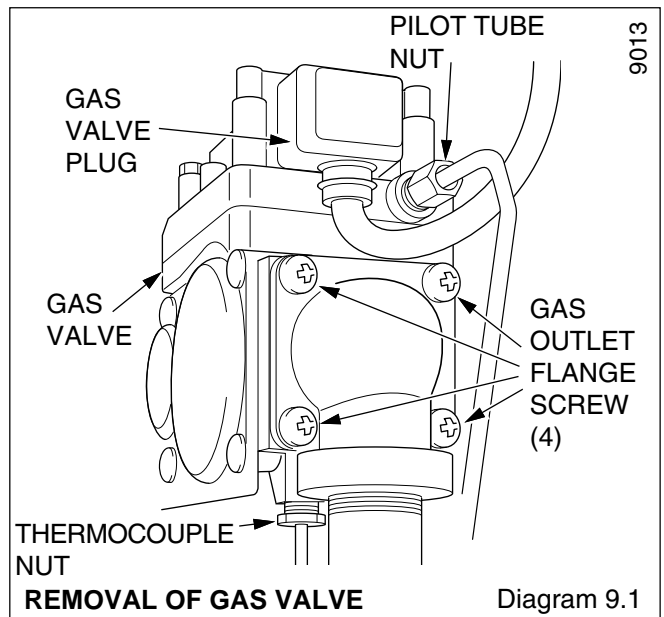
Tilt the thermostat so that the electrical connections can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial.

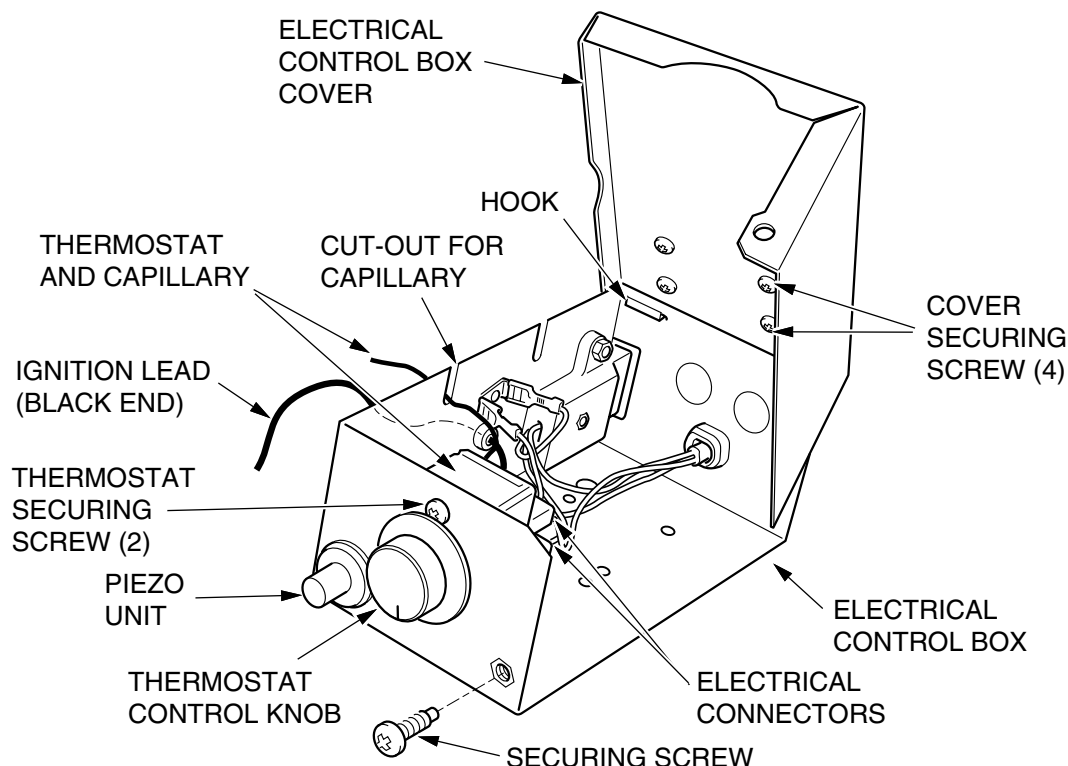
Refer to diagram 9.5 to connect electrical connectors.

Replace the thermostat phial as the relevant part of Section 8.5.

Make sure that the capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.






**CONTROL BOX**
**Diagram 9.4**

### 9.8 Piezo Unit

Pull door forward at the top to disengage the studs and lift to release from slots, see diagram 7.3.

Remove mains inlet connector by pulling downwards, see diagram 8.1.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Disconnect the ignition lead at the piezo unit.

Note: To ease the removal of the piezo unit it is advisable to temporarily remove the boiler thermostat from the control box.

Depress the retaining tabs and remove the Piezo unit.

### 9.9 Ignition Lead

Gain access to the boiler as Section 8.1.

Disconnect the ignition lead at the piezo unit, see diagram 9.4 and section 9.8.

Disconnect the lead at the spark electrode, see diagram 9.2.

When reconnecting lead make sure that the clear end is fitted to the spark electrode.

### 9.10 Electrical Control Box

Gain access to the boiler as Section 8.1.

Disconnect the mains inlet connector, see diagram 8.1.

Remove the thermostat phial by removing the retaining split pin from the phial pocket and withdrawing the phial, see diagram 4.5.

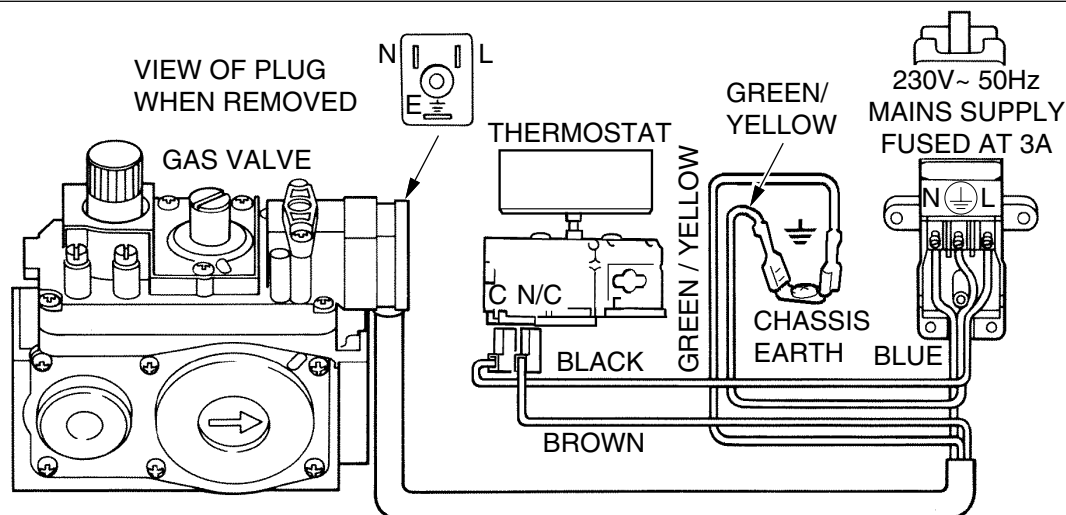
Disconnect the gas valve plug from the valve, see diagram 9.1.

Pull the ignition lead off at the piezo unit, see diagram 9.4.

Remove the electrical control box cover securing screw and unhook the cover at the side.

Remove the two screws and nuts to release the box from the support bracket.

Refit the thermostat phial as Section 8.5.


**CONTROL BOX AND GAS VALVE WIRING**
**Diagram 9.5**

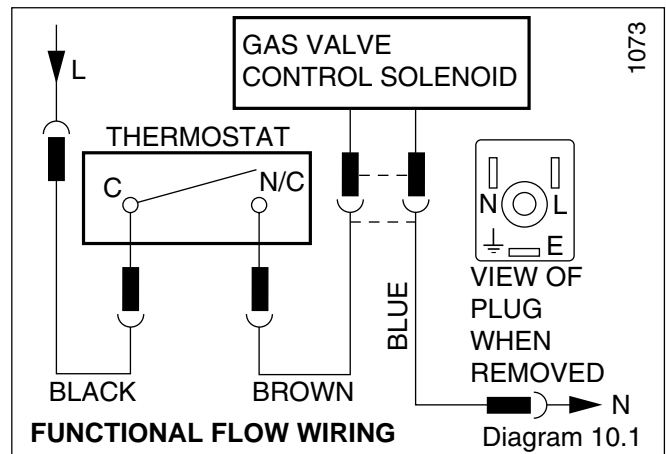


## 10 Fault Finding - Electrical

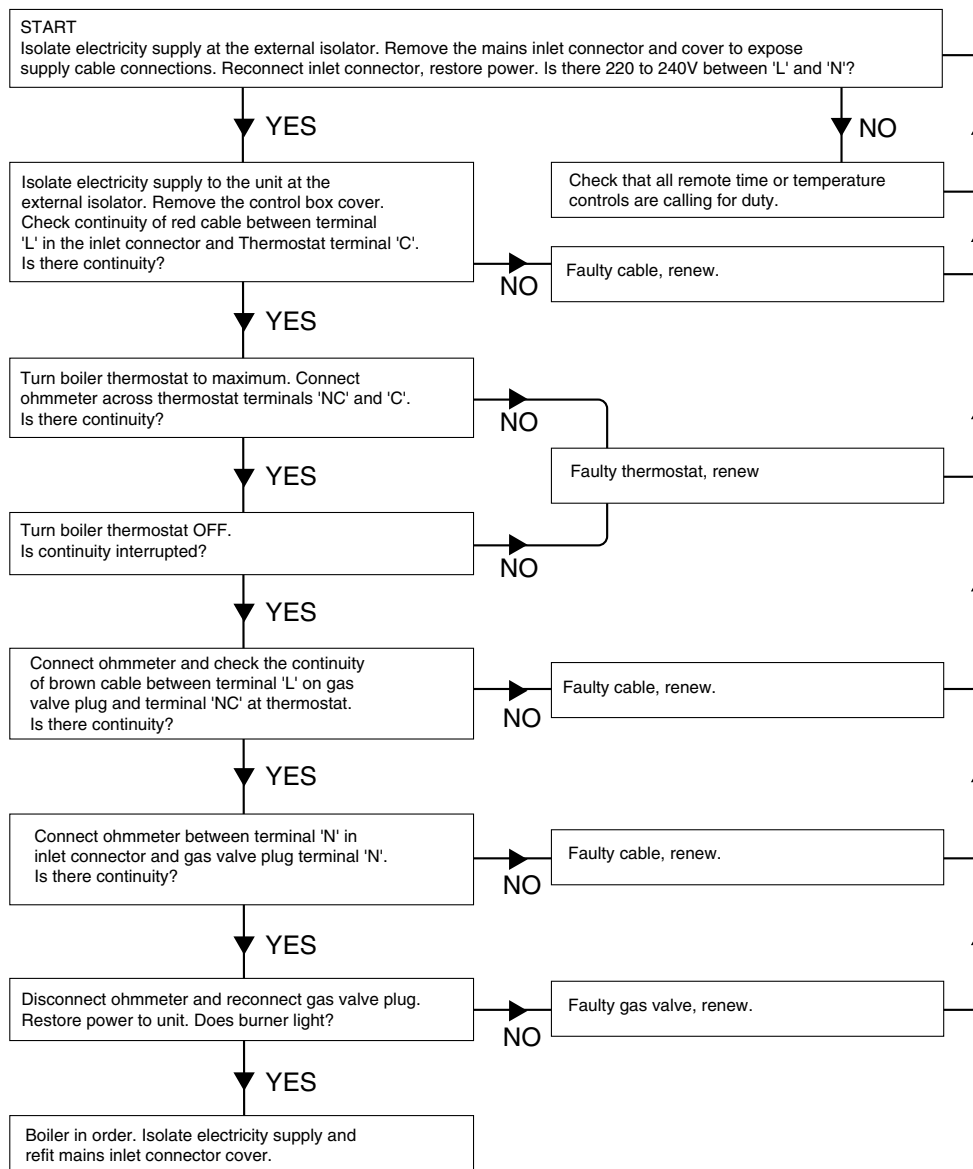
### 10.1 Electrical

IMPORTANT, the preliminary electrical system checks as contained in the British Gas Multimeter Instruction book or similar publication, are the first checks to be carried out during a fault finding procedure. On completion of the service fault finding task which has required the breaking and remaking of electrical connections then checks, earth continuity, polarity and resistance to earth must be repeated.

Refer to functional flow diagram 10.1 electrical fault finding chart, diagram 10.2 and wiring diagram 9.5



Carry out preliminary electrical system checks to make sure that the electricity supply is available at the boiler. Check that any remote time or temperature controls are calling for duty. Make sure that the system is filled, the gas supply is available and the pilot is lit.

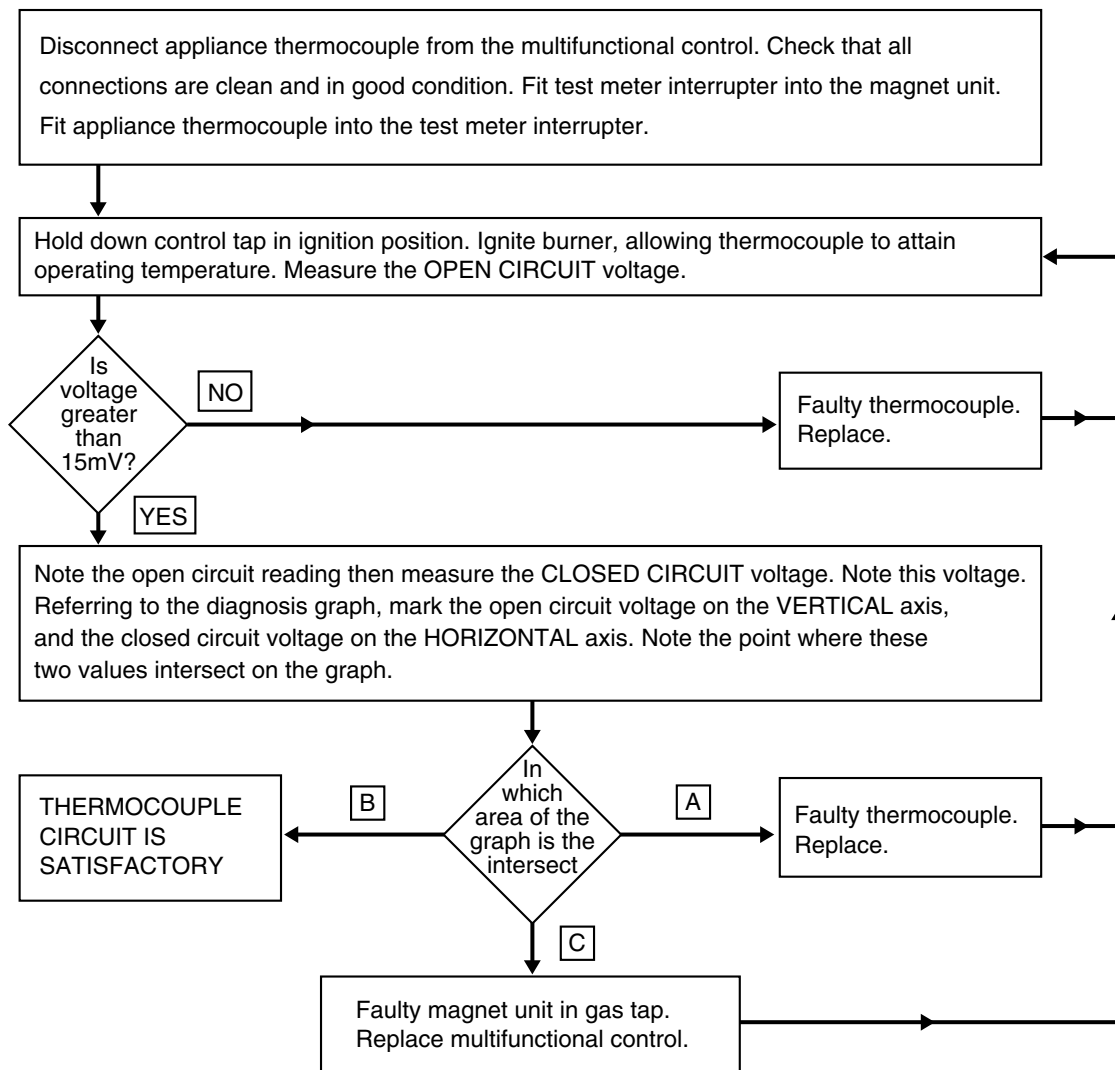


**ELECTRICAL FAULT FINDING**

Diagram 10.2

## 10 Fault Finding - Thermocouple

6042



**THERMOCOUPLE FAULT FINDING**

Diagram 10.3

### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter similar to the Minitest 6 Multimeter and interrupter.

Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

### 10.3 Pilot

Refer to pilot fault finding chart, diagram 10.5.

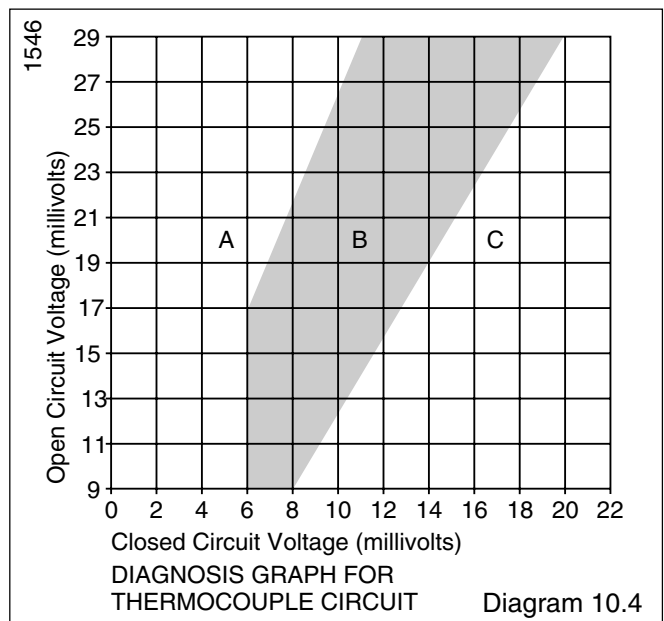
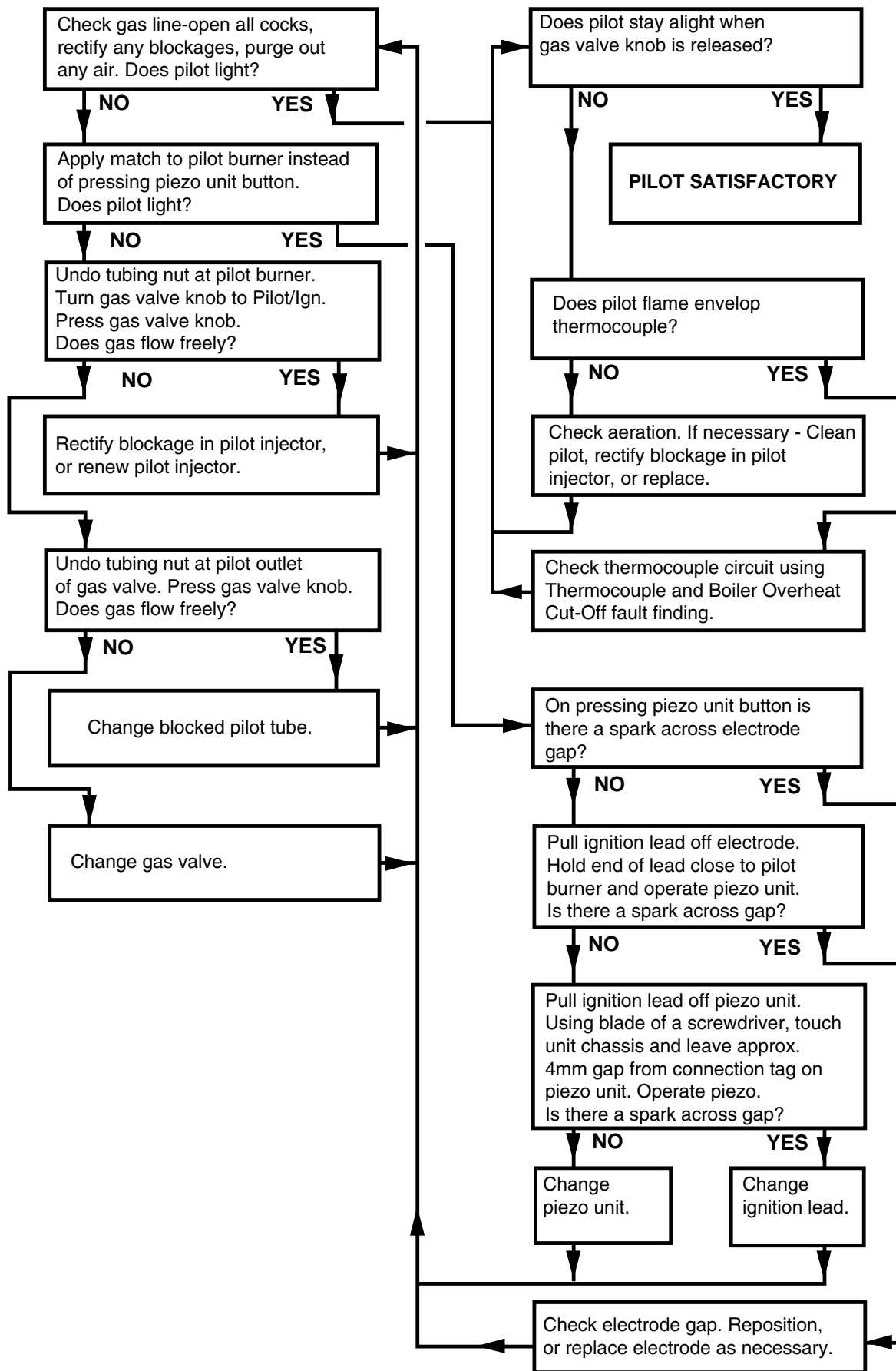


Diagram 10.4

## PILOT WILL NOT LIGHT START HERE



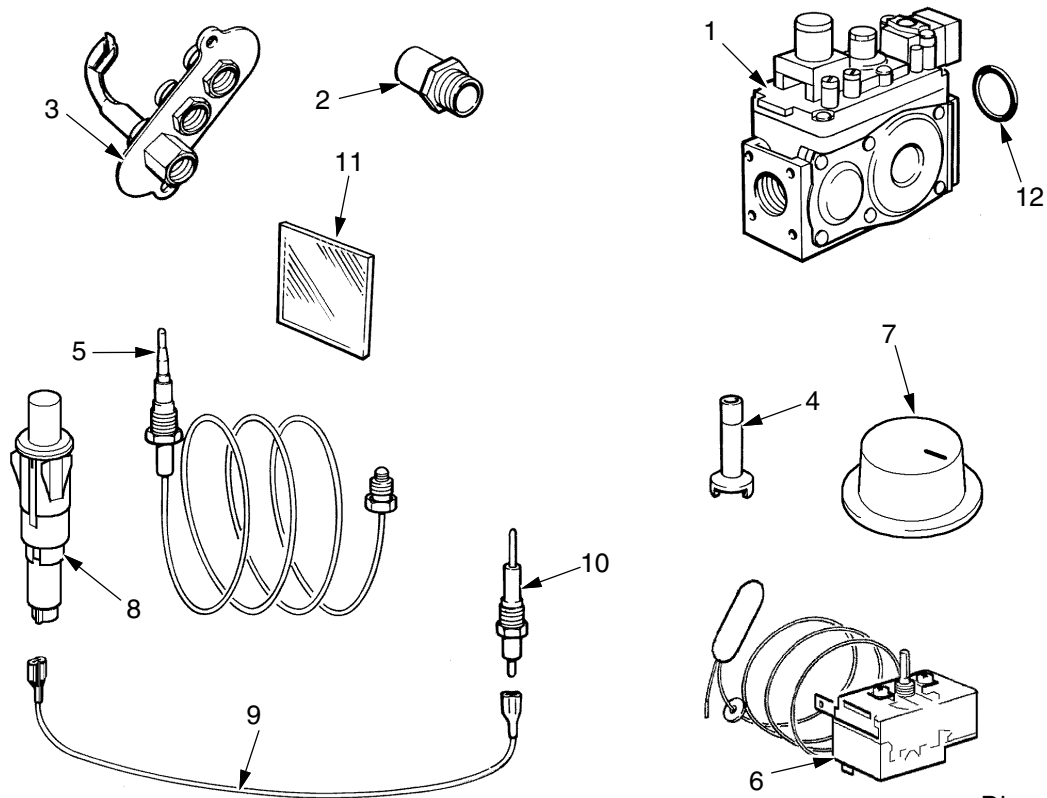
BOILER PILOT FAULT FINDING

Diagram 10.5

## 11 Spare Parts

When ordering spare parts please quote the part number and description, stating the model and serial number, from the data label "L", see diagram 7.1.

If ordering from British Gas also quote the GC number of the part and appliance.



9014

Diagram 11.1

Key No	Part No	Description	GC No
1	800001	Gas control valve	*** **
2	205749	Injector	*** **
3	203414	Pilot burner	312 426
4	203508	Injector - pilot	395 674
5	202407	Thermocouple c/w nut	392 850
5	202415	Thermocouple c/w nut	
6	202571	Thermostat c/w screws	
7	204687	Control knob assy - thermostat	
8	202713	Piezo unit	
9	WW4609	Ignition lead assembly	136 464
10	202605	Spark electrode	395 720
11	208302	Sight glass	312 419
12	212031	"O" ring - gas valve	312 602

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 80B

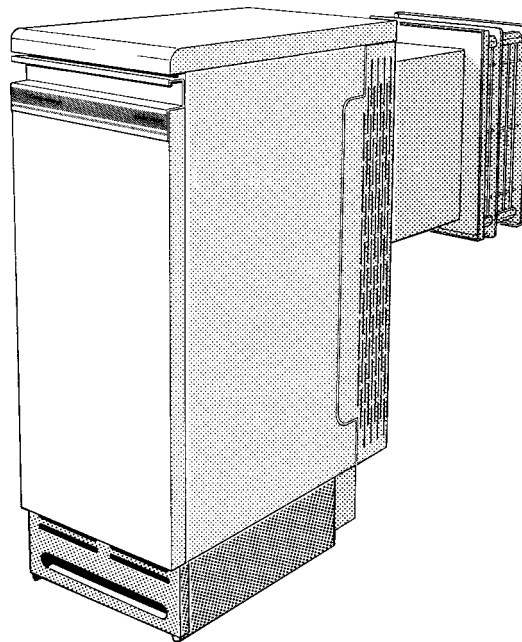
G.C. No. 41 313 24

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



0863

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.4.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	9
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	18
	Fault Finding	10	21
	Spare Parts	11	24



## Instructions for Use

### General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

### Important Notice

This boiler is for use only on G20 gas.

### Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

### Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

### Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

### Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

### Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 230V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.


### To Connect an Electrical Plug

The standard colours of three core flexible cable are,  
Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .

### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.

Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

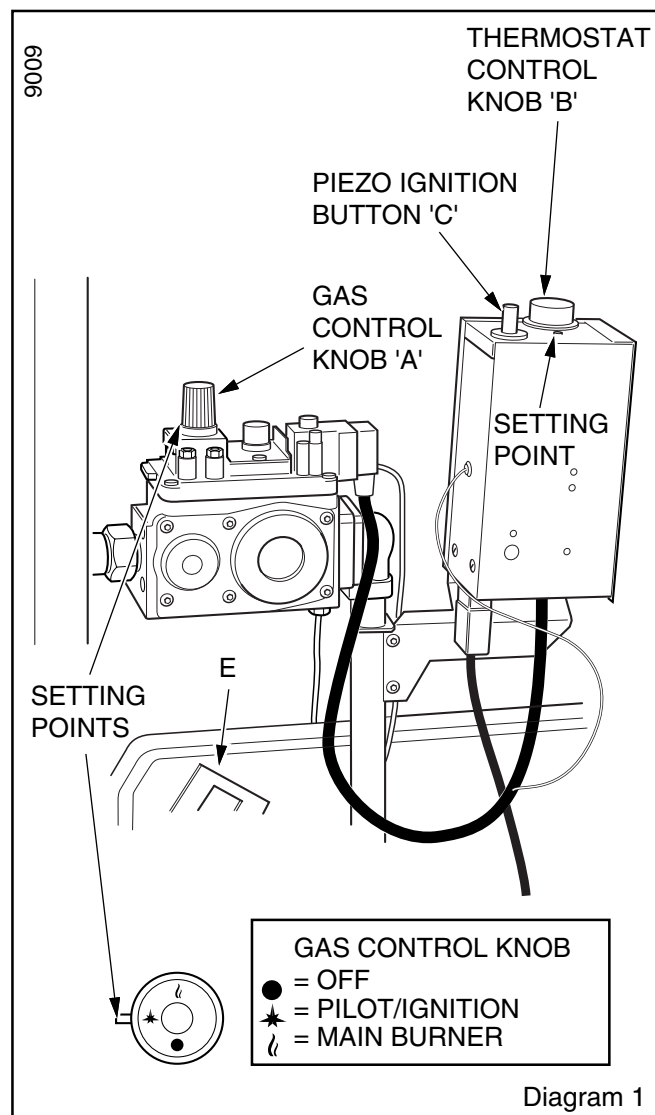
Check that the mains electrical supply to the boiler is switched OFF.

Push in slightly and turn gas control knob "A" clockwise until ● is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.

Push in slightly and turn gas control knob "A" anticlockwise until ★ is against its setting point, then depress fully and hold in.

Push in and release piezo ignition button "C" until the pilot burner lights.





## Instructions for Use

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until  is against its setting point.

If the gas control knob "A" is turned to , a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.


Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until  is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 and 1.5.

## General Data

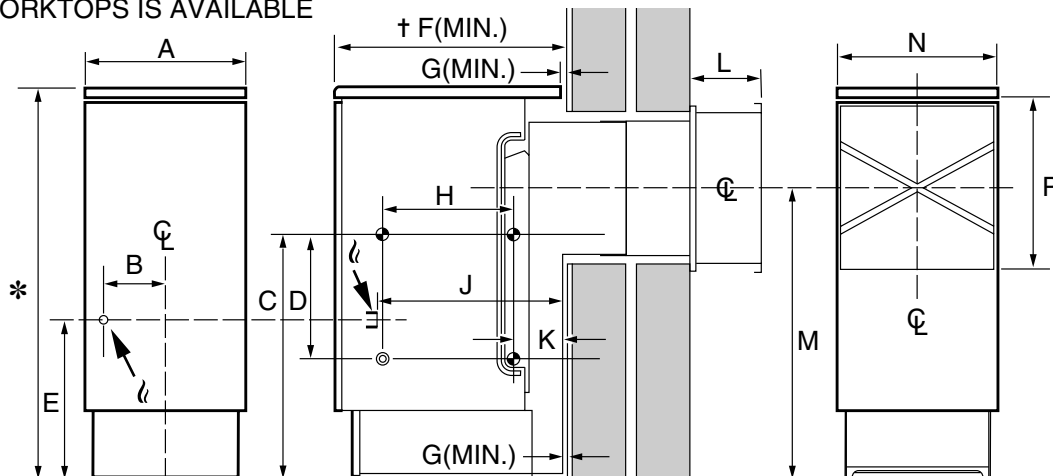
\* Refer to BOILER CASING HEIGHT diagram

† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1<sup>1</sup>/<sub>2</sub> (1<sup>1</sup>/<sub>2</sub> in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3<sup>4</sup>/<sub>4</sub> (3<sup>4</sup>/<sub>4</sub> in. B.S.P.T.) (pumped return)



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	387	171	558	294	363	533	3	300	445	121	156	664	292	398	
in.	15 <sup>1</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>4</sub>	22	11 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>4</sub>	21	1 <sup>1</sup> / <sub>8</sub>	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	26 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components to be used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Weight of boiler	105.8kg (232lb)
Water content	8.64litre (1.9 gall)
Gas connection	Rc1 <sup>1</sup> / <sub>2</sub> 1 <sup>1</sup> / <sub>2</sub> inBSP
Water connection	Rc1 1 in BSP
Electrical supply	230V ~ 50Hz fused 3A
Burner	Aeromatic

All dimensions are given in millimetres (except as noted).

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 72.6%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements.

The tables give the appropriate settings and ratings.

The boiler heat input is factory preset to its maximum rating. This should be adjusted to suit individual system requirements.

The arrow indicator, from the loose items pack, should be stuck on the data label to indicate the setting.

### 1.3 Sheet Metal Parts

WARNING. When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling sheet metal parts.

### 1.4 Statutory Requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions, supplied.

The Gas Safety (Installation and Use) Regulations, The Building Regulations, Local Water Company Bye-laws, The Building Standards (Scotland) Regulations (applicable in Scotland) Health and Safety at Work Regulations, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice,

BS6891, BS5440 Part 1 and 2, BS6798, BS5449, BS5546, BS6700, BS7478, BS7593, BS7671.

Manufacturer's instructions must not be taken as overriding statutory requirements.

RANGE RATING	min	medium	max
NOMINAL HEAT INPUT (GROSS) <i>kW</i> <i>Btu/h</i>	25.76 87,900	27.58 94,100	29.41 100,350
NOMINAL HEAT OUTPUT <i>kW</i> <i>Btu/h</i>	20.52 70,000	21.98 75,000	23.45 80,000
BURNER SETTING PRESSURE (HOT) <i>mbar</i> <i>in.w.g</i>	11.5 4.6	13.2 5.3	15.2 6.1
INJECTOR	205749		

## 1.5 B.S.I. Certification

This boiler is certified by B.S.I. for safety and performance. It is, therefore, important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating, could invalidate the B.S.I. certification, boiler warranty and could also infringe the statutory requirements.

## 1.6 Gas Supply

The gas installation shall be in accordance with the current issue of BS6891.

The supply from the governor meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

## 1.7 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent electrician. All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply through an unswitched shuttered socket outlet and 3A fused 3 pin BS1363 plug. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving the boiler and system controls only.

Heat resistant flexible cable of at least 0.75mm<sup>2</sup> (24/0.20mm) to BS6500 Table 16, must be used for all connections within the boiler casing.

## 1.8 Boiler Location

This boiler is not suitable for outside installation.

The boiler may be installed in any room, although particular attention is drawn to the requirements of the current issue of BS7671 with respect to the installation of the boiler in a room containing a bath or shower. Any electrical switch or boiler control utilising mains electricity should be so situated that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations are applicable to such installations in Scotland.

The boiler must stand on a level floor, conforming with the local authority requirements and building regulations. The base temperature is within the requirements of BS5258. The boiler may be stood on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

Suitable clearance needs to be available at the sides of the boiler to facilitate direct connection of pipework and making good around the flue assembly. The actual clearance required will vary with site conditions.

The casing can be fitted to the boiler at various heights. The top casing can be discarded, if preferred, when fitting the boiler under a worktop or fixture, see diagram 1.2.

When the boiler is to be installed level with work surfaces etc., minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted, should be positioned to provide minimum clearances as shown in diagram 1.4.

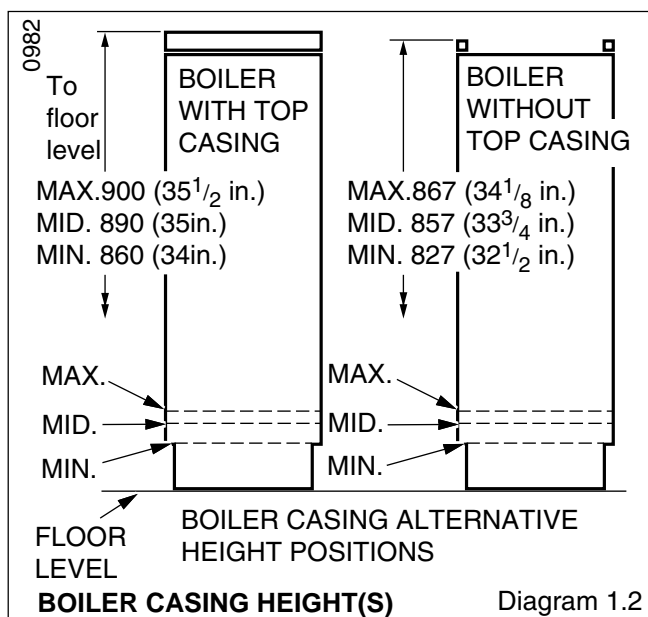


Diagram 1.2

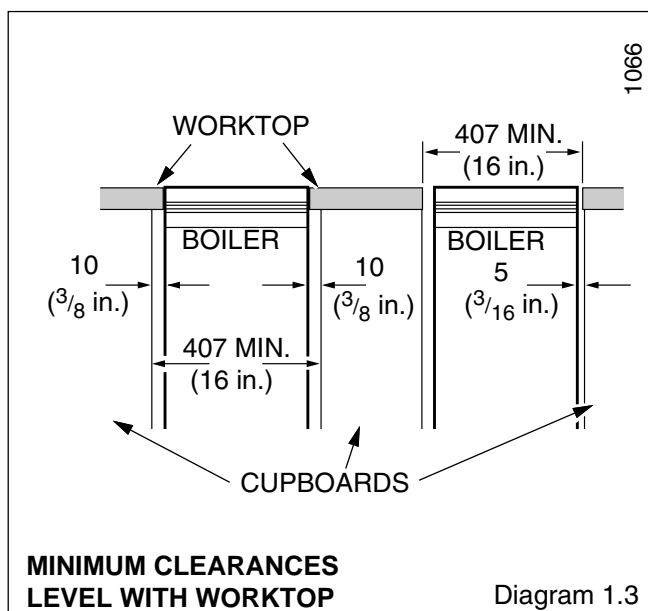


Diagram 1.3

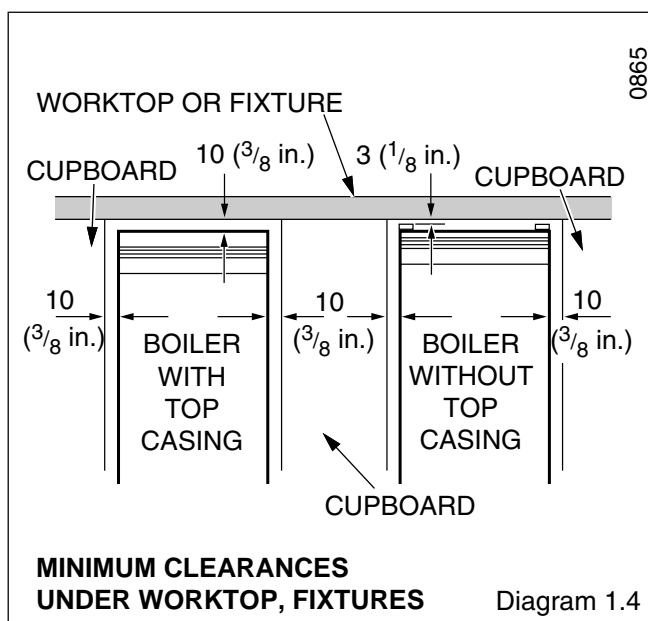


Diagram 1.4

## 1 General Data

To facilitate minimum clearances it may be necessary to modify the kitchen units or fixtures, depending upon which type of connections are used.

A front access clearance should be provided as shown in diagram 1.5.

The minimum gap behind the top casing is as shown in diagram 1.1. The boiler can be sited further away from the wall if required to align with kitchen units etc. Refer to Section 3.5.

Combustible wall material must be 25mm (1in) away from flue components. Refer to Section 3.5.

A special top casing, part No. 425524, can be purchased to enable the boiler casings to be arranged flush with 600mm (23<sup>5</sup>/<sub>8</sub>in) deep work tops and kitchen units.

Where the installation of the boiler will be in an unusual location, special procedures are necessary, the current issue of BS6798 gives guidance on this.

A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard design are given in the current issue of BS6798.

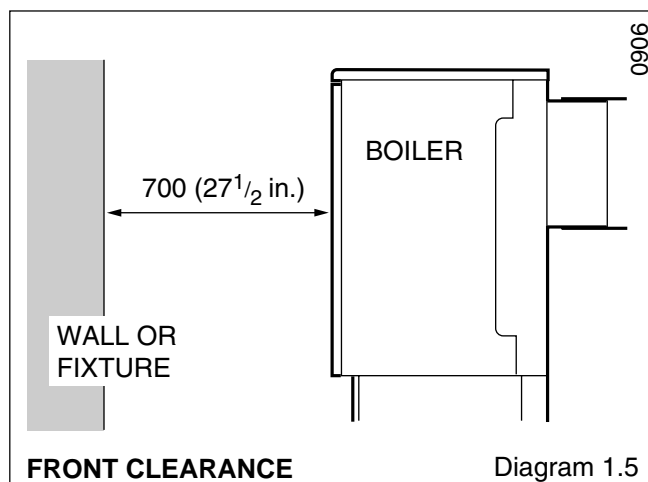
If the boiler is to be installed in a compartment, make sure that nothing will obstruct the openings/vents in the compartment.

### 1.8 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.



## 2 Water Systems

### 2.1 Water Pressure Head

This boiler shall only be connected to a cistern supply, with a minimum head of 1 metre (3ft) and a maximum of 27 metres (90ft) and having an open vent in the system.

The boiler must not be connected to a sealed water system.

### 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

When an inhibitor is to be used in the system, contact should be made with an inhibitor manufacturer so they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaning out before fitting the boiler whether or not adding an inhibitor.

### 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high.

The primary flow and return must be 28mm. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

### 2.4 Fully Pumped System

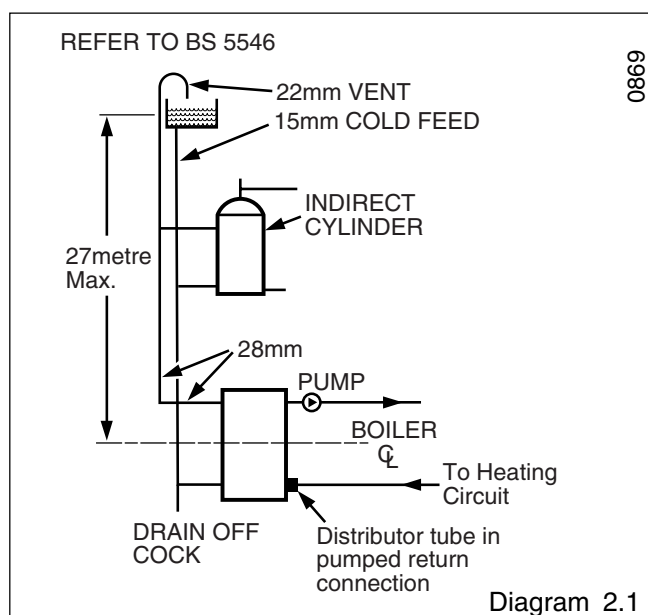
Where a single pumped, flow and return is taken from the boiler, refer to diagram 2.2.

### 2.5 Circulation Pump

The pump should be set to give a temperature difference of 11°C (20°F) across the system. At the appropriate flow rate the resistance through the boiler can be found from the pressure loss graph, diagram 2.3.

If possible use a pump with integral valves, if not fit valves as close as possible each side of the pump.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425838.



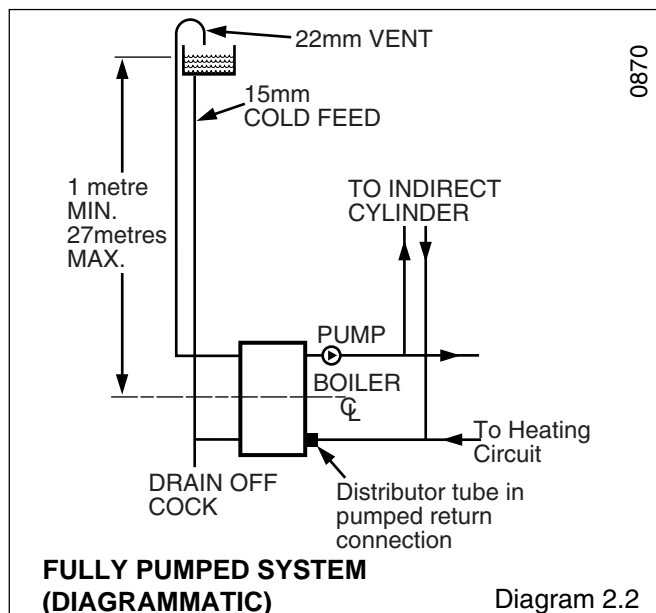
## 2 Water Systems

### 2.6 Cylinder

For all systems supplying domestic hot water the cylinder must be indirect and to the appropriate British Standard.

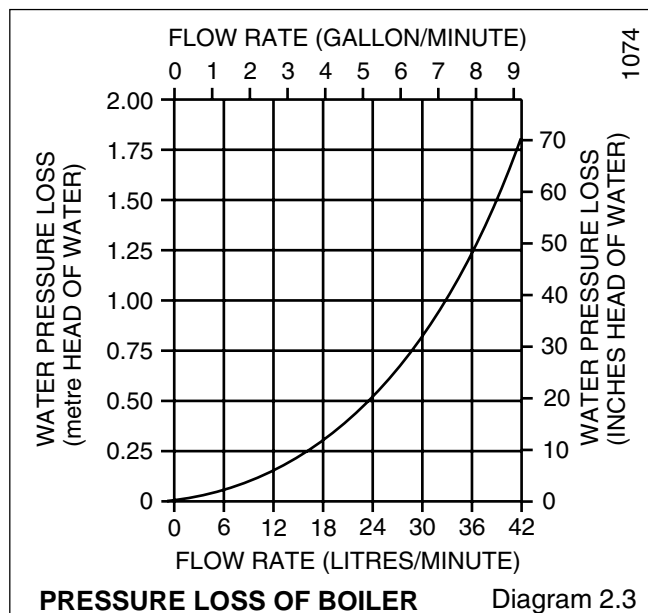
### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.



### 2.8 Drainage

A drain tap must be provided at the lowest points of the system which will allow the entire system, including the boiler and domestic hot water cylinder to be drained. Drain taps shall comply with the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free passage of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special action with regard to openings, doors and windows under the roof. Care is required in protecting plastic roofs. If the car port consists of a roof and two or more walls seek advice from the local gas region.

Where the terminal is within 850mm (34in) below plastic guttering, or within 450mm (18in) of painted eaves or gutter an aluminium shield 1.5 metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet/products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Buildings

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.

### 3.4 Protecting the Terminal

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

A suitable guard is available from

Tower Flue Components Ltd.,  
Morley Road,  
Tonbridge,  
Kent.  
TN9 1RA

reference type "F"

### 3.5 Flue Duct Length

The flue lengths quoted below allow the minimum rear clearance of 3mm ( $\frac{1}{8}$ inch) behind the boiler, although the boiler can be installed further away from the inside wall. In such cases any extra clearance behind the boiler must be added to the wall thickness to obtain the flue duct length.

Check the wall thickness/flue duct length where the boiler is fitted. Flues available are:

Standard pack -	280 to 410mm (11 to 16inches)
Short pack -	150 to 280mm (6 to 11inches)
Extension Kit	(+standard pack) 410 to 610mm (16 to 24inches)

The short flue pack, 424638 and the extension kit, 424680 are available to order. Standard pack is 424604.



## 3 Flue and Ventilation

### 3.6 Room Ventilation

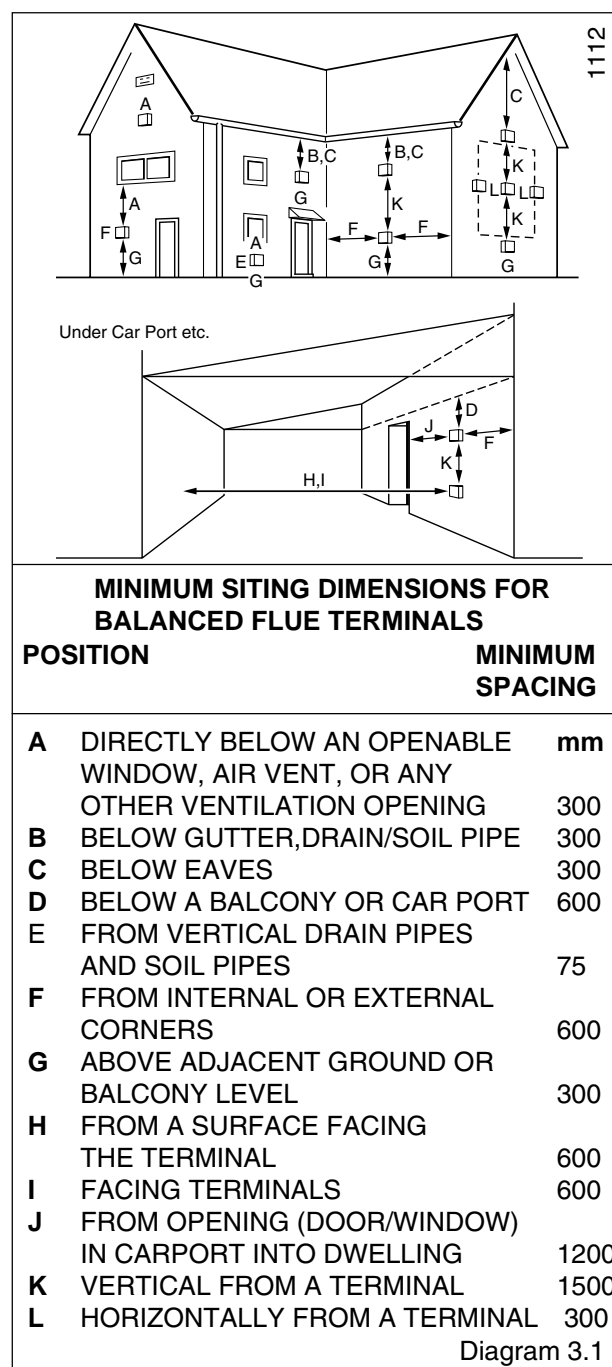
The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

### 3.7 Cupboard/Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with the Compartment Air Vent Table.

Both the high level and the low level air vents must communicate with the same room, or must both be on the same wall to outside air.

COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	272cm <sup>2</sup>	42in <sup>2</sup>	272cm <sup>2</sup>	42in <sup>2</sup>
FROM OUTSIDE	136cm <sup>2</sup>	21in <sup>2</sup>	136cm <sup>2</sup>	21in <sup>2</sup>



## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.8 "Boiler Location".

### 4.1 Unpacking

Remove the packaging and then the boiler from its pallet by removing the screws.

The boiler casing panels are packed separately within the main carton. They are designed to enable gas and water connections to be made before fitting the casing.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the corner fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets as shown in diagram 4.1 using eight of the No.8 screws.

Push the captive nuts, supplied loose, on to the casing brackets as shown in diagram 4.1.

### 4.3 Planning Water Connections - Gravity Domestic and Pumped Heating.

It is important that all connections are made as illustrated in diagram 4.2.

Heating flow, either one of the two upper front connections may be used.

Domestic gravity flow, any one of the three remaining upper connections may be used.

Heating return, the water distributor tube MUST be fitted into either one of the front lower connections on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

## 4 Installation

Domestic gravity return, any one of the three remaining lower connections may be used for the gravity domestic hot water return.

Fit plugs into all unused connections.

NOTE, if only limited clearance is available it is recommended that the front tapings are used.

### 4.4 Planning Water Connections - Fully Pumped Systems.

It is important that all connections are made as shown in diagram 4.4.

Flow, either one of the two upper front connections may be used.

Return, the water distributor tube MUST be fitted into the return connection on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

### 4.5 Thermostat Pocket

Fit the thermostat phial pocket, supplied in the top fitment, into the front tapping adjacent to the heating flow connection and plug the other front pocket connection.

Carefully unwind the thermostat capillary, insert phial fully into the pocket and secure with the location washer behind the retaining split pin, supplied in the loose items pack, see diagram 4.5.

### 4.6 Pump Within Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425838).

The kit contains a flueway cleaning door with heat shield (attached).

### 4.7 Positioning/Connecting Boiler

If the boiler casings are to fit flush with any kitchen units, the distance the boiler is away from the wall must be measured and dimension "G" increased by this amount, see diagram 1.1.

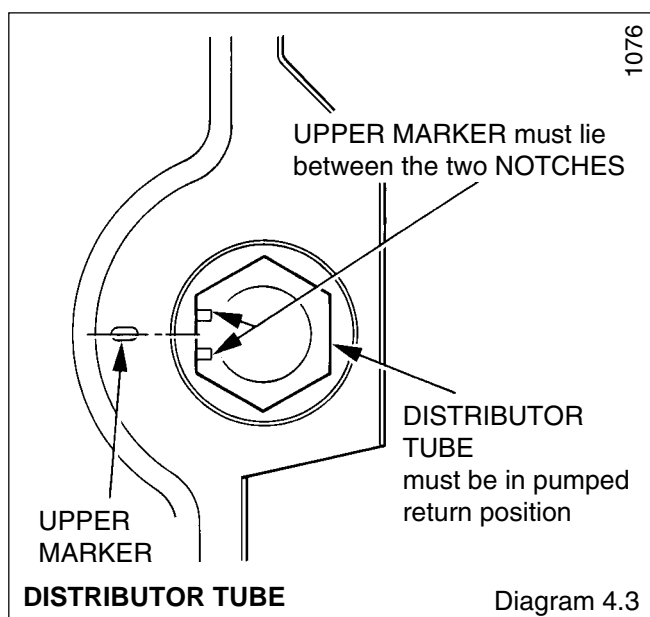
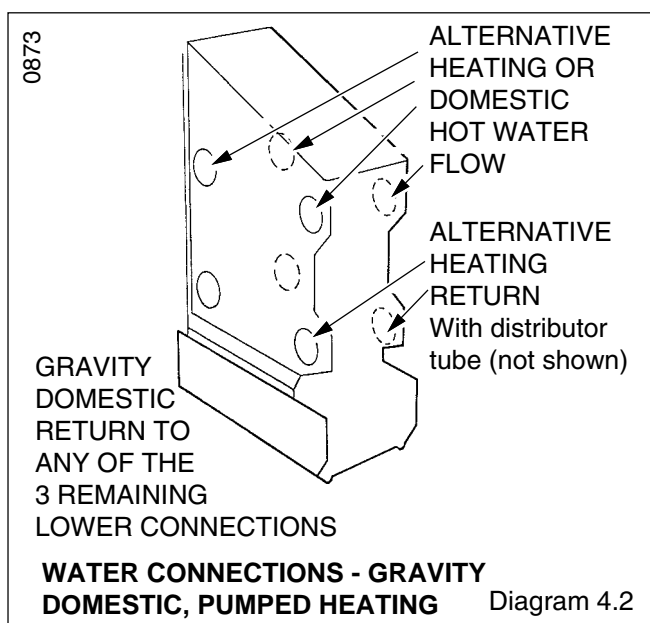
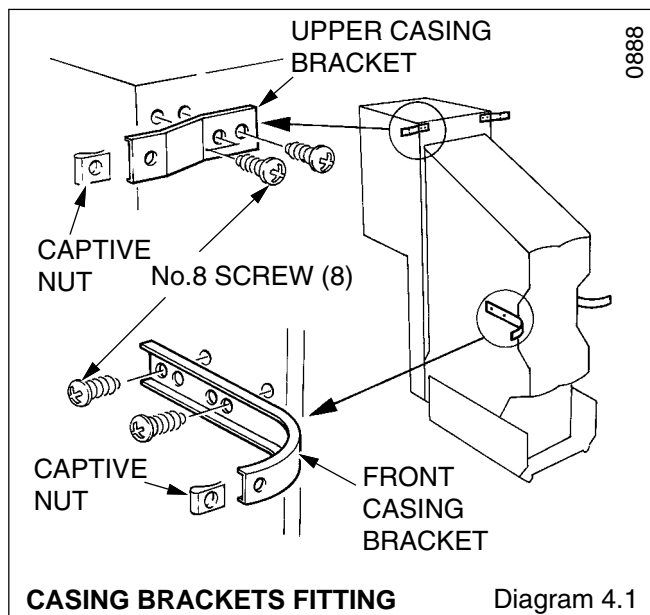
Having selected the position of the boiler, mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.6, after checking that sufficient clearances will be left around the boiler as described in Section 1.8 "Boiler Location", refer also to Section 3.5 "Flue Duct Length".

Fit the distributor tube, see diagram 4.2 or 4.4 for position, see diagram 4.3 for alignment. Fit appropriate fittings and plugs into the boiler connections.

**IMPORTANT NOTE**, do not route any pipes across the front of the boiler thermostat pocket, the controls, burner supply pipe, combustion chamber cover or flueway cleaning door. The gas supply pipe should be run along the left-hand side of the boiler.

If the flue duct length necessitates the use of the flue extension kit, that is 410 to 610mm (16 to 24 inches) this will need to be assembled before positioning the boiler. Read the separate instructions supplied with the kit in conjunction with Section 4.8 "Balanced Flue Terminal".

When suitable installation clearances are available, position the boiler in readiness to connect pipework.



## 4 Installation

If suitable clearances are not available it will be necessary to pre-plumb the gas and water connections prior to positioning the boiler.

When the front tappings are used it is essential that any pipework or fittings be assembled as shown in diagram 4.7, that is, do not stick out more than shown.

When using a rear tapping with Rc1 (1inch BSP) fittings for 28mm o.d. pipework it is recommended that a short nipple and a R thread (BSP) copper elbow is used. If the pipework is required to run back to the wall make sure that it will clear the boiler air duct and, if working to minimum clearance does not stick out too far from the boiler, see diagram 4.8.

Make the water connections to the system pipework.

Make the connection to the gas supply at the union gas service cock. Test the complete gas installation for soundness and purge in accordance with the current issue of BS6891.

When the boiler is finally positioned with the balanced flue duct sticking out into the prepared hole in the wall and pipework connected, make good to the inside of the wall face around the boiler flue assembly.

### 4.8 Balanced Flue Terminal

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.9.

Remove the four outer wire guards then pull off the inner baffle/flue duct assembly.

Place the air duct assembly into the prepared hole, from the outside, engaging it over the boiler air duct. Slide it until the wall plate contacts the outer wall surface.

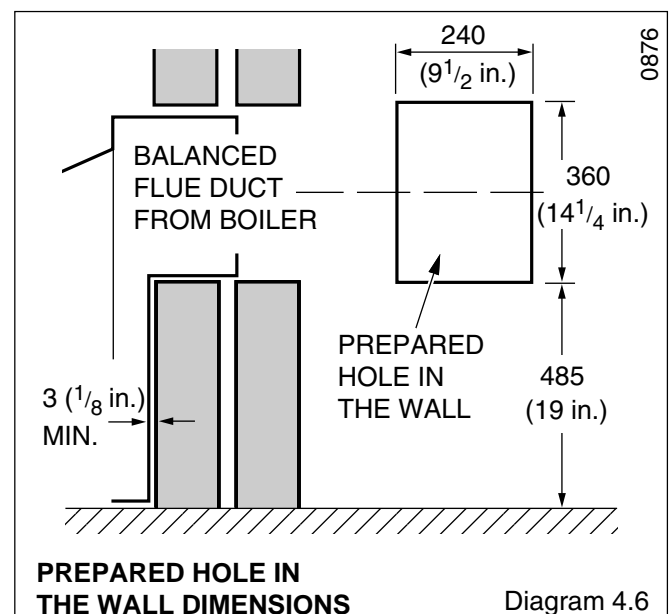
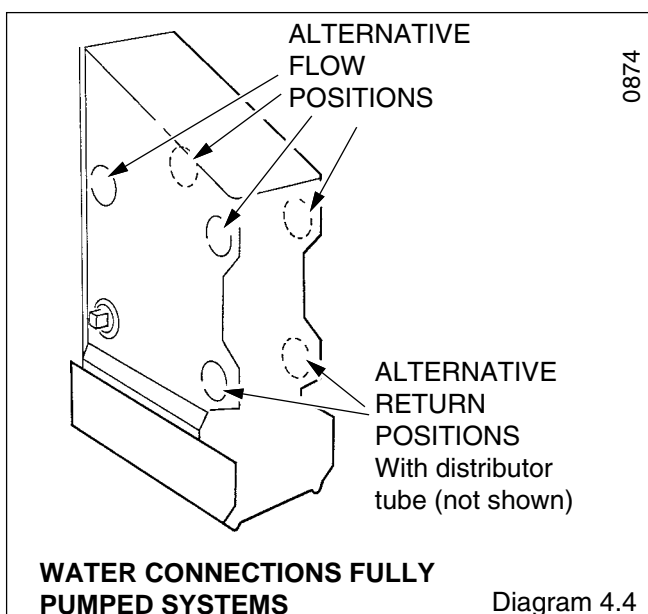
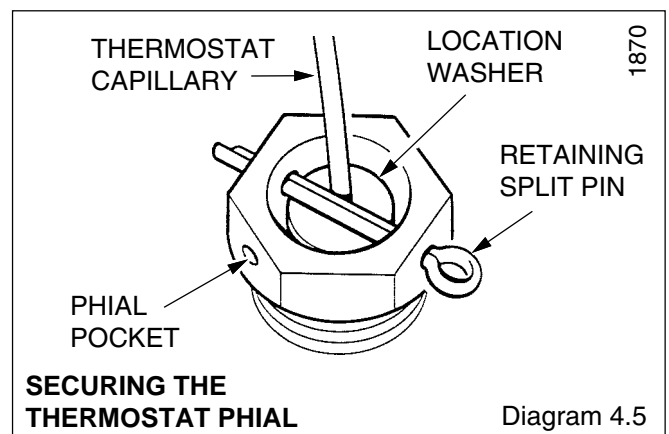
Cut and fix four pieces of the yellow tape provided into the four corners at the joint in the air duct, running the tape on the inside of the duct about 25mm (1inch) along the joint from the corners. Fix four further pieces along the joints overlapping the corner tapes, to make a good seal.

Cement around the wall plate to make good and provide a weatherproof seal.

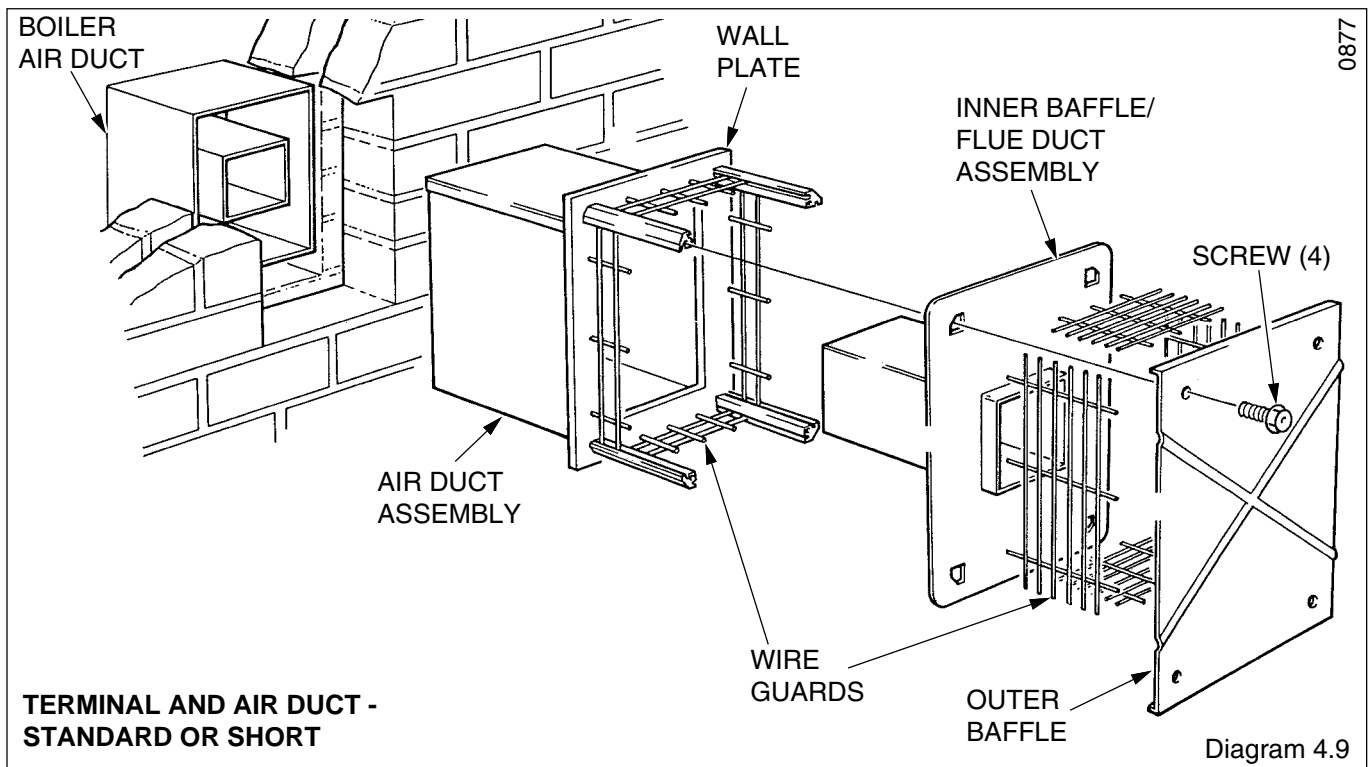
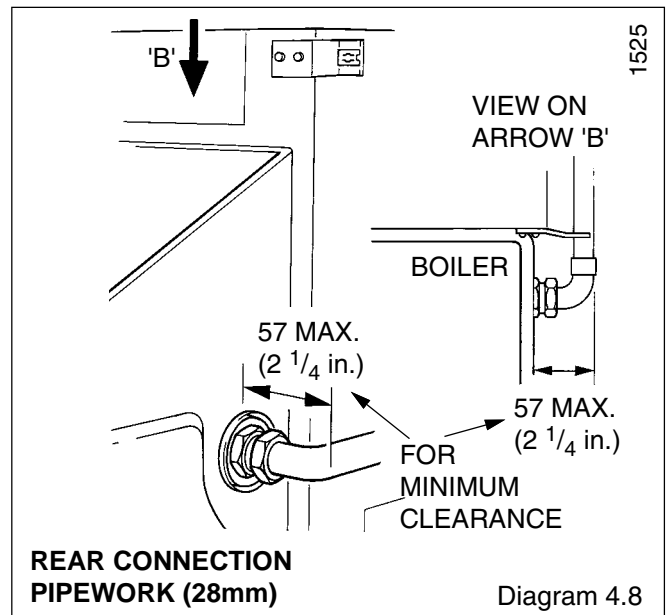
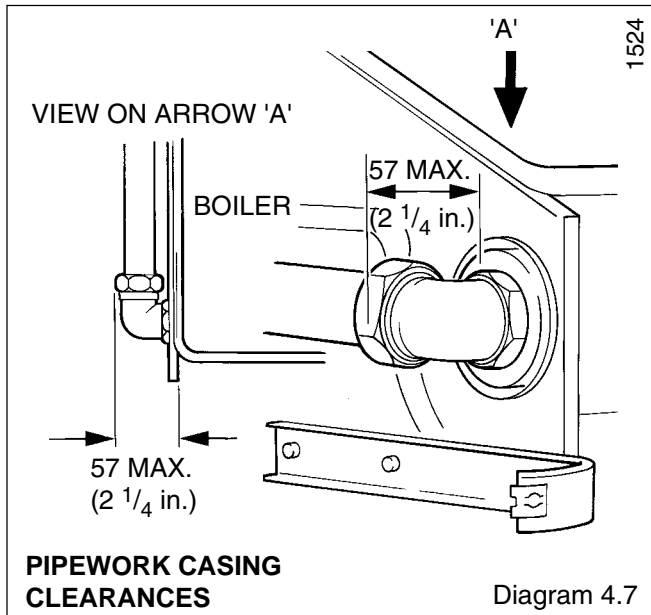
Refit the inner baffle/flue duct assembly over the boiler flue duct and slide in until the baffle contacts the wire guards.

Seal the flue duct joint on the inside using the semi-transparent, heat resistant, tape provided, in a similar way to the air duct sealing procedure, making sure that a good seal is made at the corners.

Refit the wire guards, outer baffle and secure with the screws previously removed.



## 4 Installation



## 5 Casing Location / Fitting

### 5.1 Side Vent Grille

One side vent grille is supplied with the boiler and can be fitted at the rear of the left or right hand side casing. The grille is fitted on the opposite side to any pipework connections.

If required, fit the grille, using plastic pegs at the top and bottom, see diagram 5.1, prior to fixing the side casing. The plastic pegs are a tight fit, so they are best pushed home with a flat faced tool.

Discard the grille if water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit each side casing by locating the lugs into the appropriate slots in the boiler plinth, see diagram 5.2, depending on the required casing height, see diagram 1.2.

Secure the side casings to the casing brackets at the front and top.

## 5 Casing Location / Fitting

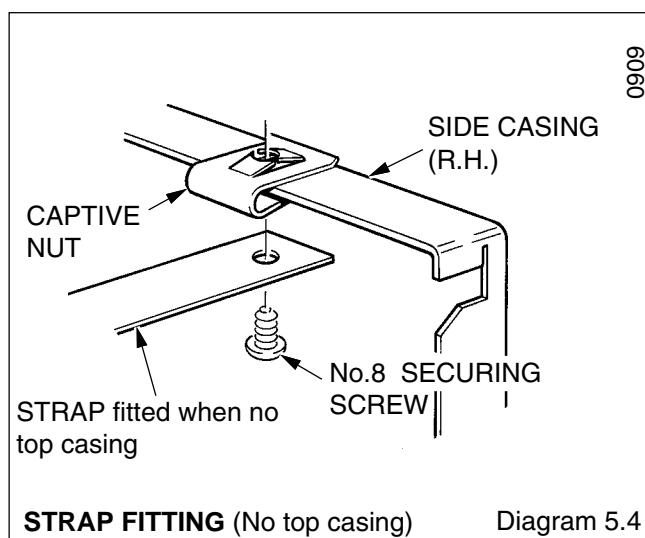
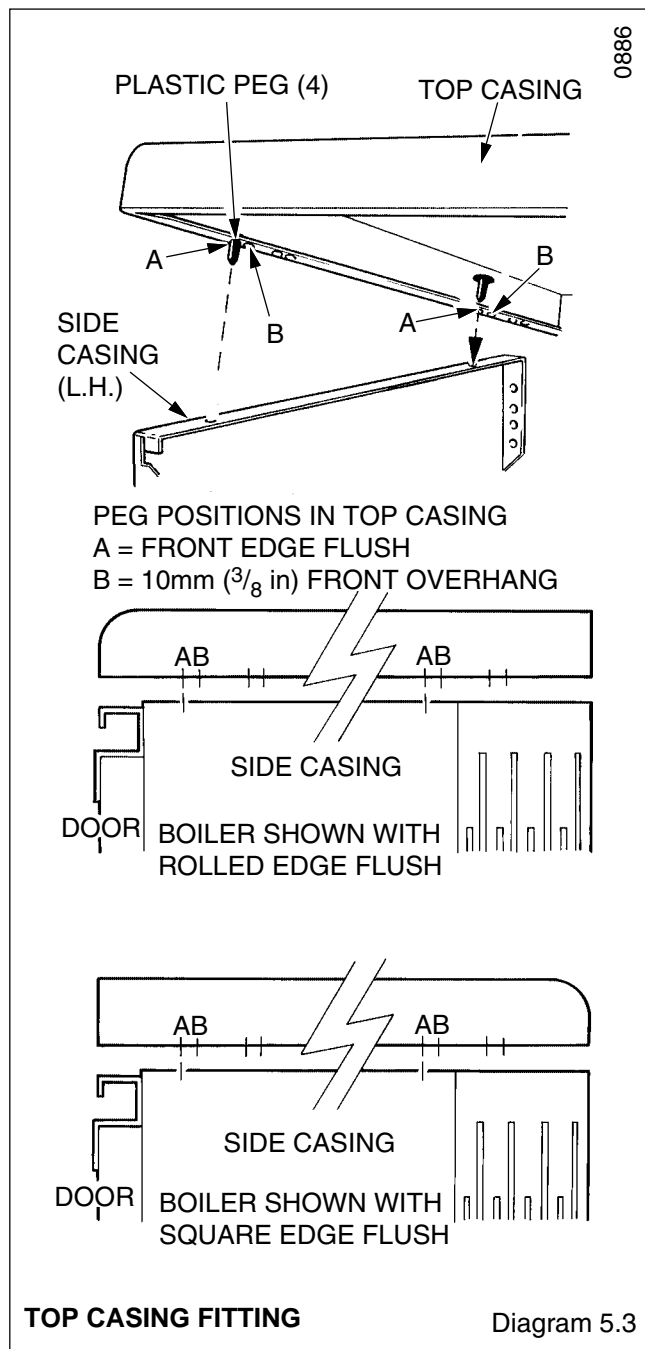
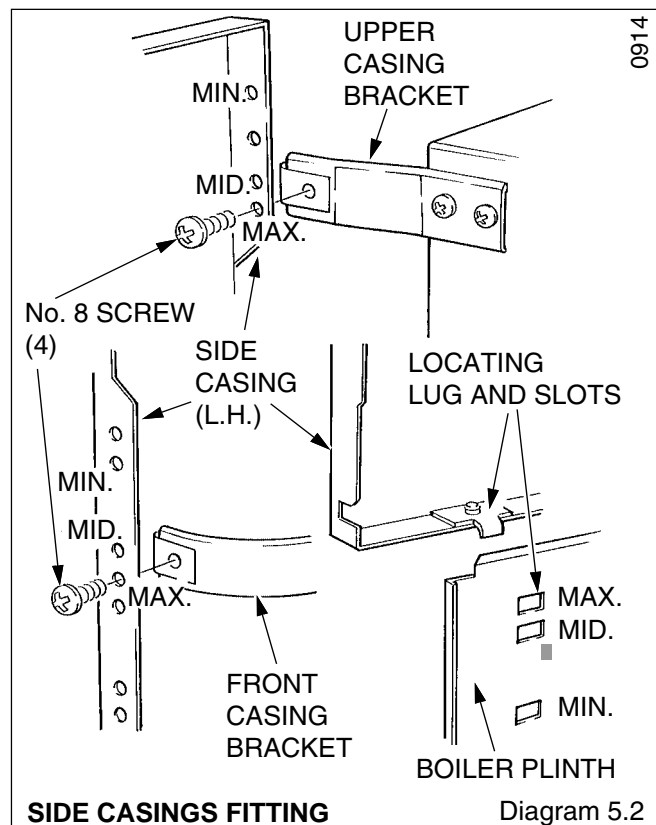
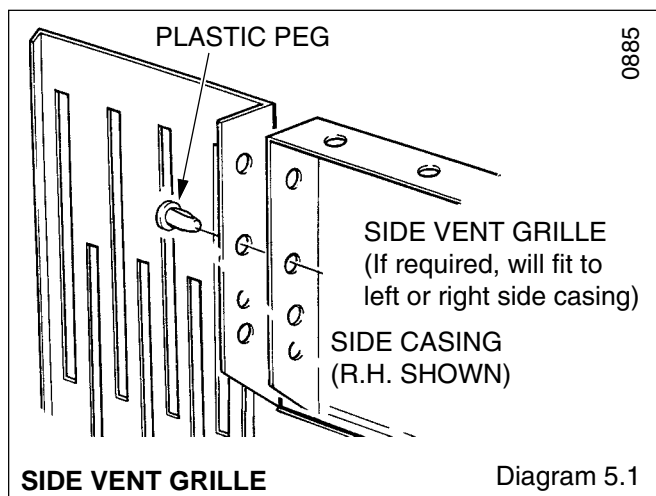
### 5.3 Top Casing

The top casing can be fitted in four alternative positions, that is, with either a rolled or square front edge, flush with the door or overhanging it.

Select either a rolled or square front edge and for a flush fitting top casing, fit four plastic pegs into holes "A" as shown in diagram 5.3. For overhanging top casing, fit four plastic pegs into holes "B". The plastic pegs are a tight fit so they are best pushed home with a flat faced tool.

Fit the top casing by engaging the pegs in to the holes in the side casings and then make sure they are fully engaged by pushing the pegs down.

For boilers fitted under work tops, not using the casing top, the strap should be fitted as diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of a suitable length and rating as stated in Section 1.7 "Electrical" connect the three wires to the appropriate terminals in the connector.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, from the loose items pack, pushed onto the edge of the right hand panel in position CB as shown on diagram 6.2 to ensure the cable does not touch any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable as above must be used if the pump is to be fitted inside the casing.

Support the cable in a similar manner to Control Box Connection, only fit clips to the casing at P or AP as diagram 6.2.

### 6.3 System Controls

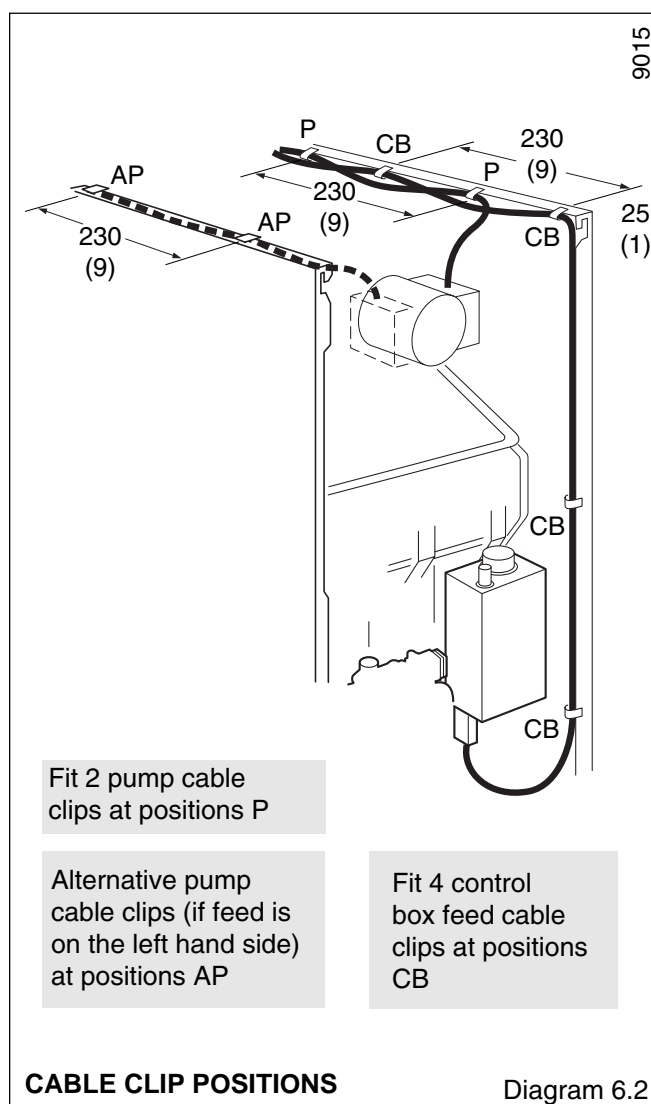
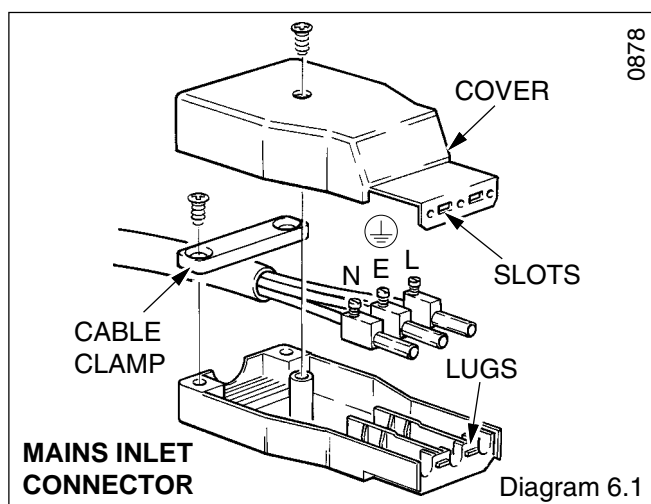
The electrical installation must be made in accordance with the current issue of BS7671.

The electrical isolator must isolate both the appliance and system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or equal publication.





## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Preliminaries

With the pump removed the whole of the system should be thoroughly flushed out with cold water.

Refit the pump and fill the system. Examine for water soundness and vent all air from the system and pump. Make sure that all valves are open.

### 7.2 Initial Lighting, Testing and Adjustment

**CAUTION.** The following should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service cock "K" is closed, indicator slot vertical.

Make sure that the thermostat phial is fully inserted in the phial pocket "J" and is securely located by the retaining split pin.

Check that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove the burner pressure test point screw "G" and connect a suitable pressure gauge.

Open gas service cock "K", indicator, horizontal.

Turn gas control knob "A" to ★ pilot/ignition position and depress. At the same time push and release piezo ignition button "C" until the pilot burner lights, view through window "E". At this stage air may be present in that gas pipes, so this operation may need to be repeated several times. When the pilot burner lights, keep control knob "A" fully pushed in for about

15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure only now keep the control knob pushed in for a little longer.

If the gas control knob "A" is turned to a ● safety lock prevents it being turned on again until 3 minutes have elapsed.

Make sure that the pilot is alight and stable, see diagram 7.2 for the approximate flame length. Switch on the electrical supply. Set any remote controls so that they are calling for heat. Turn control knob "A" to ④ main burner position. Set the thermostat control knob "B" between "MIN" and "MAX", the main burner will light. "MAX" is about 82°C (180°F).

Test for gas soundness around boiler gas components with a suitable leak detection fluid.

Ten minutes after lighting, check the burner setting pressure and adjust, if necessary, as follows, remove cover "F", see diagram 7.1 and turn adjustment screw anti-clockwise to decrease, see Data Table or refer to "L" Data Label for setting pressure. After adjusting replace cover.

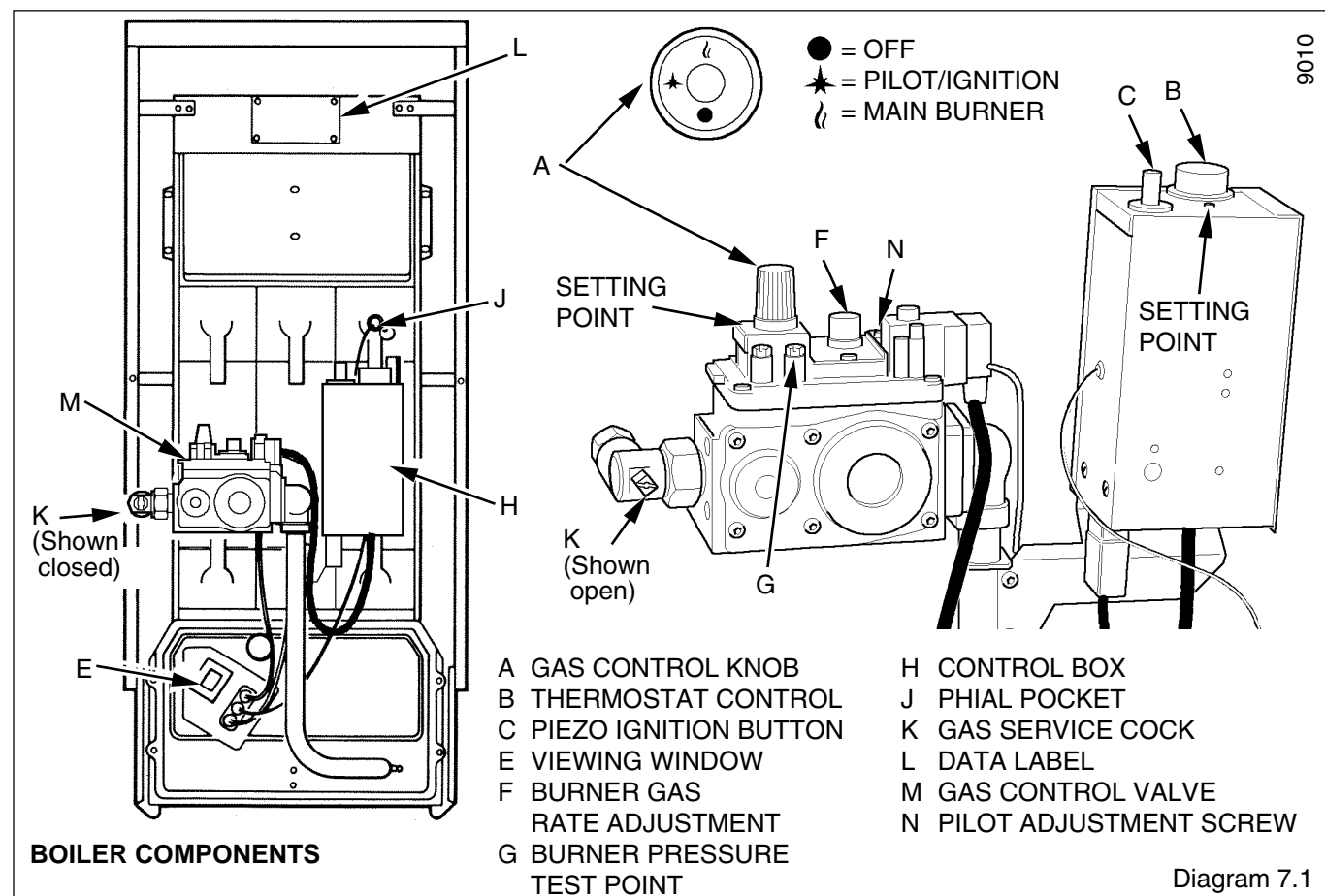
If any doubt exists, the gas rate should be checked at the gas meter, this should be in the range:

**Hideaway 80B** - 2.5 to 2.8m<sup>3</sup>/h 87 to 99ft<sup>3</sup>/h

Stick the self-adhesive arrow indicator, from the loose items pack, to the data label against the rating the boiler is to be set to.

Allow the water system to reach maximum working temperature and examine for water soundness. The system should then be turned off and drained rapidly, whilst still hot, to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.



## 7 Commissioning

### 7.3 Operational Checks

Check operation of the flame failure device as follows, with the main burner alight, turn the gas valve control knob "A" fully clockwise to its stop ●, this will extinguish the main and pilot burners. The safety device should close before 60 seconds have elapsed, a click from the gas valve will indicate it has closed.

Remove the pressure gauge and refit the pressure test point screw "G", make sure that a gas tight seal is made.

Turn thermostat "B" to "O" then relight the pilot burner as Section 7.1.

Relight the main burner.

Check that the boiler thermostat and all automatic controls are operating correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.4 Completion and User Information

Instruct and demonstrate the efficient and safe operation of the boiler, heating and hot water system.

Hand the Instructions for Use to the user, for their retention, making sure that they are understood.

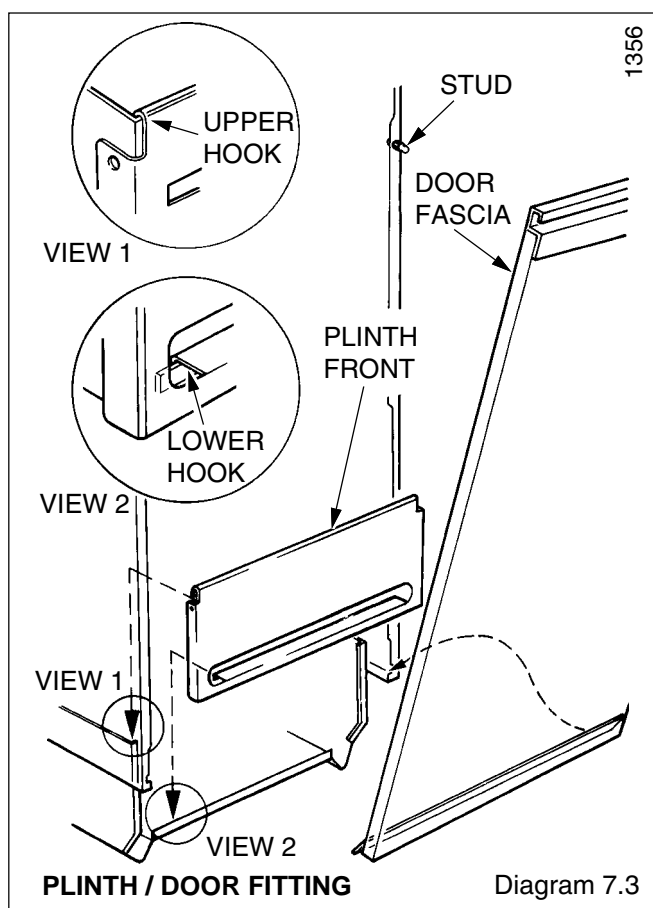
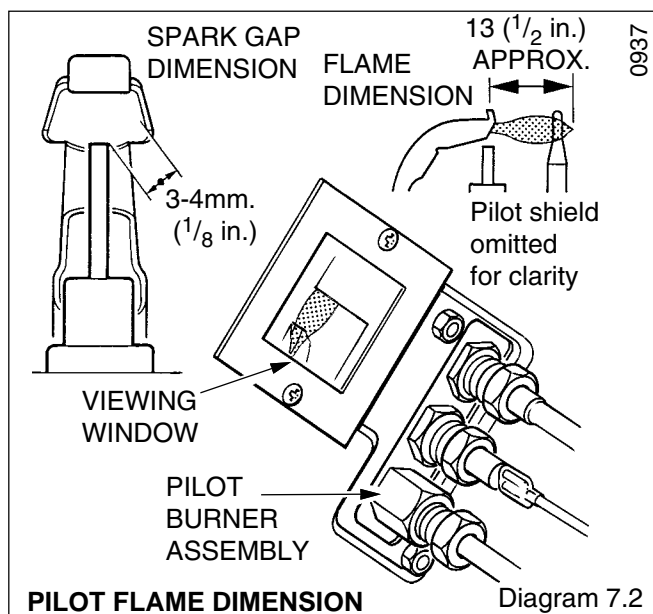
Advise that to ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the particular installation and usage, but in general once a year should be enough.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in the side casings and pushing on to the studs on the side casings.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.



## 8 Servicing

Servicing must be carried out by a competent person.

Before commencing any servicing, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

Always test for gas soundness after completing any servicing or replacement of parts.

### 8.1 Gain Access to the Boiler

Pull the door forwards at the top to disengage studs and lift to release from the slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

If the top casing is removed during servicing care must be taken not to damage or lose any plastic pegs when replacing it. Refer to Section 5.3 "Top Casing" when refitting.

### 8.2 Boiler Flueways

Unscrew the union nut securing the gas service cock to the gas valve, see diagram 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove split pin on the thermostat phial pocket and withdraw the phial and capillary, see diagram 4.5

Remove the four screws retaining the combustion chamber cover and burner assembly, see diagram 8.2.

Ease the gas service cock away from the gas valve and unhook the pipe support bracket from the tie bar to enable the assembly of cover, control box, gas valve and burners to be withdrawn forwards.

Remove graphite coated nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material in the sides of the chamber.

Remove the self-tapping screws which retain the flueway cleaning door and lift door clear, see diagram 8.3.

Remove flueway baffles, see diagram 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Access for flueway cleaning is made through the cleaning door and combustion chamber apertures.

Thoroughly clean boiler flueways and fins from top and bottom with a suitable stiff brush. Remove any debris from the base of the combustion chamber.

Check that the flueways are clear, view with the aid of a mirror or reflector.

### 8.3 Burner and Injector

Refer to Section 8.2 for instructions on how to remove cover, burners and controls assembly.

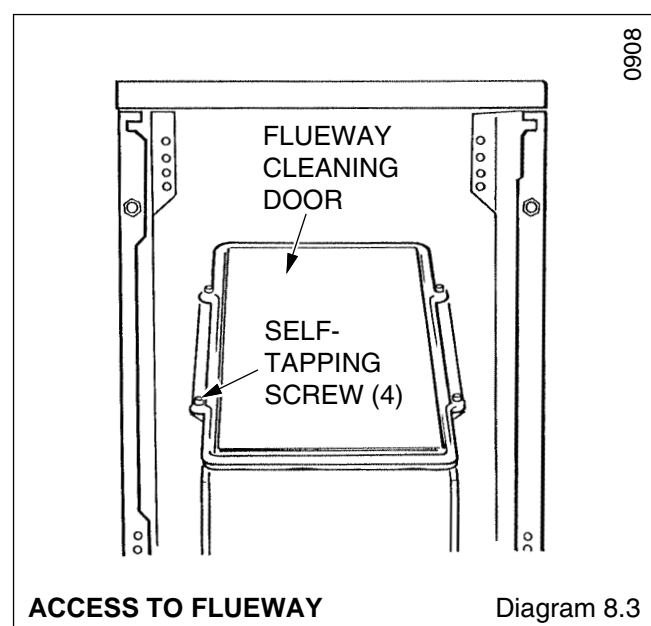
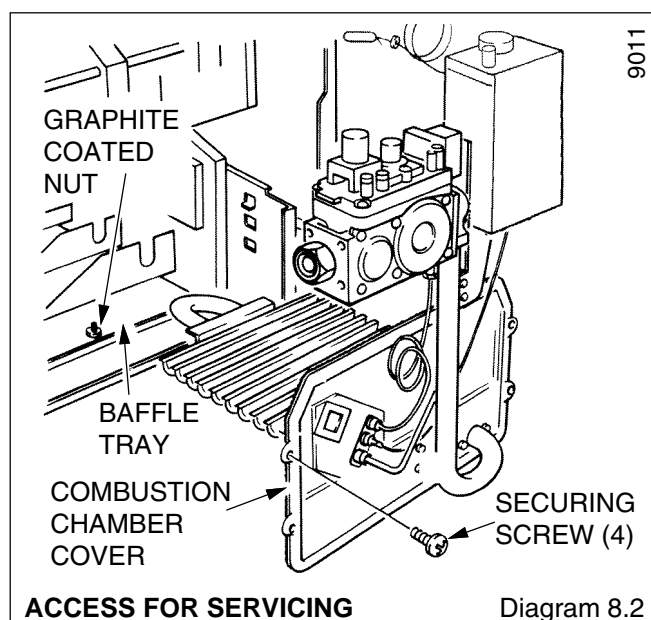
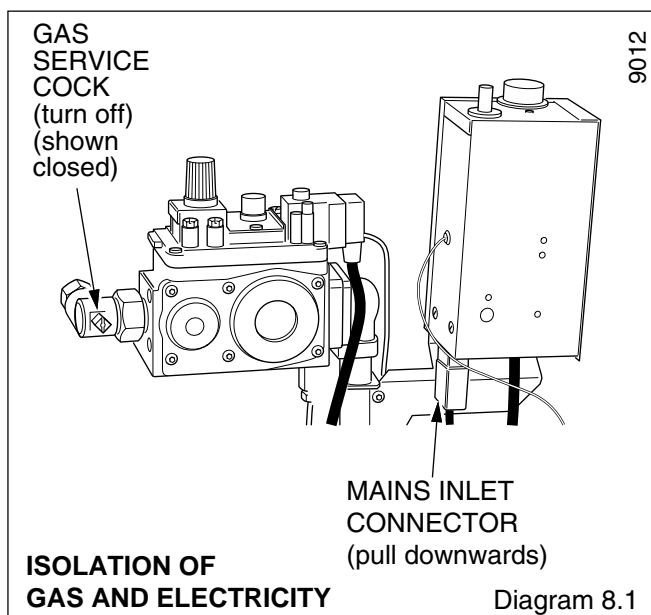
Remove the two screws and nuts securing the burner support bracket to the combustion chamber cover, see diagram 8.4.

Remove the graphite coated nuts on supply feed pipe at the rear of the burner to release the burner, taking care not to damage the pilot burner and shield when removing.

Remove the nuts, washers and burner end caps, see diagram 8.5.

Remove the distributor from inside the burner then clean the burner and components thoroughly with a vacuum cleaner.

Check that the main burner injector is not blocked or damaged. Clean or renew as necessary. Do not clean with a wire or sharp instrument, see diagram 8.4.



## 8 Servicing

### 8.4 Service Checks

Inspect the thermocouple and pilot burner, clean or renew as necessary.

Check the condition of the insulation panels in the combustion chamber, renew if necessary.

Check the condition of the seals on the cleaning door and the combustion chamber cover, renewing if necessary.

### 8.5 Reassembly

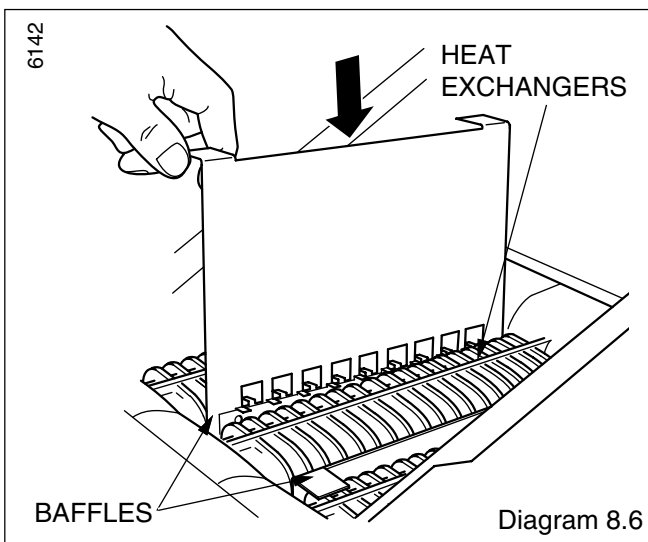
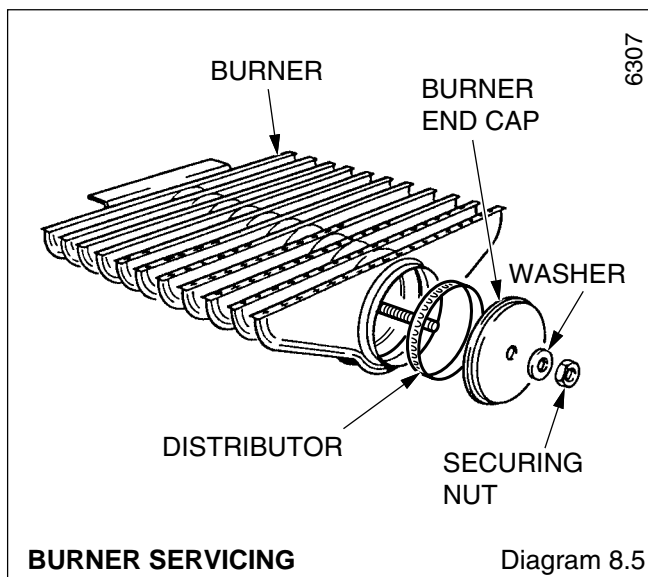
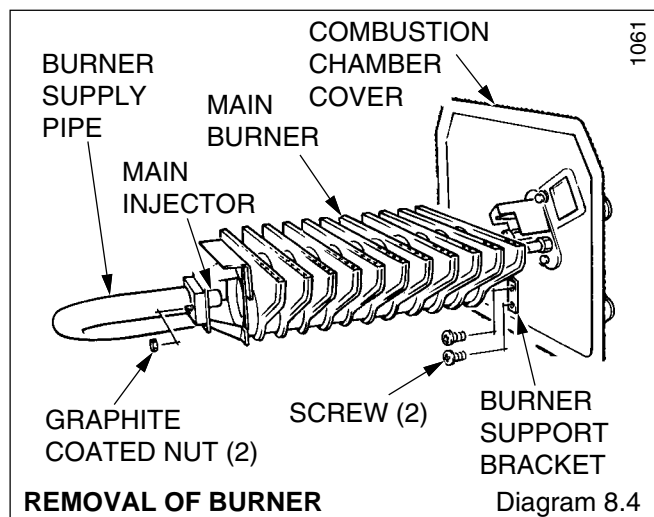
Make sure that the baffle tray is replaced and secured with the graphite coated nuts, previously removed.

Make sure that the thermostat phial is fully inserted into the phial pocket and secured, with the location washer behind the retaining split pin, see diagram 4.5.

Make sure the flueway baffles are positioned as diagram 8.6

### 8.6 Operational Checks

Light the boiler and carry out the operational checks as described in Sections 7.2 and 7.3.



## 9 Replacement of Parts

Before removing or replacing any parts, turn the gas off at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

ALWAYS test for gas soundness after replacing any gas carrying component.

Unless stated otherwise, all parts are replaced in the reverse order to removal.

### 9.1 Gas Valve

Gain access to boiler, see Section 8.1.

Disconnect the gas valve plug, thermocouple nut and pilot tube connections at the gas valve, see diagram 9.1.

Support the valve and remove the four right-hand flange screws to disconnect the gas valve from the burner supply pipe.

Ease the gas service cock union out and remove the valve taking care not to damage the "O" ring seal at the flange.

Inspect the condition of the "O" ring seal and renew if necessary.

Remove the union half and refit into the replacement valve on the inlet, left-hand side. Use a little jointing compound, on the external thread only, to ensure gas soundness.

It will be necessary to purge air from the gas line after changing the gas valve, refer to Section 7.2.

### 9.2 Injector

Gain access to the boiler as Section 8.1.

Unscrew the injector from the manifold and renew as necessary.

When replacing the injector use a little jointing compound, on the external thread only, to ensure gas soundness.

Replace thermostat phial as Section 8.5.

### 9.3 Thermocouple

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple by unscrewing nuts at the gas valve and pilot burner, see diagram 9.1 and 9.2. Withdraw the thermocouple.

When replacing tighten the thermocouple nut only a quarter turn beyond finger tight.

### 9.4 Pilot Burner

Gain access to the boiler as Section 8.1.

Remove the cover and burner controls assembly, as Section 8.2.

Disconnect the ignition lead at the electrode, see diagram 9.2.

Disconnect the thermocouple nut at the pilot burner.

## 9 Replacement of Parts

Disconnect the pilot tube nut, ease out the tube and injector which is hooked on to the pilot tube.

Remove the nut retaining the spark electrode and remove.

Remove the two screws and nuts securing the pilot burner and shield to the combustion chamber cover.

When fitting the spark electrode to the pilot burner, check that the gap is as shown in diagram 7.2.

Hook pilot injector over pilot tube olive when refitting.

Check that the pilot flame length is as shown in diagram 7.2.

Replace thermostat phial as Section 8.5.

### 9.5 Spark Electrode

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple nut and withdraw thermocouple from pilot burner, see diagram 9.2.

Disconnect the nut retaining the spark electrode and remove.

When reassembling check that spark gap is as shown in diagram 7.2.

### 9.6 Insulation Panels

Gain access to the boiler as Section 8.1.

Remove the burner assembly as Section 8.2.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.3.

Release the rear insulation panel upper clips and lift panel out.

Refit thermostat phial as Section 8.5.

### 9.7 Boiler Thermostat

Follow the relevant instructions in Section 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw the phial and capillary, see diagram 4.5.

Pull off the thermostat control knob.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.4.

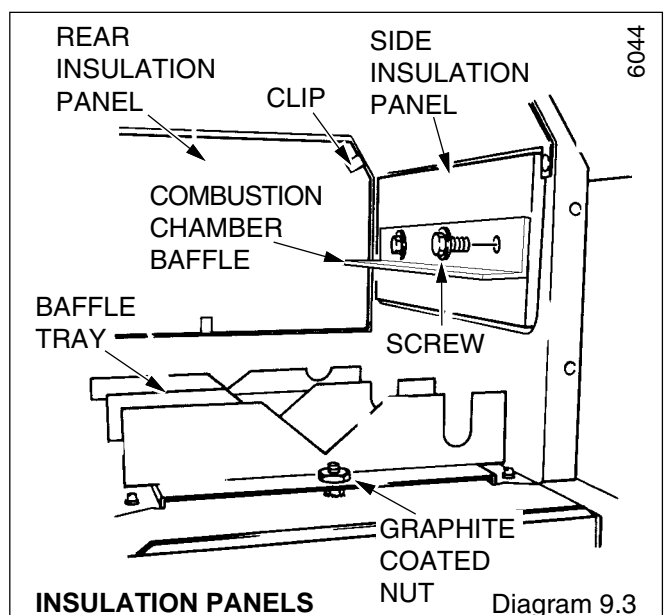
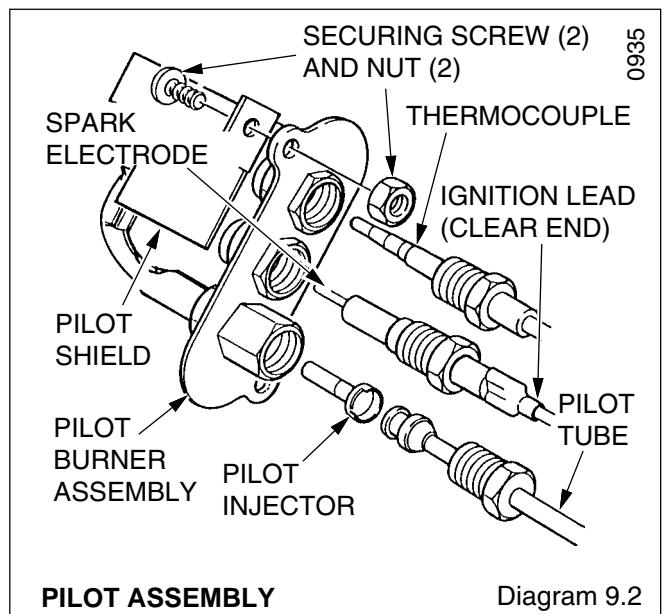
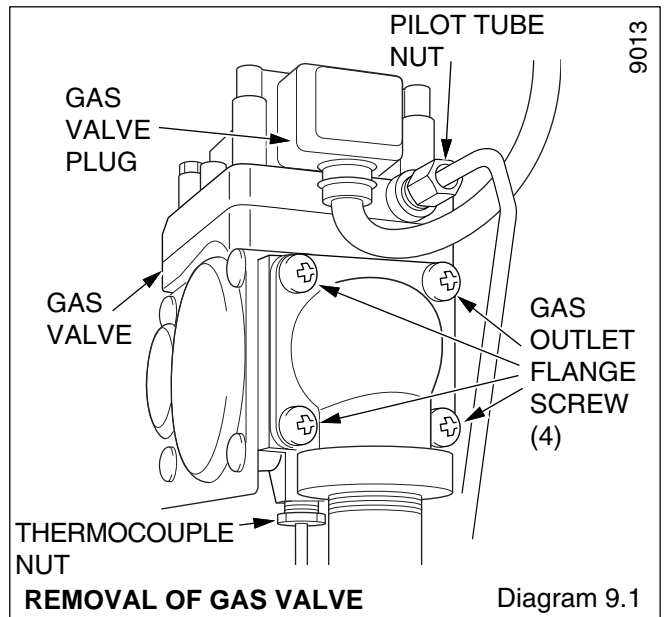
Tilt the thermostat so that the electrical connections can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial.

Refer to diagram 9.5 to connect electrical connectors.

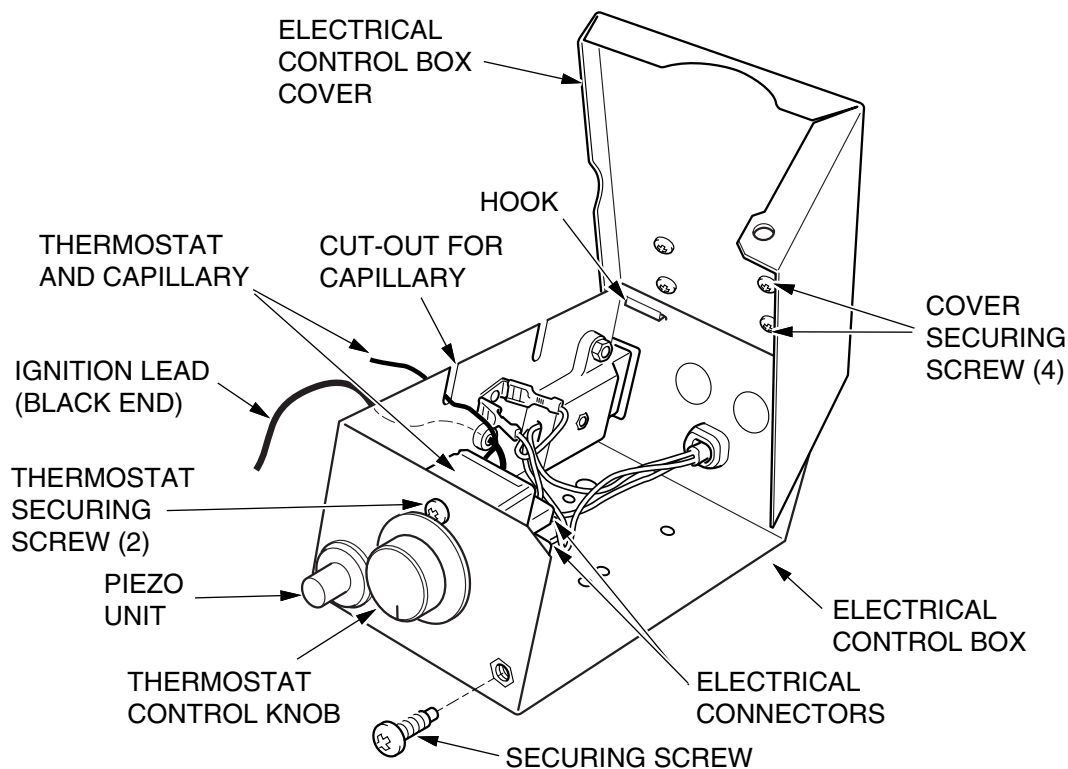
Replace the thermostat phial as the relevant part of Section 8.5.

Make sure that the capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.



## 9 Replacement of Parts

7995



**CONTROL BOX**

Diagram 9.4

### 9.8 Piezo Unit

Pull door forward at the top to disengage the studs and lift to release from slots, see diagram 7.3.

Remove mains inlet connector by pulling downwards, see diagram 8.1.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Disconnect the ignition lead at the piezo unit.

Note: To ease the removal of the piezo unit it is advisable to temporarily remove the boiler thermostat from the control box.

Depress the retaining tabs and remove the Piezo unit.

### 9.9 Ignition Lead

Gain access to the boiler as Section 8.1.

Disconnect the ignition lead at the piezo unit, see diagram 9.4 and section 9.8.

Disconnect the lead at the spark electrode, see diagram 9.2.

When reconnecting lead make sure that the clear end is fitted to the spark electrode.

### 9.10 Electrical Control Box

Gain access to the boiler as Section 8.1.

Disconnect the mains inlet connector, see diagram 8.1.

Remove the thermostat phial by removing the retaining split pin from the phial pocket and withdrawing the phial, see diagram 4.5.

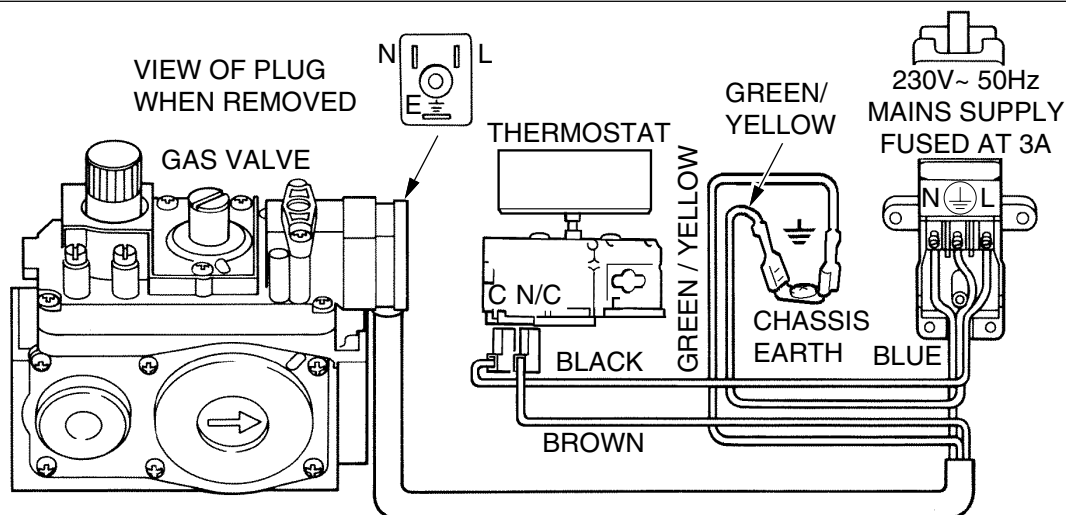
Disconnect the gas valve plug from the valve, see diagram 9.1.

Pull the ignition lead off at the piezo unit, see diagram 9.4.

Remove the electrical control box cover securing screw and unhook the cover at the side.

Remove the two screws and nuts to release the box from the support bracket.

Refit the thermostat phial as Section 8.5.



**CONTROL BOX AND GAS VALVE WIRING**

Diagram 9.5

6284

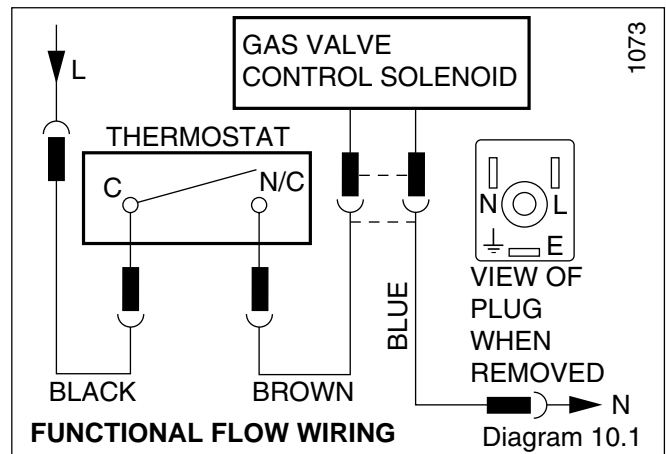


## 10 Fault Finding - Electrical

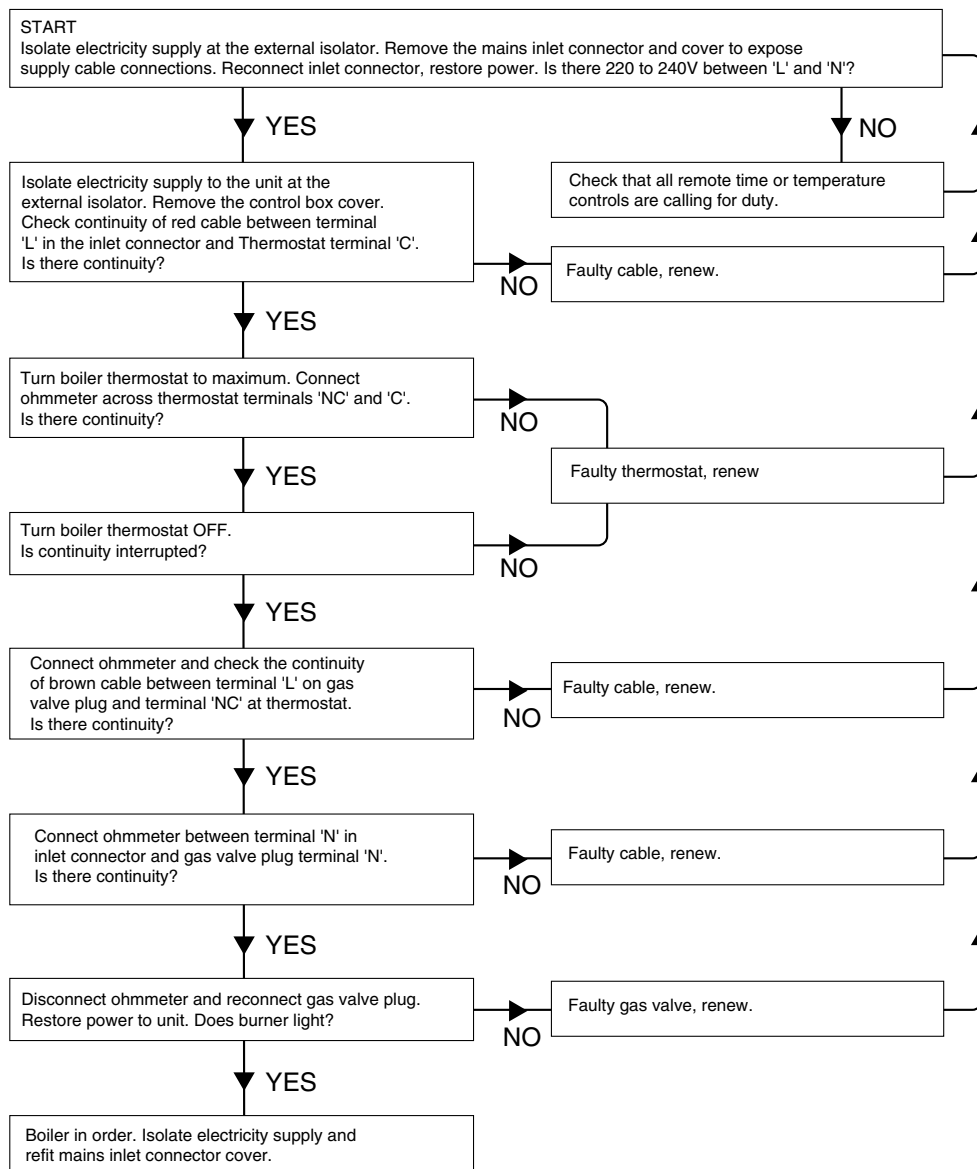
### 10.1 Electrical

IMPORTANT, the preliminary electrical system checks as contained in the British Gas Multimeter Instruction book or similar publication, are the first checks to be carried out during a fault finding procedure. On completion of the service fault finding task which has required the breaking and remaking of electrical connections then checks, earth continuity, polarity and resistance to earth must be repeated.

Refer to functional flow diagram 10.1 electrical fault finding chart, diagram 10.2 and wiring diagram 9.5



Carry out preliminary electrical system checks to make sure that the electricity supply is available at the boiler. Check that any remote time or temperature controls are calling for duty. Make sure that the system is filled, the gas supply is available and the pilot is lit.

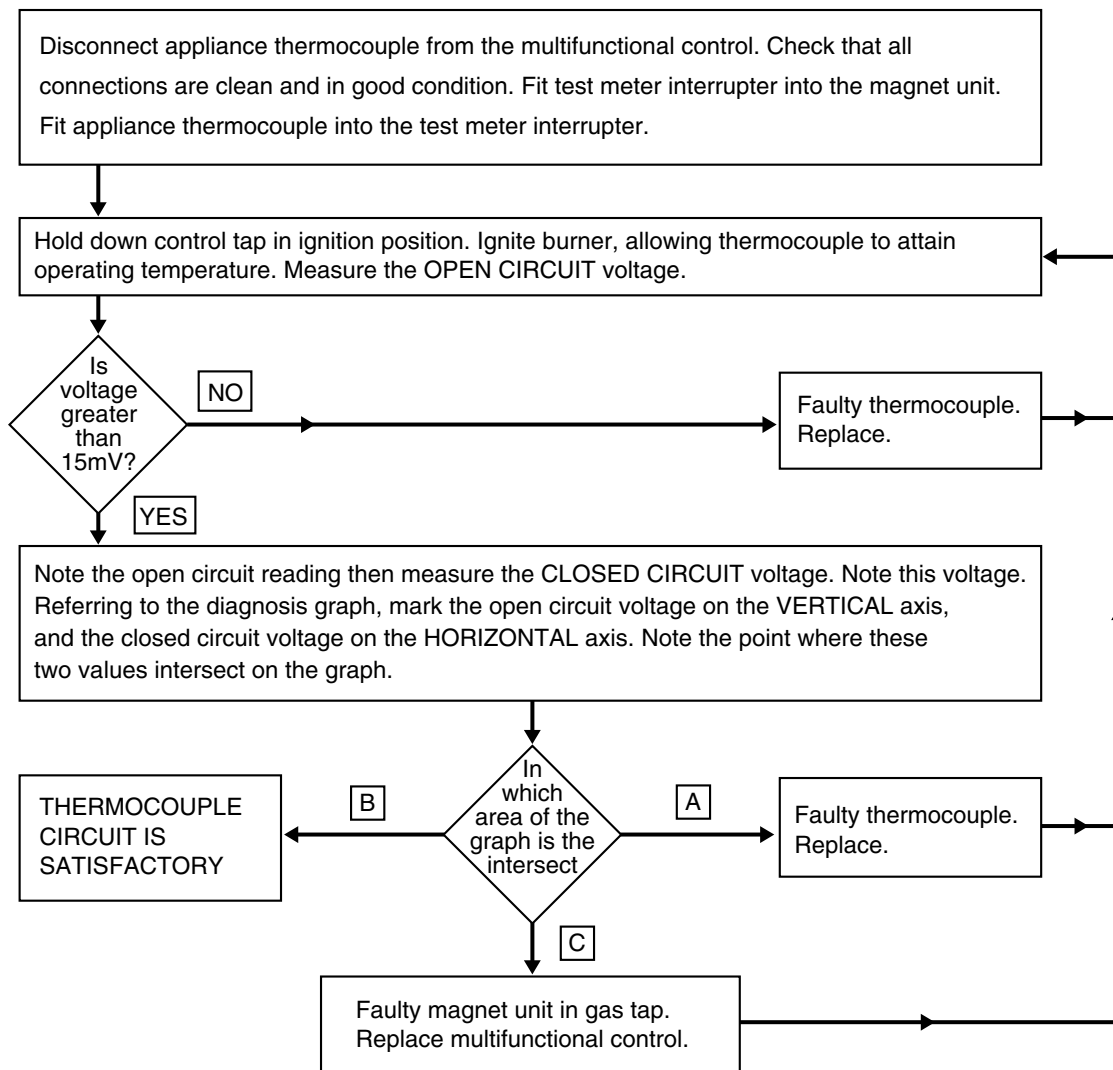


ELECTRICAL FAULT FINDING

Diagram 10.2

## 10 Fault Finding - Thermocouple

6042



**THERMOCOUPLE FAULT FINDING**

Diagram 10.3

### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter similar to the Minitest 6 Multimeter and interrupter.

Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

### 10.3 Pilot

Refer to pilot fault finding chart, diagram 10.5.

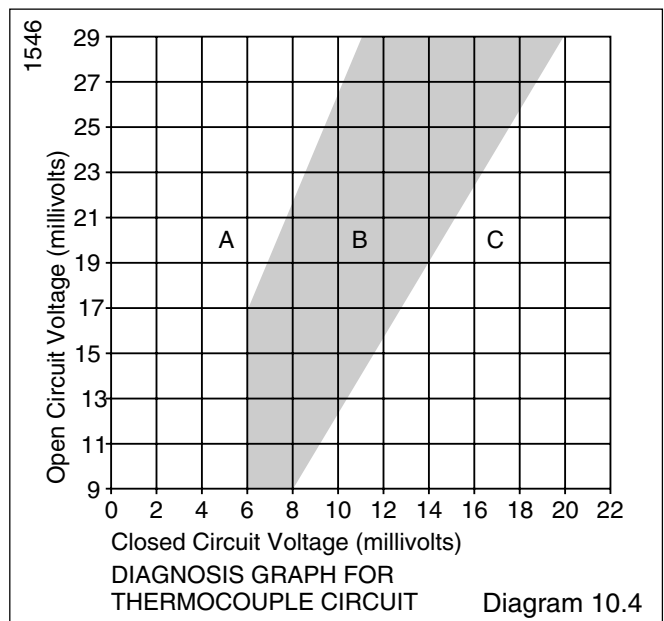
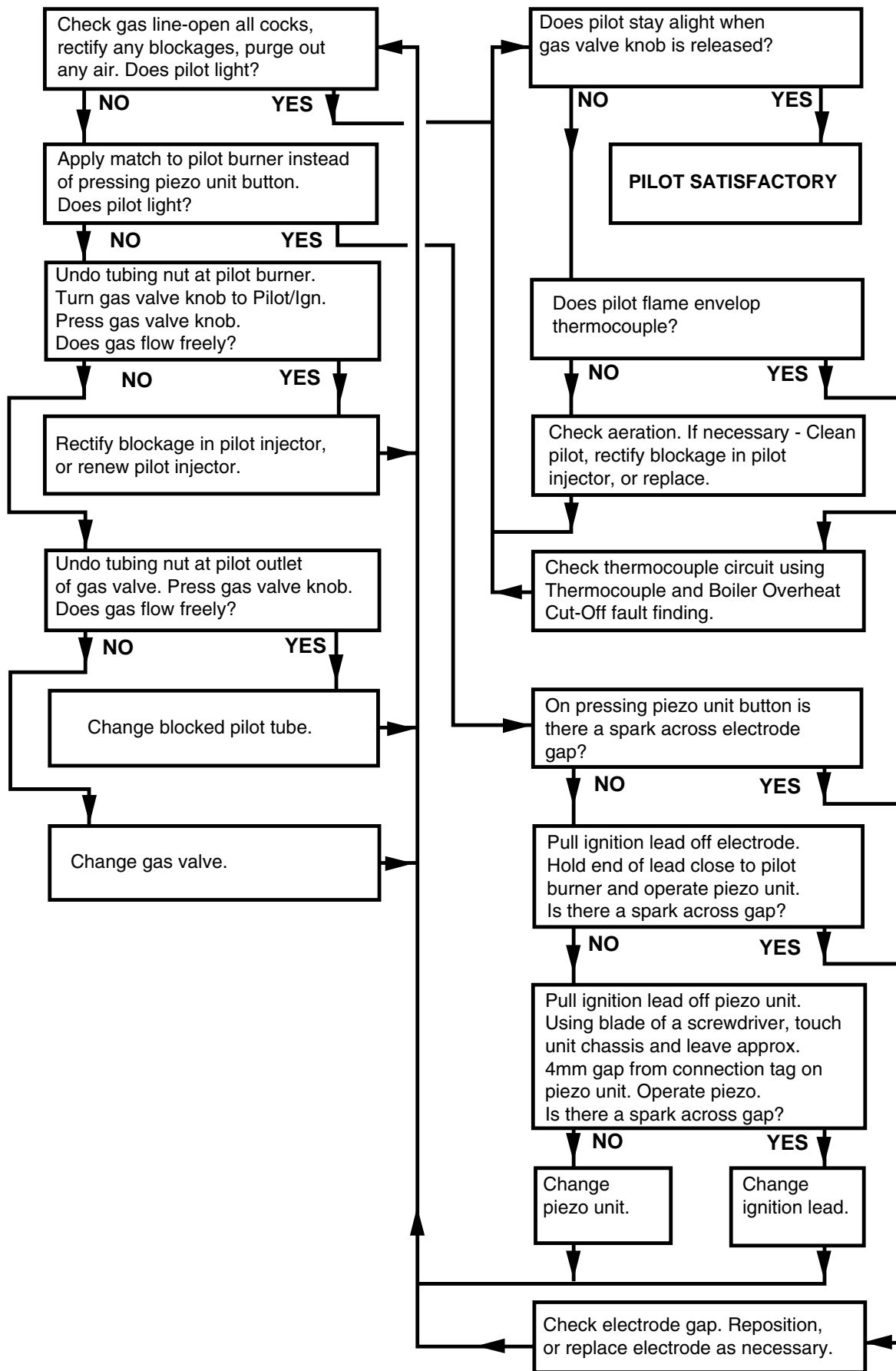


Diagram 10.4

## PILOT WILL NOT LIGHT START HERE



BOILER PILOT FAULT FINDING

Diagram 10.5

## 11 Spare Parts

When ordering spare parts please quote the part number and description, stating the model and serial number, from the data label "L", see diagram 7.1.

If ordering from British Gas also quote the GC number of the part and appliance.

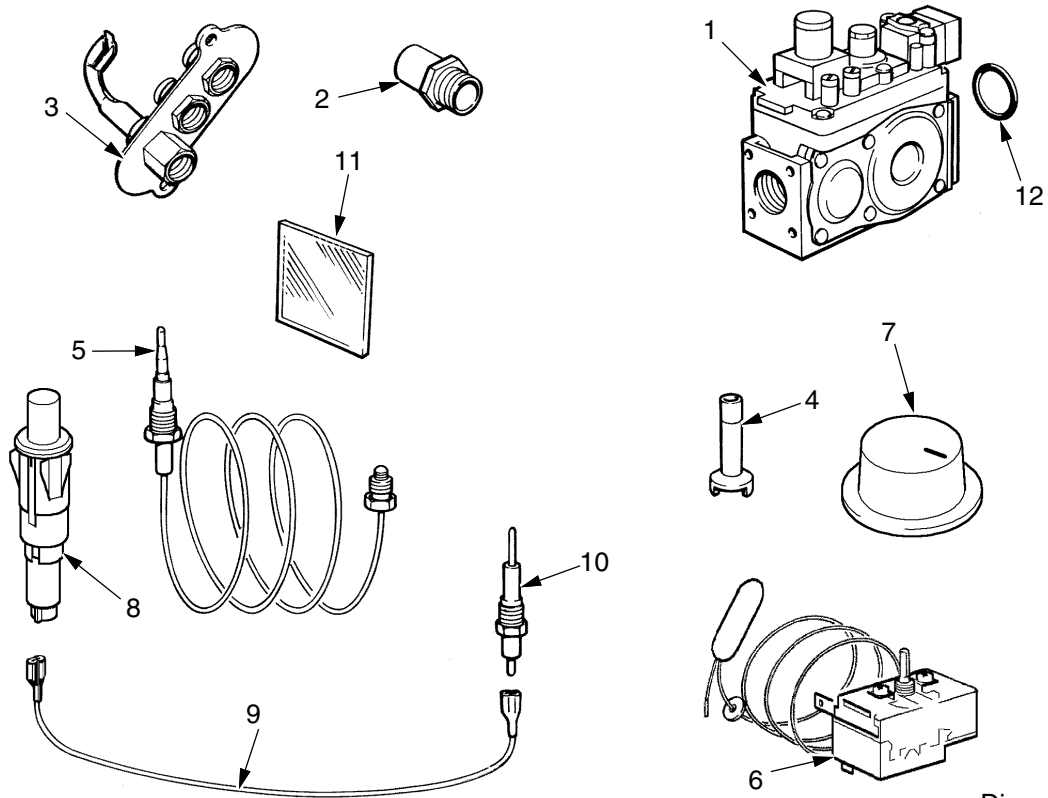


Diagram 11.1

Key No	Part No	Description	GC No
1	800001	Gas control valve	*** **
2	205749	Injector	*** **
3	203414	Pilot burner	312 426
4	203508	Injector - pilot	395 674
5	202407	Thermocouple c/w nut	392 850
5	202415	Thermocouple c/w nut	
6	202571	Thermostat c/w screws	
7	204687	Control knob assy - thermostat	
8	202713	Piezo unit	
9	WW4609	Ignition lead assembly	136 464
10	202605	Spark electrode	395 720
11	208302	Sight glass	312 419
12	212031	"O" ring - gas valve	312 602

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 100B

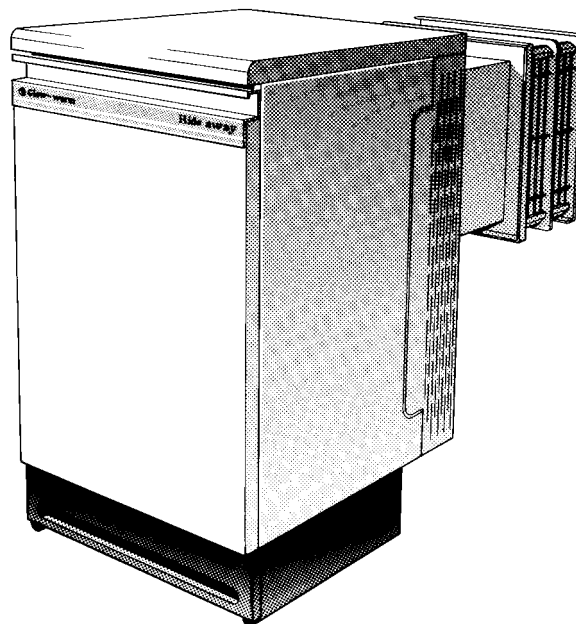
G.C. No. 41 313 26

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



1388

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL** Customer Services:  
Tel: (01773) 828100  
**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**  
Nottingham Road, Belper, Derbyshire. DE56 1JT  
**General/Sales enquiries:**  
Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.4.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	9
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	18
	Fault Finding	10	21
	Spare Parts	11	24



## Instructions for Use

### General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

### Important Notice

This boiler is for use only on G20 gas.

### Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

### Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

### Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

### Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

### Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 230V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.


### To Connect an Electrical Plug

The standard colours of three core flexible cable are, Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .

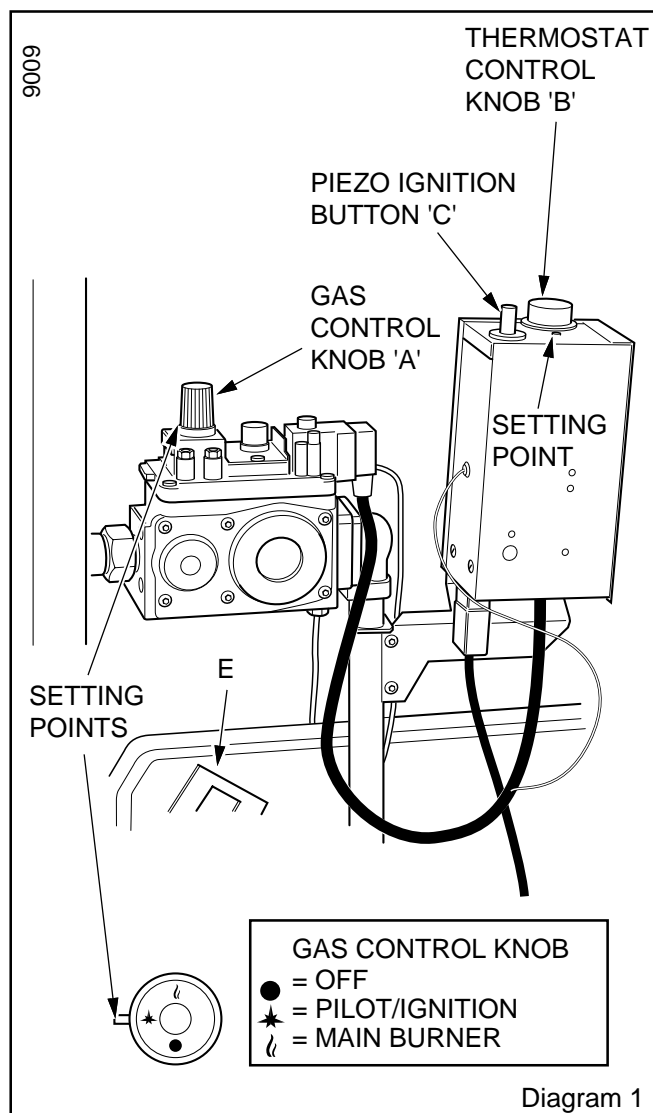
### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.

Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

Check that the mains electrical supply to the boiler is switched OFF.



## Instructions for Use

Push in slightly and turn gas control knob "A" clockwise until ● is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.

Push in slightly and turn gas control knob "A" anticlockwise until ★ is against its setting point, then depress fully and hold in.

Push in and release piezo ignition button "C" until the pilot burner lights.

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until 4 is against its setting point.

If the gas control knob "A" is turned to ●, a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.

Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until ● is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 and 1.5.

## General Data

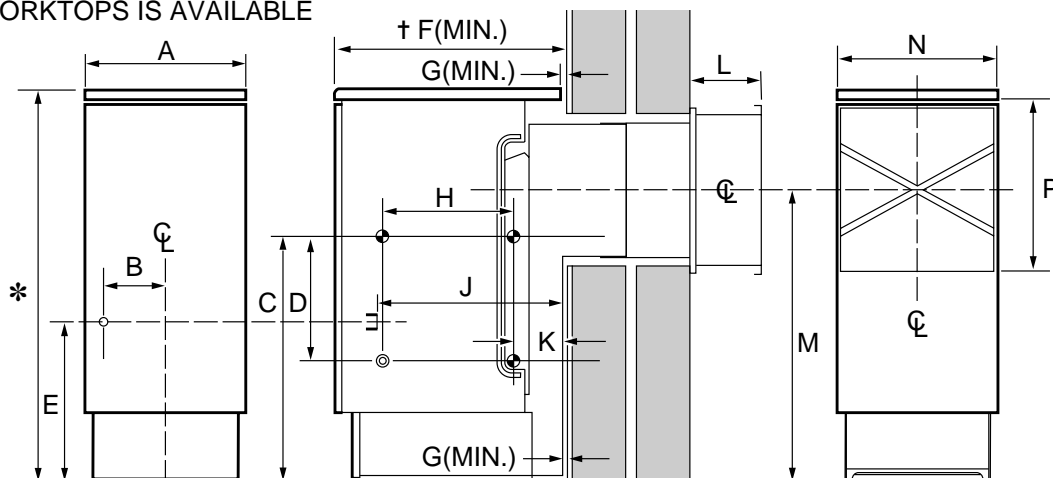
\* Refer to BOILER CASING HEIGHT diagram

† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1/2 (1/2 in. B.S.P.T.)

⊙ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3/4 (3/4 in. B.S.P.T.) (pumped return)



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	474	214	558	294	359	533	3	300	445	121	156	664	398	398	
in.	18 <sup>11</sup> / <sub>16</sub>	8 <sup>1</sup> / <sub>2</sub>	22	11 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>8</sub>	21	1/8	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	26 <sup>1</sup> / <sub>8</sub>	15 <sup>5</sup> / <sub>8</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Weight of boiler	147.0kg (324lb)
Water content	11.7litre (2.57gall)
Gas connection	Rc1/2 1/2 inBSP
Water connection	Rc1 1 in BSP
Electrical supply	230V ~ 50Hz fused 3A
Burner	Aeromatic (2 off)

All dimensions are given in millimetres, except as noted.

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 73.0%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements.

The Tables give the appropriate settings and ratings.

The boiler heat input is factory preset to its maximum rating. This should be adjusted to suit individual system requirements.

The arrow indicator, from the loose items pack, should be stuck on the data label to indicate the setting.

### 1.3 Sheet Metal Parts

**WARNING.** When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling sheet metal parts.

### 1.4 Statutory Requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions, supplied.

The Gas Safety (Installation and Use) Regulations, The Building Regulations, The Bye-laws of the Local Water Company, The Building Standards (Scotland) Regulations, (applicable in Scotland), The Health and Safety at Work Act, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice:

BS6798, BS5440 Part 1 and 2, BS5546, BS5449 Part 1, BS6700, BS6891, BS7478, BS7593, BS7671.

Manufacturers instructions must in not be taken as overriding statutory requirements.

RANGE RATING		min	medium	max
NOMINAL HEAT INPUT (GROSS)	<i>kW</i>	33.18	35.00	36.78
	<i>Btu/h</i>	113,200	119,500	125,500
NOMINAL HEAT OUTPUT	<i>kW</i>	26.38	27.84	29.31
	<i>Btu/h</i>	90,000	95,000	100,000
BURNER SETTING PRESSURE (HOT)	<i>mbar</i>	9.3	10.5	11.7
	<i>in.w.g</i>	3.7	4.2	4.7
INJECTOR		205748		

## General Data

### 1.5 B.S.I. Certification

This boiler is certified by B.S.I. for safety and performance. It is, therefore, important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the B.S.I. certification, boiler warranty and could also infringe the Statutory Requirements.

### 1.6 Gas Supply

The gas installation shall be in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

### 1.7 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent person.

All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply should be through an unswitched shuttered socket outlet and 3A fused 3 pin plug both to the current issue of BS1363. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving the boiler and system controls only.

Heat resistant flexible cable of at least 0.75mm<sup>2</sup> (24/0.20mm) to BS6500 Table 16, must be used for all connections within the boiler casing.

### 1.8 Boiler Location

This boiler is not suitable for outside installation.

The boiler may be installed in any room, although particular attention is drawn to the requirements of the current issue of BS7671 with respect to the installation of the boiler in a room containing a bath or shower. Any electrical switch or boiler control utilising mains electricity should be so situated that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations are applicable to such installations in Scotland.

The boiler must stand on a level floor, conforming with the local authority requirements and building regulations. The base temperature is within the requirements of BS5258. The boiler may be stood on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

Suitable clearance needs to be available at the sides of the boiler to facilitate direct connection of pipework and making good around the flue assembly. The actual clearance required will vary with site conditions.

The casing can be fitted to the boiler at various heights. The top casing can be discarded, if preferred, when fitting the boiler under a worktop or fixture. See diagram 1.2.

When the boiler is to be installed level with work surfaces etc., minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted, should be positioned to provide minimum clearances as shown in diagram 1.4.

To facilitate minimum clearances it may be necessary to modify the kitchen units or fixtures, depending upon which type of connections are used.

A front access clearance should be provided as shown in diagram 1.5.

The minimum gap behind the top casing is as shown in diagram 1.1. The boiler can be sited further away from the wall if required to align with kitchen units etc. Refer to Section 3.5.

Combustible wall material must be 25mm (1in) away from flue components. Refer to Section 3.5.

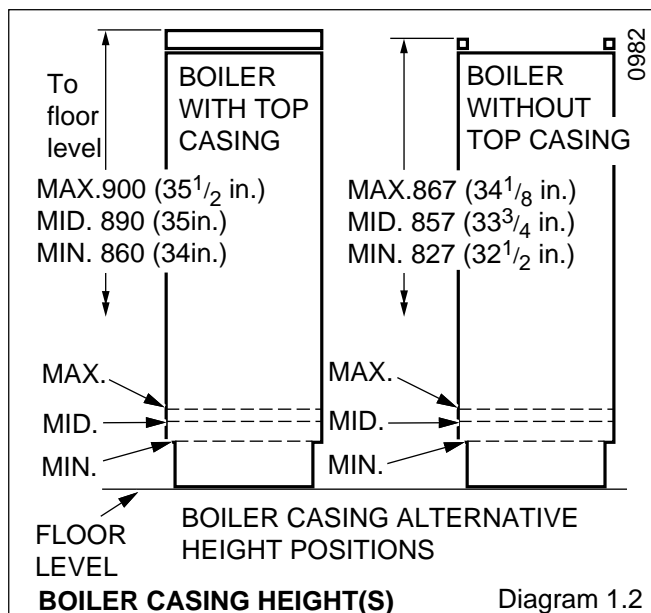


Diagram 1.2

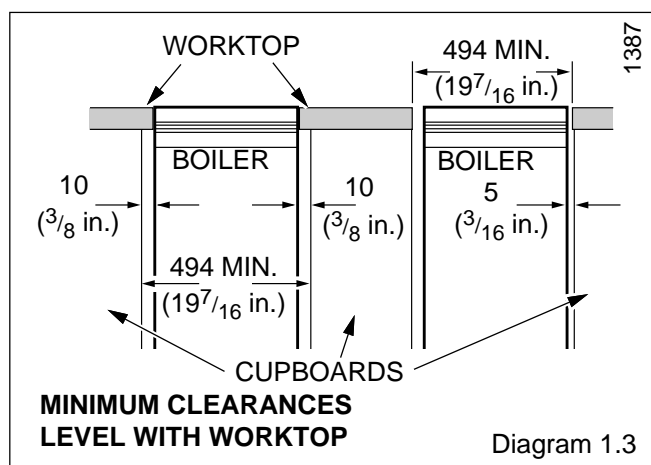


Diagram 1.3

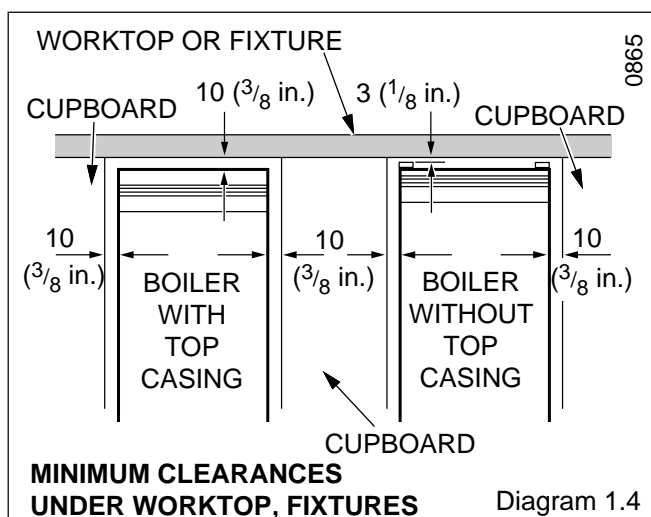


Diagram 1.4

## 1 General Data

A special top casing, part No. 424820, can be purchased to enable the boiler casings to be arranged flush with 600mm (23<sup>5</sup>/<sub>8</sub> in) deep work tops and kitchen units.

Where the installation of the boiler will be in an unusual location, special procedures are necessary, the current issue of BS6798 gives guidance on this.

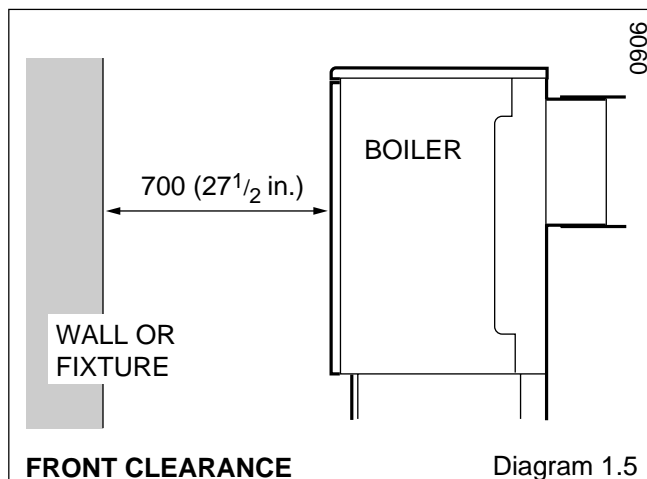
A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard design are given in the current issue of BS6798.

If the boiler is to be installed in a compartment, make sure that nothing will obstruct the openings/vents in the compartment.

### 1.9 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.



FRONT CLEARANCE

Diagram 1.5

Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.

## 2 Water Systems

### 2.1 Water Pressure Head

This boiler shall only be connected to a cistern supply, with a minimum head of 1 metre (3ft) and a maximum of 27 metres (90ft) and having an open vent in the system.

The boiler must not be connected to a sealed water system.

### 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

If an inhibitor is to be used in the system, contact should be made with an inhibitor manufacturer so they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaning out before fitting the boiler, whether or not adding an inhibitor.

### 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high.

The primary flow and return must be 28mm. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

### Fully Pumped System

Where a single pumped, flow and return is taken from the boiler, refer to diagram 2.2.

### 2.5 Circulation Pump

The pump should be set to give a temperature difference of 11°C (20°F) across the system. At the appropriate flow rate the resistance through the boiler can be found from the pressure loss graph, diagram 2.3.

If possible use a pump with integral valves, if not fit valves as close as possible each side of the pump.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425839.

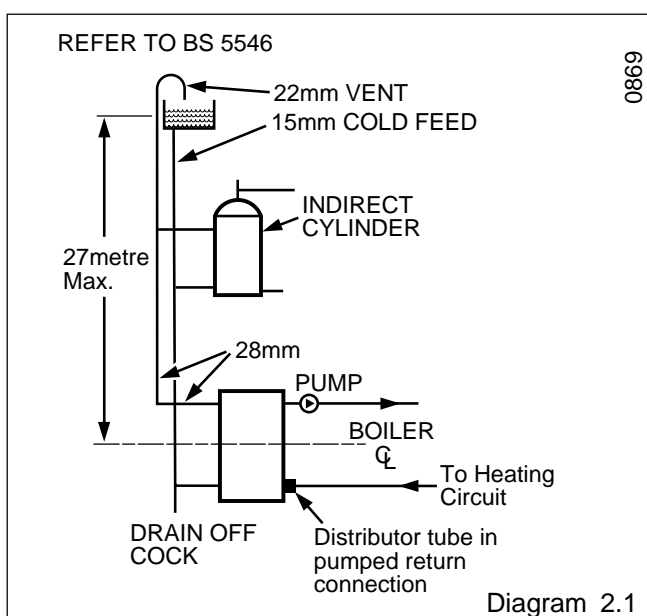
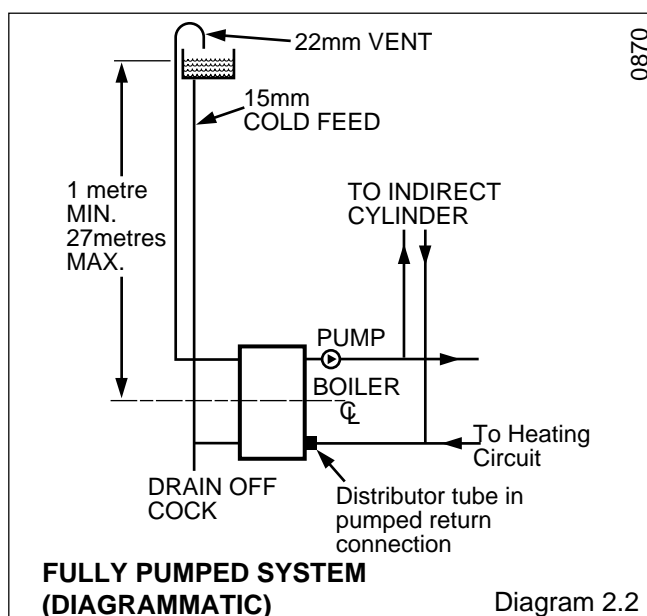


Diagram 2.1



FULLY PUMPED SYSTEM  
(DIAGRAMMATIC)

Diagram 2.2



## 2 Water Systems

### 2.6 Cylinder

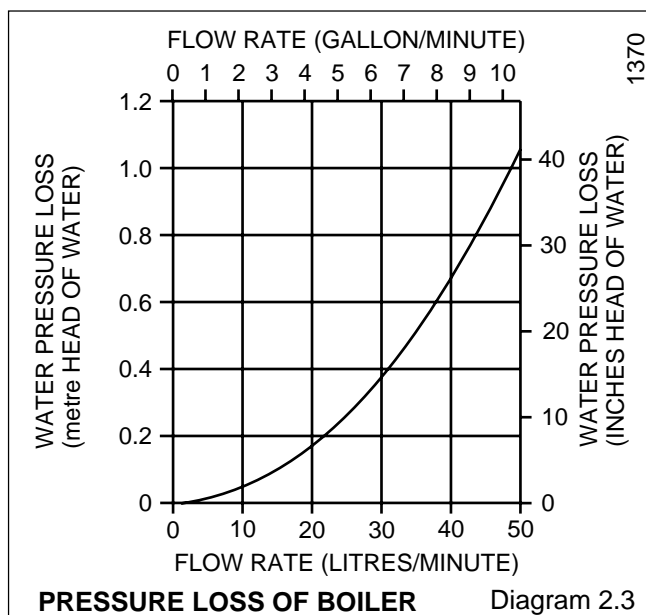
For all systems supplying domestic hot water the cylinder must be indirect and to the appropriate British Standard.

### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Draining Tap

A drain tap must be provided at the lowest points of the system which will allow the entire system, including the boiler and domestic hot water cylinder to be drained. Drain taps shall comply with the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free passage of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special action with regard to openings, doors and windows under the roof. Care is required in protecting plastic roofs. If the car port consists of a roof and two or more walls seek advice from the local gas undertaking.

Where the terminal is within 850mm (34in) below plastic guttering, or within 450mm (18in) of painted eaves or gutter an aluminium shield 1.5 metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet/products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Buildings

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.

### 3.4 Terminal Guard

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

A suitable guard is available from

Tower Flue Components Ltd.,  
Morley Road,  
Tonbridge,  
Kent.  
TN9 1RA

reference type "F"

### 3.5 Flue Duct Length

The flue lengths quoted below allow the minimum rear clearance of 3mm ( $\frac{1}{8}$ inch) behind the boiler, although the boiler can be installed further away from the inside wall. In such cases any extra clearance behind the boiler must be added to the wall thickness to obtain the flue duct length.

Check the wall thickness/flue duct length where the boiler is fitted. Flues available are:

Standard pack - 280 to 410mm (11 to 16inches).

Short pack - 150 to 280mm (6 to 11inches)

Extension Kit (+standard pack) 410 to 610mm  
(16 to 24inches)

The short flue pack, part No.425504 and the extension kit, part No.424873 are available to order. Standard pack is part No.424886.

### 3.6 Room Ventilation

The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

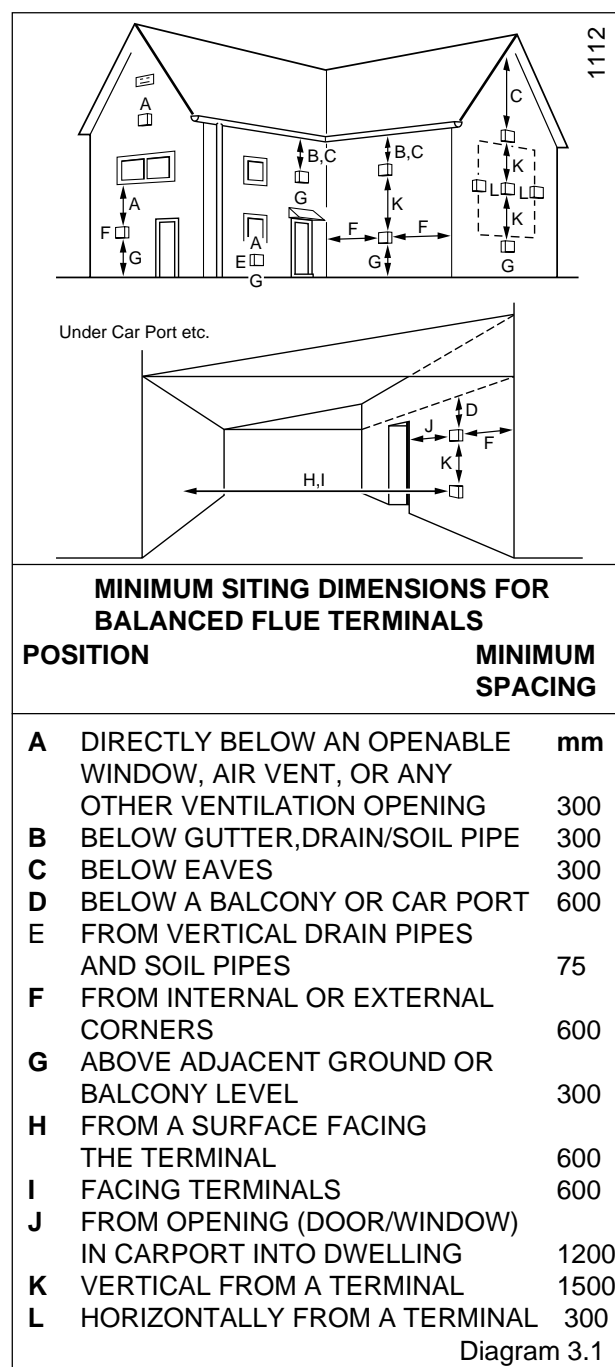
## 3 Flue and Ventilation

### 3.7 Cupboard/Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with the Compartment Air Vent Table.

Both the high level and the low level air vents must communicate with the same room, or must both be on the same wall to outside air.

COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	338cm <sup>2</sup>	52in <sup>2</sup>	338cm <sup>2</sup>	52in <sup>2</sup>
FROM OUTSIDE	169cm <sup>2</sup>	26in <sup>2</sup>	169cm <sup>2</sup>	26in <sup>2</sup>



## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.8.

### 4.1 Unpacking

Remove the packaging and then the boiler from its pallet by removing the screws.

The boiler casing panels are packed separately within the main carton. They are designed to enable gas and water connections to be made before fitting the casing.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the corner fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets as shown in diagram 4.1 using eight of the No.8 screws.

Push the captive nuts, supplied loose, on to the casing brackets as shown in diagram 4.1.

### 4.3 Planning Water Connections - Gravity Domestic and Pumped Heating.

It is important that all connections are made as shown in diagram 4.2.

**Heating flow**, either one of the two upper front connections may be used.

**Domestic gravity flow**, any one of the three remaining upper connections may be used.

**Heating return**, the water distributor tube MUST be fitted into either one of the front lower connections on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.



## 4 Installation

**Domestic gravity return**, any one of the three remaining lower connections may be used for the gravity domestic hot water return.

Fit plugs into all unused connections.

NOTE, if only limited clearance is available it is recommended that the front tappings are used.

### 4.4 Planning Water Connections - Fully Pumped Systems

It is important that all connections are made as shown in diagram 4.4.

Flow, either one of the two upper front connections may be used,

Return the water distributor tube **MUST** be fitted into the return connection on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

### 4.5 Thermostat Pocket

Fit the thermostat phial pocket, supplied in the top fitment, into the front tapping adjacent to the heating flow connection and plug the other front pocket connection.

Carefully unwind the thermostat capillary, insert phial fully into the pocket and secure with the location washer behind the retaining split pin, supplied in the loose items pack, see diagram 4.5.

### 4.6 Pump Within Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425839).

The kit contains a flueway cleaning door with heat shield (attached).

### 4.7 Positioning/Connecting Boiler

If the boiler casings are to fit flush with any kitchen units, the distance the boiler is away from the wall must be measured and dimension "G" increased by this amount, see diagram 1.1.

Having selected the position of the boiler, mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.6, after checking that sufficient clearances will be left around the boiler as described in Section 1.8 "Boiler Location", refer also to Section 3.5 "Flue Duct Length".

Fit the distributor tube, see diagram 4.2 or 4.4 for position, see diagram 4.3 for alignment. Fit appropriate fittings and plugs into the boiler connections.

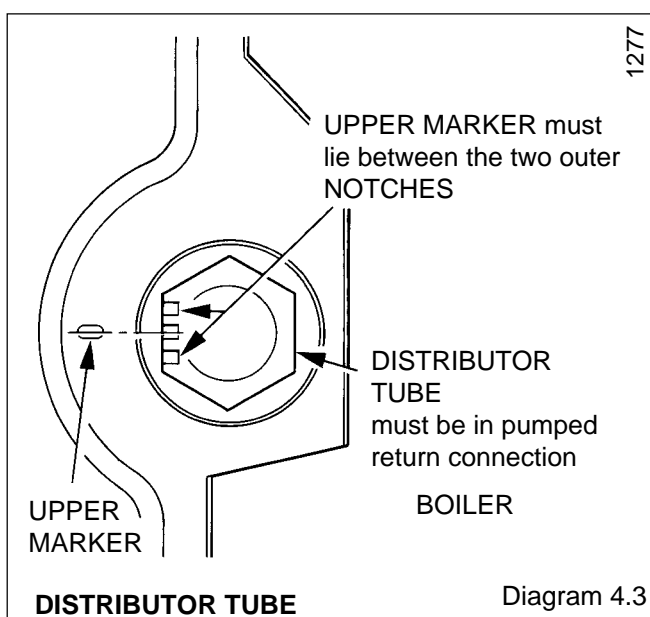
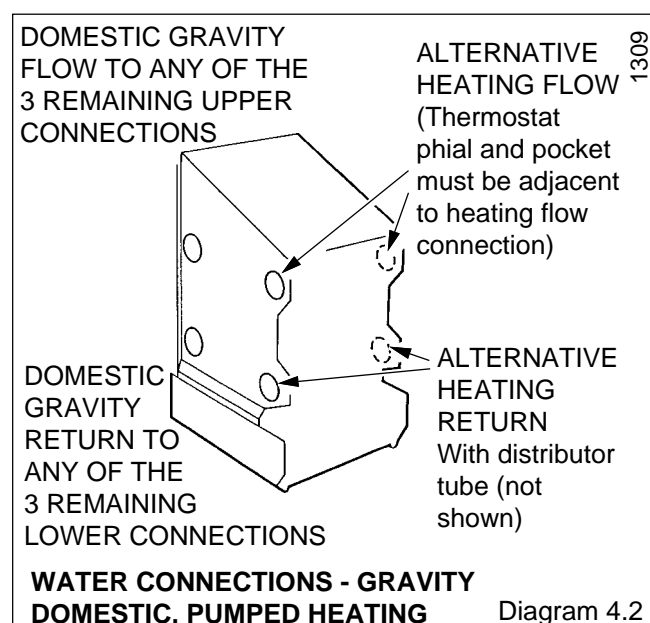
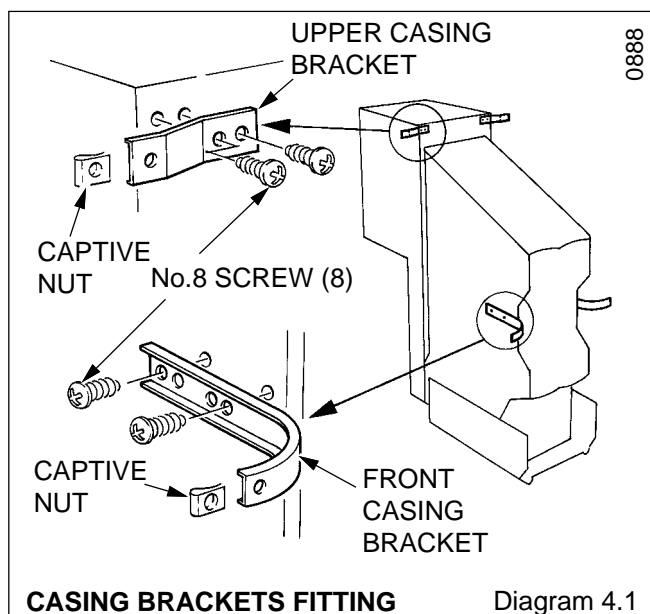
**IMPORTANT NOTE**, do not route any pipes across the front of the boiler thermostat pocket, the controls, burner supply pipe, combustion chamber cover or flueway cleaning door. The gas supply pipe should be run along the left-hand side of the boiler.

If the flue duct length necessitates the use of the flue extension kit, that is 410 to 610mm (16 to 24 inches) this will need to be assembled before positioning the boiler. Read the separate instructions supplied with the kit in conjunction with Section 4.8 "Balanced Flue Terminal".

When suitable installation clearances are available, position the boiler in readiness to connect pipework.

If suitable clearances are not available it will be necessary to preplumb the gas and water connections before positioning the boiler.

When the front tappings are used it is essential that any pipework of fittings be assembled as shown in diagram 4.7, that is, do not stick out more than shown.



## 4 Installation

When using a rear tapping with Rc1 (1inch BSP) fittings for 28mm o.d. pipework it is recommended that a short nipple and a R thread (BSP) copper elbow is used. If the pipework is required to run back to the wall make sure that it will clear the boiler air duct and, if working to minimum clearance does not stick out too far from the boiler, see diagram 4.8.

Make the water connections to the system pipework.

Make the connection to the gas supply at the union gas service cock. Test the complete gas installation for soundness and purge in accordance with the current issue of BS6891.

When the boiler is finally positioned with the balanced flue duct sticking out into the prepared hole in the wall and pipework connected, make good to the inside of the wall face around the boiler flue assembly.

### 4.8 Balanced Flue Terminal

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.9.

Remove the four outer wire guards then pull off the inner baffle/flue duct assembly.

Place the air duct assembly into the prepared hole, from the outside, engaging it over the boiler air duct. Slide it until the wall plate contacts the outer wall surface.

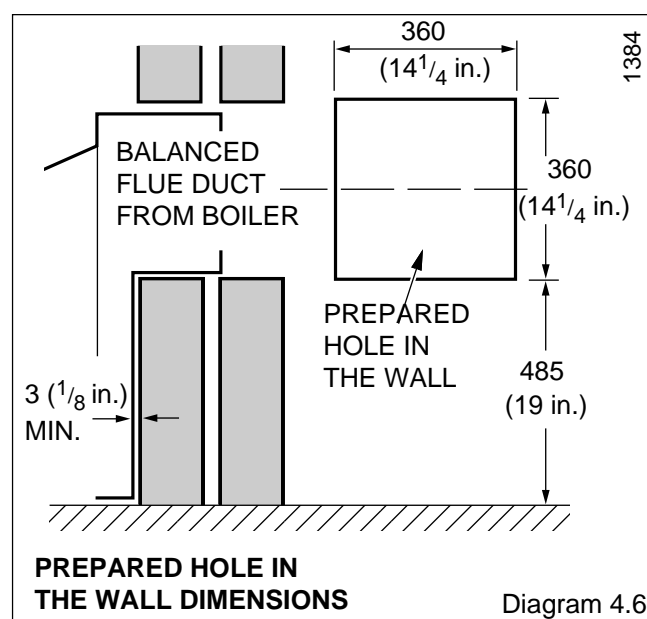
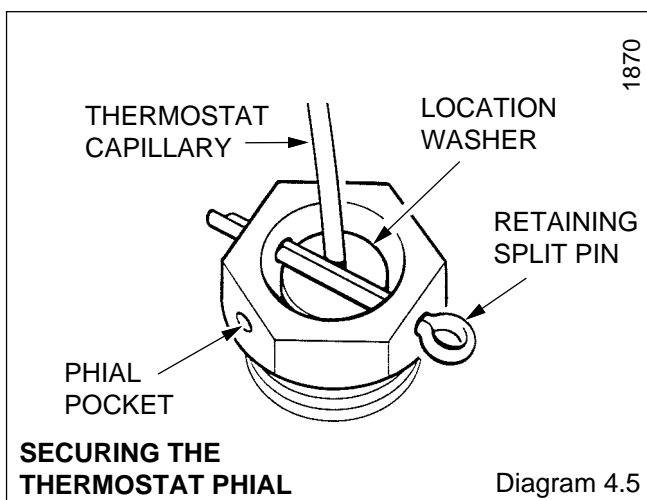
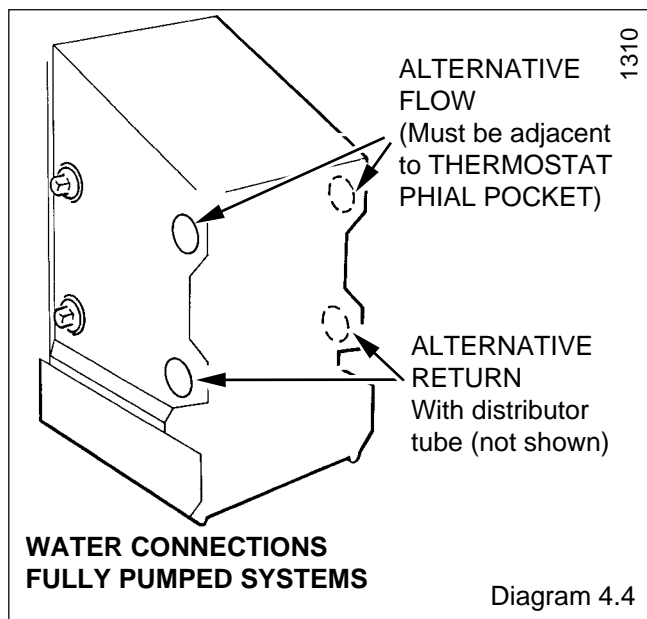
Cut and fix four pieces of the yellow tape provided into the four corners at the joint in the air duct, running the tape on the inside of the duct about 25mm (1inch) along the joint from the corners. Fix four further pieces along the joints overlapping the corner tapes, to make a good seal.

Cement around the wall plate to make good and provide a weatherproof seal.

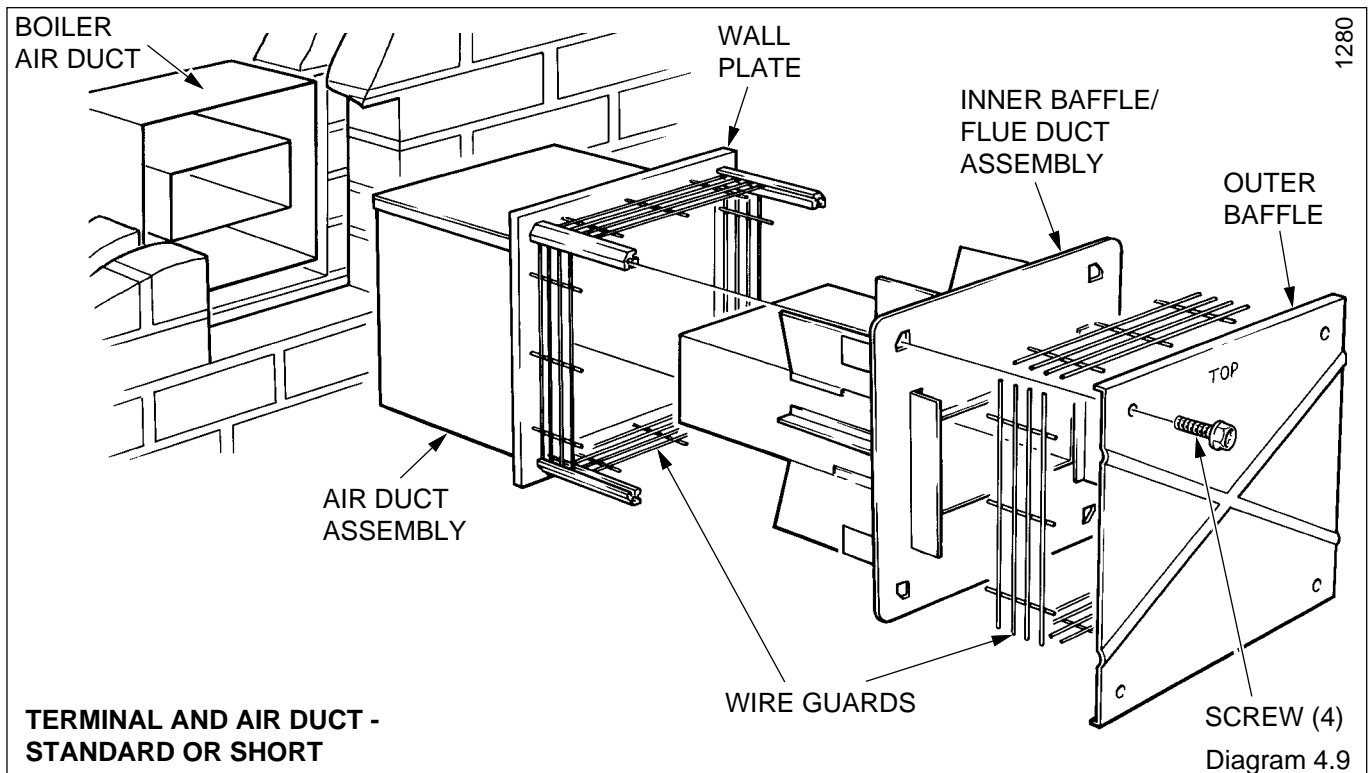
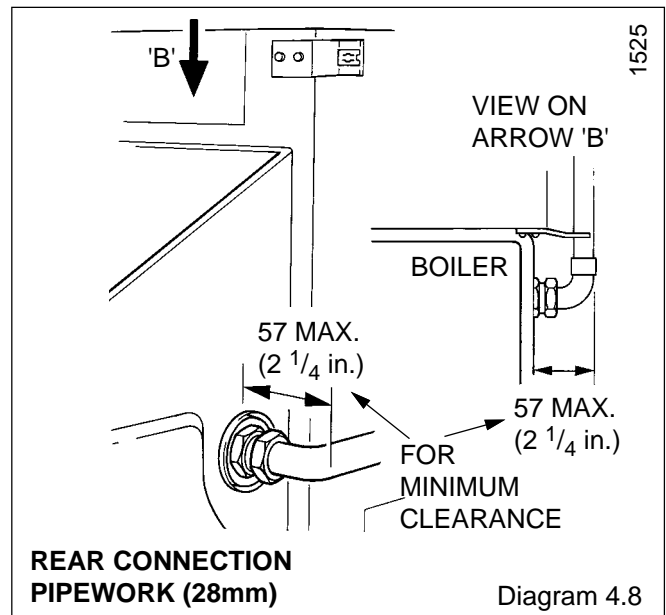
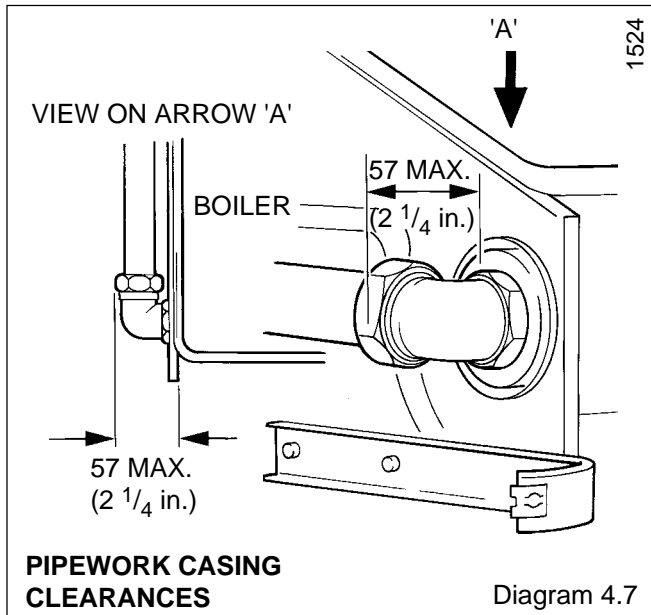
Refit the inner baffle/flue duct assembly over the boiler flue duct and slide in until the baffle contacts the wire guards.

Seal the flue duct joint on the inside using the semi-transparent, heat resistant, tape provided, in a similar way to the air duct sealing procedure, making sure that a good seal is made at the corners.

Refit the wire guards, outer baffle and secure with the screws previously removed.



## 4 Installation



## 5 Casing Location / Fitting

### 5.1 Side Vent Grille

One side vent grille is supplied with the boiler and can be fitted at the rear of the left or right-hand side casing. The grille is fitted on the opposite side to any pipework connections.

If required, fit the grille, using plastic pegs at the top and bottom, see diagram 5.1, prior to fixing the side casing. The plastic pegs are a tight fit, so they are best pushed home with a flat faced tool.

Discard the grille if water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit each side casing by locating the lugs into the appropriate slots in the boiler plinth, see diagram 5.2, depending on the required casing height, see diagram 1.2.

Secure the side casings to the casing brackets at the front and top.

## 5 Casing Location / Fitting

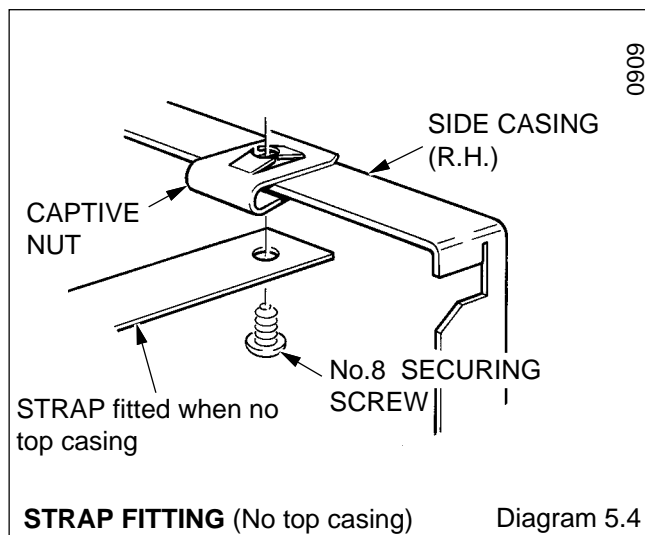
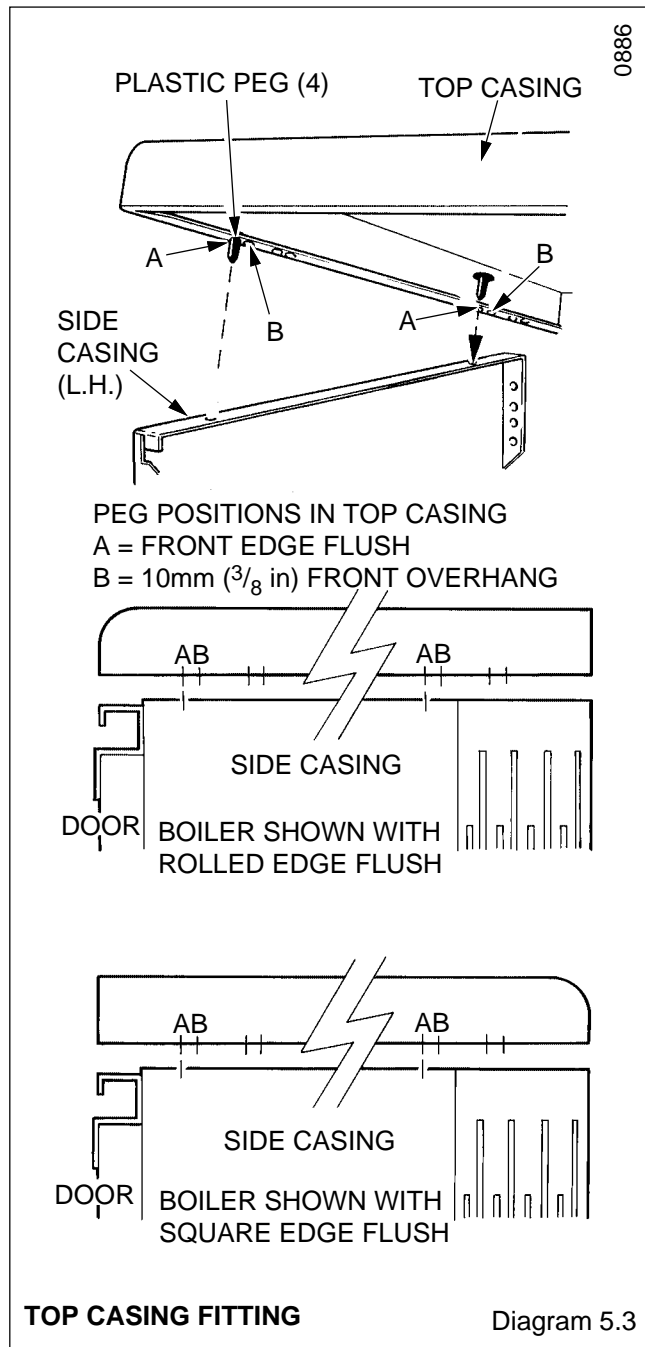
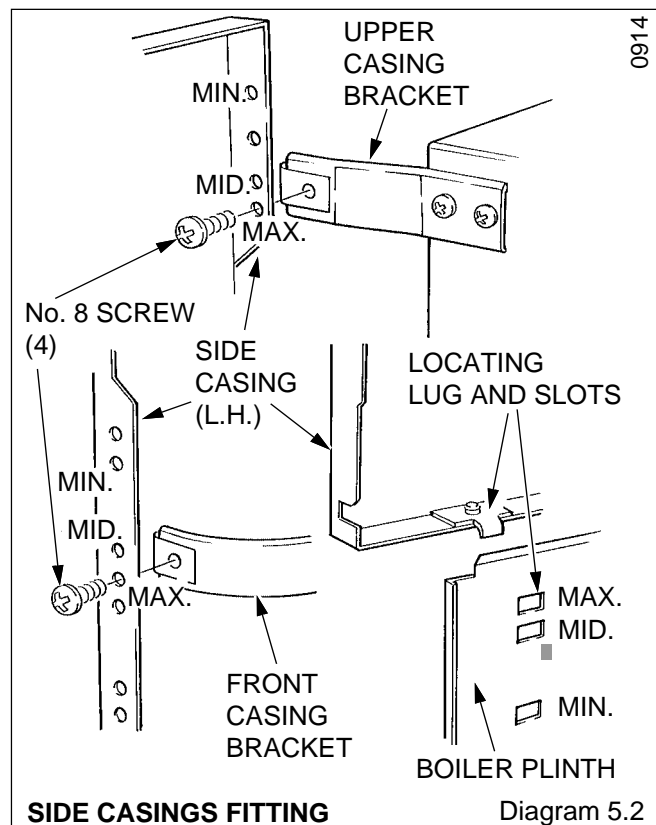
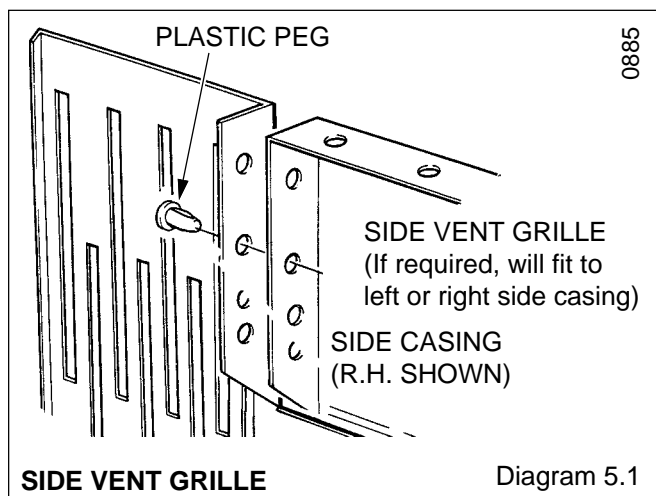
### 5.3 Top Casing

The top casing can be fitted in four alternative positions, that is, with either a rolled or square front edge, flush with the door or overhanging it by 10mm ( $\frac{3}{8}$  inch).

Select either a rolled or square front edge and for a flush fitting top casing, fit four plastic pegs into holes "A" as shown in diagram 5.3. For overhanging top casing, fit four plastic pegs into holes "B". The plastic pegs are a tight fit so they are best pushed home with a flat faced tool.

Fit the top casing by engaging the pegs in to the holes in the side casings and then make sure that they are fully engaged by pushing the pegs down.

For boilers fitted under work tops, not using the casing top, the strap should be fitted as diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection.

**WARNING.** This boiler must be earthed.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of a suitable length and rating as stated in Section 1.7 "Electrical" connect the three wires to the appropriate terminals in the connector.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, from the loose items pack, pushed onto the edge of the right-hand panel in position CB as shown on diagram 6.2 to ensure the cable does not touch any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable as above must be used if the pump is to be fitted inside the casing.

Support the cable in a similar manner to Control Box Connection, only fit clips to the casing at P or AP as diagram 6.2.

### 6.3 System Controls

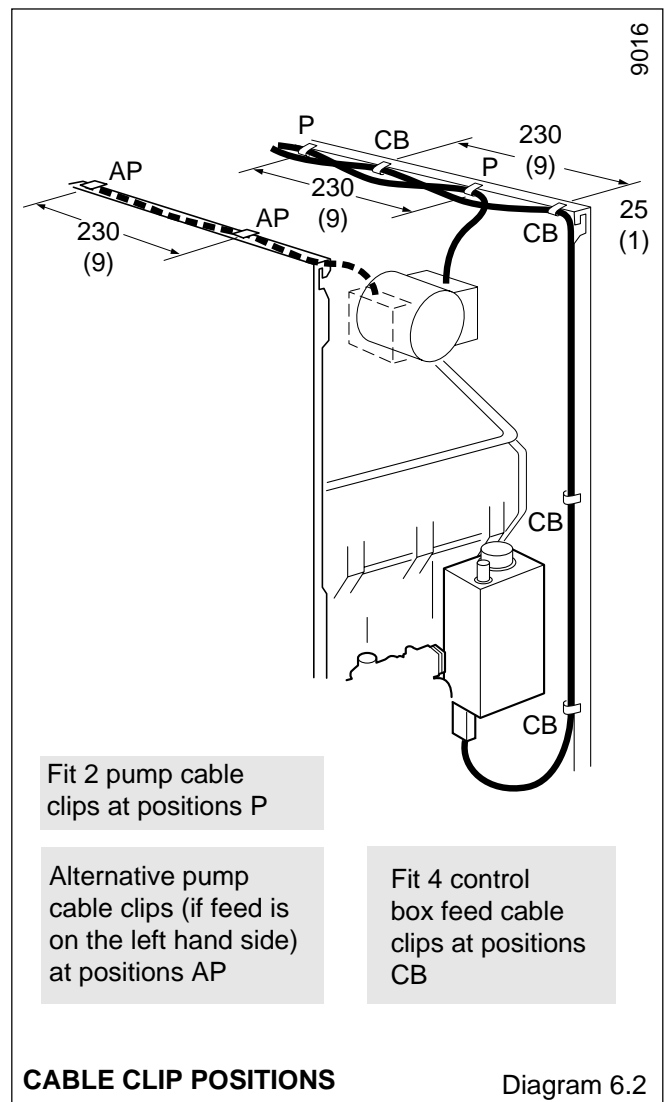
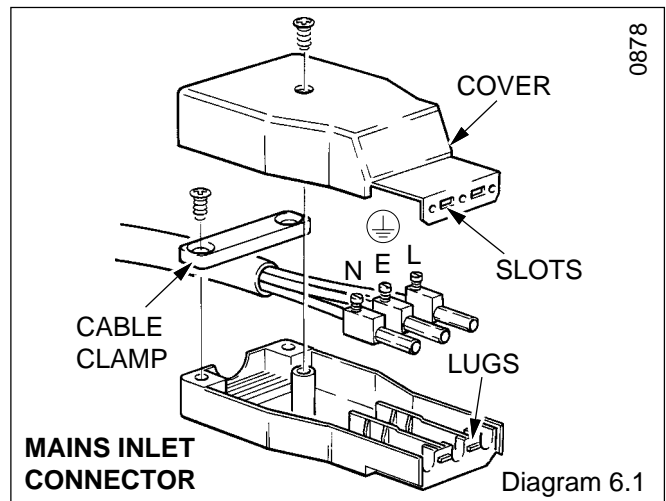
The electrical installation must be made in accordance with the current issue of BS7671.

The electrical isolator must isolate both the appliance and system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or equal publication.



## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Preliminaries

With the pump removed the whole of the system should be thoroughly flushed out with cold water.

Refit the pump and fill the system. Examine for water soundness and vent all air from the system and pump. Make sure that all valves are open.

### 7.2 Initial Lighting, Testing and Adjustment

**CAUTION.** The following procedure should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service cock "K" is closed, indicator slot vertical.

Make sure that the thermostat phial is fully inserted in the phial pocket "J" and is securely located by the retaining split pin.

Check that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove the burner pressure test point screw "G" and connect a suitable pressure gauge.

Open gas service cock "K", indicator, horizontal.

Turn gas control knob "A" to '★' pilot/ignition position and depress.

At the same time push and release piezo ignition button "C" until the pilot burner lights, view through window "E". At this stage air may be present in that gas pipes, so this operation may need to be repeated several times. When the pilot burner lights, keep

control knob "A" fully pushed in for about 15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure only now keep the control knob pushed for a little longer.

If the gas control knob "A" is turned to '●' a safety lock prevents it being turned on again until 3 minutes have elapsed.

Make sure that the pilot is alight and stable, see diagram 7.2 for the approximate flame length. Switch on the electrical supply. Set any remote controls so that they are calling for heat. Turn control knob "A" to '⌒' main burner position. Set the thermostat control knob "B" between "MIN" and "MAX", the main burner will light. "MAX" is about 82°C (180°F).

Test for gas soundness around boiler gas components with a suitable leak detection fluid.

Ten minutes after lighting, check the burner setting pressure and adjust, if necessary, as follows, remove cover "F", see diagram 7.1 and turn adjustment screw anti-clockwise to decrease, see Data Table or refer to "L" Data Label for setting pressure. After adjusting replace cover.

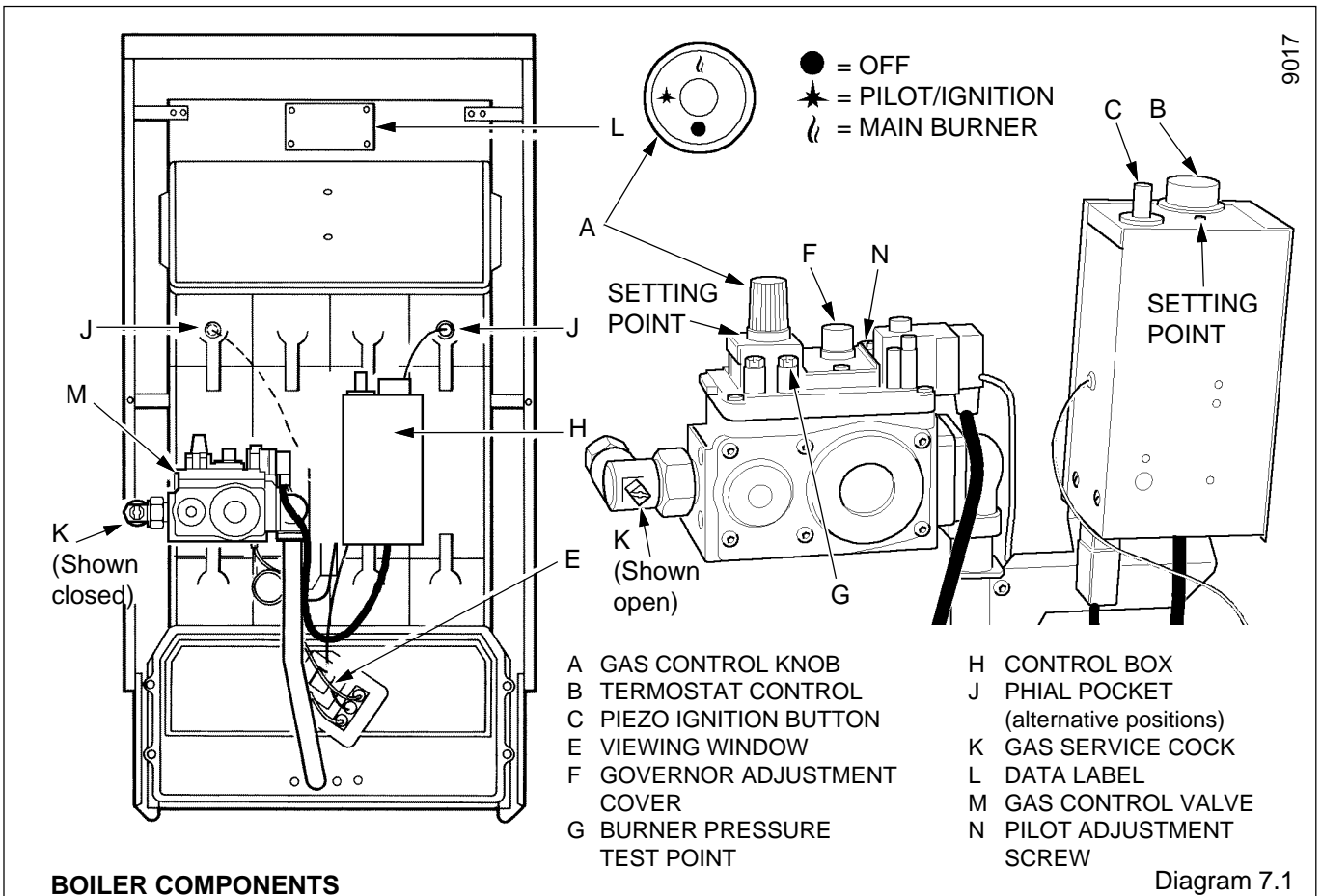
If any doubt exists, the gas rate should be checked at the meter.

This should be in the range of :-  
HIDEAWAY 100B 3.2m³/h to 3.5m³/h (112 to 124 ft³/h)

Stick the self-adhesive arrow indicator, from the loose items pack, to the data label against the rating the boiler is going to be set to.

Allow the water system to reach maximum working temperature and examine for water soundness. The system should then be turned off and drained rapidly, whilst still hot, to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.





## 7 Commissioning

### 7.3 Operational Checks

Check operation of the flame failure device as follows, with the main burner alight, turn the gas valve control knob "A" fully clockwise to its stop '●', this will extinguish the main and pilot burners. The safety device should close before 60 seconds have elapsed, a click from the gas valve will indicate it has closed.

Remove the pressure gauge and refit the pressure test point screw "G", make sure that a gas tight seal is made.

Turn thermostat "B" to "O" then relight the pilot burner as Section 7.1.

Relight the main burner.

Check that the boiler thermostat and all automatic controls are operating correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.4 Completion and User Information

Instruct and demonstrate the efficient and safe operation of the boiler, heating and hot water system.

Hand the Instructions for Use to the user, for their retention, making sure that they are understood.

Advise that to ensure the efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the installation conditions and usage, but in general once a year should be enough.

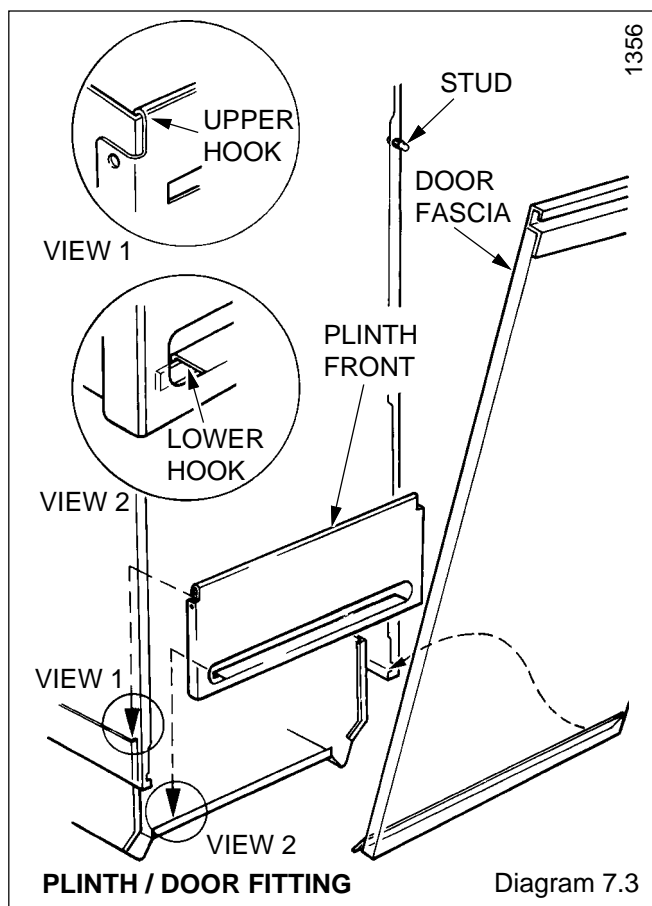
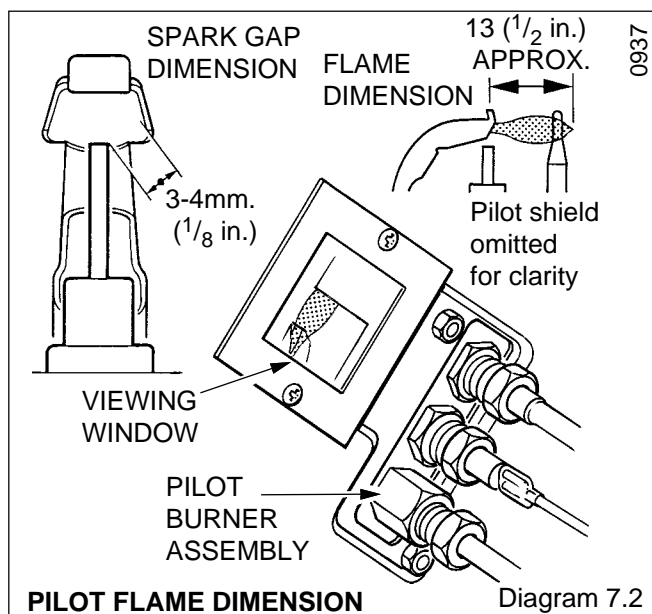
It is that law that any servicing must be carried out by a competent person.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in the side casings and pushing on to the studs on the side casings.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.





## 8 Servicing

It is the law that servicing must be carried out by a competent person.

Before commencing any servicing, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

Always test for gas soundness after completing any servicing or replacement of parts.

### 8.1 Gain Access to the Boiler

Pull the door forward at the top to disengage studs and lift to release from the slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

If the top casing is removed during servicing care must be taken not to damage or lose any plastic pegs when replacing it. Refer to Section 5.3 "Top Casing" when refitting.

### 8.2 Boiler Flueways

Unscrew the union nut securing the gas service cock to the gas valve, see diagram 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1

Remove split pin on the thermostat phial pocket and withdraw the phial and capillary, see diagram 4.5.

Remove the five screws retaining the combustion chamber cover and burner assembly, see diagram 8.2.

Ease the gas service cock away from the gas valve and unhook the pipe support bracket from the tie bar to enable the assembly of cover, control box, gas valve and burners to be withdrawn forwards.

Remove graphite coated nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material in the sides of the chamber.

Remove the self-tapping screws which retain the flueway cleaning door and lift door clear, see diagram 8.3.

Remove the baffles from the heat exchanger, see diagram 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Access for flueway cleaning is made through the cleaning door and combustion chamber apertures.

Thoroughly clean boiler flueways and fins from top and bottom with a suitable stiff brush. Remove any debris from the base of the combustion chamber.

Check that the flueways are clear, view with the aid of a mirror or reflector.

### 8.3 Burners and Injectors

Refer to Section 8.2 for instructions on how to remove cover, burners and controls assembly.

Remove the two screws and nuts securing each burner support bracket to the combustion chamber cover, see diagram 8.4.

Remove the graphite coated nuts on supply feed pipe at the rear of the burner to release the burners, taking care not to damage the pilot burner and shield when removing.

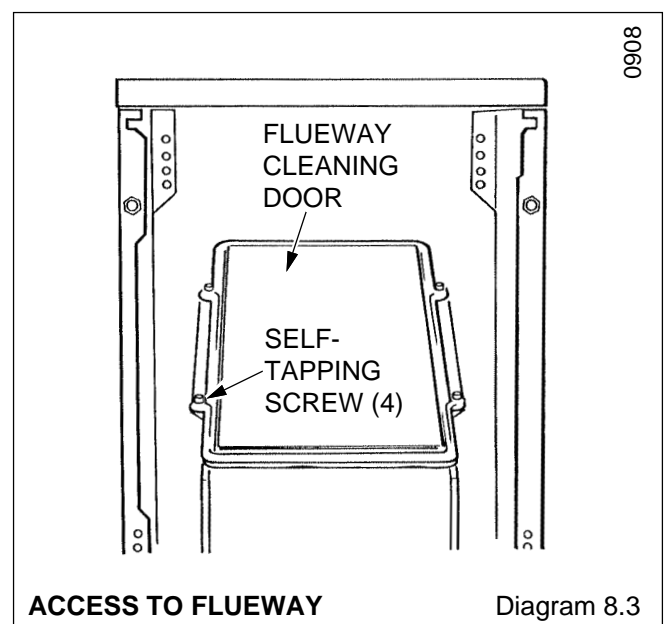
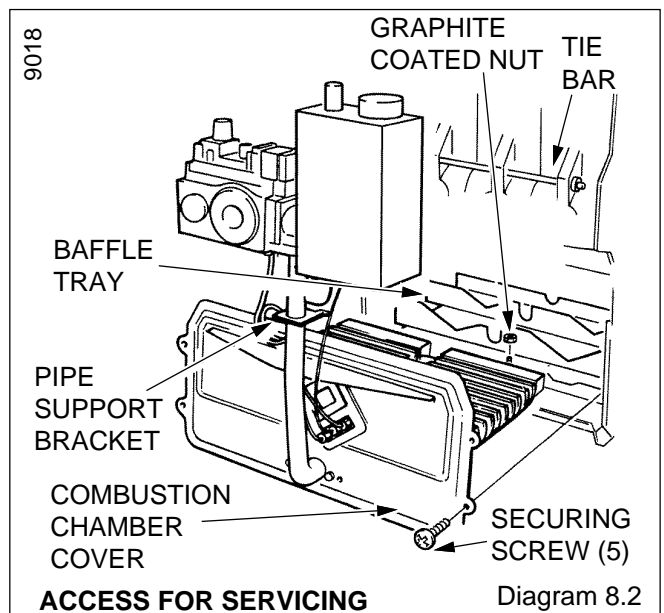
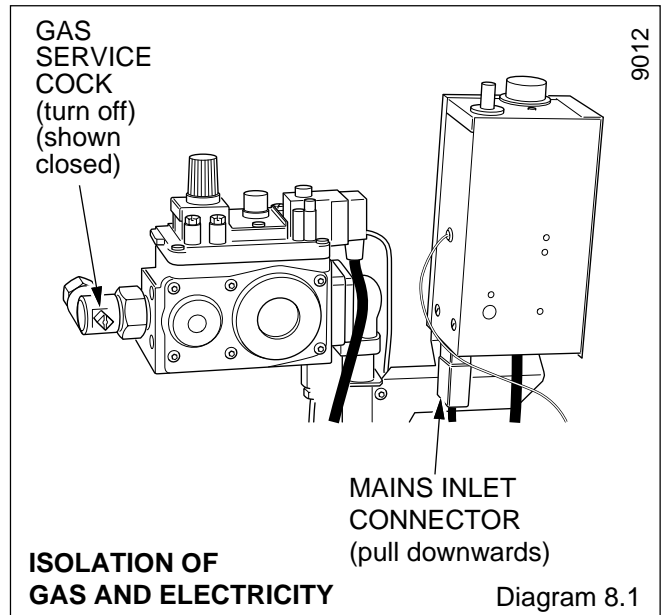
Remove the nuts, washers and burner end caps, see diagram 8.5.

Remove the distributors from inside the burners then clean the burners and components thoroughly with a vacuum cleaner.

Check that the main burner injectors are not blocked or damaged. Clean or renew as necessary. Do not clean with a wire or sharp instrument, see diagram 8.4.

### 8.4 Service Checks

Inspect the thermocouple and pilot burner, clean or renew as necessary.



## 8 Servicing

Check the condition of the insulation panels in the combustion chamber, renew if necessary.

Check the condition of the seals on the cleaning door and the combustion chamber cover, renewing if necessary.

### 8.5 Re-assembly

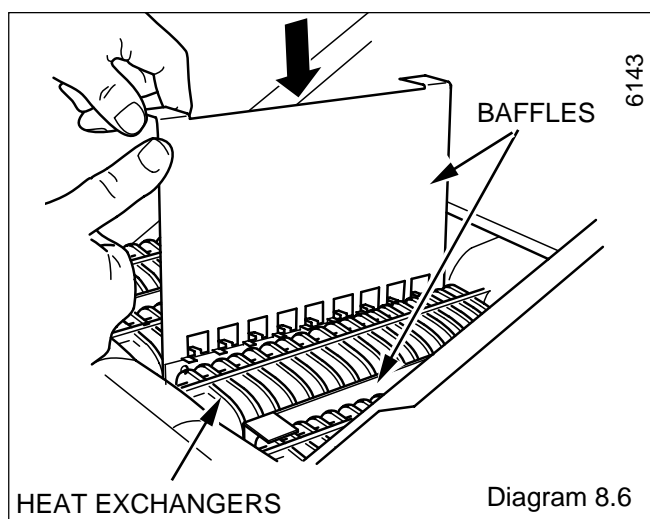
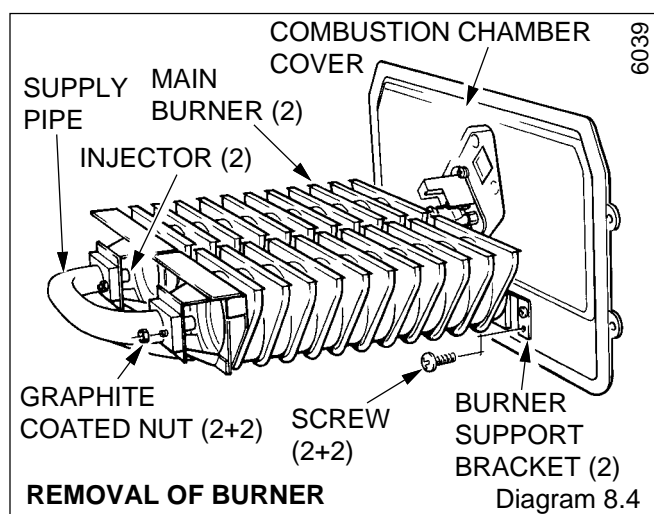
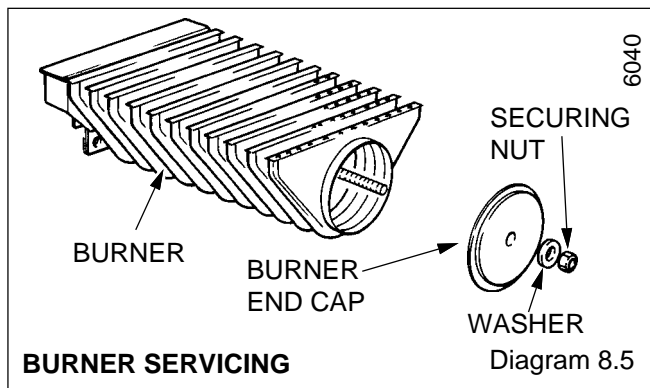
Make sure that the baffle tray is replaced and secured with the graphite coated nuts, previously removed.

Make sure that the thermostat phial is fully inserted into the phial pocket and secured, with the location washer behind the retaining split pin, see diagram 4.5.

Make sure flueway baffles are positioned as diagram 8.6

### 8.6 Operational Checks

Light the boiler and carryout the operational checks as described in Sections 7.2 and 7.3.



## 9 Replacement Parts

Before removing or replacing any parts, turn the gas off at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

ALWAYS test for gas soundness after replacing any gas carrying component.

Unless stated otherwise replacement of parts is in the reverse order to removal.

### 9.1 Gas Valve

Gain access to boiler, see Section 8.1.

Disconnect the gas valve plug, thermocouple nut and pilot tube connections at the gas valve, see diagram 9.1.

Support the valve and remove the four right-hand flange screws to disconnect the gas valve from the burner supply pipe.

Ease the gas service cock union out and remove the valve taking care not to damage the "O" ring seal at the flange.

Inspect the condition of the "O" ring seal and renew if necessary.

Remove the union half and refit into the replacement valve on the inlet, left-hand side. Use a little jointing compound, on the external thread only, to ensure gas soundness.

It will be necessary to purge air from the gas line after changing the gas valve, refer to Section 7.2.

### 9.2 Injectors

Gain access to the boiler as Section 8.1

Unscrew the injectors from the manifold and renew as necessary.

When replacing the injectors use a little jointing compound, on the external thread only, to ensure gas soundness.

Replace thermostat phial as Section 8.5.

### 9.3 Thermocouple

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple by unscrewing nuts at the gas valve and pilot burner, see diagrams 9.1 and 9.2. Withdraw the thermocouple.

When replacing tighten the thermocouple nut only a quarter turn beyond finger tight.

### 9.4 Pilot Burner

Gain access to the boiler as Section 8.1.

Remove the cover and burner controls assembly, as Section 8.2.

Disconnect the ignition lead at the electrode, see diagram 9.2.

Disconnect the thermocouple nut at the pilot burner.

Disconnect the pilot tube nut, ease out the tube and injector which is hooked on to the pilot tube.

## 9 Replacement of Parts

Remove the nut retaining the spark electrode and remove.

Remove the two screws and nuts securing the pilot burner and shield to the combustion chamber cover.

Hook pilot injector over pilot tube olive when refitting.

Check that the pilot flame length is as shown in diagram 7.2.

Replace thermostat phial as Section 8.5.

### 9.5 Spark Electrode

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple nut and withdraw thermocouple from pilot burner, see diagram 9.2.

Disconnect the nut retaining the spark electrode and remove.

When re-assembling check that spark gap is as shown in diagram 7.2

### 9.6 Insulation Panels

Gain access to the boiler as Section 8.1.

Remove the burner assembly as Section 8.2.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.3.

Release the rear insulation panel upper clips and lift panel out.

Refit thermostat phial as Section 8.5.

### 9.7 Boiler Thermostat

Follow the relevant instructions in Section 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw the phial and capillary, see diagram 4.5.

Pull off the thermostat control knob.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.4.

Tilt the thermostat so that the electrical connections can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial.

Refer to diagram 9.5 to connect electrical connectors.

Replace the thermostat phial as the relevant part of Section 8.5.

Make sure that the capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.

### 9.8 Piezo Unit

Pull door forward at the top to disengage the studs and lift to release from slots, see diagram 7.3.

Remove mains inlet connector by pulling downwards, see diagram 8.1.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Disconnect the ignition lead at the piezo unit.

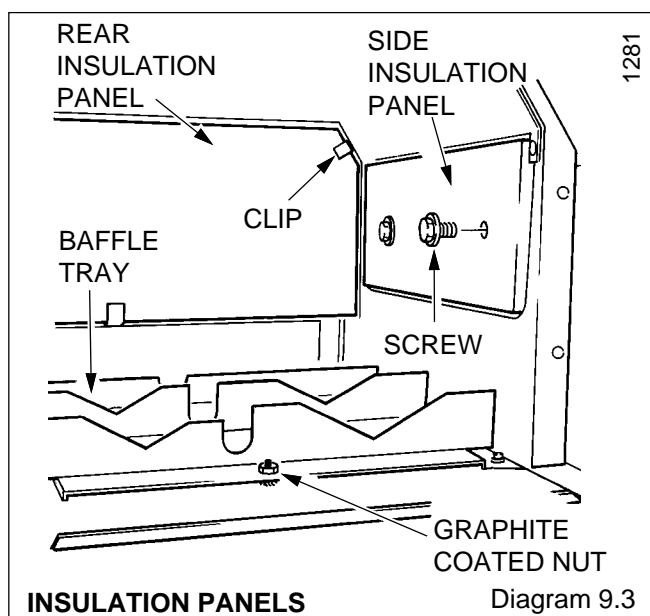
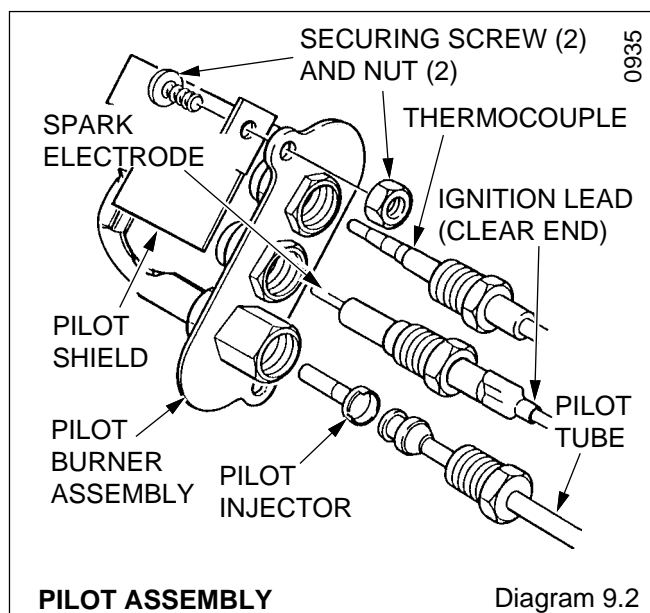
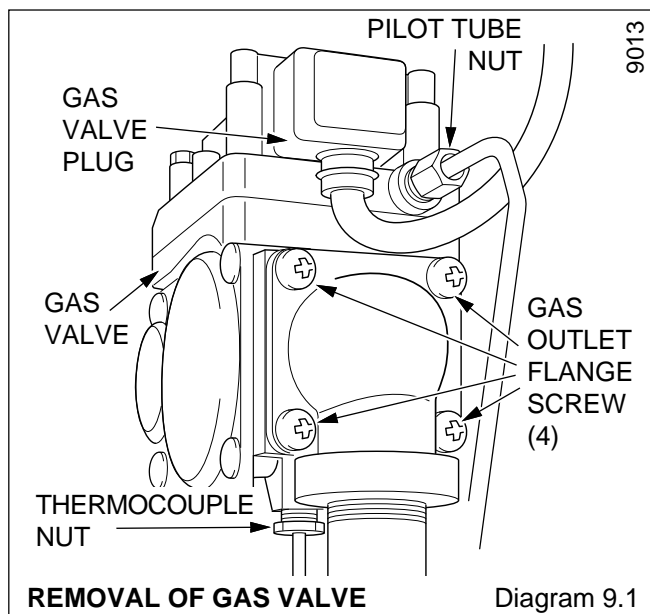
Note: To ease the removal of the piezo unit it is advisable to temporarily remove the boiler thermostat from the control box.

Depress the retaining tabs and remove the Piezo unit.

### 9.9 Ignition Lead

Gain access to the boiler as Section 8.1.

Disconnect the ignition lead at the piezo unit, see diagram 9.4 and section 9.8.



## 9 Replacement of Parts

Disconnect the lead at the spark electrode, see diagram 9.2.

When reconnecting lead make sure that the clear end is fitted to the spark electrode.

### 9.10 Electrical Control Box

Gain access to the boiler as Section 8.1.

Disconnect the mains inlet connector, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw phial and capillary, see diagram 4.5.

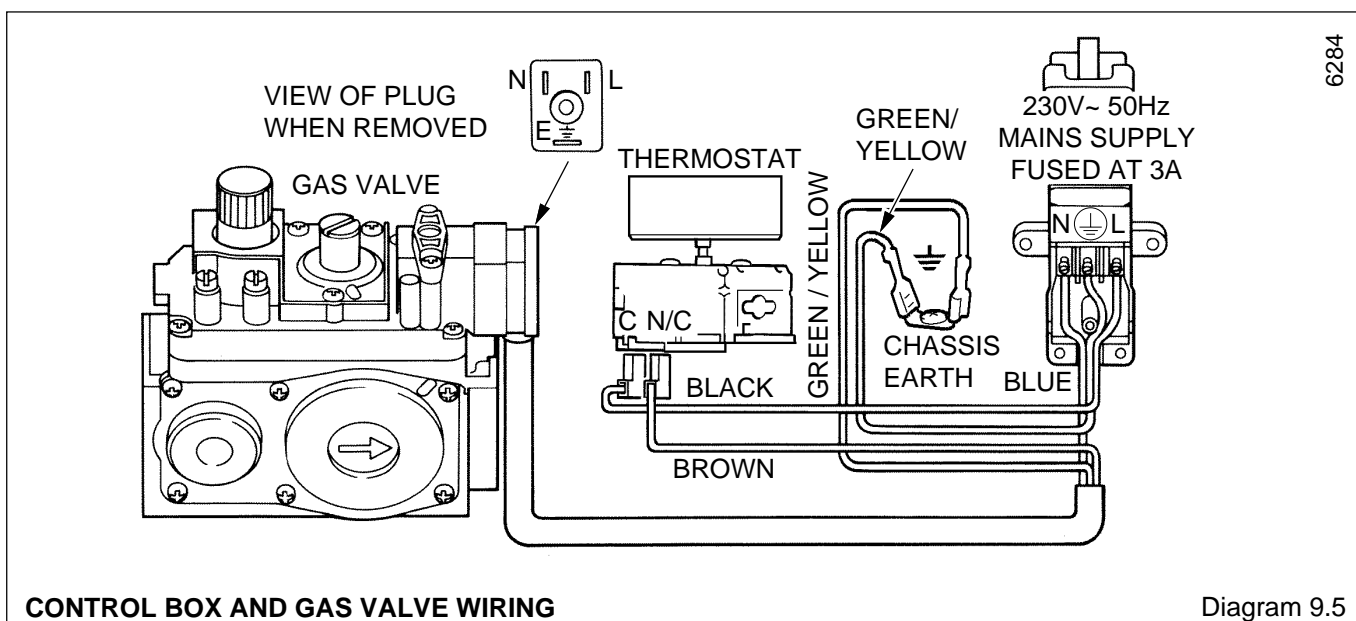
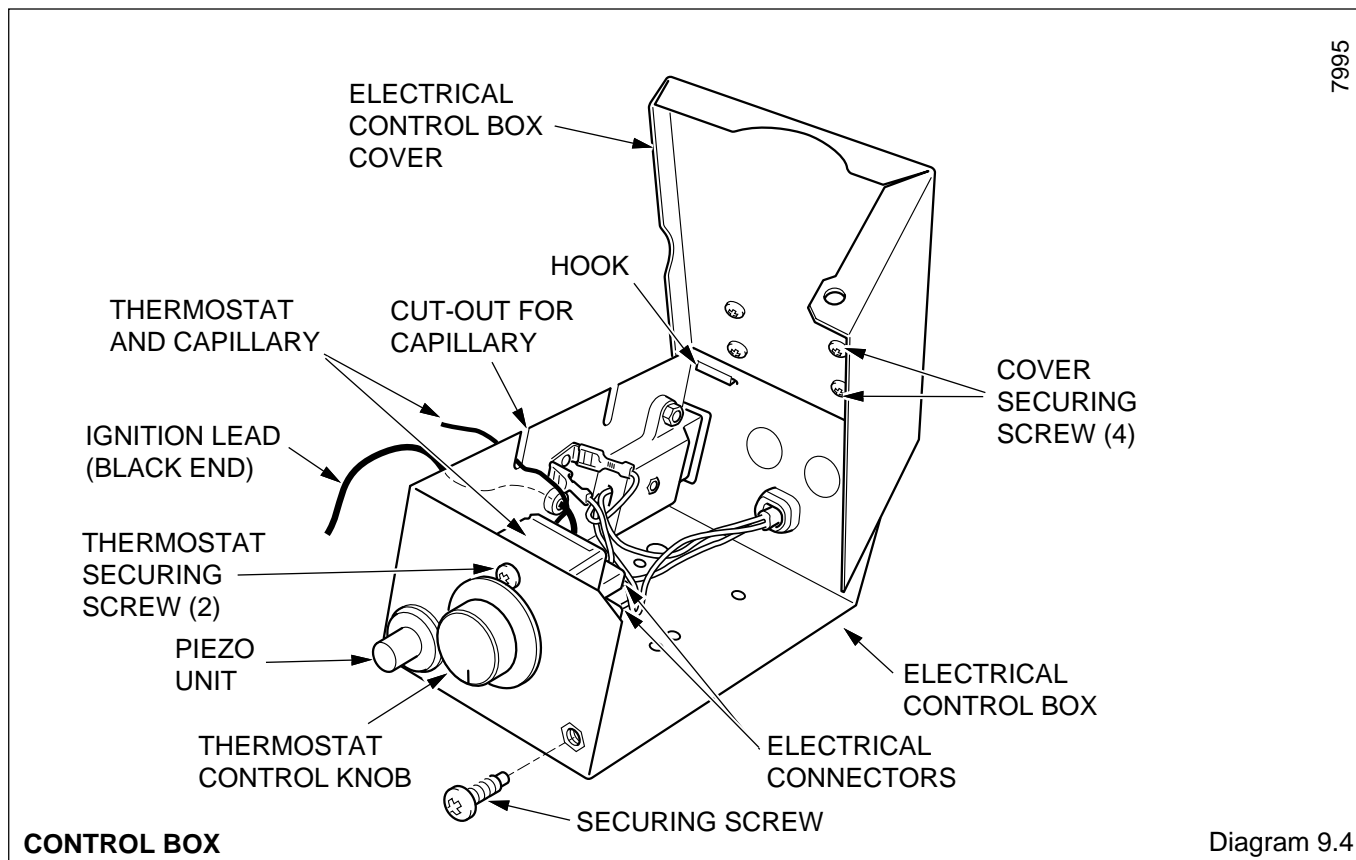
Disconnect the gas valve plug from the valve, see diagram 9.1.

Release the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Pull the ignition lead off piezo unit, see diagram 9.4.

When refitting control box make sure the thermostat capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.

Refit thermostat phial, refer to Section 8.5.



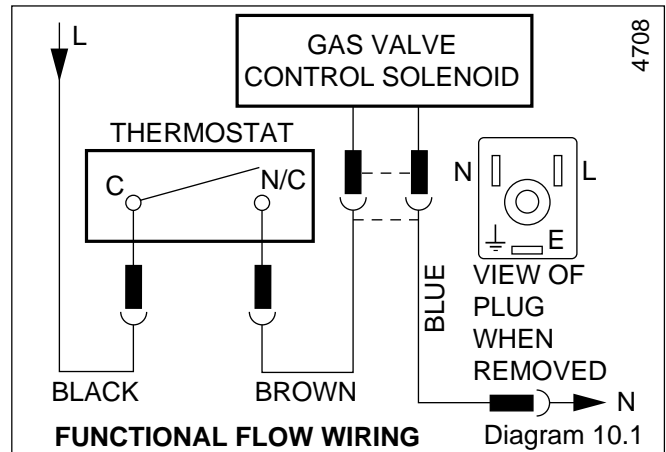
## 10 Fault Finding - Electrical

### 10.1 Electrical

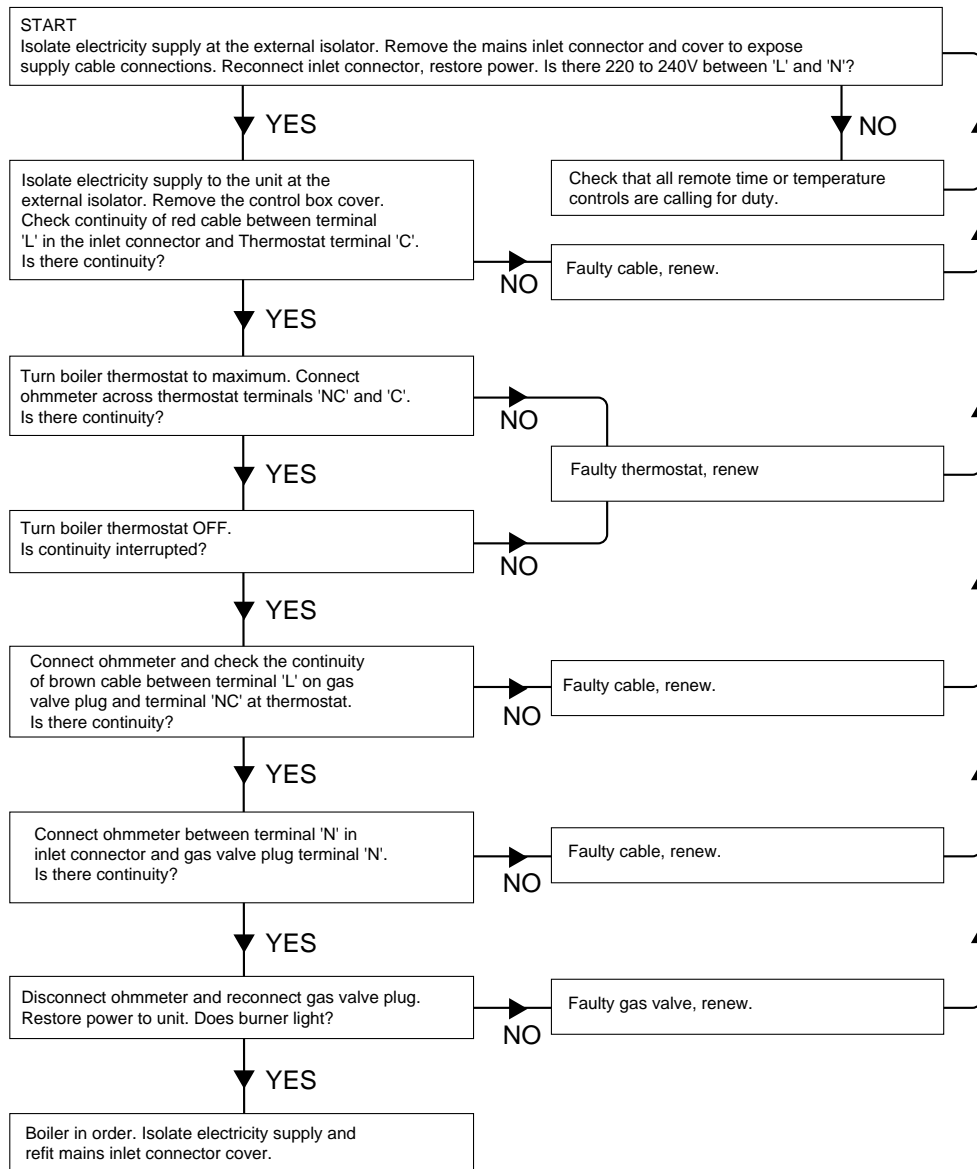
IMPORTANT, the preliminary electrical system checks as contained in the British Gas Multimeter Instruction book or similar publication, are the first checks to be carried out during a fault-finding procedure.

On completion of the service fault-finding task which has required the breaking and remaking of electrical connections then checks, earth continuity, polarity and resistance to earth must be repeated.

Refer to functional flow diagram 10.1 electrical fault finding chart, diagram 10.2 and wiring diagram 9.5.

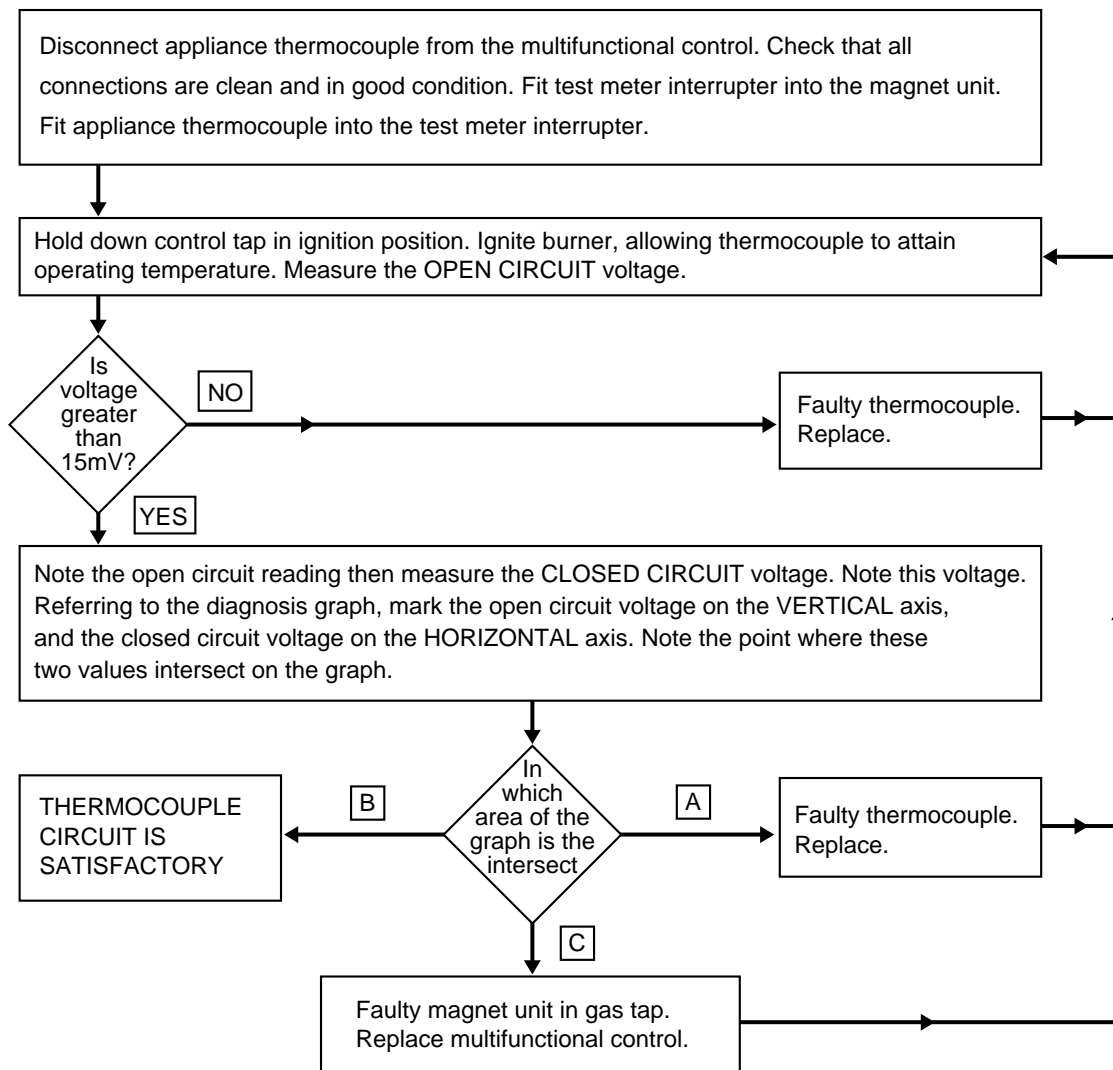


Carry out preliminary electrical system checks to make sure that the electricity supply is available at the boiler. Check that any remote time or temperature controls are calling for duty. Make sure that the system is filled, the gas supply is available and the pilot is lit.



## 10 Fault Finding - Thermocouple

6042



**THERMOCOUPLE FAULT FINDING**

Diagram 10.3

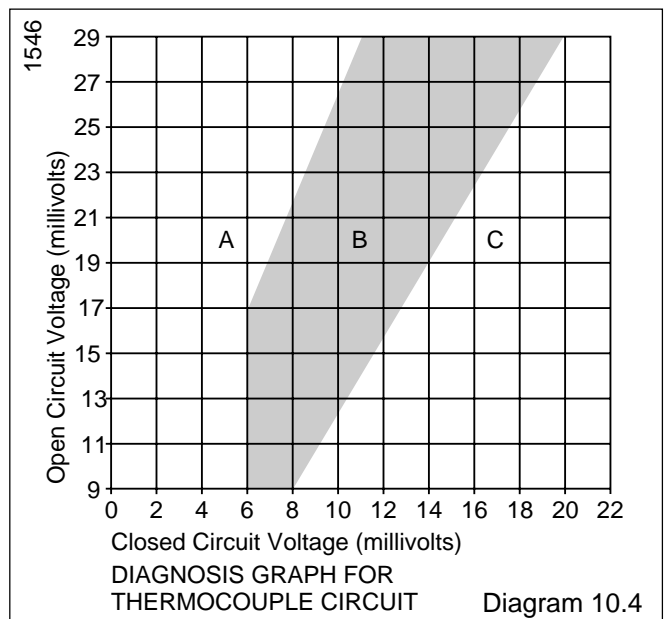
### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter similar to the Minitest 6 Multimeter and interrupter.

Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

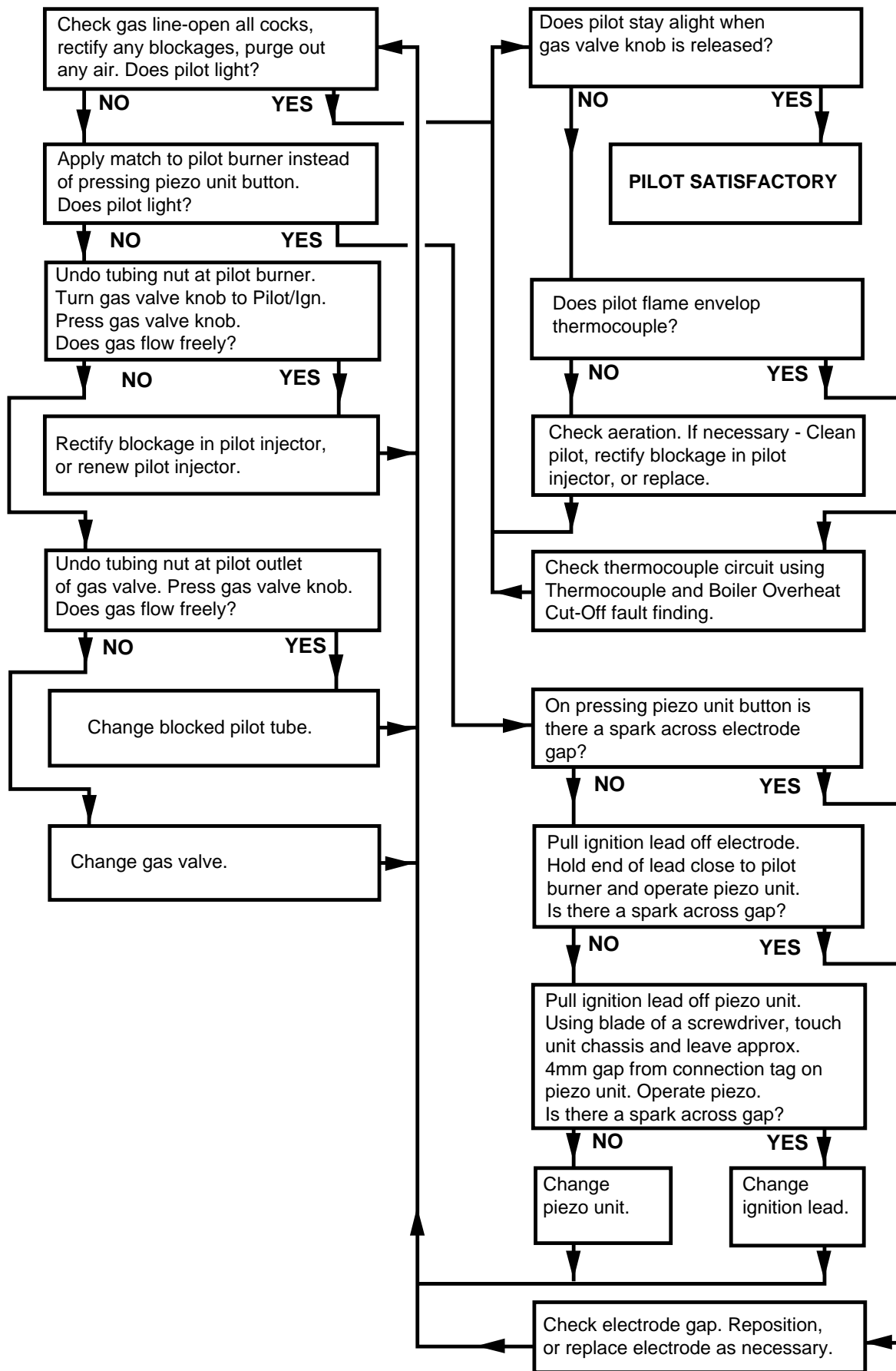
### 10.3 Pilot

Refer to pilot fault finding chart, diagram 10.5.





## PILOT WILL NOT LIGHT START HERE



## 11 Spare Parts

When ordering spare parts please quote the part number and description, stating the model and serial number, from the data label "L", see diagram 7.1.

If ordering from British Gas also quote the GC number of the part and appliance.

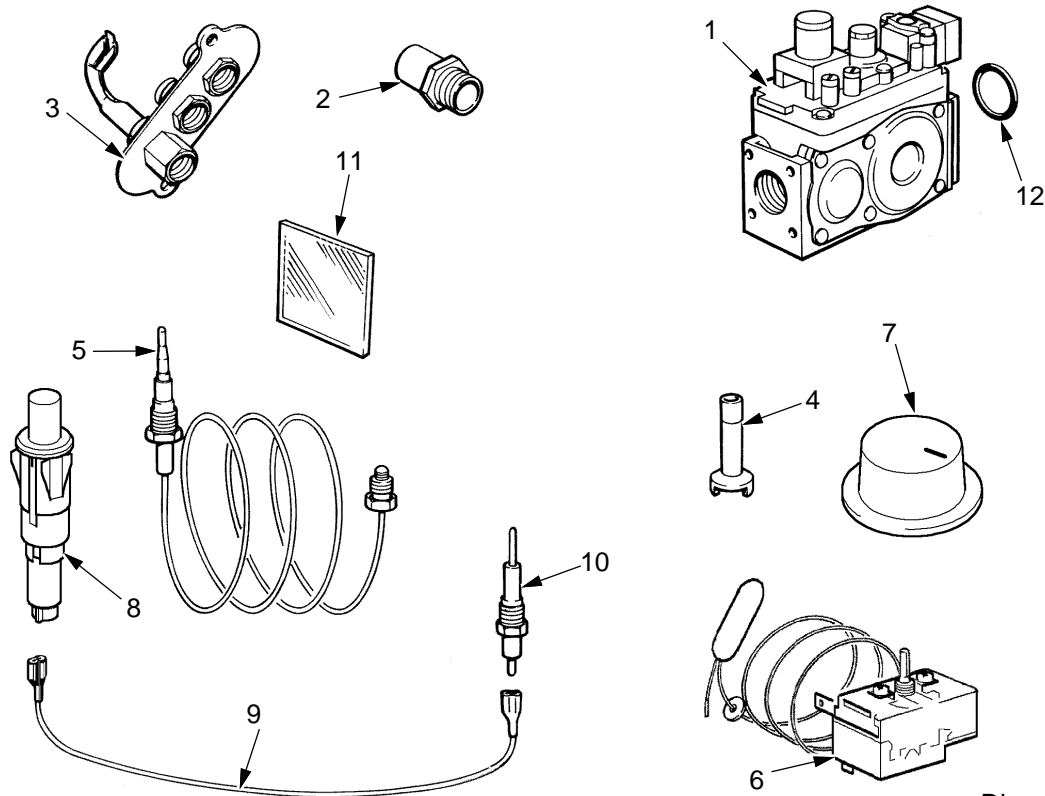


Diagram 11.1

9014

Key No	Part No	Description	GC No
1	203377	Gas control valve	394 151
2	205748	Injector (2)	*** **
3	203414	Pilot burner	312 426
4	203508	Injector - pilot	395 674
5	202407	Thermocouple c/w nut	392 850
5	202415	Thermocouple c/w nut	
6	202571	Thermostat c/w screws	
7	204687	Control knob assy - thermostat	
8	202713	Piezo unit	
9	WW4609	Ignition lead assembly	136 464
10	202605	Spark electrode	395 720
11	208302	Sight glass	312 419
12	212031	"O" ring - gas valve	312 602

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*

## Instructions for Use Installation and Servicing

To be left with the user

### Hideaway 120B

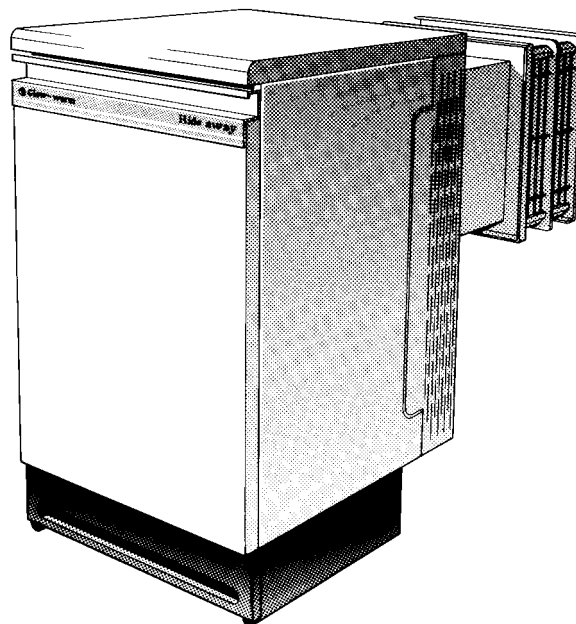
G.C. No. 41 313 28

*Balanced Flue Boiler*



This is a Cat I<sub>2H</sub> Appliance

Reference in these instructions to British Standards and Statutory Regulations/Requirements apply only to the United Kingdom.  
For Ireland the rules in force must be used.



1388

*The instructions consist of three parts, User, Installation and Servicing Instructions, which includes the Guarantee Registration Card. The instructions are an integral part of the appliance and must, to comply with the current issue of the Gas Safety (Installation and Use) Regulations, be handed to the user on completion of the installation.*

### Guarantee Registration

Thank you for installing a new Glow-worm appliance in your home.

Glow-worm appliances' are manufactured to the very highest standard so we are pleased to offer our customers' a Comprehensive First Year Guarantee.

In the centre pages are to be found your Guarantee Registration Card, which we recommend you complete and return as soon as possible.

If this card is missing you can obtain a copy or record your registration by telephoning the Heatcall Customer Service number 01773 828100.

Our Guarantee gives you peace of mind plus valuable protection against breakdown by covering the cost of:

- ☒ **All replacement parts**
- ☒ **All labour charges**
- ☒ **All call-out charges**

REGISTER YOUR GLOW-WORM APPLIANCE  
FOR 1ST YEAR GUARANTEE PROTECTION

**CALL 0208 247 9857**

**HEATCALL**

Customer Services:

Tel: (01773) 828100

**One Contact Local Service** Fax: (01773) 828070

**Hepworth Heating Ltd.,**

Nottingham Road, Belper, Derbyshire. DE56 1JT

**General/Sales enquiries:**

Tel: (01773) 824141 Fax: (01773) 820569

## Important Information

### Testing and Certification

This boiler is tested and certificated for safety and performance. It is therefore important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the certification, boiler warranty and may also infringe the current issue of the Statutory Requirements, see Section 1.4.

### CE Mark

This boiler meets the requirements of Statutory Instrument No. 3083 The boiler (Efficiency) Regulations, and therefore is deemed to meet the requirements of Directive 92/42/EEC on the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels.

Type test for purposes of Regulation 5 certified by: Notified body 0086.

Product/productioncertifiedby: Notified body 0086.

The CE mark on this appliance shows compliance with:

1. Directive 90/396/EEC on the approximation of the laws of the Member States relating to appliances burning gaseous fuels.
2. Directive 73/23/EEC on the harmonization of the Laws of the Member States relating to the electrical equipment designed for use within certain voltage limits.
3. Directive 89/336/EEC on the approximation of the Laws of the Member States relating to electromagnetic compatibility.

### INFORMATION FOR THE INSTALLER AND SERVICE ENGINEER.

Under Section 6 of The Health and Safety at Work Act 1974, we are required to provide information on substances hazardous to health.

#### CERAMIC FIBRE/INSULATION PADS, GLASSYARN.

These can cause irritation to skin, eyes and the respiratory tract. If you have a history of skin complaint you may be susceptible to irritation. High dust levels are usual only if the material is broken. Normal handling should not cause discomfort, but follow normal good hygiene and wash your hands before eating, drinking or going to the lavatory. If you do suffer irritation of the eyes or severe irritation to the skin seek medical attention.

#### THERMOSTATS

These contain very small amounts of xylene in the sealed phial and capillary. If broken, under normal circumstances the fluid does not cause a problem, but in case of skin contact, wash with cold water. If swallowed drink plenty of water and seek medical attention.

CONTENTS	DESCRIPTION	SECTION	PAGE No.
<b>INSTRUCTIONS FOR USE</b>	Introduction		3
	Lighting the Boiler		4
<b>INSTALLATION INSTRUCTIONS</b>	General Data	1	5
	Water Systems	2	7
	Flue and Ventilation	3	8
	Installation	4	9
	Casing Location / Fitting	5	12
	Electrical Wiring	6	14
	Commissioning	7	15
<b>SERVICING INSTRUCTIONS</b>	Servicing	8	17
	Replacement Parts	9	18
	Fault Finding	10	21
	Spare Parts	11	24

## Instructions for Use

### General Information

Please read these instructions and follow them carefully for the safe and economical use of your boiler.

The boiler is automatic in operation, once the pilot has been lit and the controls set.

Glow-worm Hideaways are central heating boilers, to provide heating and if required, an indirect domestic hot water supply.

### Important Notice

This boiler is for use only on G20 gas.

### Gas Safety (Installation and Use) Regulations

In your own interests and that of safety, is the law that ALL gas appliances are installed by a competent person in accordance with the current issue of the above regulations.

### Warning

Make sure that nothing obstructs the rear side grille or clearances. See page 4 for minimum clearances.

### Boilers Installed in a Compartment

If the boiler is fitted in a compartment, cupboard etc., do not obstruct the purpose built compartment vents or the grille on the boiler.

Do not use the compartment for storage purposes.

### Maintenance

To ensure the continued efficient and safe operation of the boiler it is recommended that it is checked and serviced as necessary at regular intervals. The frequency of servicing will depend upon the particular installation conditions and usage, but in general once a year should be enough.

It is the law that servicing must be carried out by a competent person.

If this appliance is installed in a rented property there is a duty of care imposed on the owner of the property by the current issue of the Gas Safety (Installation and Use) Regulations, Section 35.

To obtain service please call your installer or Heatcall (Glow-worm's own service organisation) using the telephone number given on the front panel.

Please be advised that the 'Benchmark' logbook should be completed by the installation engineer on completion of commissioning and servicing.

All CORGI Registered Installers carry a CORGI ID card, and have a registration number. Both should be recorded in your boiler Logbook. You can check your installer is CORGI registered by calling CORGI direct on :- 01256 372300.

### Boiler Electrical Supply

**WARNING.** This boiler must be earthed.

The boiler must only be connected to a 230V~50Hz supply protected by a 3A fuse, maximum.

All wiring must be in accordance with the current issue of BS7671.

Heat resistant flexible cable having a conductor size of 0.75mm<sup>2</sup>, to the current issue of BS6500 Table 16 must be used.


### To Connect an Electrical Plug

The standard colours of three core flexible cable are, Brown - live, Blue - neutral, Green and Yellow - earth.

As the markings on your plug may not correspond with these colours, continue as follows:

The Blue cable must be connected to the terminal marked "N" or "Black".

The Brown cable must be connected to the terminal marked "L" or "Red".

The Green and yellow cable must be connected to the terminal marked "E" or "Green" or the earth symbol .

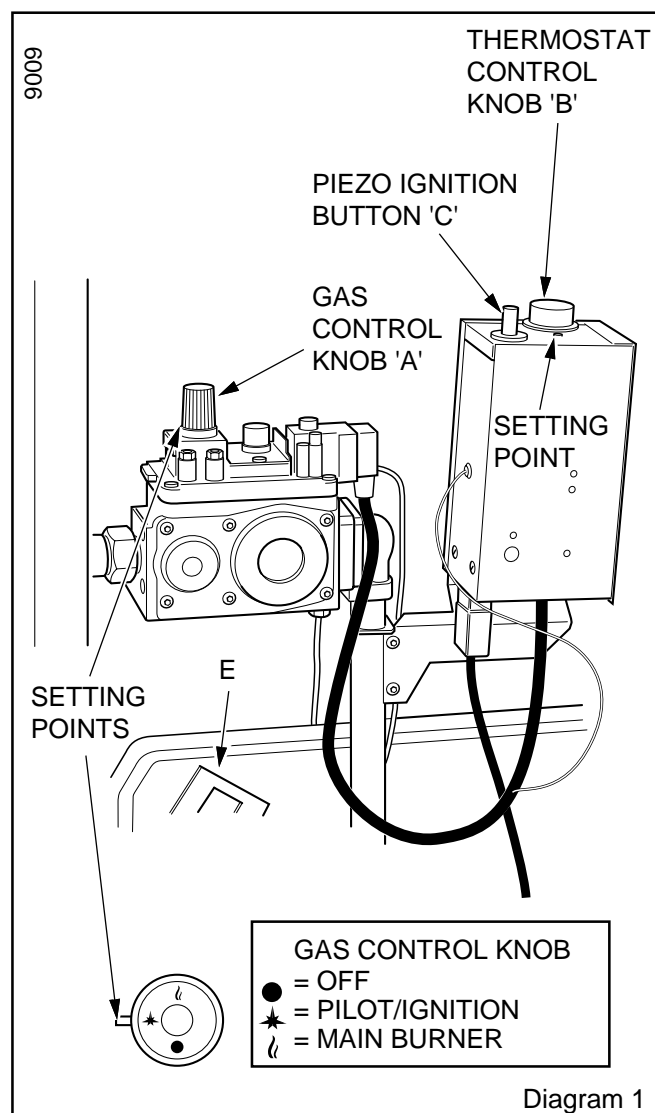
### To Light the Boiler

**WARNING.** If the pilot light goes out for any reason, do not attempt to relight until 3 minutes have elapsed.

Remove the door by pulling forwards with the fascia at the top. Lift up to disengage from the bottom side lugs.

Refer to diagram 1 to identify controls.

Check that the mains electrical supply to the boiler is switched OFF.



## Instructions for Use

Push in slightly and turn gas control knob "A" clockwise until ● is against its setting point.

Turn thermostat control knob "B" anticlockwise until "O" is against its setting point.

Push in slightly and turn gas control knob "A" anticlockwise until ★ is against its setting point, then depress fully and hold in.

Push in and release piezo ignition button "C" until the pilot burner lights.

Air may be present in the supply pipe so the lighting of the pilot may need to be repeated until all the air has been expelled.

When the pilot is alight, view through window "E", keep gas control knob "A" fully pushed in for about 15 seconds, then release.

If the burner fails to stay alight, wait 3 minutes, then repeat the lighting procedure only now keep control knob "A" pushed in for a little longer before releasing.

Press in and turn gas control knob "A" anticlockwise until ♁ is against its setting point.

If the gas control knob "A" is turned to ●, a safety lock prevents it being turned on again for a short period. No attempt should be made to relight the pilot until 3 minutes have elapsed.

Make sure that the pilot is alight and stable then switch on the electrical supply.

Set any system controls to "ON" or "HIGH".

Turn the boiler thermostat knob "B" clockwise until "MAX" is against its setting point and the main burner will light. Adjust thermostat to required setting between "MIN" and "MAX". "MAX" is about 82°C (180°F).

Refit the door by locating the hooked runner at the bottom into the slot in the side panels and pushing onto the studs.

### To Turn the Boiler Off

For short periods, turn the boiler thermostat control knob "B" anticlockwise to "O". The pilot will stay alight. To relight the main burner turn thermostat control knob "B" clockwise to the desired setting between "MIN" and "MAX".

For longer periods, depress slightly and turn gas control knob "A" fully clockwise until ● is against its setting point. Turn thermostat control knob "B" anticlockwise to "O". Isolate the boiler from the electrical supply. Follow full lighting procedure to relight. Refer also to "Protection Against Freezing".

### Gas Leak or Fault

If a gas leak fault exists or is suspected the boiler must be turned off, including the electrical supply and must not be used until the fault has been put right. Advice/help should be obtained from the local gas undertaking or your installation/servicing company.

### Protection Against Freezing

If the boiler is to be out of use for any period of time during severe weather conditions we recommend the whole system including the boiler, be drained off to avoid the risk of freezing up. If an immersion heater is fitted to the hot water cylinder make sure it is switched off.

### Sheet Metal Parts

**WARNING.** This boiler contains metal parts (components) and care should be taken when handling and cleaning, with particular regard to edges.

### Cleaning

Keep the casing clean by wiping it occasionally with a damp soapy cloth and dry with a polishing cloth.

Do not use abrasive cleaners.

### Replacement Parts/Boiler Identification

If replacement parts are required apply to your local supplier. Please quote the name of the boiler and its serial number which can be found on the data label, positioned on the boiler top, to the rear of the inclined flueway cleaning door.

### Clearances

Minimum clearances must be left around the boiler as shown in diagrams 1.3, 1.4 and 1.5.



## General Data

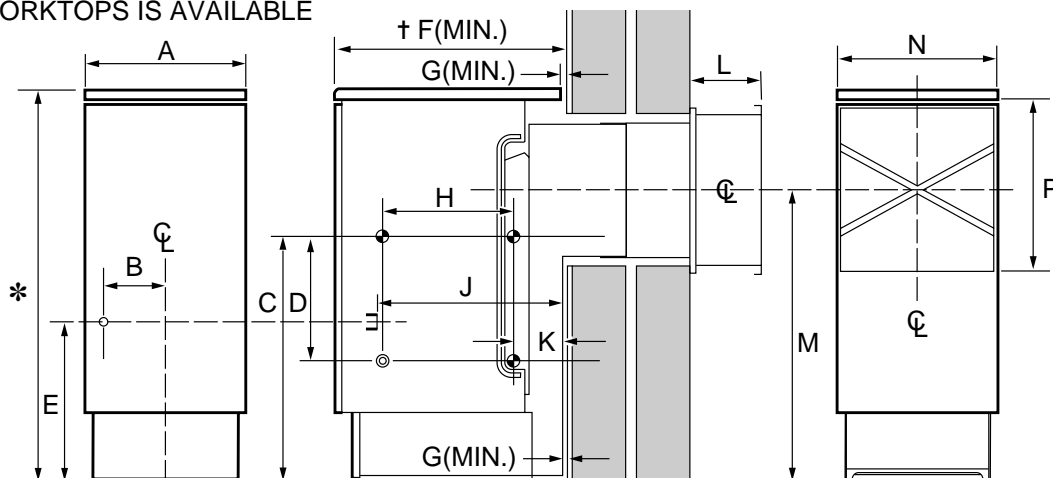
\* Refer to BOILER CASING HEIGHT diagram

† A SPECIAL TOP CASING TO SUIT 600mm (23<sup>5</sup>/<sub>8</sub> in.) WORKTOPS IS AVAILABLE

⌋ GAS CONNECTION  
Rc 1/2 (1/2 in. B.S.P.T.)

⦿ WATER CONNECTIONS  
Rc1 (1in. B.S.P.T.)

⊙ WATER CONNECTIONS Rc1 reduced with DISTRIBUTOR TUBE to Rc 3/4 (3/4 in. B.S.P.T.) (pumped return)



GENERAL DIMENSIONS - given in millimetres (Approx. inches)

Diagram 1.1

	A	B	C	D	E	†F	G	H	J	K	L	M	N	P	
mm	474	214	558	294	359	533	3	300	445	121	156	664	398	398	
in.	18 <sup>11</sup> / <sub>16</sub>	8 <sup>1</sup> / <sub>2</sub>	22	11 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>8</sub>	21	1/8	11 <sup>3</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>2</sub>	4 <sup>3</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>8</sub>	26 <sup>1</sup> / <sub>8</sub>	15 <sup>5</sup> / <sub>8</sub>	15 <sup>5</sup> / <sub>8</sub>	

### Important Notice

This boiler is for use only on G20 gas.

Wherever possible, all materials, appliances and components used shall comply with the requirements of applicable British Standards.

Where no British Standard exists, materials and equipment should be fit for their purpose and of suitable quality and workmanship.

### 1.1 Data

Weight of boiler	147.0kg (324lb)
Water content	11.7litre (2.57gall)
Gas connection	Rc1/2 1/2 inBSP
Water connection	Rc1 1 in BSP
Electrical supply	230V ~ 50Hz fused 3A
Burner	Aeromatic (2 off)

All dimensions are given in millimetres, except as noted.

The Seasonal Efficiency Domestic Boilers UK (SEDBUK) is 72.0%.

The value is used in the UK Government's Standard Assessment Procedure (SAP) for energy rating of dwellings. The test data from which it has been calculated have been certified by B.S.I.

### 1.2 Range Rating

This boiler is range rated and may be adjusted to suit individual system requirements.

The Tables give the appropriate settings and ratings.

The boiler heat input is factory preset to its maximum rating. This should be adjusted to suit individual system requirements.

The arrow indicator, from the loose items pack, should be stuck on the data label to indicate the setting.

### 1.3 Sheet Metal Parts

**WARNING.** When installing or servicing this boiler, care should be taken to avoid any possibility of personal injury when handling sheet metal parts.

### 1.4 Statutory Requirements

The installation of this boiler must be carried out by a competent person in accordance with the relevant requirements of the current issue of:

Manufacturer's instructions, supplied.

The Gas Safety (Installation and Use) Regulations, The Building Regulations, The Bye-laws of the Local Water Company, The Building Standards (Scotland) Regulations, (applicable in Scotland), The Health and Safety at Work Act, Control of Substances Hazardous to Health, Electricity at Work Regulations and any applicable local regulations.

Detailed recommendations are contained in the current issue of the following British Standards and Codes of Practice:

BS6798, BS5440 Part 1 and 2, BS5546, BS5449 Part 1, BS6700, BS6891, BS7478, BS7593, BS7671.

Manufacturers instructions must in not be taken as overriding statutory requirements.

RANGE RATING		min	medium	max
NOMINAL HEAT INPUT (GROSS)	<i>kW</i>	37.0	40.55	44.13
	<i>Btu/h</i>	126,250	138,370	150,560
NOMINAL HEAT OUTPUT	<i>kW</i>	29.31	32.24	35.17
	<i>Btu/h</i>	100,000	110,000	120,000
BURNER SETTING PRESSURE (HOT)	<i>mbar</i>	9.8	11.7	13.8
	<i>in.w.g</i>	3.9	4.7	5.5
INJECTOR		205746		

## General Data

### 1.5 B.S.I. Certification

This boiler is certified by B.S.I. for safety and performance. It is, therefore, important that no alteration is made to the boiler, without permission, in writing, from Hepworth Heating Ltd.

Any alteration not approved by Hepworth Heating Ltd., could invalidate the B.S.I. certification, boiler warranty and could also infringe the Statutory Requirements.

### 1.6 Gas Supply

The gas installation shall be in accordance with the current issue of BS6891.

The supply from the governed meter must be of adequate size to provide a steady inlet working pressure of 20mbar (8in wg) at the boiler.

On completion test the gas installation using the pressure drop method and suitable leak detection fluid, purge in accordance with the current issue of BS6891.

### 1.7 Electrical

**WARNING.** This boiler must be earthed.

The electrical installation must be carried out by a competent person.

All external components shall be of the approved type and shall be connected in accordance with the current issue of BS7671 and any local regulations which apply.

Connection of the boiler and any system controls to the mains supply should be through an unswitched shuttered socket outlet and 3A fused 3 pin plug both to the current issue of BS1363. Alternatively, a 3A fused double pole isolating switch may be used, having a minimum double pole contact separation of 3mm, serving the boiler and system controls only.

Heat resistant flexible cable of at least 0.75mm<sup>2</sup> (24/0.20mm) to BS6500 Table 16, must be used for all connections within the boiler casing.

### 1.8 Boiler Location

This boiler is not suitable for outside installation.

The boiler may be installed in any room, although particular attention is drawn to the requirements of the current issue of BS7671 with respect to the installation of the boiler in a room containing a bath or shower. Any electrical switch or boiler control utilising mains electricity should be so situated that it cannot be touched by a person using the bath or shower. The electrical provisions of the Building Standards (Scotland) Regulations are applicable to such installations in Scotland.

The boiler must stand on a level floor, conforming with the local authority requirements and building regulations. The base temperature is within the requirements of BS5258. The boiler may be stood on a wooden floor but a metal base plate is required to protect plastic tiles and similar floor coverings.

Suitable clearance needs to be available at the sides of the boiler to facilitate direct connection of pipework and making good around the flue assembly. The actual clearance required will vary with site conditions.

The casing can be fitted to the boiler at various heights. The top casing can be discarded, if preferred, when fitting the boiler under a worktop or fixture. See diagram 1.2.

When the boiler is to be installed level with work surfaces etc., minimum clearances should be provided as shown in diagram 1.3. Work tops which overhang the cupboard sides almost in contact with the casing top, require a larger minimum air gap. Flush sided fixtures require the same overall minimum space but can have a reduced air gap on one side.

Boilers to be installed under work tops or fixtures, with or without the casing top fitted, should be positioned to provide minimum clearances as shown in diagram 1.4.

To facilitate minimum clearances it may be necessary to modify the kitchen units or fixtures, depending upon which type of connections are used.

A front access clearance should be provided as shown in diagram 1.5.

The minimum gap behind the top casing is as shown in diagram 1.1. The boiler can be sited further away from the wall if required to align with kitchen units etc. Refer to Section 3.5.

Combustible wall material must be 25mm (1in) away from flue components. Refer to Section 3.5.

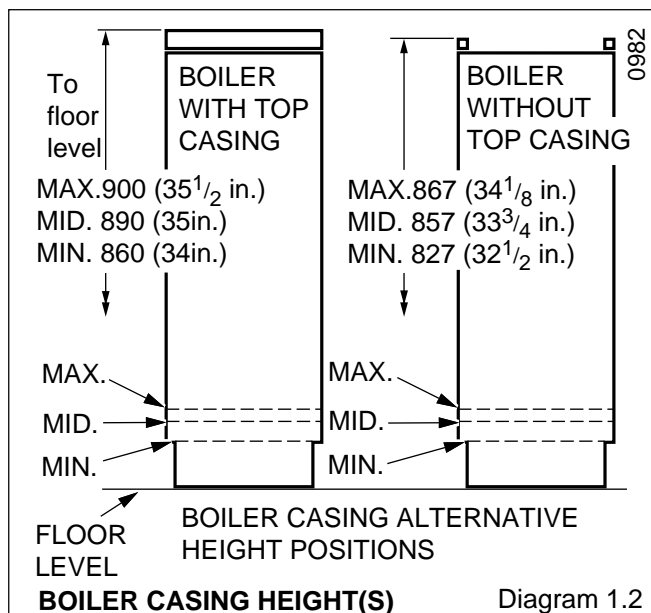


Diagram 1.2

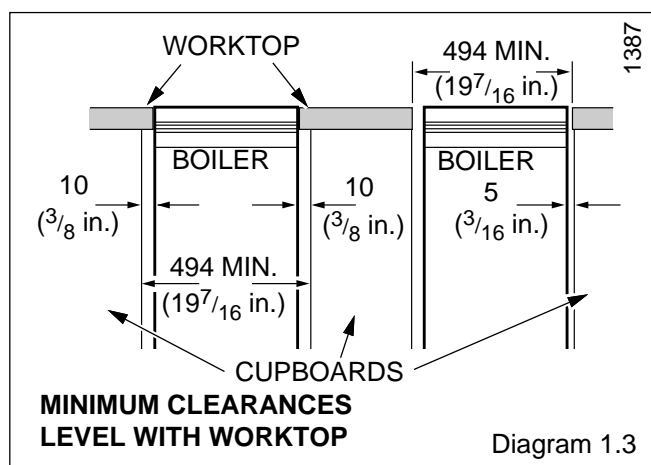


Diagram 1.3

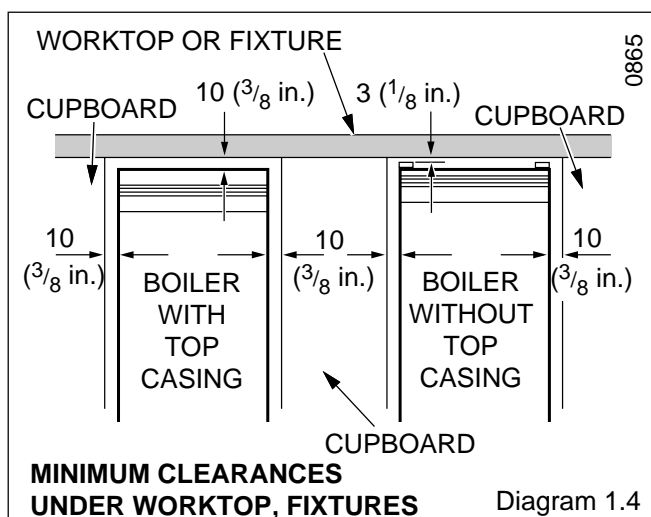


Diagram 1.4

# 1 General Data

A special top casing, part No. 424820, can be purchased to enable the boiler casings to be arranged flush with 600mm (23<sup>5</sup>/<sub>8</sub> in) deep work tops and kitchen units.

Where the installation of the boiler will be in an unusual location, special procedures are necessary, the current issue of BS6798 gives guidance on this.

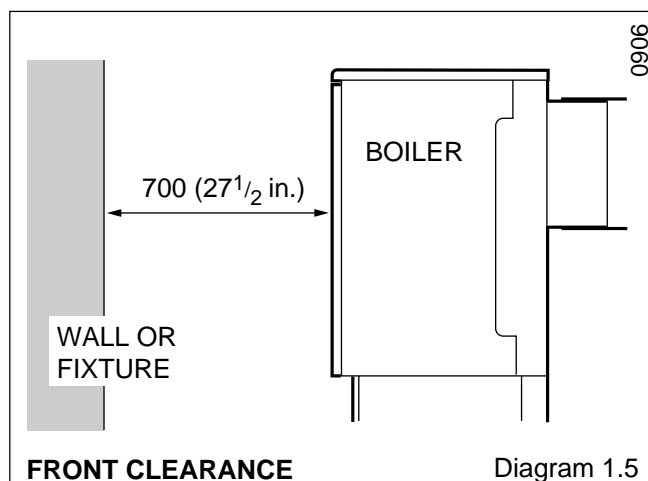
A compartment used to enclose the boiler must be designed and constructed specifically for this purpose. An existing cupboard or compartment modified for the purpose may be used. Details of essential features of cupboard design are given in the current issue of BS6798.

If the boiler is to be installed in a compartment, make sure that nothing will obstruct the openings/vents in the compartment.

## 1.9 Heating System Controls

The heating system should have installed: a programmer and room thermostat controlling the boiler.

Thermostatic radiator valves may be installed in addition to the room thermostat.



Note: For further information, see The Building Regulations 1991 - Conservation of fuel and power, 1995 edition - Appendix G, table 4b.

# 2 Water Systems

## 2.1 Water Pressure Head

This boiler shall only be connected to a cistern supply, with a minimum head of 1 metre (3ft) and a maximum of 27 metres (90ft) and having an open vent in the system.

The boiler must not be connected to a sealed water system.

## 2.2 Inhibitor

Attention is drawn to the current issue of BS5449 and BS7593 on the use of inhibitors in central heating systems.

If an inhibitor is to be used in the system, contact should be made with an inhibitor manufacturer so they can recommend their most suitable product.

When using in an existing system take special care to drain the entire system, including the radiators, then thoroughly cleaning out before fitting the boiler, whether or not adding an inhibitor.

## 2.3 Gravity Domestic and Pumped Heating

It is recommended that a cylinder thermostat is used to prevent the stored water temperature becoming unnecessarily high.

The primary flow and return must be 28mm. The installation must comply with the current issue of BS5546 and BS6700, see diagram 2.1.

If the above conditions cannot be met, it is suggested that a fully pumped system be used.

## Fully Pumped System

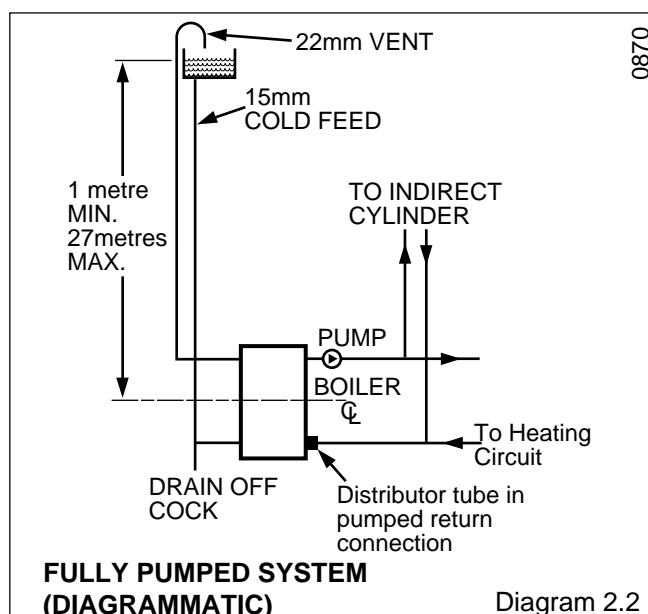
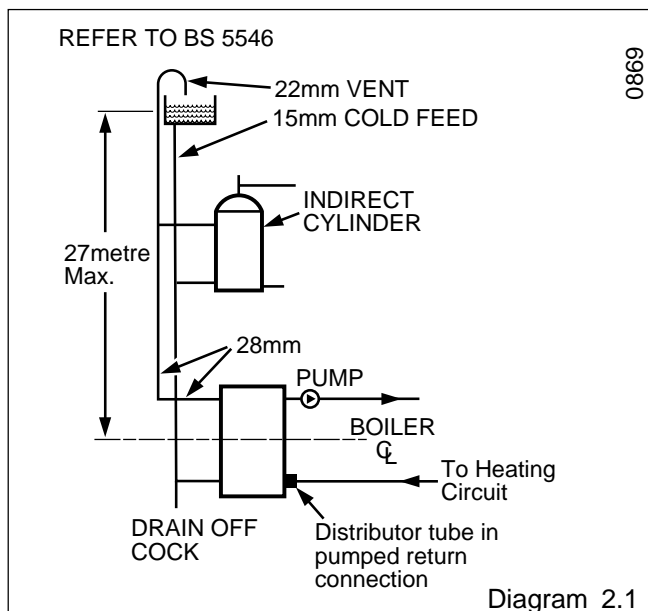
Where a single pumped, flow and return is taken from the boiler, refer to diagram 2.2.

## 2.5 Circulation Pump

The pump should be set to give a temperature difference of 11°C (20°F) across the system. At the appropriate flow rate the resistance through the boiler can be found from the pressure loss graph, diagram 2.3.

If possible use a pump with integral valves, if not fit valves as close as possible each side of the pump.

Note: If the pump is to be fitted inside the boiler casing a heat shield kit is required. Kit No. 425839.



## 2 Water Systems

### 2.6 Cylinder

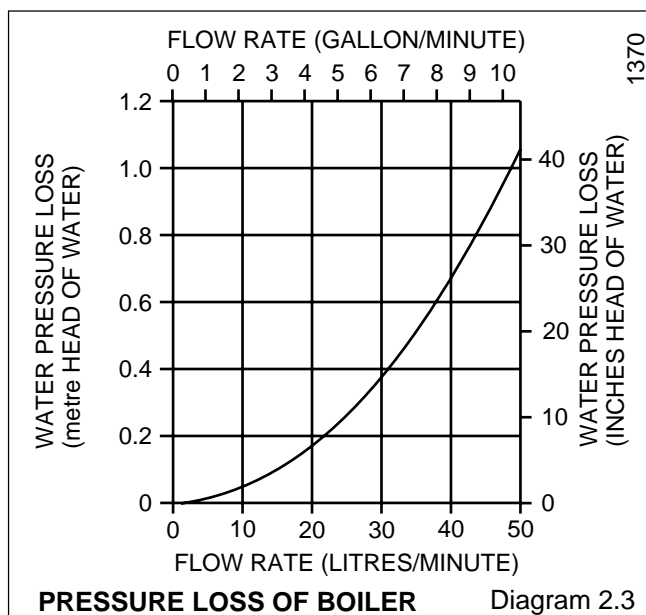
For all systems supplying domestic hot water the cylinder must be indirect and to the appropriate British Standard.

### 2.7 Safety Valve

A safety valve need not be fitted to an open vented system.

### 2.8 Draining Tap

A drain tap must be provided at the lowest points of the system which will allow the entire system, including the boiler and domestic hot water cylinder to be drained. Drain taps shall comply with the current issue of BS2879.



## 3 Flue and Ventilation

### 3.1 Flue

Detailed recommendations for flues are given in the current issue of BS5440 Part 1.

The boiler must be installed so that the flue terminal is exposed to the external air. It is important that the position allows the free passage of air across it at all times.

### 3.2 Terminal Positioning

The minimum acceptable spacings for the terminal to obstructions, other terminals and ventilation openings are given in diagram 3.1.

Car port or similar extensions of a roof only, or roof and one wall, require special action with regard to openings, doors and windows under the roof. Care is required in protecting plastic roofs. If the car port consists of a roof and two or more walls seek advice from the local gas undertaking.

Where the terminal is within 850mm (34in) below plastic guttering, or within 450mm (18in) of painted eaves or gutter an aluminium shield 1.5 metres (5ft) long should be fitted to the underside and immediately beneath the guttering.

The air inlet/products outlet duct and the terminal of the boiler must not be closer than 25mm (1in) to combustible material.

### 3.3 Timber Frame Buildings

If the boiler is to be installed in a timber frame building it should be fitted in accordance with the Institute of Gas Engineers document IGE/UP/7/1998. If in doubt seek advice from the local gas undertaking or Hepworth Heating Ltd.

### 3.4 Terminal Guard

A terminal guard is required if persons could come into contact with the terminal or the terminal could be subject to damage.

If a terminal guard is required, it must be positioned to provide a minimum of 50mm clearance from any part of the terminal and be central over the terminal.

A suitable guard is available from

Tower Flue Components Ltd.,  
Morley Road,  
Tonbridge,  
Kent.  
TN9 1RA

reference type "F"

### 3.5 Flue Duct Length

The flue lengths quoted below allow the minimum rear clearance of 3mm ( $\frac{1}{8}$  inch) behind the boiler, although the boiler can be installed further away from the inside wall. In such cases any extra clearance behind the boiler must be added to the wall thickness to obtain the flue duct length.

Check the wall thickness/flue duct length where the boiler is fitted. Flues available are:

Standard pack - 280 to 410mm (11 to 16inches).

Short pack - 150 to 280mm (6 to 11inches)

The short flue pack, part No.425504 is available to order. Standard pack is part No.424886.

### 3.6 Room Ventilation

The boiler is room sealed and does not require the room or space containing it to have permanent air vents.

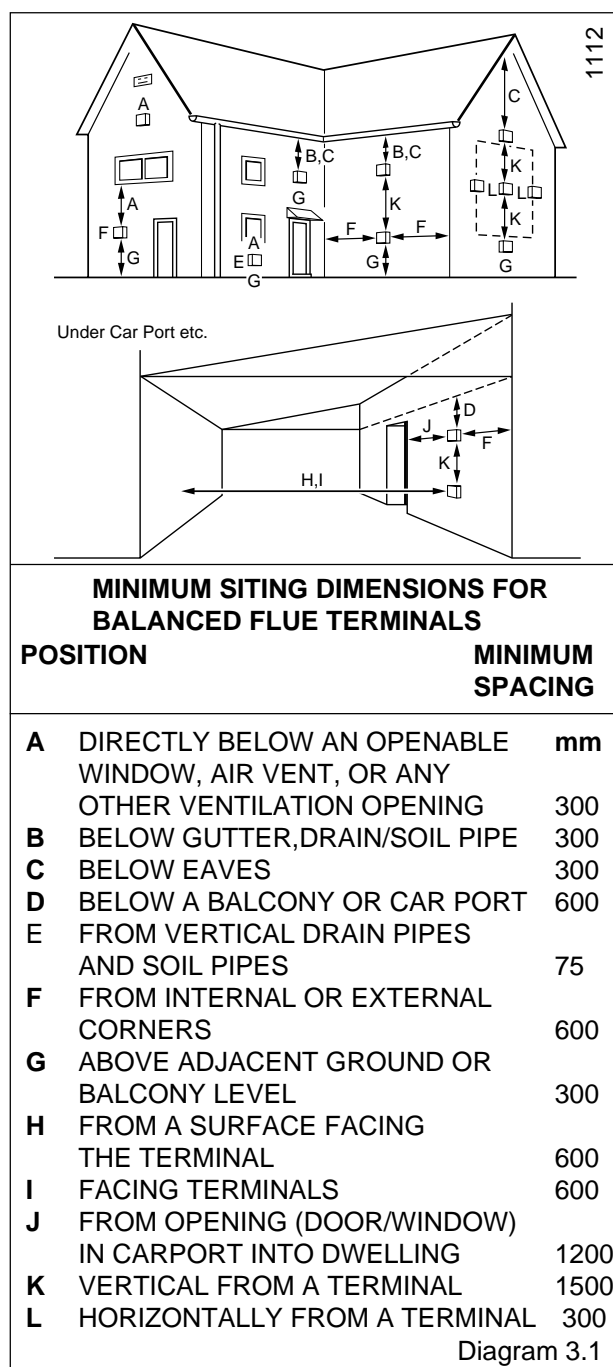
## 3 Flue and Ventilation

### 3.7 Cupboard/Compartment Ventilation

Where the boiler is fitted in a cupboard or compartment, the high and low level permanent air vents must have effective areas in accordance with the Compartment Air Vent Table.

Both the high level and the low level air vents must communicate with the same room, or must both be on the same wall to outside air.

COMPARTMENT AIR VENT TABLE				
COMPARTMENT VENTILATION REQUIREMENTS	HIGH LEVEL VENT AREA		LOW LEVEL VENT AREA	
VENTILATION FROM ROOM OR SPACE	406cm <sup>2</sup>	62in <sup>2</sup>	406cm <sup>2</sup>	62in <sup>2</sup>
FROM OUTSIDE	203cm <sup>2</sup>	31in <sup>2</sup>	203cm <sup>2</sup>	31in <sup>2</sup>



## 4 Installation

Before fixing the boiler make sure that the location selected is in accordance with the requirements of Section 1.8.

### 4.1 Unpacking

Remove the packaging and then the boiler from its pallet by removing the screws.

The boiler casing panels are packed separately within the main carton. They are designed to enable gas and water connections to be made before fitting the casing.

The casing brackets, distributor tube and loose items, in a plastic bag, are packed in the corner fitment.

### 4.2 Casing Brackets

Fit the two upper and two front casing brackets as shown in diagram 4.1 using eight of the No.8 screws.

Push the captive nuts, supplied loose, on to the casing brackets as shown in diagram 4.1.

### 4.3 Planning Water Connections - Gravity Domestic and Pumped Heating.

It is important that all connections are made as shown in diagram 4.2.

**Heating flow**, either one of the two upper front connections may be used.

**Domestic gravity flow**, any one of the three remaining upper connections may be used.

**Heating return**, the water distributor tube **MUST** be fitted into either one of the front lower connections on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

**Domestic gravity return**, any one of the three remaining lower connections may be used for the gravity domestic hot water return.



## 4 Installation

Fit plugs into all unused connections.

NOTE, if only limited clearance is available it is recommended that the front tappings are used.

### 4.4 Planning Water Connections - Fully Pumped Systems

It is important that all connections are made as shown in diagram 4.4.

Flow, either one of the two upper front connections may be used,

Return the water distributor tube **MUST** be fitted into the return connection on all installations, see diagram 4.3. The distributor tube is packed in the top fitment.

### 4.5 Thermostat Pocket

Fit the thermostat phial pocket, supplied in the top fitment, into the front tapping adjacent to the heating flow connection and plug the other front pocket connection.

Carefully unwind the thermostat capillary, insert phial fully into the pocket and secure with the location washer behind the retaining split pin, supplied in the loose items pack, see diagram 4.5.

### 4.6 Pump Within Boiler Casing

If the pump is to be fitted inside the boiler casing, see diagram 6.2, ensure that a heat shield kit is obtained and fitted (Kit No. 425839).

The kit contains a flueway cleaning door with heat shield (attached).

### 4.7 Positioning/Connecting Boiler

If the boiler casings are to fit flush with any kitchen units, the distance the boiler is away from the wall must be measured and dimension "G" increased by this amount, see diagram 1.1.

Having selected the position of the boiler, mark out and cut a hole through the wall where the boiler is to be installed, to the dimensions shown in diagram 4.6, after checking that sufficient clearances will be left around the boiler as described in Section 1.8 "Boiler Location", refer also to Section 3.5 "Flue Duct Length".

Fit the distributor tube, see diagram 4.2 or 4.4 for position, see diagram 4.3 for alignment. Fit appropriate fittings and plugs into the boiler connections.

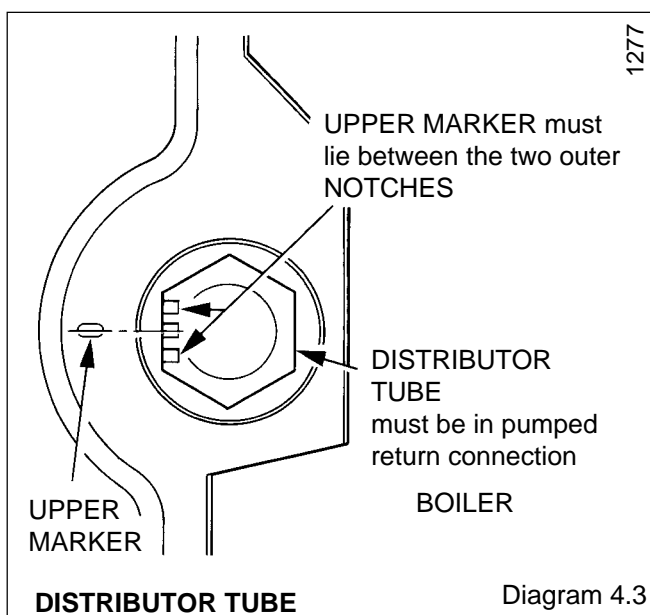
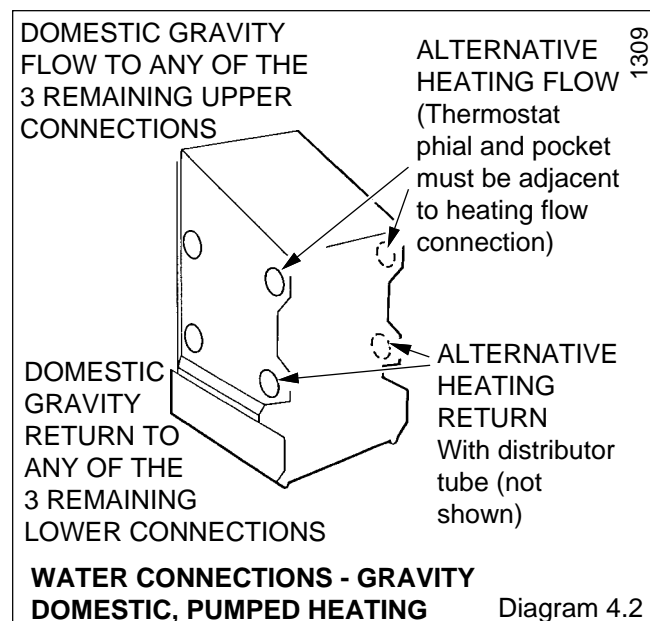
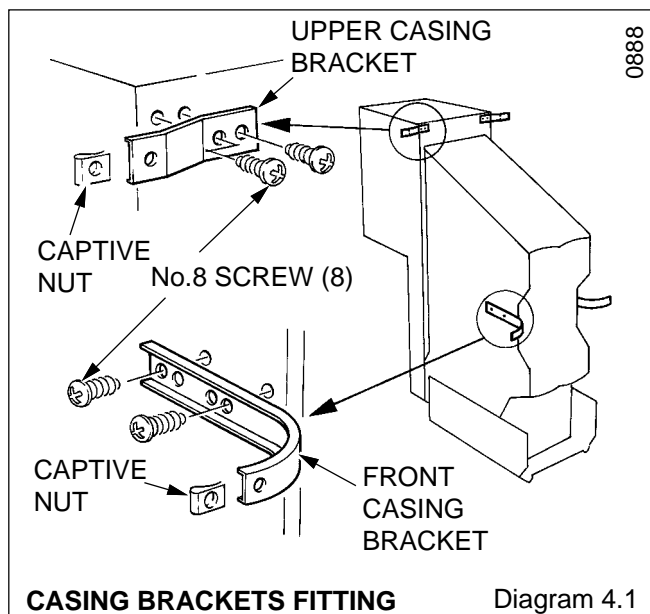
**IMPORTANT NOTE**, do not route any pipes across the front of the boiler thermostat pocket, the controls, burner supply pipe, combustion chamber cover or flueway cleaning door. The gas supply pipe should be run along the left-hand side of the boiler.

If the flue duct length necessitates the use of the flue extension kit, that is 410 to 610mm (16 to 24 inches) this will need to be assembled before positioning the boiler. Read the separate instructions supplied with the kit in conjunction with Section 4.8 "Balanced Flue Terminal".

When suitable installation clearances are available, position the boiler in readiness to connect pipework.

If suitable clearances are not available it will be necessary to preplumb the gas and water connections before positioning the boiler.

When the front tappings are used it is essential that any pipework or fittings be assembled as shown in diagram 4.7., that is, do not stick out more than shown.





## 4 Installation

When using a rear tapping with Rc1 (1inch BSP) fittings for 28mm o.d. pipework it is recommended that a short nipple and a R thread (BSP) copper elbow is used. If the pipework is required to run back to the wall make sure that it will clear the boiler air duct and, if working to minimum clearance does not stick out too far from the boiler, see diagram 4.8.

Make the water connections to the system pipework.

Make the connection to the gas supply at the union gas service cock. Test the complete gas installation for soundness and purge in accordance with the current issue of BS6891.

When the boiler is finally positioned with the balanced flue duct sticking out into the prepared hole in the wall and pipework connected, make good to the inside of the wall face around the boiler flue assembly.

### 4.8 Balanced Flue Terminal

Take the balanced flue assembly from its carton and remove the four screws to release the outer baffle, see diagram 4.9.

Remove the four outer wire guards then pull off the inner baffle/flue duct assembly.

Place the air duct assembly into the prepared hole, from the outside, engaging it over the boiler air duct. Slide it until the wall plate contacts the outer wall surface.

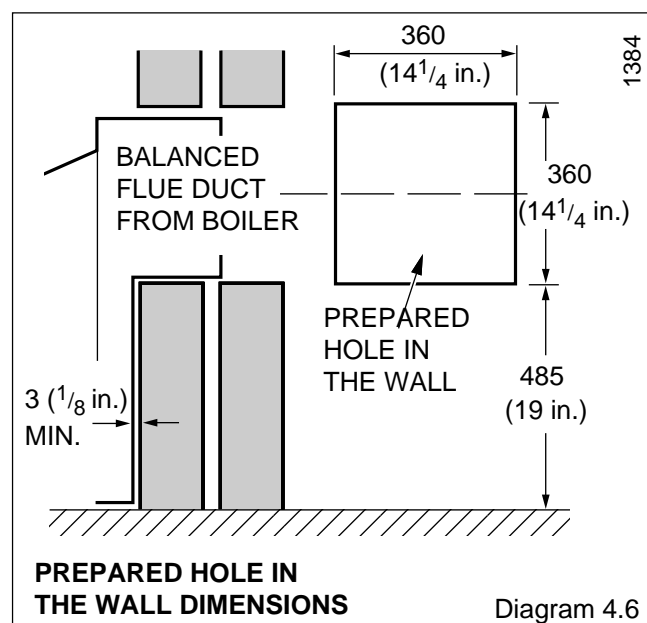
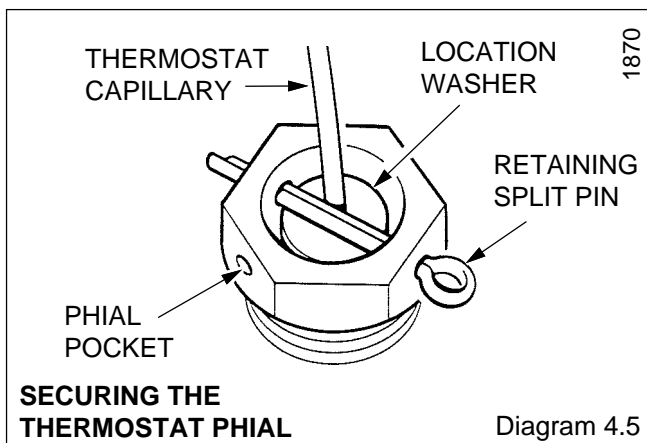
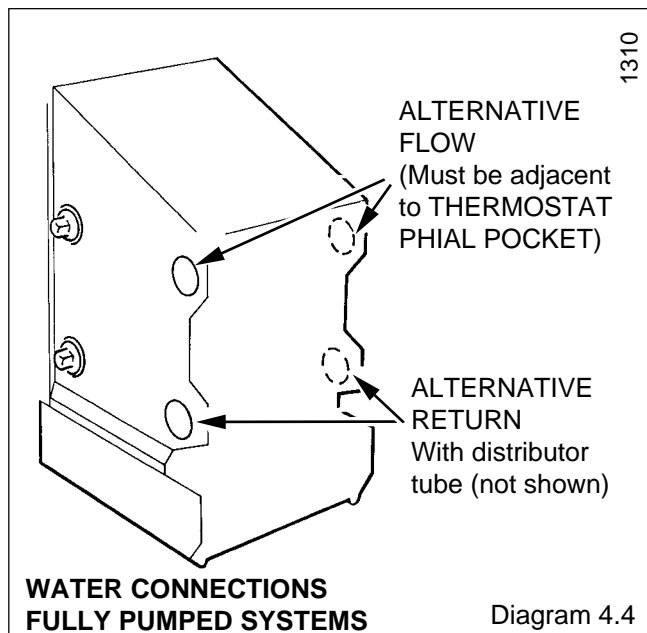
Cut and fix four pieces of the yellow tape provided into the four corners at the joint in the air duct, running the tape on the inside of the duct about 25mm (1inch) along the joint from the corners. Fix four further pieces along the joints overlapping the corner tapes, to make a good seal.

Cement around the wall plate to make good and provide a weatherproof seal.

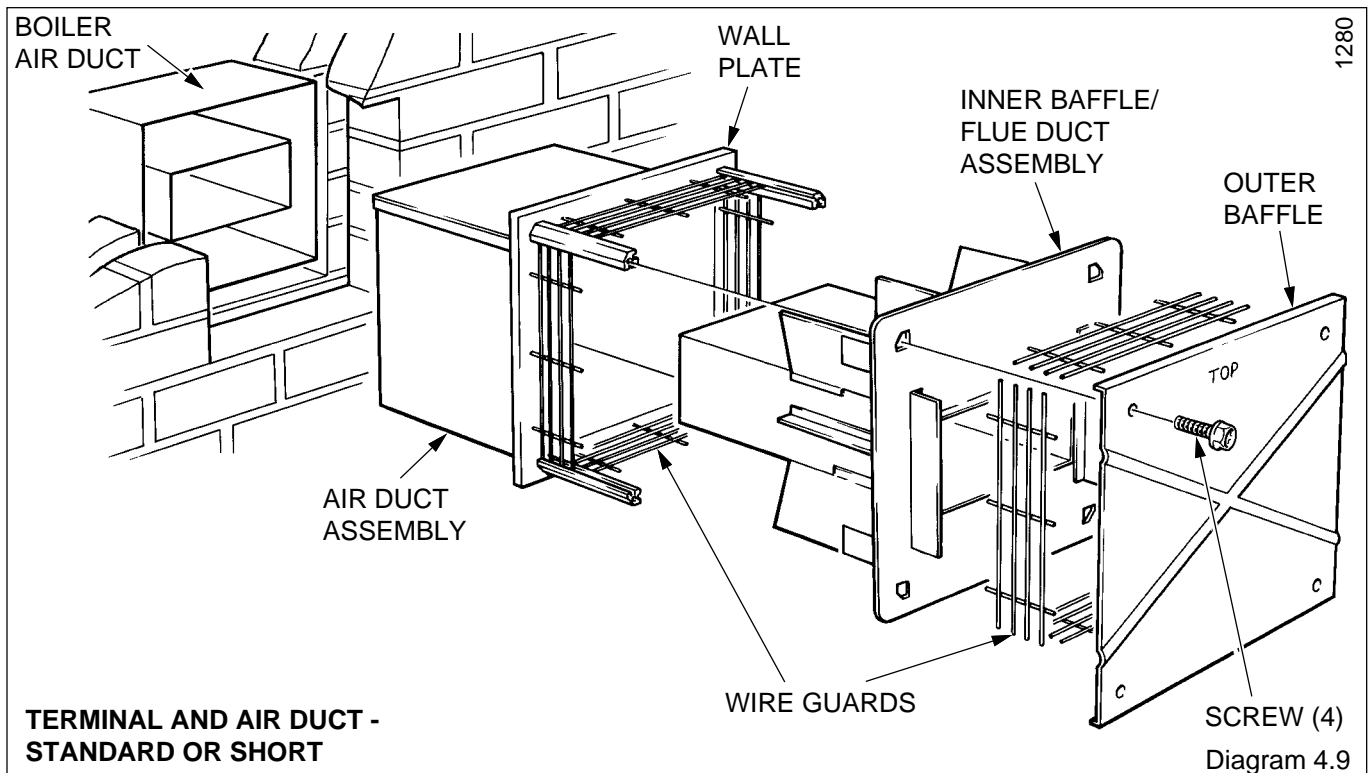
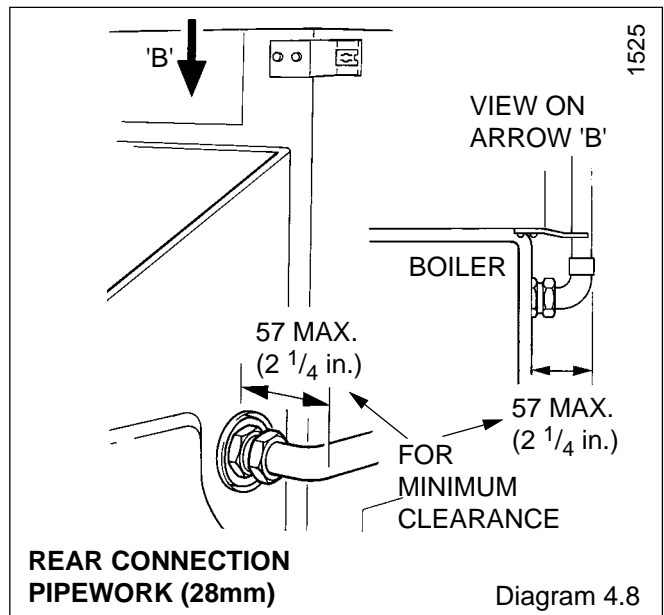
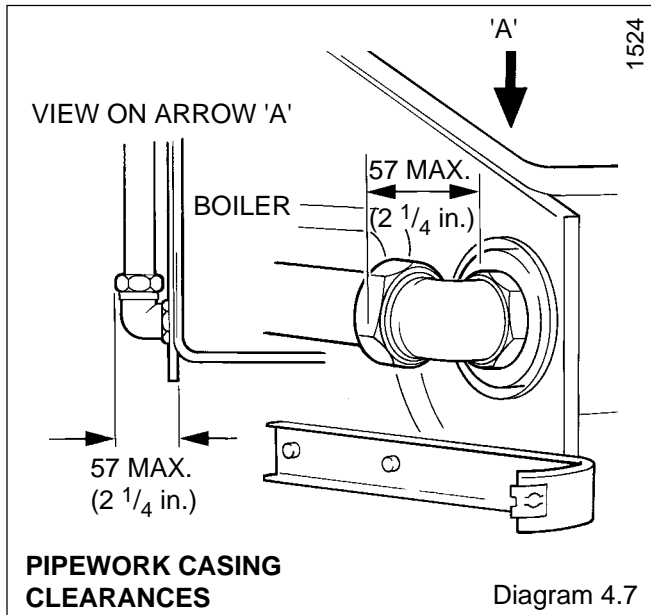
Refit the inner baffle/flue duct assembly over the boiler flue duct and slide in until the baffle contacts the wire guards.

Seal the flue duct joint on the inside using the semi-transparent, heat resistant, tape provided, in a similar way to the air duct sealing procedure, making sure that a good seal is made at the corners.

Refit the wire guards, outer baffle and secure with the screws previously removed.



## 4 Installation



## 5 Casing Location / Fitting

### 5.1 Side Vent Grille

One side vent grille is supplied with the boiler and can be fitted at the rear of the left or right-hand side casing. The grille is fitted on the opposite side to any pipework connections.

If required, fit the grille, using plastic pegs at the top and bottom, see diagram 5.1, prior to fixing the side casing. The plastic pegs are a tight fit, so they are best pushed home with a flat faced tool.

Discard the grille if water connections are made on both sides of the boiler or if the boiler is screened by fixtures.

### 5.2 Side Casings

Fit each side casing by locating the lugs into the appropriate slots in the boiler plinth, see diagram 5.2, depending on the required casing height, see diagram 1.2.

Secure the side casings to the casing brackets at the front and top.

## 5 Casing Location / Fitting

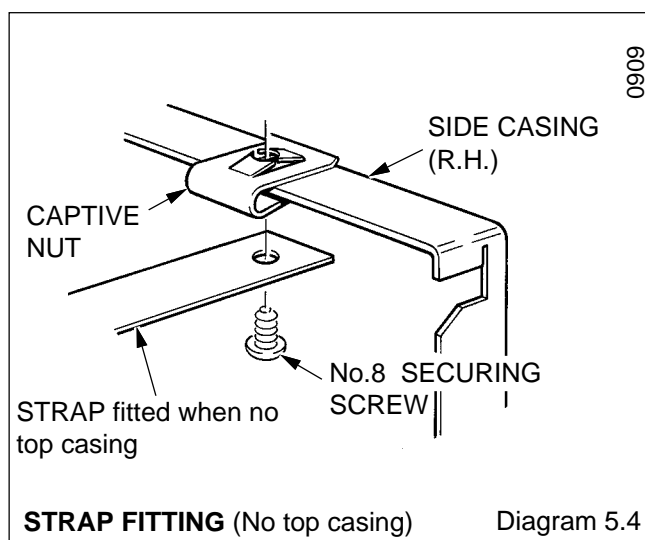
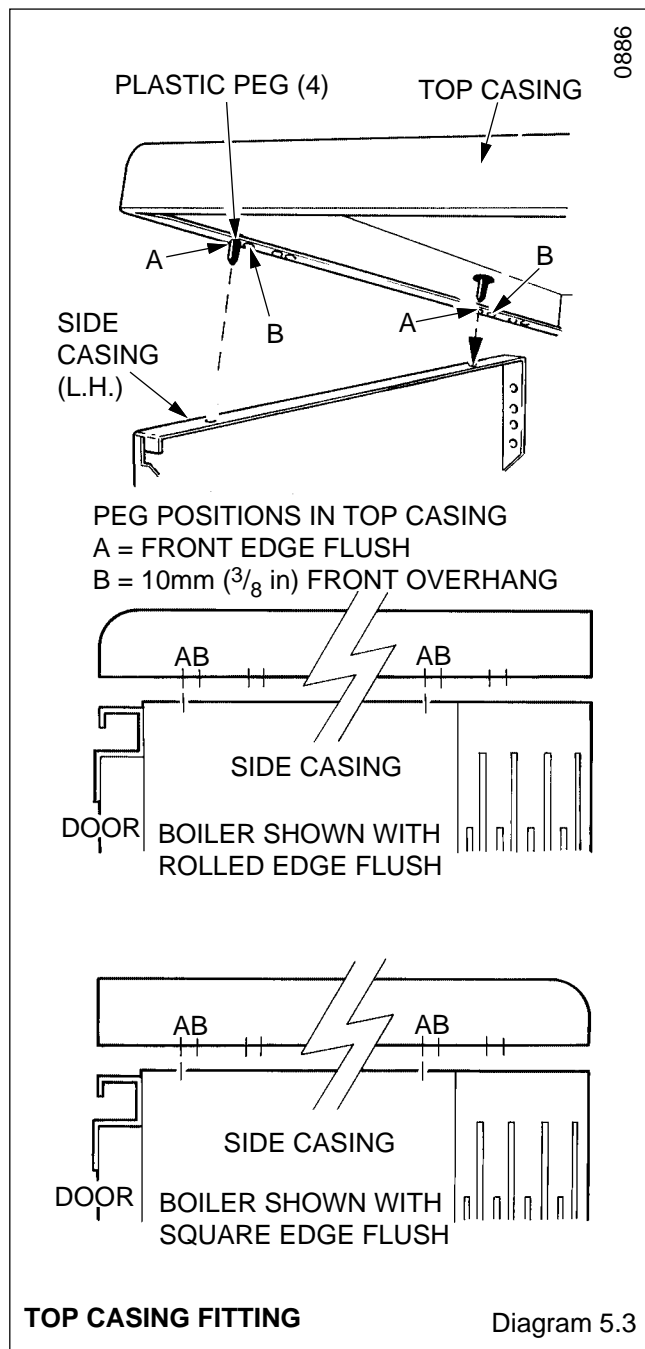
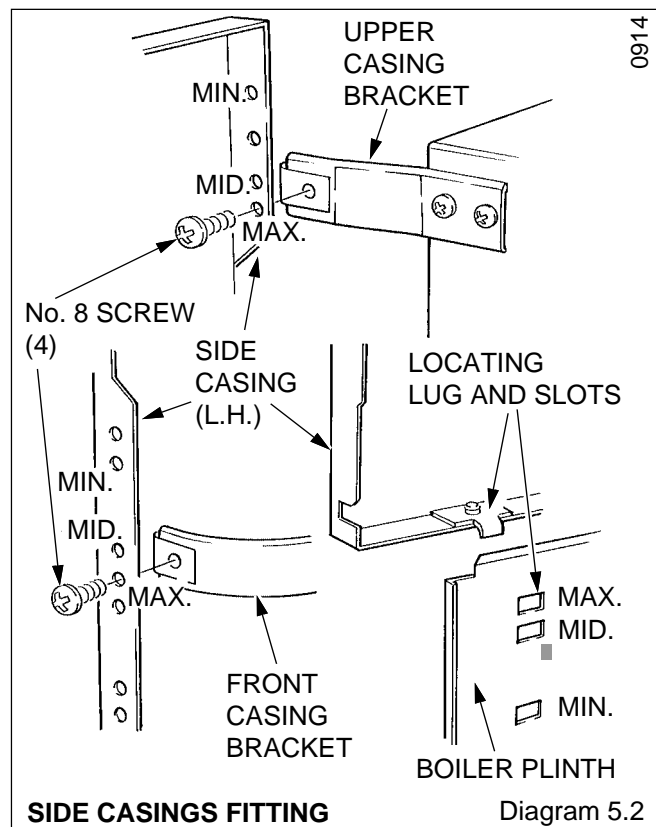
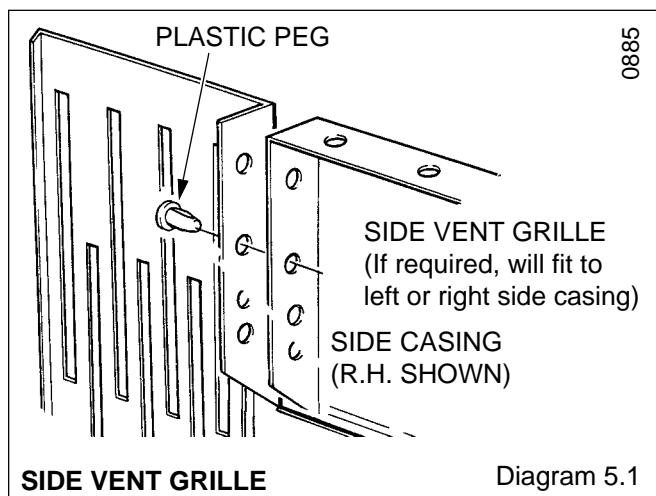
### 5.3 Top Casing

The top casing can be fitted in four alternative positions, that is, with either a rolled or square front edge, flush with the door or overhanging it by 10mm ( $\frac{3}{8}$  inch).

Select either a rolled or square front edge and for a flush fitting top casing, fit four plastic pegs into holes "A" as shown in diagram 5.3. For overhanging top casing, fit four plastic pegs into holes "B". The plastic pegs are a tight fit so they are best pushed home with a flat faced tool.

Fit the top casing by engaging the pegs in to the holes in the side casings and then make sure that they are fully engaged by pushing the pegs down.

For boilers fitted under work tops, not using the casing top, the strap should be fitted as diagram 5.4.



## 6 Electrical Wiring

### 6.1 Control Box Cable Connection.

**WARNING.** This boiler must be earthed.

Remove the screw and cover from the mains inlet connector, supplied loose, see diagram 6.1.

Using heat resistant flexible cable of a suitable length and rating as stated in Section 1.7 "Electrical" connect the three wires to the appropriate terminals in the connector.

Engage slots and lugs, replace cover and secure with screw.

Connect the mains inlet connector to the control box and use three of the cable clips, from the loose items pack, pushed onto the edge of the right-hand panel in position CB as shown on diagram 6.2 to ensure the cable does not touch any hot surfaces.

### 6.2 Pump Cable Connection

Heat resistant cable as above must be used if the pump is to be fitted inside the casing.

Support the cable in a similar manner to Control Box Connection, only fit clips to the casing at P or AP as diagram 6.2.

### 6.3 System Controls

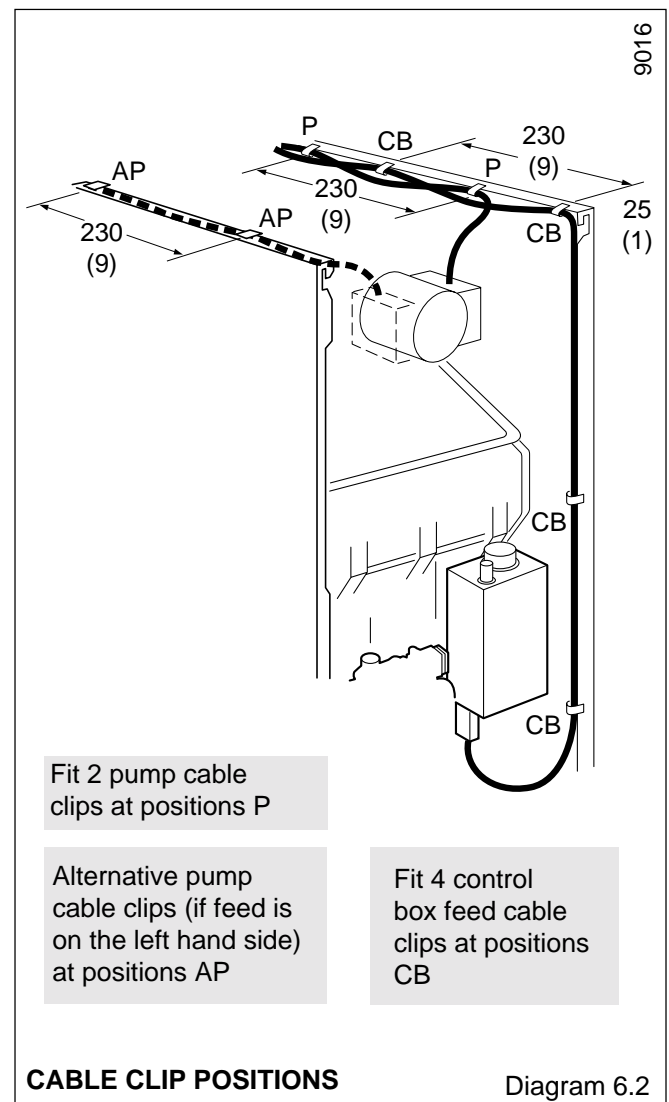
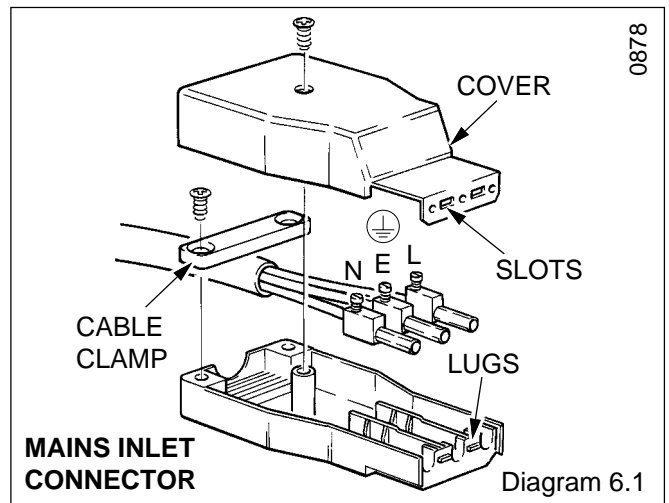
The electrical installation must be made in accordance with the current issue of BS7671.

The electrical isolator must isolate both the appliance and system controls.

### 6.4 Testing

Checks to ensure electrical safety should be carried out by a competent person.

In the event of an electrical fault after installation of the boiler, preliminary system checks must be carried, that is, earth continuity, polarity and resistance to earth, as described in the British Gas Multimeter Instruction Book or equal publication.



## 7 Commissioning

Please ensure the "Benchmark" logbook is completed and left with the user.

### 7.1 Preliminaries

With the pump removed the whole of the system should be thoroughly flushed out with cold water.

Refit the pump and fill the system. Examine for water soundness and vent all air from the system and pump. Make sure that all valves are open.

### 7.2 Initial Lighting, Testing and Adjustment

**CAUTION.** The following procedure should be carried out by a competent person.

Identify the boiler controls by reference to diagram 7.1.

Check that the gas service cock "K" is closed, indicator slot vertical.

Make sure that the thermostat phial is fully inserted in the phial pocket "J" and is securely located by the retaining split pin.

Check that the mains electrical supply is switched off.

Set thermostat control knob "B" to "O".

Remove the burner pressure test point screw "G" and connect a suitable pressure gauge.

Open gas service cock "K", indicator, horizontal.

Turn gas control knob "A" to '★' pilot/ignition position and depress.

At the same time push and release piezo ignition button "C" until the pilot burner lights, view through window "E". At this stage air may be present in that gas pipes, so this operation may need to be repeated several times. When the pilot burner lights, keep

control knob "A" fully pushed in for about 15 seconds. If the pilot burner fails to stay alight, repeat the lighting procedure only now keep the control knob pushed for a little longer.

If the gas control knob "A" is turned to '●' a safety lock prevents it being turned on again until 3 minutes have elapsed.

Make sure that the pilot is alight and stable, see diagram 7.2 for the approximate flame length. Switch on the electrical supply. Set any remote controls so that they are calling for heat. Turn control knob "A" to '⌋' main burner position. Set the thermostat control knob "B" between "MIN" and "MAX", the main burner will light. "MAX" is about 82°C (180°F).

Test for gas soundness around boiler gas components with a suitable leak detection fluid.

Ten minutes after lighting, check the burner setting pressure and adjust, if necessary, as follows, remove cover "F", see diagram 7.1 and turn adjustment screw anti-clockwise to decrease, see Data Table or refer to "L" Data Label for setting pressure. After adjusting replace cover.

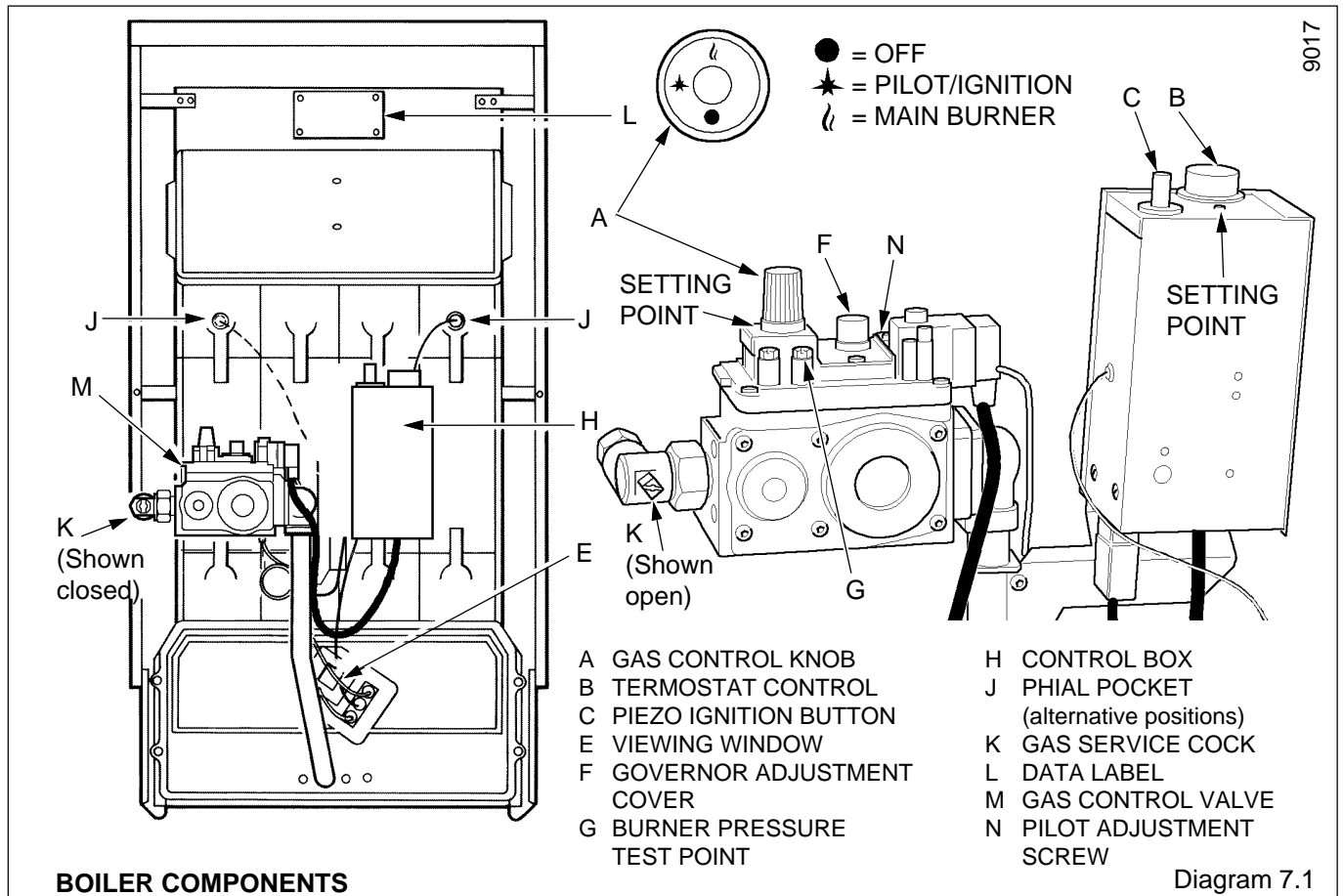
If any doubt exists, the gas rate should be checked at the meter.

This should be in the range of :- HIDEAWAY 120B 3.5m³/h to 4.2m³/h (125 to 148 ft³/h)

Stick the self-adhesive arrow indicator, from the loose items pack, to the data label against the rating the boiler is going to be set to.

Allow the water system to reach maximum working temperature and examine for water soundness. The system should then be turned off and drained rapidly, whilst still hot, to complete the flushing process.

The system should then be filled again, vented and examined for water soundness.



## 7 Commissioning

### 7.3 Operational Checks

Check operation of the flame failure device as follows, with the main burner alight, turn the gas valve control knob "A" fully clockwise to its stop '●', this will extinguish the main and pilot burners. The safety device should close before 60 seconds have elapsed, a click from the gas valve will indicate it has closed.

Remove the pressure gauge and refit the pressure test point screw "G", make sure that a gas tight seal is made.

Turn thermostat "B" to "O" then relight the pilot burner as Section 7.1.

Relight the main burner.

Check that the boiler thermostat and all automatic controls are operating correctly.

Do not attempt to adjust the thermostat calibration screw.

Relight the main burner and check for gas soundness with a suitable leak detection fluid.

### 7.4 Completion and User Information

Instruct and demonstrate the efficient and safe operation of the boiler, heating and hot water system.

Hand the Instructions for Use to the user, for their retention, making sure that they are understood.

Advise that to ensure the efficient and safe operation of the boiler it is recommended that it is checked and serviced at regular intervals. The frequency of servicing will depend upon the installation conditions and usage, but in general once a year should be enough.

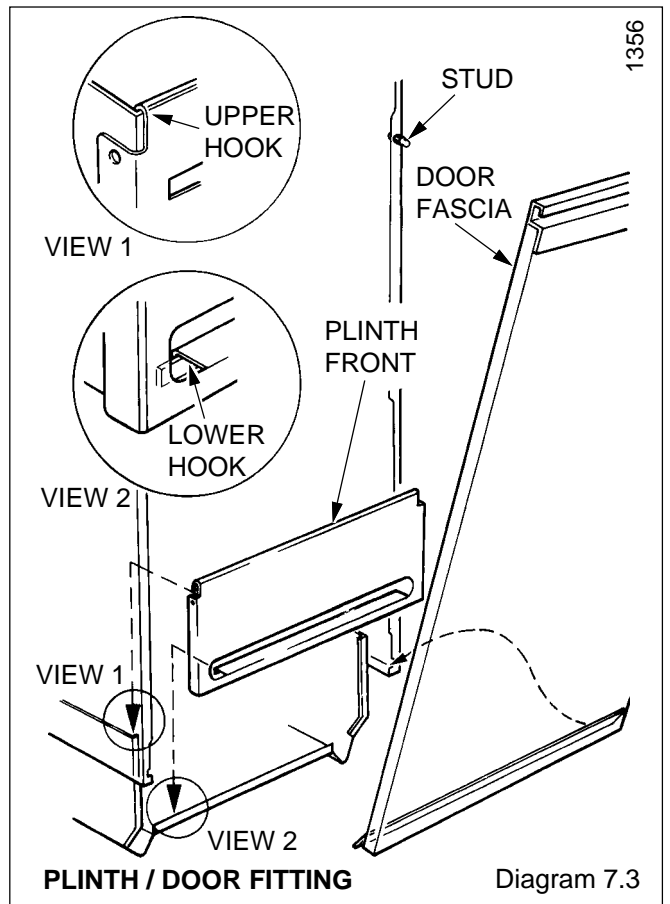
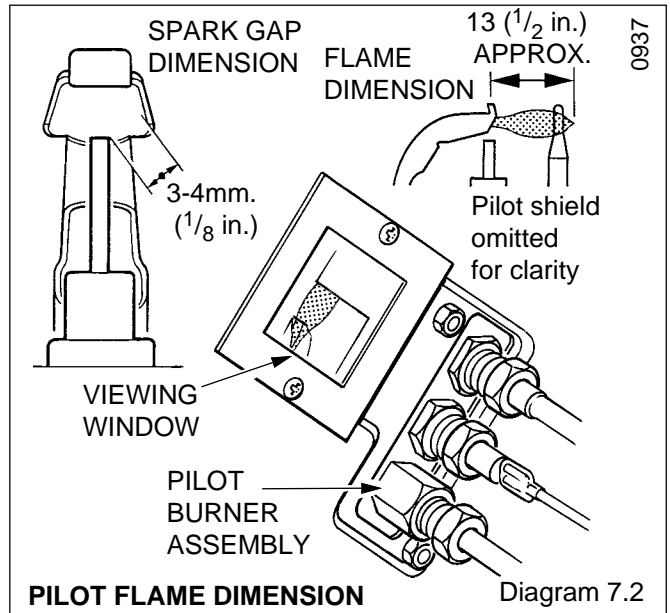
It is that law that any servicing must be carried out by a competent person.

Draw attention, if applicable, to the current issue of the Gas Safety (Installation and Use) Regulations, Section 35, which imposes a duty of care on all persons who let out any property containing a gas appliance.

Fit the plinth front by locating the sides over the boiler plinth then lowering to engage the upper and lower hooks, see diagram 7.3.

Fit the door by locating the hooked runner at the bottom into the slots in the side casings and pushing on to the studs on the side casings.

Reminder - Leave these instructions and the "Benchmark" logbook with the user.





## 8 Servicing

Before commencing any servicing, turn off the gas supply at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

Always test for gas soundness after completing any servicing or replacement of parts.

### 8.1 Gain Access to the Boiler

Pull the door forward at the top to disengage studs and lift to release from the slots, see diagram 7.3.

Lift the plinth front up and forwards to withdraw, see diagram 7.3.

If the top casing is removed during servicing care must be taken not to damage or lose any plastic pegs when replacing it. Refer to Section 5.3 "Top Casing" when refitting.

### 8.2 Boiler Flueways

Unscrew the union nut securing the gas service cock to the gas valve, see diagram 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove split pin on the thermostat phial pocket and withdraw the phial and capillary, see diagram 4.5.

Remove the five screws retaining the combustion chamber cover and burner assembly, see diagram 8.2.

Ease the gas service cock away from the gas valve and unhook the pipe support bracket from the tie bar to enable the assembly of cover, control box, gas valve and burners to be withdrawn forwards.

Remove graphite coated nut to release baffle tray and remove from combustion chamber, taking care not to damage the insulation material in the sides of the chamber.

Remove the self-tapping screws which retain the flueway cleaning door and lift door clear, see diagram 8.3.

Remove the baffles from the heat exchanger, see diagram 8.6.

Place a sheet of paper in the combustion chamber to catch any flue debris.

Access for flueway cleaning is made through the cleaning door and combustion chamber apertures.

Thoroughly clean boiler flueways and fins from top and bottom with a suitable stiff brush. Remove any debris from the base of the combustion chamber.

Check that the flueways are clear, view with the aid of a mirror or reflector.

### 8.3 Burners and Injectors

Refer to Section 8.2 for instructions on how to remove cover, burners and controls assembly.

Remove the two screws and nuts securing each burner support bracket to the combustion chamber cover, see diagram 8.4.

Remove the graphite coated nuts on supply feed pipe at the rear of the burner to release the burners, taking care not to damage the pilot burner and shield when removing.

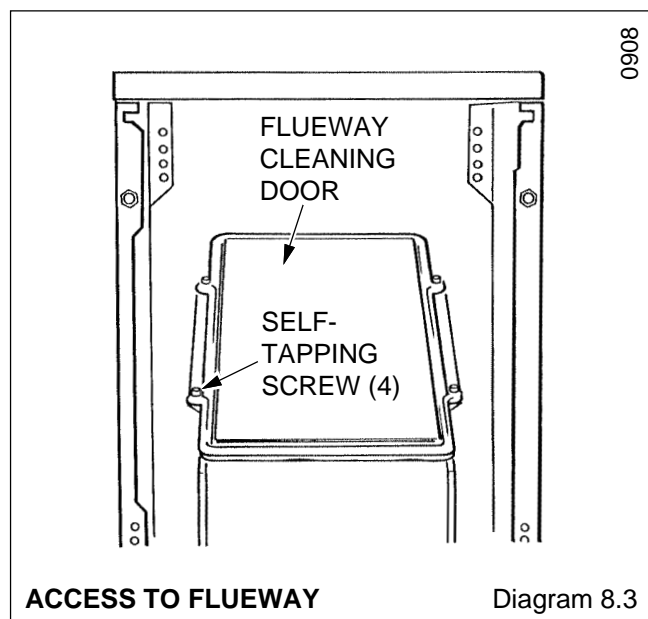
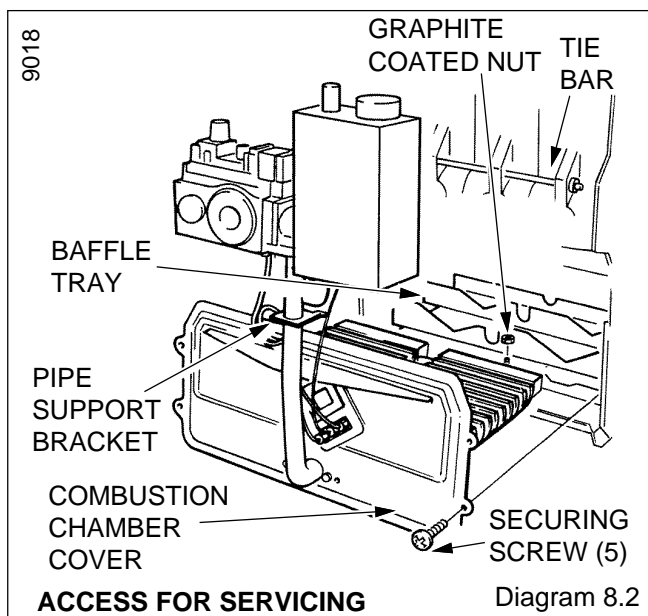
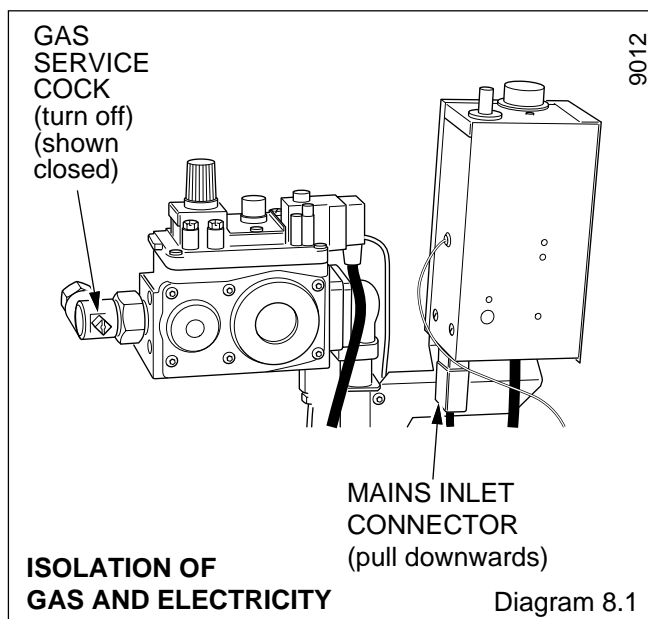
Remove the nuts, washers and burner end caps, see diagram 8.5.

Remove the distributors from inside the burners then clean the burners and components thoroughly with a vacuum cleaner.

Check that the main burner injectors are not blocked or damaged. Clean or renew as necessary. Do not clean with a wire or sharp instrument, see diagram 8.4.

### 8.4 Service Checks

Inspect the thermocouple and pilot burner, clean or renew as necessary.



## 8 Servicing

Check the condition of the insulation panels in the combustion chamber, renew if necessary.

Check the condition of the seals on the cleaning door and the combustion chamber cover, renewing if necessary.

### 8.5 Re-assembly

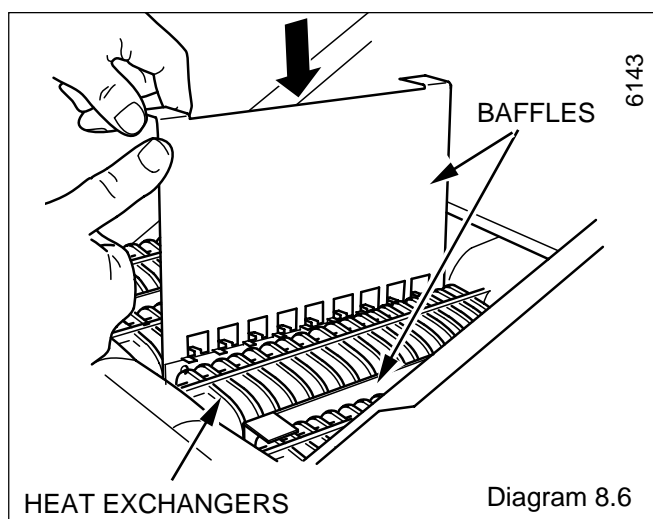
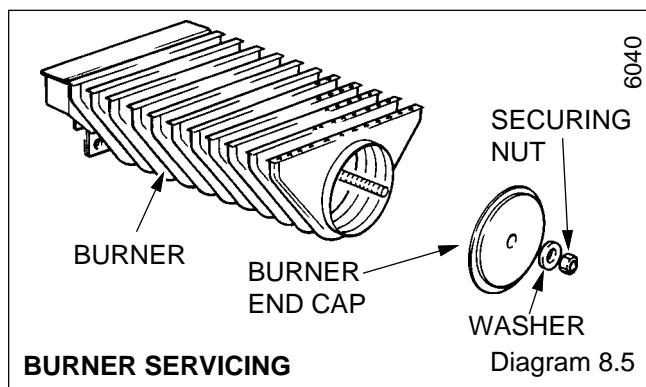
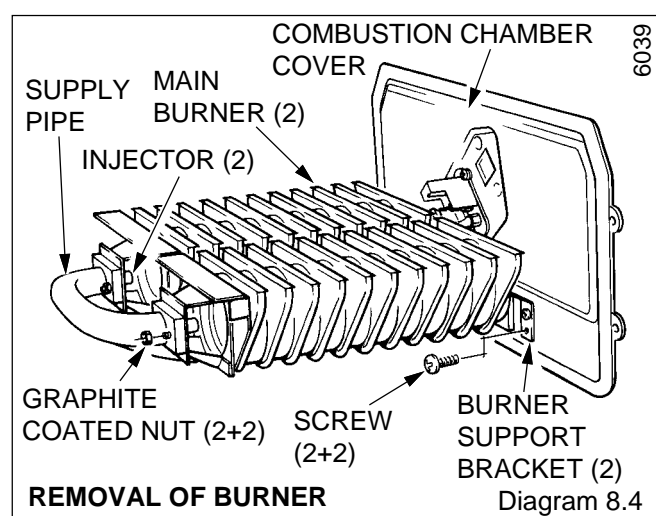
Make sure that the baffle tray is replaced and secured with the graphite coated nuts, previously removed.

Make sure that the thermostat phial is fully inserted into the phial pocket and secured, with the location washer behind the retaining split pin, see diagram 4.5.

Make sure flueway baffles are positioned as diagram 8.6

### 8.6 Operational Checks

Light the boiler and carry out the operational checks as described in Sections 7.2 and 7.3.



## 9 Replacement Parts

Before removing or replacing any parts, turn the gas off at the gas service cock, see diagram 8.1 and isolate the electrical supply to the boiler.

ALWAYS test for gas soundness after replacing any gas carrying component.

Unless stated otherwise replacement of parts is in the reverse order to removal.

### 9.1 Gas Valve

Gain access to boiler, see Section 8.1.

Disconnect the gas valve plug, thermocouple nut and pilot tube connections at the gas valve, see diagram 9.1.

Support the valve and remove the four right-hand flange screws to disconnect the gas valve from the burner supply pipe.

Ease the gas service cock union out and remove the valve taking care not to damage the "O" ring seal at the flange.

Inspect the condition of the "O" ring seal and renew if necessary.

Remove the union half and refit into the replacement valve on the inlet, left-hand side. Use a little jointing compound, on the external thread only, to ensure gas soundness.

It will be necessary to purge air from the gas line after changing the gas valve, refer to Section 7.2.

### 9.2 Injectors

Gain access to the boiler as Section 8.1

Unscrew the injectors from the manifold and renew as necessary.

When replacing the injectors use a little jointing compound, on the external thread only, to ensure gas soundness.

Replace thermostat phial as Section 8.5.

### 9.3 Thermocouple

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple by unscrewing nuts at the gas valve and pilot burner, see diagrams 9.1 and 9.2. Withdraw the thermocouple.

When replacing tighten the thermocouple nut only a quarter turn beyond finger tight.

### 9.4 Pilot Burner

Gain access to the boiler as Section 8.1.

Remove the cover and burner controls assembly, as Section 8.2.

Disconnect the ignition lead at the electrode, see diagram 9.2.

Disconnect the thermocouple nut at the pilot burner.

Disconnect the pilot tube nut, ease out the tube and injector which is hooked on to the pilot tube.

## 9 Replacement of Parts

Remove the nut retaining the spark electrode and remove.

Remove the two screws and nuts securing the pilot burner and shield to the combustion chamber cover.

Hook pilot injector over pilot tube olive when refitting.

Check that the pilot flame length is as shown in diagram 7.2.

Replace thermostat phial as Section 8.5.

### 9.5 Spark Electrode

Gain access to the boiler as Section 8.1.

Disconnect the thermocouple nut and withdraw thermocouple from pilot burner, see diagram 9.2.

Disconnect the nut retaining the spark electrode and remove.

When re-assembling check that spark gap is as shown in diagram 7.2

### 9.6 Insulation Panels

Gain access to the boiler as Section 8.1.

Remove the burner assembly as Section 8.2.

Remove the two screws retaining each side insulation panel within the combustion chamber and remove panel, see diagram 9.3.

Release the rear insulation panel upper clips and lift panel out.

Refit thermostat phial as Section 8.5.

### 9.7 Boiler Thermostat

Follow the relevant instructions in Section 8.1.

Remove the mains inlet connector by pulling downwards, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw the phial and capillary, see diagram 4.5.

Pull off the thermostat control knob.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Remove the two screws which secure the boiler thermostat to the control box, see diagram 9.4.

Tilt the thermostat so that the electrical connections can be removed.

Withdraw boiler thermostat from control box complete with capillary tube and phial.

Refer to diagram 9.5 to connect electrical connectors.

Replace the thermostat phial as the relevant part of Section 8.5.

Make sure that the capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.

### 9.8 Piezo Unit

Pull door forward at the top to disengage the studs and lift to release from slots, see diagram 7.3.

Remove mains inlet connector by pulling downwards, see diagram 8.1.

Gain access to inside of the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Disconnect the ignition lead at the piezo unit.

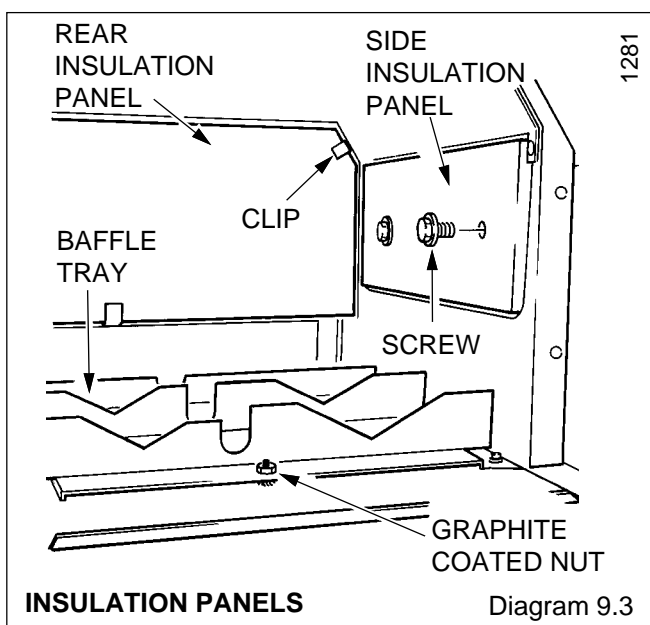
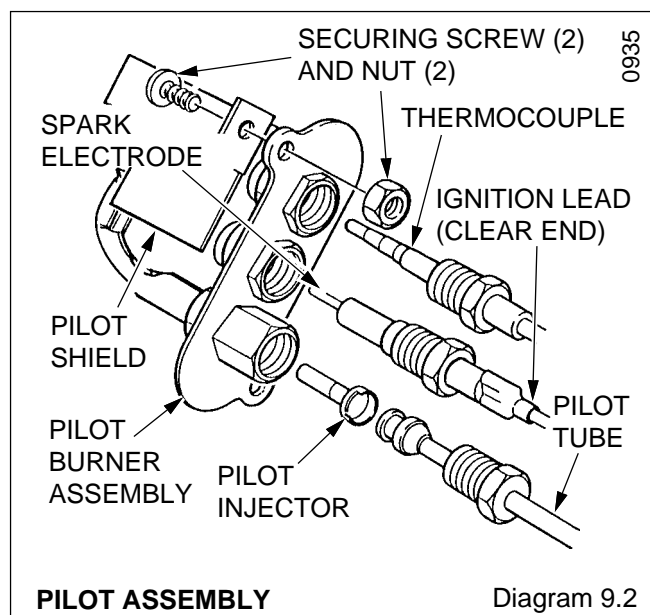
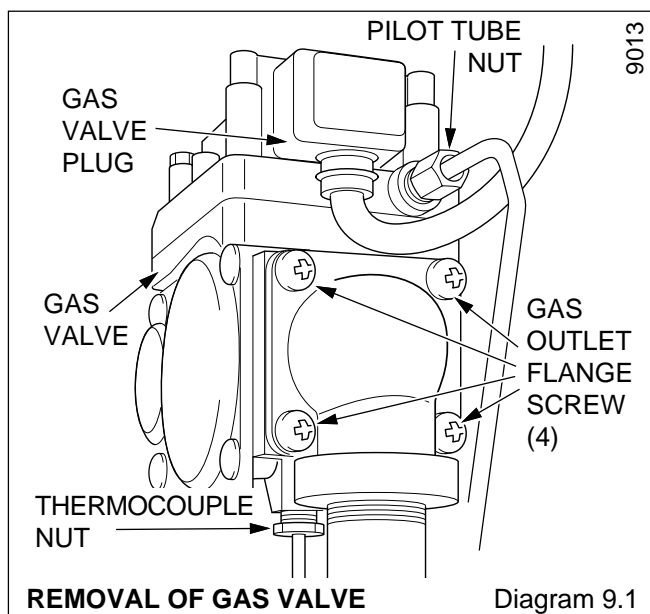
Note: To ease the removal of the piezo unit it is advisable to temporarily remove the boiler thermostat from the control box.

Depress the retaining tabs and remove the Piezo unit.

### 9.9 Ignition Lead

Gain access to the boiler as Section 8.1.

Disconnect the ignition lead at the piezo unit, see diagram 9.4 and section 9.8.



## 9 Replacement of Parts

Disconnect the lead at the spark electrode, see diagram 9.2. When reconnecting lead make sure that the clear end is fitted to the spark electrode.

## 9.10 Electrical Control Box

Gain access to the boiler as Section 8.1.

Disconnect the mains inlet connector, see diagram 8.1.

Remove the retaining split pin from the phial pocket then withdraw phial and capillary, see diagram 4.5.

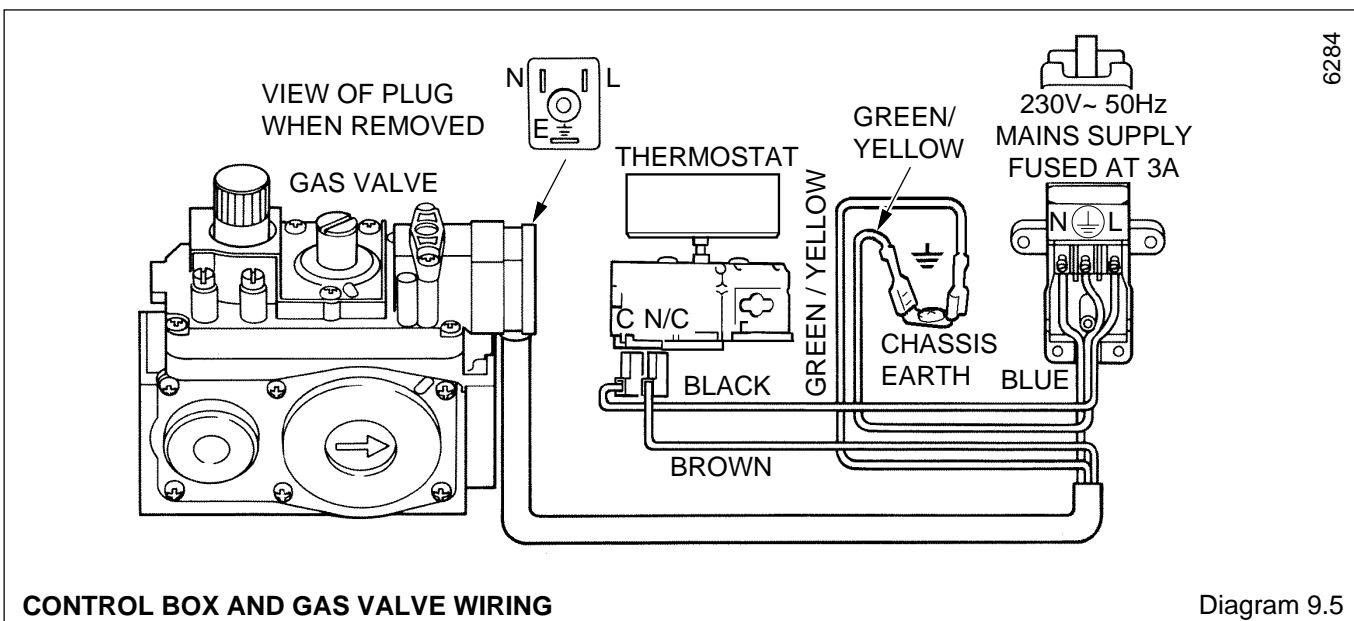
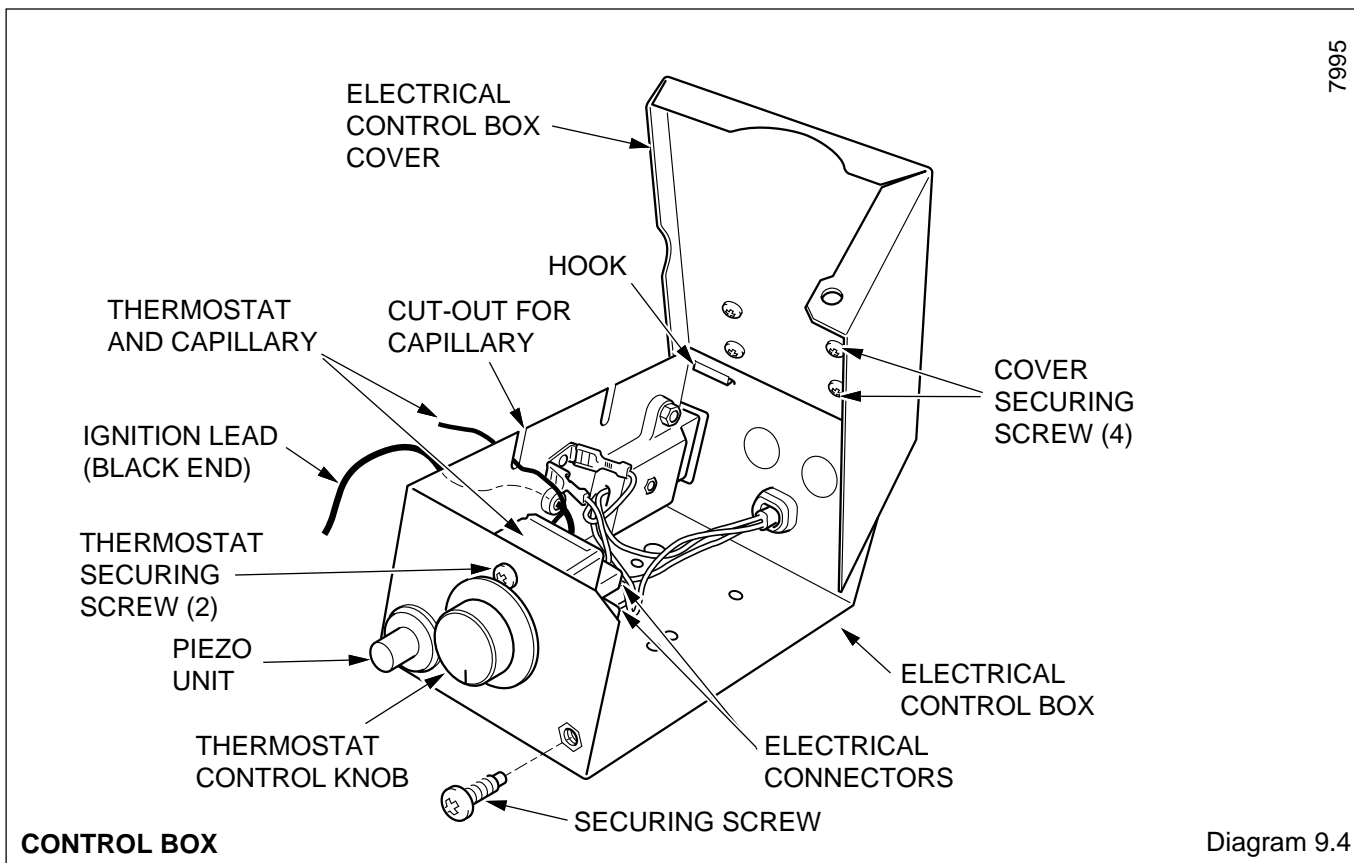
Disconnect the gas valve plug from the valve, see diagram 9.1.

Release the control box by removing the securing screw located at the top of control box and unhooking at the bottom, see diagram 9.4.

Pull the ignition lead off piezo unit, see diagram 9.4.

When refitting control box make sure the thermostat capillary is positioned so that it passes through the cut out in the control box, see diagram 9.4.

Refit thermostat phial, refer to Section 8.5.

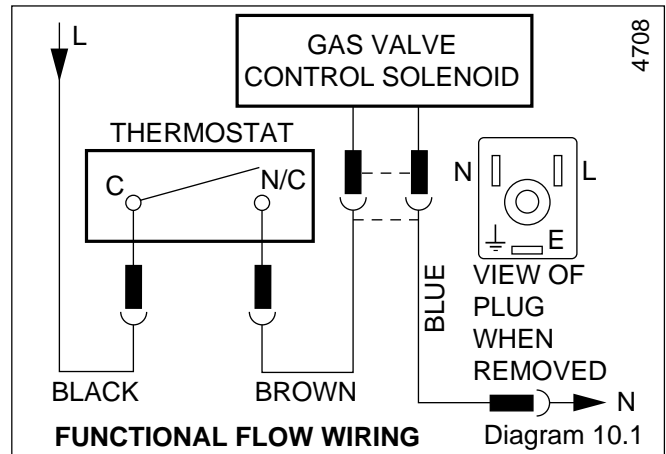


## 10 Fault Finding - Electrical

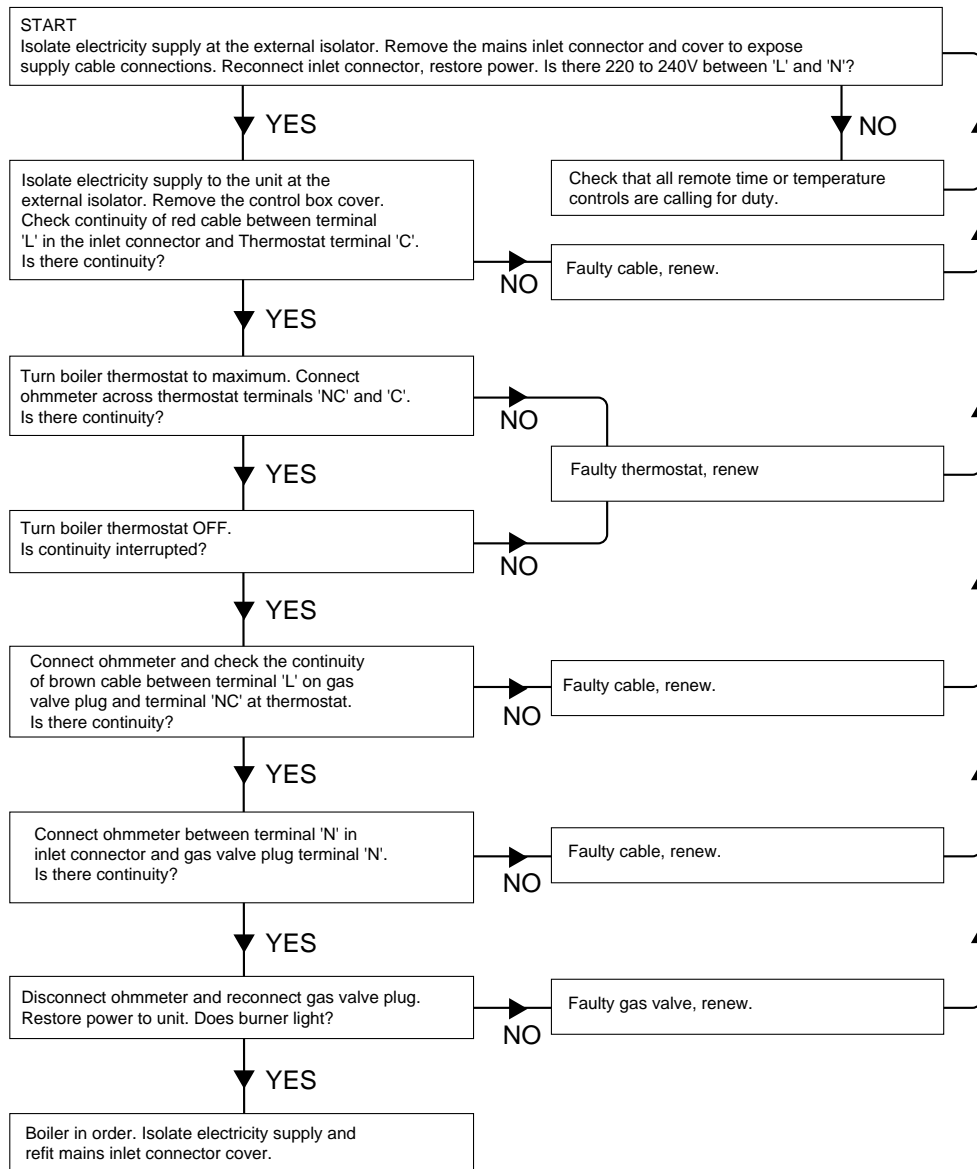
### 10.1 Electrical

**IMPORTANT**, the preliminary electrical system checks as contained in the British Gas Multimeter Instruction book or similar publication, are the first checks to be carried out during a fault-finding procedure. On completion of the service fault-finding task which has required the breaking and remaking of electrical connections then checks, earth continuity, polarity and resistance to earth must be repeated.

Refer to functional flow diagram 10.1 electrical fault finding chart, diagram 10.2 and wiring diagram 9.5.



Carry out preliminary electrical system checks to make sure that the electricity supply is available at the boiler. Check that any remote time or temperature controls are calling for duty. Make sure that the system is filled, the gas supply is available and the pilot is lit.

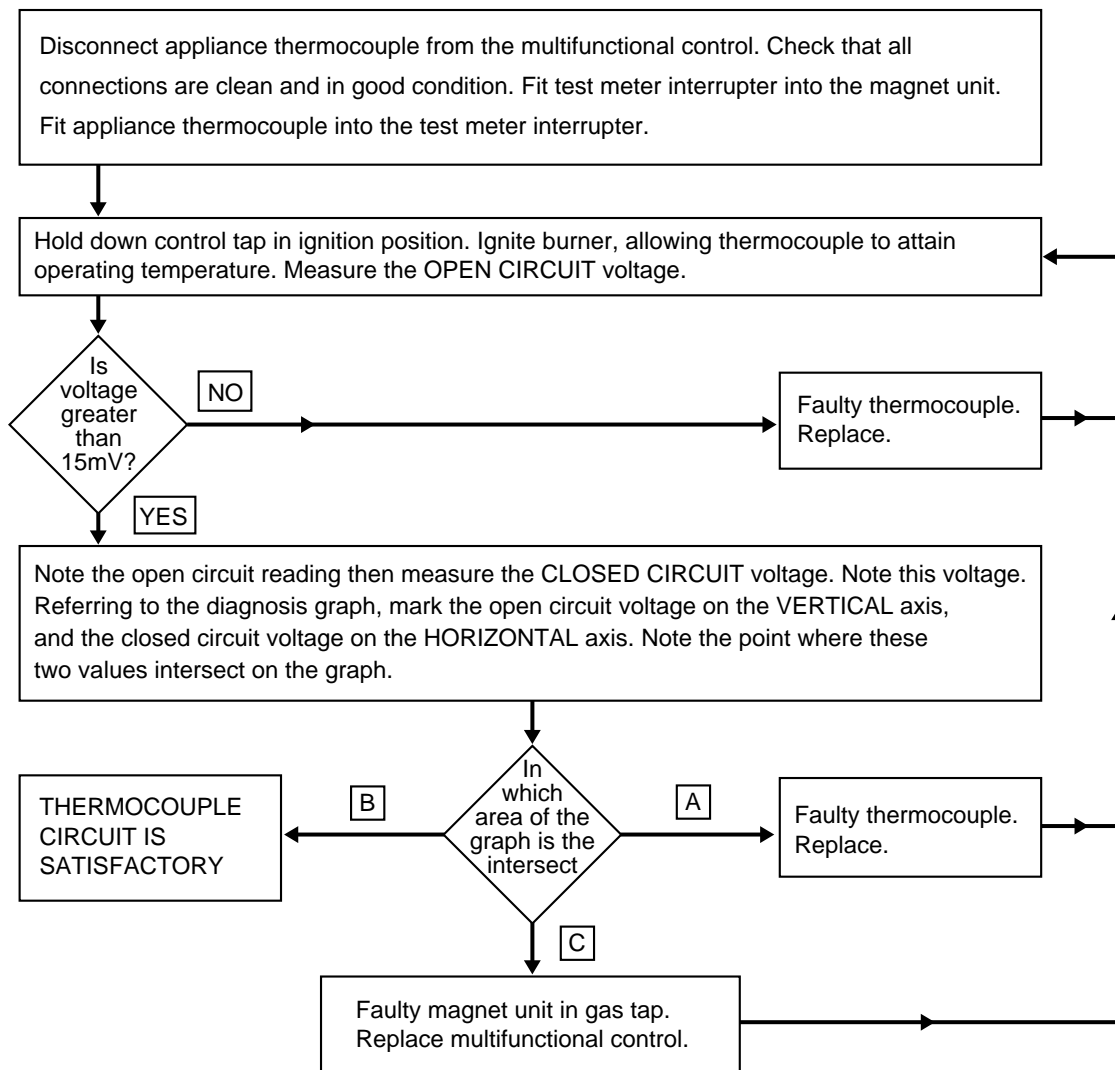


**ELECTRICAL FAULT FINDING**

Diagram 10.2

## 10 Fault Finding - Thermocouple

6042



**THERMOCOUPLE FAULT FINDING**

Diagram 10.3

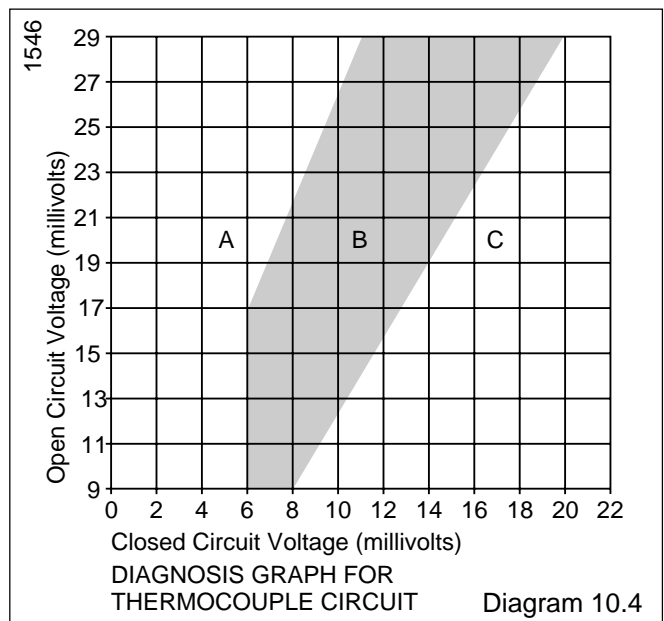
### 10.2 Thermocouple

To test the thermocouple a meter with a range of 0 to 30mV is required together with a thermocouple interrupter similar to the Minitest 6 Multimeter and interrupter.

Refer to thermocouple fault finding chart, diagram 10.3 and diagnosis graph, diagram 10.4.

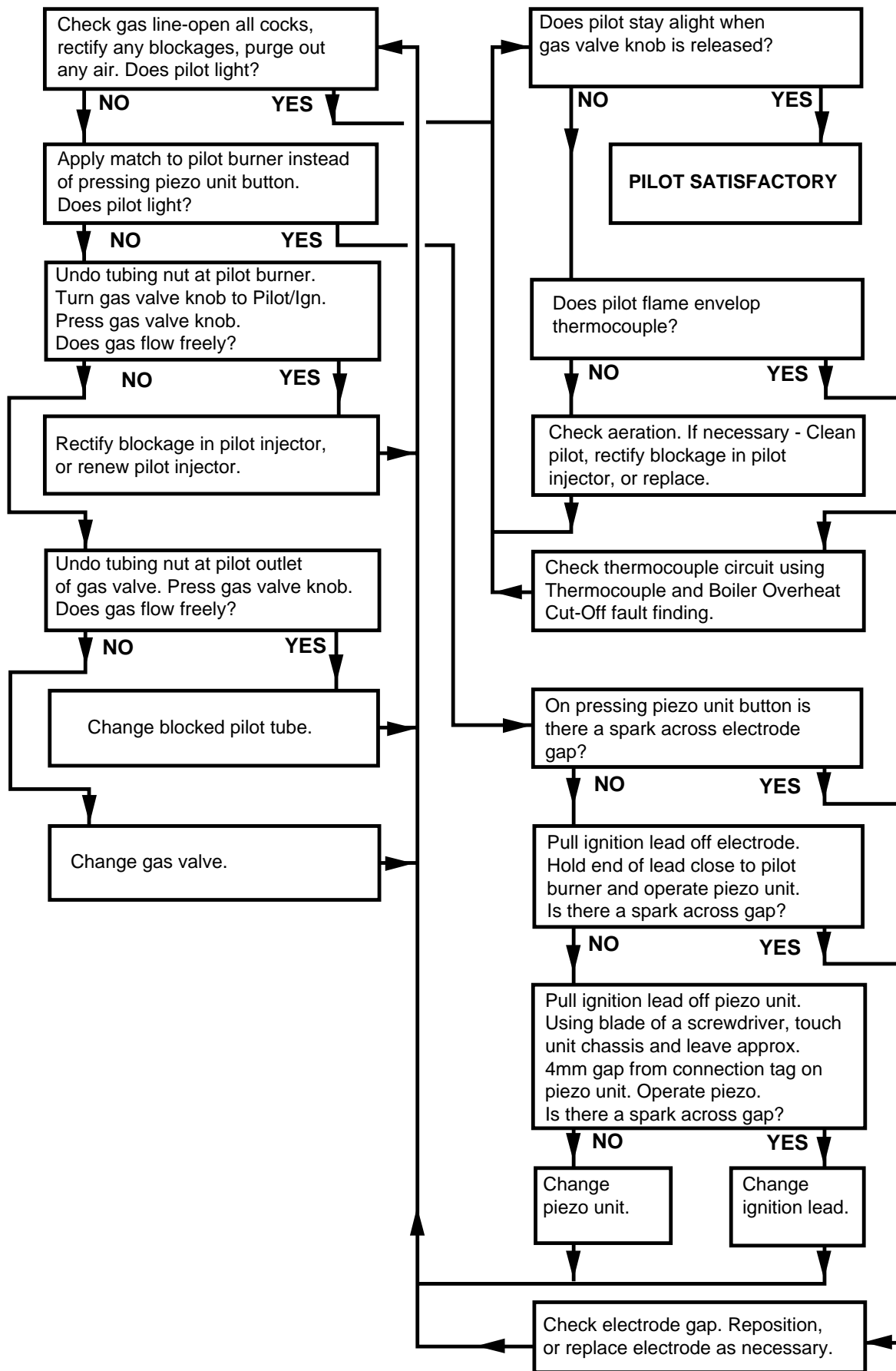
### 10.3 Pilot

Refer to pilot fault finding chart, diagram 10.5.





## PILOT WILL NOT LIGHT START HERE



## 11 Spare Parts

When ordering spare parts please quote the part number and description, stating the model and serial number, from the data label "L", see diagram 7.1.

If ordering from British Gas also quote the GC number of the part and appliance.

9014

Diagram 11.1

Key No	Part No	Description	GC No
1	203377	Gas control valve	394151
2	205746	Injector (2)	*** **
3	203414	Pilot burner	312 426
4	203508	Injector - pilot	395 674
5	202407	Thermocouple c/w nut	392 850
5	202415	Thermocouple c/w nut	
6	202571	Thermostat c/w screws	
7	204687	Control knob assy - thermostat	
8	202713	Piezo unit	
9	WW4609	Ignition lead assembly	136 464
10	202605	Spark electrode	395 720
11	208302	Sight glass	312 419
12	212031	"O" ring - gas valve	312 602

*Because of our constant endeavour for improvement, details may vary slightly from those shown in these instructions.*